

SUBARU BAJA 2003-05

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SPECIAL CAUTIONS

SUPPLEMENTAL RESTRAINT SYSTEM SRS

Refer to Procedure Explanation 29 for Supplemental Restraint/Air Bag Special Cautions.

PAINT CODE LOCATION

Paint code located on left shock tower.

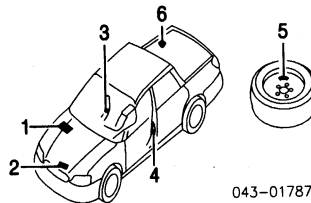
CLEAR COAT IDENTIFICATION

All colors are clear coat.

INFORMATION LABELS

Illustration Located in Next Column

1 Label, Vacuum Piping	22304AB05A	13.70
2 Label, A/C	73772AE09A	1.66
3 Label, Radio Noise	10190AA00A	1.75
4 Label, Tire Pressure		



043-01787

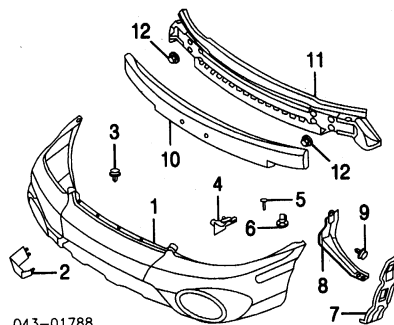
2003	28181AE59A	1.75
2004-05	28181AE72A	1.70
<i>Order by Application</i>		
5 Label, Tire Caution	91551AA062	1.70
6 Label, Unleaded Fuel	10024AA080	1.52
Label, Unleaded Fuel	98281AC050	10.47
Label, Air Bag		
Label, License Lamp-See Rear Gate Section		

FRONT BUMPER

Use Procedure Explanations 1 and 28 with the following text.

Refinish Front Cover.....	2.4
Refinish Cover Plate.....	.5
Refinish Reinforcement Bar.....	.8
R&I Cover Assy.....	#1.5
<i>#Includes R&I/R&R Fender Liners</i>	
O/H Bumper Assy (Includes R&I).....	#2.2
<i>#Includes R&I/R&R Fender Liners & Fog Lamps</i>	

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

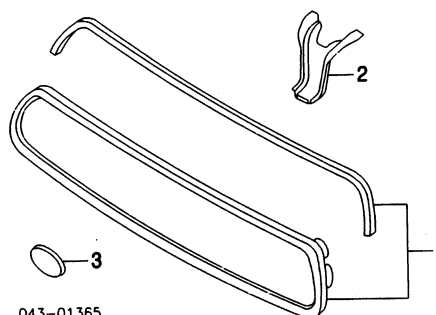


043-01788

1 Cover, Front (P)	57704AE20A	#1.9	239.97
<i>(P) Paint to Match</i>			
<i>#Includes R&I/R&R Fender Liners & Fog Lamps</i>			
2 Plate, Cover	57731AE54A	.2	29.95
3 Clip, Cover (12)	909140007		.98
4 Slider, Cover	R 57765AE00A		3.67
	L 57765AE01A		3.67
5 Rivet, Side	R/L 906920033		.58
6 Nut, Cover	R/L 757727111		8.38
7 Bracket, Side Cover	R 57707AE51A		52.43
	L 57707AE52A		52.43
8 Stay, Cover	R 57707AE15A	#.2	15.28
	L 57707AE16A	#.2	14.75
<i>#w/Bumper Cover Removed</i>			
9 Rivet, Stay	R/L 59130AA000		1.18
10 Absorber, Impact	57705AE05A	IOH	64.95
11 Bar, Reinforcement	57711AE29A	#.3	279.95
<i>#w/Bumper Cover Removed</i>			
12 Nut, Flange (4/Side)	R/L 902370026		1.24

GRILLE

R&I Grille.....	#.2
<i>#Included in R&R Hood</i>	



043-01365

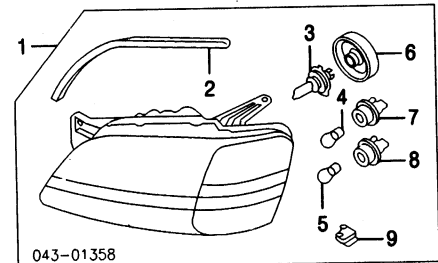
1 Grille	91121AE460	.3	162.95
2 Bracket, Grille	91165AE06A		18.53
3 Emblem, Grille (Adhesive)	93013AE261	.2	41.15

FRONT LAMPS

COMBINATION LAMP

Aim Lamps.....	.4
R&I Combination Lamp Assy.....	R/L #.4
<i>#Included in R&I/R&R Fender</i>	

NOTE: R&R Does Not include aim lamps.



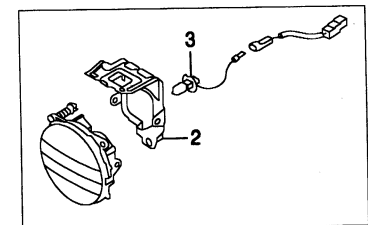
043-01358

1 Lamp Assy, Combination			
Base, Turbo Model	R 84001AE14A	#.4	299.95
	L 84001AE15A	#.4	299.95
Sport Model	R 84001AE12A	#.4	249.95
	L 84001AE13A	#.4	249.95
<i>#Included in R&I/R&R Fender</i>			
2 Seal, Lamp	R 84942AE000		13.93
	L 84942AE010		13.93
3 Bulb, Headlamp	R 84920AC030	#.2	19.95
	L 84920PA000	#.2	19.95
4 Bulb, Signal	R/L 84920FC050	#.2	9.95
5 Bulb, Side Marker	R/L 84920AE060	#.2	1.95
<i>#R&R One Side Complete</i>			
6 Cover, Headlamp Bulb	R/L 84953AE020		8.38
7 Socket, Signal	R/L 84930AE020		8.25
8 Socket, Side Marker	R/L 84930AE060		8.50
9 Holder, Lamp	R 84943AE000		3.18
	L 84943AE010		3.57
<i>#Included w/Combination Lamp Assy</i>			
Module, DRL			
2003	84067AE00A	.1	76.45
2004			
To 2-04	84067AE00A	.1	76.45
From 2-04	84067AE05A	.1	65.75
2005	84067AE05A	.1	65.75

FOG LAMP

Aim Lamps.....	.4
R&I Fog Lamp Assy.....	R/L #.3
<i>#Included in R&R or O/H Front Bumper Assy</i>	

NOTE: R&R Does Not include aim lamps.



043-01509

1 Lamp Assy, Fog	R 84501AE10A	#.3	119.43
	L 84501AE11A	#.3	119.43
<i>#Included in R&R or O/H Front Bumper Assy</i>			
2 Bracket, Lamp	R 84927AE040		29.55
	L 84927AE050		29.55
3 Bulb	R/L 84920PA010	#.2	19.95
<i>#Included w/Fog Lamp Assy</i>			
4 Cover, Lamp	R/L 84953AE18A	#.2	32.30
<i>#R&R One Side Complete, Included in R&R Fog Lamp Assy</i>			

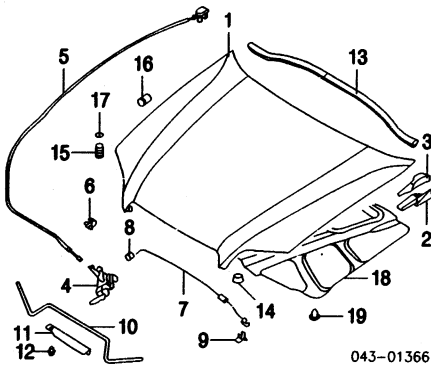
HOOD

Use Procedure Explanations 4 and 28 with the following text.

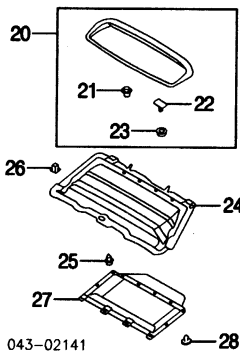
Refinish Hood Outside.....	2.7
Add for Underside.....	1.3
Refinish Hinge.....	R/L .3
R&I Hood Assy.....	#.4
<i>#Includes Recaulk Hinge Edge</i>	
R&I Washer Nozzle.....	R/L #.2
<i>#Included in R&R Hood Panel</i>	

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HOOD Cont'd



1 Panel, Hood	57220AE00B	#1.0	369.95
2003			
2004-05			
Base, Sport Model	57220AE00B	#1.0	369.95
Turbo Model	57220AE01A	#1.0	339.95
<i>#Includes R&I Grille & Recauik Hinge Edge</i>			
2 Hinge, Hood	R 57260AE00A	#.3	25.72
	L 57260AE01A	#.3	24.95
<i>#w/Hood Removed, Includes Recauik Edge</i>			
3 Cover, Hood Hinge-See Cowl & Dash Section			
4 Latch	57310AE04B	.3	41.15
5 Cable, Latch Release	57330AE00AOA	.7	9.88
6 Clip, Cable (3)	57333AC000		.58
7 Stay, Hood Support	57251AE00A	#.2	64.95
8 Grommet, Hood Stay	57253AA010	#.2	2.97
9 Clamp, Hood Stay	57255AE01A	#.2	.84
<i>#R&R Complete</i>			
10 Seal, Front Hood	46021AE00B	.2	13.28
11 Plate, Front Hood	46075AE00A		15.15
12 Clip, Hood Plate	46064AE00A		.88
13 Seal, Rear Hood	57252AE01A	.2	17.68
14 Bumper, Front Hood	R/L 57254AE02A	.1	1.80
15 Bumper, Frt Side Hood	R/L 57254AA011	.1	2.40
16 Bumper, Rear Side Hood	R/L 57254AE00A	.1	1.70
17 Protector, Front Bumper	R/L 57253AA031		.62
18 Insulator, Hood			
2003	90815AE02B	.4	39.38
2004			
To 2-04	90815AE02B	.4	39.38
From 2-04	90815AE02C	.4	38.23
2005	90815AE02C	.4	38.23
19 Clip, Insulator (13)	909130074		1.04
<i>Nozzle, Washer-See Windshield Section</i>			

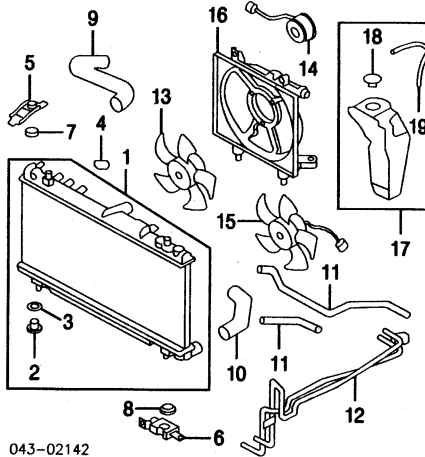


20 Grille Assy, Hood (P)	90821AE020NN	#.5	113.03
<i>(P) Paint to Match</i>			
21 Clip, Grille	909130082		2.12
22 Bolt, Grille Mtg (4)	90824FA030		3.18
<i>#Included w/Hood Grille Assy</i>			
23 Nut, Flange (4)	902370021		1.66
24 Duct, Air Outer	90817AE000	#.5	178.48
25 Rivet	58130AA000		1.18
26 Grommet (6)	03-04 788025000		.48
	05 909300029		1.04
27 Duct, Air Inner	90817AE050	#.5	163.62
<i>#R&R Complete, Included in R&R Hood</i>			
28 Clip, Duct (12)	90810PA010		1.28

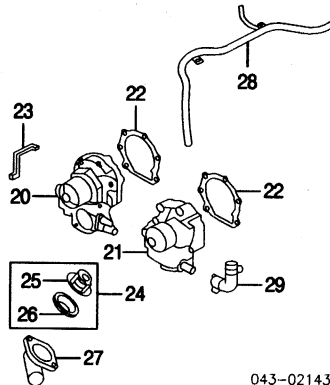
COOLING

Use Procedure Explanations 5 and 28 with the following text.

R&I Radiator		
Man Trans	.7	
Auto Trans	.9	



1 Radiator Assy			
2003-04			
Man Trans	45111AE101	.7	504.11
Auto Trans	45111AE00A	.9	313.87
2005			
To 1-05			
w/Sportshift Trans	X4511FE092	.9	349.95
w/o Sportshift Trans	45119FE000	.7	349.95
From 1-05			
w/Sportshift Trans	X4511FE092	.9	349.95
w/o Sportshift Trans	45119FE000	.7	349.95
2 Plug, Drain	45124AC000		10.23
3 O-Ring	45128KA000		2.30
<i>#Included w/Radiator Assy</i>			
4 Cap, Radiator	45137AE00B		5.68
5 Bracket, Upr Radiator	R/L 45124AE06B		7.53
6 Bracket, Lwr Radiator	R/L 45124AE020		9.60
7 Cushion, Upr Radiator	R/L 45135AE03A		3.00
8 Cushion, Lwr Radiator	R/L 45135AE04A		15.57
9 Hose, Upr Radiator			
Man Trans	45161AE00A	#.6	13.33
Auto Trans	45161AE12A	#.6	15.72
10 Hose, Lwr Radiator			
Man Trans	45161AE01A	#.6	10.00
Auto Trans	45161AE020	#.6	13.33
<i>#R&R Both 1.0</i>			
11 Hose, Trans Fluid	R 45520AE02A		16.82
	L 45520AE00A		8.73
12 Pipe, Trans Fluid			
w/Turbo	45522AE110	m .7	99.62
w/o Turbo	45522AE05A	m .7	93.73
13 Fan (a)			
w/Turbo	45121FE001		39.95
<i>(a) Order by Application</i>			
14 Motor, Fan			
w/Turbo	45131FE030		199.95
15 Blade/Motor, Fan			
w/o Turbo	45121AE00A	#.6	179.95
16 Shroud, Fan			
w/Turbo	45122FE030	#.6	38.12
w/o Turbo	45122AE00A	#.6	38.52
<i>#R&R Complete, w/Radiator Removed Deduct .4</i>			
17 Tank Assy, Coolant			
Man Trans	45150AE00A	.6	57.10
Auto Trans	45150FE000	.6	46.80
18 Cap, Tank (b)	45153AA001		4.63
19 Hose, Coolant Tank (b)			
Man Trans	45162AE02A	8.35	
Auto Trans	45162FE000	15.57	
<i>(b) Included w/Coolant Tank Assy</i>			



Pump, Water			
20 w/Turbo	21111AA240	m 3.2	119.95
w/o Turbo	21111AA110	m 3.2	94.95
22 Gasket, Water Pump	21114AA051	m	2.63
23 Seal, Water Pump			

w/Turbo	21116AA010	m	2.23
w/o Turbo	21116AA040	m	1.48
24 Thermostat Assy	21210AA030		36.62
25 Thermostat (c)	21200AA072	#.6	14.95
26 Gasket, Thermostat (c)	21236AA010	#.6	3.43
<i>(c) Included w/Thermostat Assy</i>			
27 Housing, Thermostat			
w/Turbo	11060AA061	#.6	31.63
w/o Turbo	11060AA071	#.6	16.48
<i>#R&R Complete</i>			
28 Hose, By-Pass	807615081		10.55
29 Pipe, By-Pass			
w/Turbo	14065AA250	.3	66.70
w/o Turbo	14065AA240	.3	42.10

A/C REFRIGERANT CAPACITIES

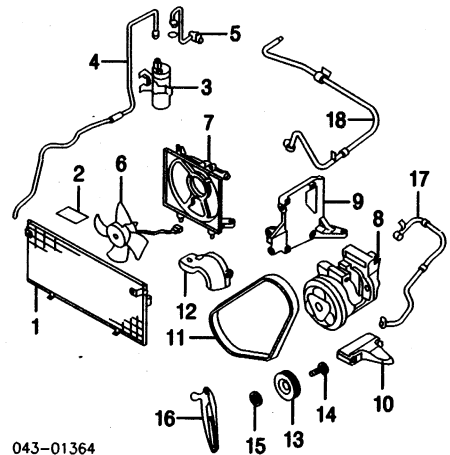
A/C R-134a Refrigerant Capacity
2003-05: 21-25 Ozs (1.31-1.56 Lbs)

A/C /HEATER/VENTILATION

Use Procedure Explanation 6 with the following text.

R&I Condenser	m	.6
Evacuate & Recharge System	m	1.4
Recover Refrigerant	m	.3

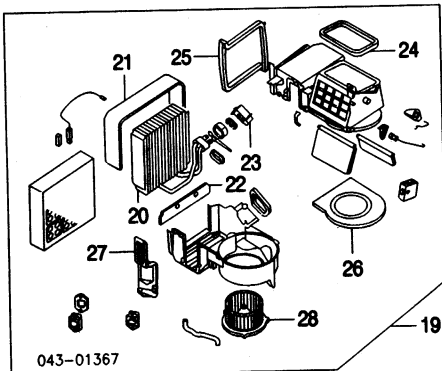
NOTE: R&R Does Not include recover, evacuate and recharge system.



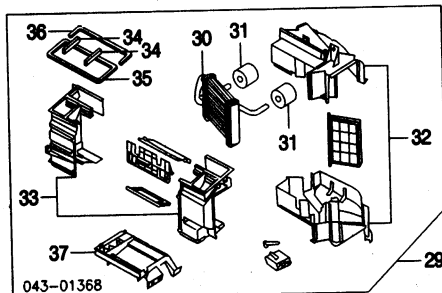
1 Condenser	73210AE02A	m	.6	329.95
2 Label, A/C-See Information Labels Section				
3 Receiver/Drier	73410AE00A	m	.5	93.77
<i>#Order by Application</i>				
4 Pipe, Condenser	73431AE14A	m	.5	49.95
5 Pipe, Evaporator	73431AE07A	m	.5	39.95
6 Fan & Motor	73310AE00A	#.6		204.15
7 Shroud, Fan				
w/Turbo	73313FE020	#.6		51.98
w/o Turbo	73313AE00A	#.6		28.47
<i>#R&R Complete, w/Radiator Removed Deduct .4</i>				
8 Compressor Assy				
2003	73111AE05A	m	.9	499.94
2004-05				
Base, Sport Model	73111AE09B	m	.9	0.00
Turbo Model	73111AE091	m	.9	528.50
Clutch, Compressor (a)	73121SA000	m	.9	230.55
<i>(a) Included w/Compressor Assy</i>				
9 Brkt, Side Compressor	73611AE070			102.33
10 Brkt, Lwr Compressor	73611AC110			34.50
<i>#Order by Application</i>				
11 Belt, Compressor	73323AE00A		.5	10.95
12 Cover, Belt	73741FE000			6.02
13 Pulley, Idler				
Base, Sport Model	73131AC010	m	.6	27.37
Turbo Model	73131FC000	m	.6	33.65
14 Shaft, Pulley	73132AC000	m	.6	9.08
15 Adjuster, Pulley	73134AC001	m	.6	6.75
<i>#Order by Application</i>				
16 Bracket, Pulley				
Base, Sport Model	73610AC010	m	.6	22.82
Turbo Model	73610AC000	m	.6	22.82
<i>#R&R Complete</i>				
17 Hose, Pressure	73424AE09A	m	.5	69.95
18 Hose, Suction				
Base, Sport Model	73422AE11A	m	.5	99.95
Turbo Model	73422AE10A	m	.5	99.95
<i>#Each Additional .3</i>				

Illustration Located in Next Column

19 Evaporator & Blower Assy	72210AE08B	m	1.0	385.67
20 Core, Evaporator (b)	73523AE010	m	#1.3	210.90
21 Seal, Upr Evaporator Core (b)	72218AE040	m	#1.3	7.88
22 Seal, Lwr Evaporator Core (b)	72218AE050	m	#1.3	11.48
23 Expansion, Valve (b)	73531AE010	m	#1.3	58.30
<i>#R&R Complete</i>				



Case, Upper Blower (b)	72213AE040	m	21.00
24 Seal, Upper Case (b)	72226FC000	m	4.55
25 Seal, Cooling (b)	72218AE060	m	3.75
26 Plate, Blower (b)	72213AE060	m	3.53
27 Cover, Side Blower (b)	73526AE000	m	27.52
*Order by Application			
28 Fan & Motor (b)	72223AE000	m	152.23
(b) Included w/Evaporator & Blower Assy			



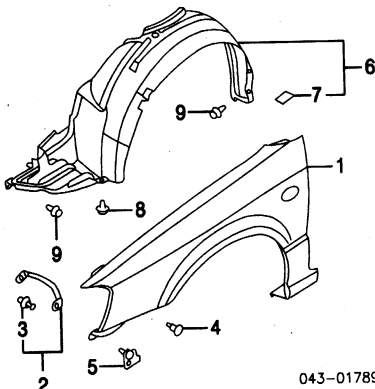
29 Heater Assy	72110AE05C	m	#2.8	290.38
30 Core, Heater (c)	72130AE010	m	#3.3	159.08
*Includes R&I Instrument Panel Assy				
31 Seal, Heater Core (c) (2)	72129AC040	m		1.28
32 Case, Upper Heater (c)	72120AE07A	m		37.87
33 Case, Lower Heater (c)	72120AE08A	m		37.38
34 Seal, No. 1 Case (c) (2)	72670FA021	m		4.42
35 Seal, No. 2 Case (c)	72670FA031	m		4.42
36 Seal, No. 3 Case (c)	72670FA041	m		4.42
37 Duct, Lower (c)	72127AE04A	m		5.52
(c) Included w/Heater Assy				

FRONT FENDER

Use Procedure Explanations 7 and 28 with the following text.

SHEET METAL

Refinish Front Fender.....	R/L	1.9
Add to Edge.....	R/L	.5
R&I Fender Assy.....	R/L	#2.5
*Includes R&I Bumper Assy & R&I/R&R Combination Lamp Assy		

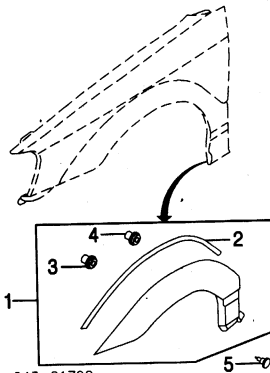


1 Fender	R 57120AE08A	#3.0	219.95
	L 57120AE08A	#3.0	219.95
*Includes R&I Bumper Assy & R&I/R&R Combination Lamp Assy			
2 Stay Assy, Fender	R 57121AE020		10.67
	L 57121AE030		10.67
3 Clip, Fender Stay	R/L 57160AA000		2.05

*Included w/Fender Stay Assy			
4 Rivet, Fender Stay	R/L 59130AA000		1.18
5 Bracket, Headlamp	R 57150AE01A		15.10
	L 57150AE02A		14.83
6 Liner Assy, Fender	R 59110AE06A	.4	84.82
	L 59110AE07A	.4	84.82
7 Clip, Rear Liner (a) (3/Side)	R/L 759114020		.94
(a) Included w/Fender Liner Assy			
8 Rivet, No. 1 Screw (3/Side)	R/L 59130AA000		1.18
9 Rivet, No. 2 Screw (3/Side)	R/L 59122AC030		1.38

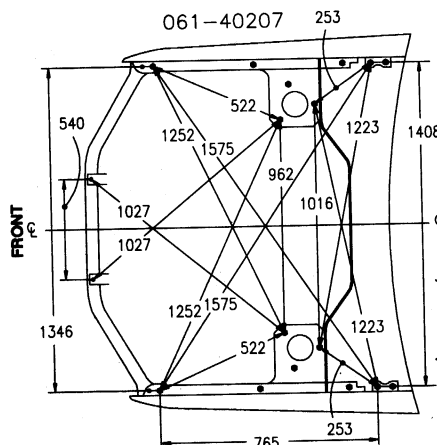
EXTERIOR TRIM

Refinish Fender Moulding.....	R/L	1.2
Refinish Moulding Protector.....	R/L	.4
R&I Fender Moulding Assy.....	R/L	#3
*Included in R&I Fender		



1 Moulding Assy, Fender			
Atlantic Blue (Code BE)	R 91112AE36ABE	#3	235.97
	L 91112AE37ABE	#3	235.97
Dark Blue (Code PL)	R 91112AE36APL	#3	228.68
	L 91112AE37APL	#3	228.68
Garnet Red (Code RO)	R 91112AE36ARO	#3	238.12
	L 91112AE37ARO	#3	238.12
Gray (Code LI)	R 91112AE36ALI	#3	226.47
	L 91112AE37ALI	#3	226.47
Regal Blue (Code BH)	R 91112AE36ABH	#3	235.37
	L 91112AE37ABH	#3	235.37
Paint to Match	R 91112AE36ATC	#3	172.18
	L 91112AE37ATC	#3	217.25
*Included in R&I Fender			
2 Protector, Moulding			
Black	R/L 91163AE37ANN		19.07
Silver (Code TC)	R/L 91163AE37ATC		23.78
Paint to Match	R/L 91163AE37ANN		19.07
3 Clip, Moulding (a)			
Front (2/Side)	R/L 909130121		4.10
Rear (4/Side)	R/L 91111AE56A		4.10
*Included w/Fender Moulding Assy			
(a) Order by Application			
5 Clip, Mounting	R/L 59122FA010		1.52

UNDERHOOD DIMENSIONS

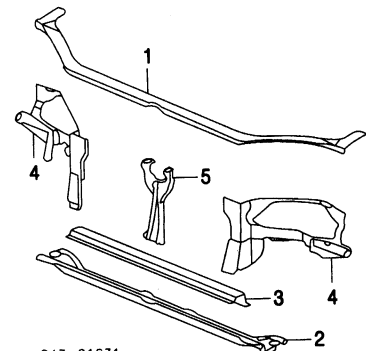


FRONT INNER STRUCTURE

Use Procedure Explanations 8 and 28 with the following text.

Refinish Radiator Support Complete.....	1.5
Refinish Upper Tie Bar.....	.5
Refinish Lower Tie Bar.....	.5
Refinish Side Support Panel.....	R/L .5

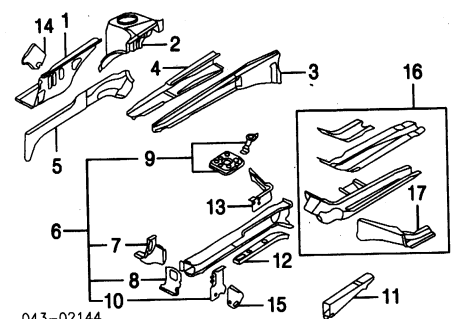
Refinish Hood Latch Support.....	.3
R&R Radiator Support Complete.....	#6.5
*Includes R&I/R&R Combination Lamp Assemblies R&R Radiator, Fan Motor, Blade & Shroud as an Assy, Coolant Tank, Battery, Hood Latch, Power Steering Reservoir, Hood Support, Stay, Air Cleaner Air Duct, Hoses & Disconnect & Connect Hood Release Cable, Wiring &/or Harness	
Add to R&I Radiator Support Assy	
To R&I Base Model Mechanical Components.....	m #2
*Includes R&I/R&R A/C Condenser	
w/Auto Trans.....	m .2
To Aim Lamps.....	.4
Evacuate & Recharge System.....	m 1.4
Recover Refrigerant.....	m .3



1 Bar, Upper Tie	53060AE00A	s	1.5	74.95
2 Bar, Outer Lower Tie	51231AE00A	s	#2.0	54.87
3 Bar, Inner Lower Tie	53060AE06A	s	#2.0	49.95
*R&R Complete				
4 Panel, Side Support	R 53020AE10B	s	1.5	79.95
	L 53020AE11B	s	1.5	59.95
5 Support, Hood Latch	53040AE00A		.3	31.65

SIDE

Refinish Apron/Side Rail Assy.....	R/L	2.0
Refinish Front Apron.....	R/L	.5
Refinish Rear Apron.....	R/L	.5
Refinish Apron Upper Otr Reinf.....	R/L	.5
Refinish Front Rail Assy.....	R/L	1.0



1 Apron, Front	R 51610AE06B	s	4.5	82.38
	L 51610AE07A	s	4.5	124.08
2 Apron, Rear	R 51625AE23B	s	#3.0	105.52
	L 51625AE24A	s	#3.0	127.10
*w/Front Apron Removed				
3 Reinf, Up Outer Apron	R 51021AE04A	s	#1.5	31.17
	L 51021AE05A	s	#1.5	31.17
4 Reinf, Up Inr Apron	R 51610AE11A	s	#1.5	53.03
	L 51610AE12A	s	#1.5	32.97
*R&R One Side Complete				
5 Plate, Closing	R 51615AE10A	s	1.5	113.82
	L 51615AE11A	s	1.5	114.37
6 Rail Assy, Front	R 51620AE31A	s	#7.5	103.12
	L 51620AE32A	s	#7.5	106.22
*w/Side Panel Removed Deduct .5, w/Front Apron Panel Removed Deduct 3.0				
7 Gusset, Front Rail	R 51636AE00A			15.37
	L 51636AE01A			15.37
8 Plate, Front Rail	R 51635AE02A			10.97
	L 51635AE03A			10.97
9 Bracket, Washer Tank	L 51625AE42B			30.68
10 Plate, Lower	R 51630AE26A			10.97
	L 51630AE27A			10.97

*Included w/Front Rail Assy

11 Reinf, Front Rail	R/L 50871AE06A	s	1.0	36.88
12 Reinf, Rear Rail	R 50871AE09A	s	1.5	110.90
	L 50871AE10A	s	1.5	110.90
13 Frame, Dash	R 50881AE15A			94.03
	L 50881AE16A			97.33
14 Hook, Tractive	57801AE05A			19.10
15 Hook, Tie-Down	57801AE06A			15.93
16 Rail Assy, Rear	R 51620AE19A	s	#5.5	315.25
	L 51620AE20A	s	#5.5	369.35

SUBARU BAJA 2003-05

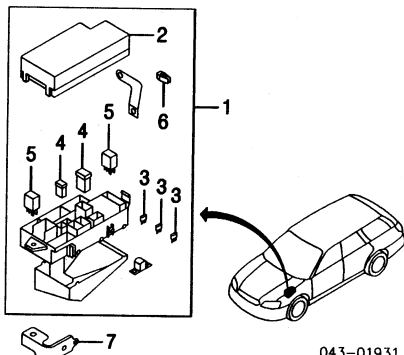
FRONT INNER STRUCTURE Cont'd

SIDE Cont'd

#R&R Front & Rear Rail Assy 9.5

17 Reinf, Dash (a)	R 51630AE16A	43.48
	L 51630AE17A	34.72
(a) Included w/Rear Rail Assy		

ELECTRICAL COMPONENTS



043-01931

1 Box Assy, Fuse			
Base, Sport Model	82231AE10B	m	97.15
Turbo Model	82231AE07C	m	89.60
2 Cover, Fuse Box			
Base, Sport Model	82243AE07B	.1	23.37
Turbo Model	82243AE08B	.1	23.57
3 Fuse, Mini			
10 Amp (6)	82210AE10A		.78
15 Amp (17)	82210AE15A		1.18
20 Amp (6)	82210AE20A		1.44
30 Amp (3)	82210AE30A		.78
4 Fuse, Maxi			
30 Amp	82211FC030	2	1.92
50 Amp	82211FC050	2	1.92
100 Amp	82211FC100	2	21.28
5 Relay, Fuse Box (5)	82501FC000	2	41.60
6 Puller, Fuse	82233FC000		19.92
*Included w/Fuse Box Assy			
7 Bracket, Fuse Box	81042AA020		4.22

AIR BAG SYSTEM

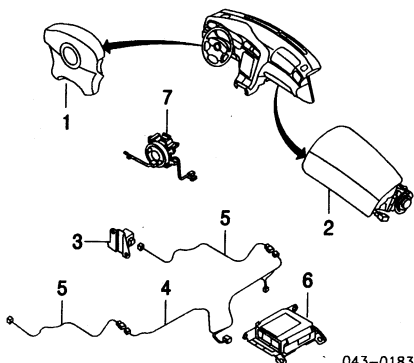
Use Procedure Explanation 30 with the following text.

Disable & Enable Air Bag System	m	.3
Diagnose Air Bag System (If Required)	m	#.5
*Includes Disconnect & Connect Scan Tool & Retrieve/Clear Trouble Codes		

NOTE 1: R&R Does Not include disable and enable or diagnose Air Bag System.

NOTE 2: Refer to Procedural Explanation 30 for Supplemental Restraint/Air Bag System Component Inspection and Replacement Information.

NOTE 3: For Air Bag System Service procedures, refer to Manufacturer's Service Repair Manual or Mitchell's Air Bag Service and Repair Manual.



043-01830

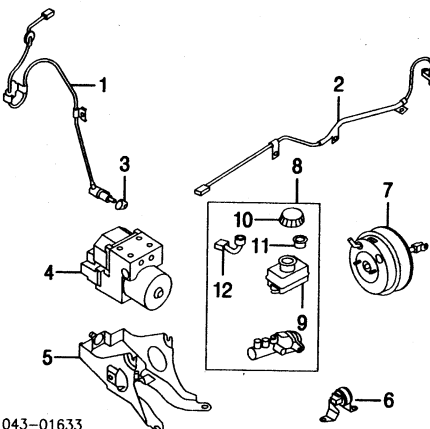
1 Module, Driver Air Bag			
Base, Sport Model	98211AE02AML	m	.3 554.57
Turbo Model	98211AE03AML	m	.3 554.57
2 Module, Passenger Air Bag	98271AE05AML	m	#.4 632.73
*w/Glove Box Removed			
3 Sensor, Front Impact	R 98231AE06A	m	.5 79.95
	L 98231AE07A	m	.5 79.95
4 Harness, Air Bag Wiring			
Main	98241AE38A	m	125.73
5 Harness, Air Bag Wiring			

Front	R 98241AE17A	m	104.08
	L 98241AE15A	m	103.93
6 Control, Air Bag Module	98221AE19A	m	#.3 301.62
*w/Center Console Removed			
7 Clockspring	See Steering Wheel/Column Section		
*Serviced w/Combination Switch Assy			

ABS/BRAKES

Bleed System..... m .6

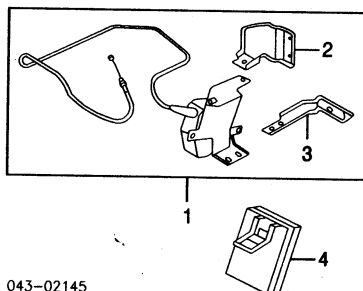
NOTE: R&R Does Not include bleed brake system.



043-01633

1 Sensor, Front ABS	R 27540AE020	m	.6 129.95
	L 27540AE030	m	.6 129.95
2 Sensor, Rear ABS	R 27540AE040	m	.6 129.95
	L 27540AE050	m	.6 129.95
3 Spacer, ABS Sensor	R/L 26755AA000	m	1.12
*As Required			
4 Actuator, ABS			
Man Trans	27539AE07B	m	1.0 743.25
Auto Trans	27539AE06B	m	1.0 743.25
5 Bracket, Actuator	27535AC130	m	31.35
6 Sensor, ABS	27540AC062	m	.6 95.22
7 Booster, Brake	26402AE47A	m	#.8 199.95
*Includes R&R Brake Master Cylinder			
Gasket, Booster	725042000	m	1.83
8 Cylinder Assy, Brake Master			
Base, Sport Model	26401AE02B	m	.6 159.95
Turbo Model	26401AE03A	m	.6 159.95
9 Reservoir, Master Cylinder (a)	26451AC010	m	.3 40.15
10 Cap, Reservoir (a)	26453AC010	m	10.55
11 Screen, Reservoir (a)	26448AC110	m	8.48
12 Sensor, Fluid Level (a)	26456AC000	m	51.83
(a) Included w/Brake Master Cylinder Assy			

CRUISE CONTROL SYSTEM



043-02145

1 Actuator Assy, Cruise Control	87012AE10A	m	.4 137.87
2 Bracket, Up/Actuator	87015AC021	m	11.93
3 Bracket, Lwr Actuator	87015AC030	m	5.38
*Included w/Cruise Control Actuator Assy			
4 Computer, Cruise Cont	87022AE02B	m	.5 129.95

WHEEL

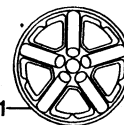
Use Procedure Explanation 10 with the following text.

ALLOY WHEEL

Add to R&I Spare Wheel & Tire Assy..... 2

Illustration Located in Next Column

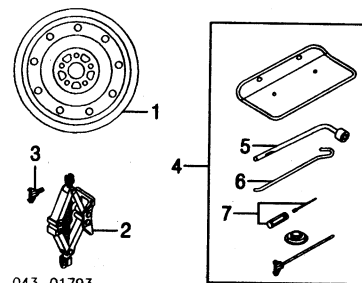
1 Wheel, Alloy			
Gray	28111AE40A	.3	249.95
Silver	28111AE32B	.3	249.95



043-01792

2 Cap, Center Wheel	28811AC110	39.95
*Order by Application		
3 Nut, Lug	623006021	2.25
4 Stem, Valve	28102AA000	.84

SPARE WHEEL & HARDWARE



043-01793

1 Wheel, Spare	28111AE34A	99.95
2 Jack	97031AE050	66.70
3 Holder, Jack	97035AE00A	3.52
4 Tool Kit	97010AE01A	30.43
5 Wrench	97017AE00A	d0.00
6 Handle, Jack	97033AE00A	d0.00
7 Screwdriver	97014TC000	7.42
*Included w/Tool Kit		

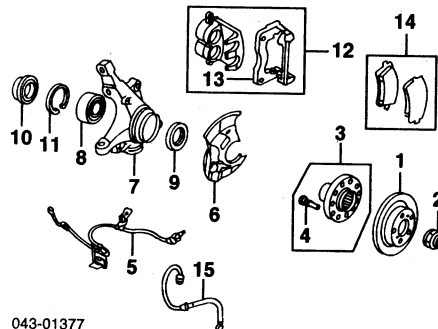
FRONT SUSPENSION

Use Procedure Explanation 11 with the following text.

R&I Suspension (One Side).....	R/Lm	1.5
O/H Suspension (Includes R&I)		
One Side.....	R/Lm	4.3
Both Sides.....		7.9
Adjust Four Wheel Alignment.....		1.6
Adjust Front Alignment.....		1.3
Bleed Brake System.....		.6

NOTE 1: R&R/R&R or O/H Does Not include alignment or bleed brake system.

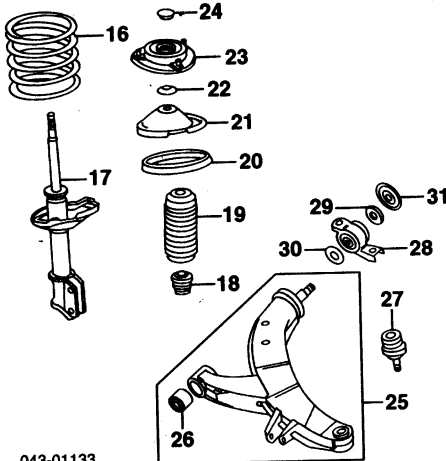
NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.



043-01377

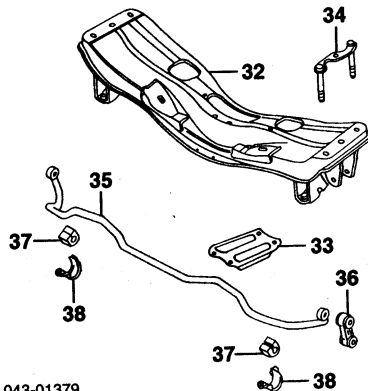
1 Rotor, Brake			
Base, Sport Model	R/L 26300AE02C	m	#.6 89.95
Turbo Model	R/L 26300SA000	m	#.6 94.95
*R&R Both Sides 1.0			
2 Nut, Axle	R/L 28044AA000		4.37
3 Hub Assy	R/L 28362AE000	m	#3.1 121.50
*R&R Both Sides 6.0			
4 Bolt, Hub	R/L 28055AA002		2.25
*Included w/Hub Assy			
5 Sensor, Front ABS-See ABS/Brakes Section			
6 Shield, Splash	R/L 26290FE050	m	#3.1 20.77
7 Knuckle, Steering	R 28313AE020	m	#3.1 207.95
	L 28313AE030	m	#3.1 207.95
8 Bearing	R/L 28016AA011NT	m	#3.1 74.50
9 Seal, Outer	R/L 28015AA070	m	#3.1 8.83
10 Seal, Inner	R/L 28015AA080	m	#3.1 10.70
11 Ring, Snap (a)	R/L 28035AA010	m	#3.1 2.95
(a) Order by Application			
*R&R One Side Complete, Included in R&R Hub Assy, R&R Both Sides 6.0			

12 Caliper Assy, Brake	R 26292AE06A	m	#5	248.70
	L 26292AE07A	m	#5	248.70
13 Support, Caliper (b)	R 26225AE030	m	#5	48.07
	L 26225AE040	m	#5	48.07
(b) Included w/Brake Caliper Assy #R&R Both Sides .8, w/Rotor Removed Deduct .3				
14 Pad Set, Brake	26296AE160	m	#1.0	89.95
#Deduct .5 for Each Caliper Removed				
15 Hose, Brake				
Base, Sport Model	R 26540AE01A	m	#3	18.65
	L 26540AE02A	m	#3	17.93
Turbo Model	R 26540AE08A	m	#3	17.12
	L 26540AE09A	m	#3	17.12
#w/Caliper Removed Deduct .2				



043-01133

16 Spring, Coil (a)				
2003				
Man Trans	R 20330AE56A	m	#2.0	39.95
	L 20330AE57A	m	#2.0	39.95
Auto Trans	R 20330AE44A	m	#2.0	41.15
	L 20330AE45A	m	#2.0	41.15
2004-05				
Base, Sport Model	R 20330AE59A	m	#2.0	47.95
	L 20330AE60A	m	#2.0	47.95
Turbo Model	R 20330AE63A	m	#2.0	49.38
	L 20330AE64A	m	#2.0	49.38
(a) Order by Application				
17 Strut	R 20310AE44A	m	#2.0	124.95
	L 20310AE45A	m	#2.0	124.95
18 Bumper	R/L 20321AA201	m	#2.0	32.97
19 Cover, Strut	R/L 20322AE01A	m	#2.0	3.78
20 Seat, Lower	R/L 20325AA001	m	#2.0	13.68
21 Mount, Lwr Strut	R/L 20323AA100	m	#2.0	25.98
22 Spacer, Strut	R/L 20326AA000	m	#2.0	3.32
23 Mount, Uptr Strut	R/L 20320AA100	m	#2.0	58.30
#R&R One Side Complete, w/Knuckle Removed Deduct 1.5, R&R Both Sides 3.8				
24 Seal, Dust	R/L 20326AA120	m	#1.0	3.03
25 Arm Assy, Control	R 20200AC200F	m	#1.0	172.55
	L 20200AC210F	m	#1.0	172.55
#w/Knuckle Removed Deduct .6, R&R Both Sides 1.8				
26 Bushing, Inner (c)	R/L 20201AA000	m	#3	41.43
(c) Included w/Control Arm Assy				
27 Joint, Ball	R/L 21067GA050	m	#3	38.92
#w/Control Arm Assy Removed				
28 Bushing, Rear Arm	R 20201AC100	m	#3	101.85
	L 20201AC110	m	#3	101.85
29 Spacer, Outer	R/L 20202AA010	m	#3	3.32
30 Stopper, Inner	R/L 20202AA001	m	#3	2.55
31 Washer, Arm	R/L 20206AA000	m	#3	5.25
#R&R One Side Complete, w/Suspension Arm Assy Removed				



043-01379

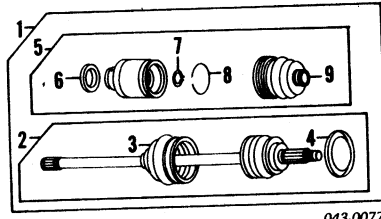
32 Crossmember, Susp				
Base, Sport Model	20101AE04A	m	#5.8	343.57
Turbo Model	20101AE050	m	#5.8	343.57

#Includes R&R Suspension Arm Assemblies, Stabilizer Bar & Front Exhaust Pipe, Not Included in OH				
33 Plate, Jack	20510AC000	m	14.10	
Man Trans	20510AA000	m	10.25	
Auto Trans	R/L 20540AC000	m	14.80	
34 U-Bolt				
Bar, Stabilizer	20401AE03A	m	#6	56.22
Base, Sport Model	20401AE010	m	#6	98.18
Turbo Model				
#Includes R&R Stabilizer Brackets, Bushings & Links, Not Included in OH				
36 Link, Stabilizer	R/L 20420AA004	m	#3	53.25
#Not Included in OH				
37 Bushing, Stabilizer	R/L 20401AC031	m	#3	18.08
38 Bracket, Stabilizer	R/L 20402AC000	m	#3	4.82
#R&R One Side Complete, Not Included in OH				

FRONT DRIVE AXLE

R&I Axle Shaft Assy	R/Lm	#3	
O/H Axle Shaft Assy (Includes R&I)	R/Lm	#1.1	
#w/Necessary Suspension Components Removed			

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



043-00776

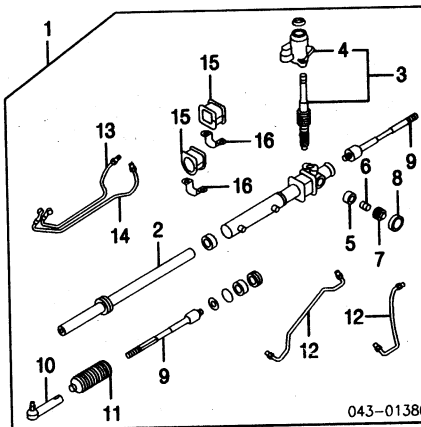
1 Shaft Assy, Axle	R/L	28321AE07B	m	#3	359.95
Base, Sport Model					
Turbo Model					
w/Sportshift Trans	R/L	28321AE050	m	#3	369.96
w/o Sportshift Trans	R/L	28321AE060	m	#3	369.96
	R/L	28393SA010	m	#5	265.48
2 Joint Assy, Outer					
#w/Axle Removed					
3 Boot, Outer Joint (a) (b)	R/L	28023FC000	m	#3	16.95
#w/Necessary Suspension Components Removed					
4 Baffle, Outer (a) (b)	R/L	28037AC001	m		9.95
(a) Included w/Outer Joint Assy					
5 Joint Assy, Inner (b)	R/L	28392SA010	m	#5	189.63
#w/Axle Removed					
6 Snap, Inner Baffle (b) (c)	R/L	28337SA000	m		7.38
7 Ring, Snap (b) (c)	R/L	28035FC000	m		4.83
8 Circlip (b) (c)	R/L	28333SA000	m		2.68
9 Boot, Inner (b) (c)	R/L	28323SA030	m	#3	15.00
#Included w/Axle Shaft Assy					
(b) Order by Application					
(c) Included w/Inner Joint Assy					
#w/Necessary Suspension Components Removed					

FRONT STEERING LINKAGE/GEAR

R&I Steering Gear Assy	m	2.4	
O/H Steering Gear Assy (Includes R&I)	m	3.6	

NOTE 1: R&I/R&R Does Not include adjust wheel alignment.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.

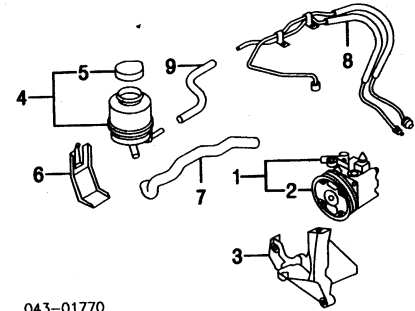


043-01380

1 Gear Assy				
Base, Sport Model	34110AE12B	m	2.6	578.74
Turbo Model	34110AE43A	m	2.6	449.96
2 Rack	34116AE10A	m	3.6	78.63
3 Valve Assy, Power	34113AE10A	m	3.6	167.38
4 Housing, Valve (a)	34113AE11A	m		51.97
(a) Included w/Power Valve Assy				
5 Sleeve, Gear Box	31260GA610	m		10.25
6 Adapter, Rack	34130AE010	m		13.33
7 Screw, Adjust	34127AA020	m		15.92

8 Nut, Lock	31260GA650	m		18.83
9 Rod, Inner Tie	R/L 34140AC000	m	#6	49.95
#Includes R&R Tie Rod End & Boot				
10 End, Tie Rod	R/L 34141AC010	m	#3	49.95
11 Boot	R/L 34137AE020	m	#3	21.48
#R&R One Side Complete				
12 Tube, Feed	R 34114AE040	m		39.05
	L 34114AE050	m		39.42
13 Pipe, Return	34114AE101	m	#6	23.57
14 Pipe, Pressure	34114AE092	m	#7	31.32
#R&R Both 1.0				
15 Bushing, Mount	R 34115AA020	m		15.05
	L 34115AE02A	m		24.65
16 Bracket, Bushing	R 34120AA010	m		4.47
	L 34120AA000	m		4.20
#Included w/Gear Assy				

STEERING PUMP



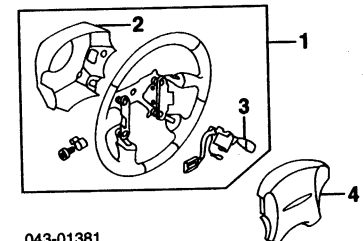
043-01770

1 Pump Assy, Steering				
Base, Sport Model	34430AE150	m	1.1	439.97
Turbo Model	03-04 34401AE03B	m	1.1	369.95
	05 34430AE04C	m	1.1	369.95
	34450AE00A	m	.5	20.27
2 Pulley, Pump				
#Included w/Steering Pump Assy				
3 Bracket, Strg Pump				
Base, Sport Model	22870AA012	m	#2	63.00
Turbo Model	22870AA110	m	#2	62.38
#w/Pump Removed				
4 Tank Assy, Reservoir	34630AE02B	m	.3	41.15
5 Cap, Reservoir (a)	34631AE01B	m		8.05
(a) Included w/Reservoir Tank Assy				
6 Bracket, Reservoir	34633AE001	m		11.90
7 Hose, Suction				
Base, Sport Model	34611AE07A	m	.6	16.48
Turbo Model	34611AE23A	m	.6	17.03
8 Tube, Pwr Strg	34610AE09B	m	.6	80.27
Base, Sport Model	34610AE35A	m	.6	92.57
Turbo Model	34611AE10A	m	.6	20.30
9 Hose, Return				

STEERING WHEEL/COLUMN

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

WHEEL & TRIM



043-01381

1 Wheel Assy, Steering				
Base Model	34311AE15A	m	.5	281.30
Sport Model	34311AE13A	m	.5	138.02
Turbo Model	34311AE30A	m	.5	291.07
2 Cover, Lower				
Base, Sport Model	34317AE05A	m		18.22
Turbo Model	34317AE030	m		10.30
3 Switch, Cruise	83151AE000	m	.3	70.00
#Included w/Steering Wheel Assy				
4 Module, Driver Air Bag-See Air Bag System Section				

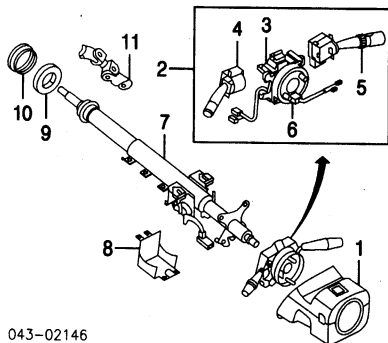
COLUMN FIXED

R&I Steering Column	m	.9	
O/H Steering Column (Includes R&I)	m	1.9	
R&R Ignition Lock Cylinder	m	.4	

SUBARU BAJA 2003-05

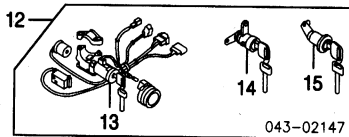
STEERING WHEEL/COLUMN Cont'd

COLUMN FIXED Cont'd



043-02146

1 Cover, Column	34341AE04A	m	.3	50.12
2 Switch Assy, Combination	83111AE42B	m	.9	149.95
3 Body, Combination Switch (a)	83119AE02A			39.95
4 Switch, Dimmer (a)	83118FC030	m	.6	79.95
5 Switch, Wiper (a)	83114AE151	m	.6	97.68
6 Clockspring (a)	83116AE01A	m	.9	62.95
(a) Included w/Combination Switch Assy				
7 Column, Steering	34500AE12A	m	1.0	144.13
8 Protector, Knee	34351AE01A	m		17.98
9 Seal, Column	34371AE000	m		2.38
10 Bushing, Steering	34361AE00A	m		34.73
11 Yoke	34170AE050	m		129.93



043-02147

12 Lock Set, Vehicle				
Base, Turbo Model				
Man Trans	57491AE86A	#		111.77
Auto Trans	57491AE85A	#		133.17
Sport Model				
Man Trans	57491AE46A	#		40.00
Auto Trans	57491AE45A	#		149.95

#Not Included in O/H

13 Switch, Ignition (b)				
Man Trans	03 83191AE01B	m	.7	174.95
	04-05 83191AE03A	m	.7	149.95
Auto Trans	03 83191AE02B	m	.7	181.95
	04-05 83191AE04A	m	.7	184.95

(b) Order by Application

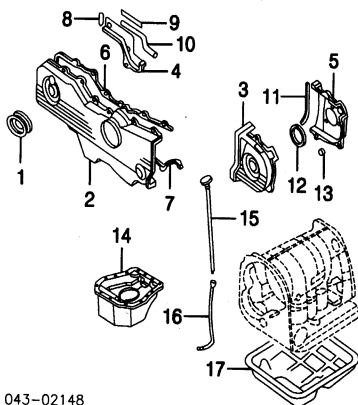
14 Lock, Door Cylinder	See Front Door Section
15 Lock, Glove Box	See Instrument Panel Section

#Included w/Vehicle Lock Set

ENGINE/TRANS

Use Procedure Explanation 12 with the following text.

R&I Engine Assy	m	5.9
Add to R&I Engine Assy		
w/Auto Trans	m	.2



043-02148

1 Pulley, Crankshaft	12305AA251	m	.5	136.92
2 Cover, Frt Right Timing Belt				
w/Turbo	13570AA044	m	#1.5	66.53
w/o Turbo	13570AA12B	m	#1.5	31.38
3 Cover, Frt Left Timing Belt				
w/Turbo	13574AA094	m	#1.5	26.00
w/o Turbo	13574AA10A	m	#1.5	19.97

#R&R Complete

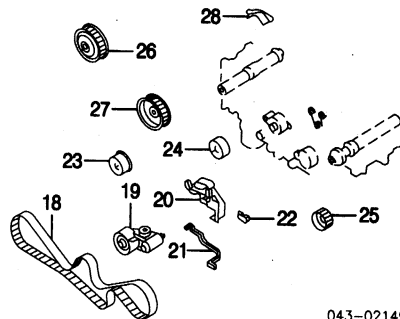
4 Cover, Timing Belt				
Right Rear				
w/Turbo	13573AA121	m	#3.0	29.42
w/o Sportshift Trans	13573AA131	m	#3.0	30.30
w/o Turbo	13573AA11B	m	#3.0	15.07

5 Cover, Timing Belt

Left Rear				
w/Turbo	13575AA103	m	#3.0	26.00
w/o Sportshift Trans	13575AA130	m	#3.0	26.00
w/o Turbo	13575AA12A	m	#3.0	17.60

#R&R Complete, Includes R&R Front Timing Covers

6 Seal, Timing Cover				
Right Upper	13594AA06B	m		49.43
7 Seal, Timing Cover				
Right Lower	13594AA041	m		21.62
8 Seal, Timing Cover				
Rear Upper				
No. 1	13583AA22A	m		39.55
No. 2	13583AA23A	m		39.55
No. 3	13583AA24A	m		55.03
11 Seal, Timing Cover				
Left Upper	13586AA041	m		8.85
12 Seal, Timing Cover				
Left Lower	13585AA19A	m		23.85
13 Grommet, Cover				
w/Turbo (7)	13592AA011	m		1.73
w/o Turbo (5)	13592AA050	m		17.68
14 Pan, Eng Oil				
w/Turbo	11109AA052	m	1.9	69.03
w/o Turbo	11109AA091	m	1.9	139.22
15 Dipstick, Eng Oil				
w/Turbo	11140AA046	m		13.97
w/o Turbo	11140AA140	m		13.02
16 Tube, Eng Dipstick				
w/Turbo	15144AA011	m	.5	22.35
w/o Turbo	15144AA070	m	.5	16.82
17 Pan, Trans Oil				
03 31390AA080	m	.8		453.90
04-05 31390AA081	m	.8		73.15

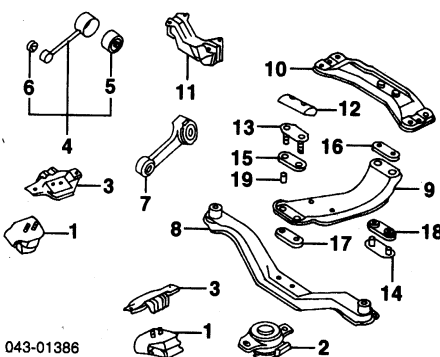


043-02149

18 Belt, Timing				
w/Turbo	13028AA240	m	#2.2	149.95
w/o Turbo	13028AA21B	m	#2.2	59.95
#Includes R&R Crankshaft Pulley & Front Timing Belt Covers				
19 Adjuster, Belt Tensioner	13033AA042	m		143.65
20 Bracket, Tensioner	13158AA052	m		31.95
21 Seal, Front Bracket	13091AA060	m		5.22
22 Seal, Rear Bracket	13091AA050	m		2.20
23 Idler, No. 1 Pulley	13073AA142	m	#2	74.95
24 Idler, No. 2 Pulley	13073AA190	m	#2	40.87
25 Idler, No. 3 Pulley	13085AA060	m	#2	58.80
26 Sprocket, No. 1 Camshaft	13017AA05D	m	#2	26.98
27 Sprocket, No. 2 Camshaft				
Man Trans	13019AA10B	m	#2	33.22
Auto Trans	13019AA09B	m	#2	30.38
#w/Timing Belt Removed				
28 Guide, Timing Belt	13145AA021	m		5.52

ENGINE/TRANS MOUNTS

MAN TRANS

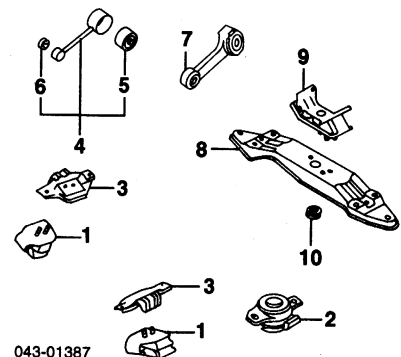


043-01386

1 Mount, Front Engine	R/L 41022FA000	#9	47.38
#R&R Both 1.5			

2 Mount, Side Eng	R 41022AE170	#9	81.45
	L 41022AE180	#9	81.45
#Order by Application			
#R&R Both 1.5			
3 Bracket, Frt Eng Mount	R 41031FA080	#2	14.33
	L 41031FA090	#2	14.33
#w/Mount Removed			
4 Rod Assy, Stopper	41040AE01A	.4	24.45
#Order by Application			
5 Bushing, No. 1 Rod (a)	41022GA410		34.00
6 Bushing, No. 2 Rod (a)	641038000		7.88
(a) Included w/Stopper Rod Assy			
7 Rod, Stopper	41040AE02A	.3	15.40
8 Crossmember, Trans	41011SA000	#8	100.55
#Order by Application			
9 Crossmember, Center	41011FE050	#8	86.65
10 Crossmember, Rear	03 41011SA020	#8	51.98
	04-05 41011AE120	#8	50.47
	41022AC180	#8	105.43
11 Mount, Trans			
#R&R Complete			
12 Damper, Dynamic	41023AC010		53.38
13 Plate, Front Xmb	41025AC000		10.38
14 Plate, Rear Xmb	41025AC040		9.07
15 Cushion, Frt Upper Xmb	41022GA200		4.47
16 Cushion, Rear Upper Xmb	41022GA400		4.47
17 Cushion, Front Lower Xmb	41022GA400		4.47
18 Cushion, Rear Lower Xmb	41022GA200		4.47
19 Spacer, Crossmember (4)	41037AC000		5.92

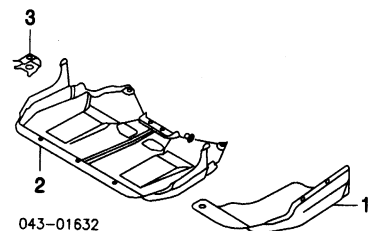
AUTO TRANS



043-01387

1 Mount, Front Engine	R/L 41022FA000	#9	47.38
#R&R Both Sides 1.5			
2 Mount, Side Engine	R 41022AE021	#9	102.95
	L 41022AE031	#9	79.08
#R&R Both Sides 1.5			
3 Bracket, Frt Eng Mount	R 41031FA080	#2	14.33
	L 41031FA090	#2	14.33
#w/Mount Removed			
4 Rod Assy, Stopper	41040AE01A	.4	24.45
5 Bushing, No. 1 Rod	41022GA410		34.00
6 Bushing, No. 2 Rod	641038000		7.88
(a) Included w/Stopper Rod Assy			
7 Rod, Stopper	41040AE02A	.3	15.40
8 Crossmember, Trans	41011SA000	#8	103.00
9 Mount, Trans	41022AE12B	#8	29.83
#R&R Complete			
10 Cushion, Trans	41022AE19A		2.88

ENGINE UNDER COVER



043-01632

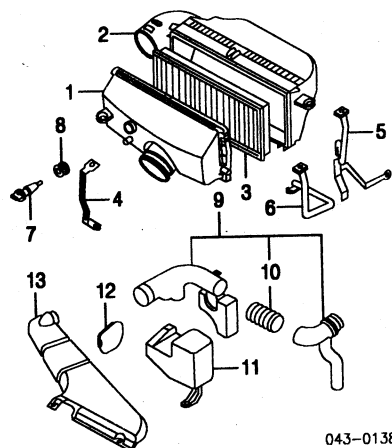
1 Cover, Outer Under	R 59110AE10A	.2	21.17
	L 59110AE11A	.2	21.17
2 Cover, Center Under	56410AE12B	.2	87.88
3 Bracket, Ctr Under Cover	R/L 56420AC000		4.90

AIR CLEANER

R&I Air Cleaner Assy		.3
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Illustration Located in Next Column

1 Cover, Frt Air Cleaner	16520AA18A	.2	64.22
2 Cover, Rear Air Cleaner	16520AA03B	#3	42.95

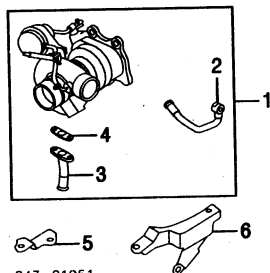


043-01388

#Includes R&R Element & Front Air Intake Chamber

3 Element, Air Cleaner	16546AA020	#2	14.95
w/Turbo	16546AA07A	#2	14.95
<i>#Included in R&R Front Air Cleaner Cover</i>			
4 Stay, Front Air Cleaner	16563AA072		23.90
5 Man Trans	16563AA072		23.90
6 Auto Trans	16563AA08B		27.32
7 Sensor, Air Intake	22634KA071	2	28.57
8 Grommet, Sensor	16583KA000		7.20
9 Duct Assy, Air Intake	46010AE00C	2	77.73
10 Boot	03 46023FC041		60.57
	04-05 46023FC041		60.57
<i>#Included w/Air Intake Duct Assy</i>			
Bracket, Duct	46030AE000		5.72
Cushion, Bracket			
Upper	46022AE01A		5.63
Lower	46022AE02A		20.80
11 Chamber, Air Intake			
w/Turbo	46040AE03A		77.55
w/o Turbo	46040AE01A		60.50
12 Cover, Chamber	46059FA000		2.32
13 Inlet, Air			
w/Turbo	46012AE06B	2	67.22
w/o Turbo	46012AE02A	2	65.75

TURBOCHARGER

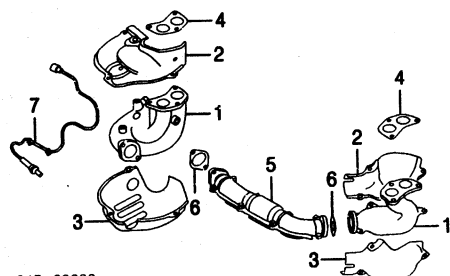


043-01951

1 Turbocharger Assy	14411AA532	m	1.9	969.65
2 Pipe, Turbo	14430AA121	m	.8	84.93
3 Pipe, Oil Outlet	15197AA060	m	.6	32.13
4 Gasket, Outlet	15196AA060	m		1.04
<i>#Included w/Turbocharger Assy</i>				
Bracket, Turbo				
5 Front	14427AA022			10.40
6 Rear	14430AA121			84.93

EXHAUST

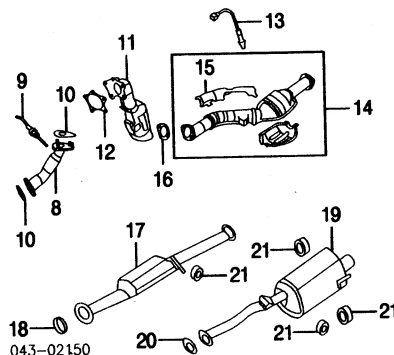
W/TURBO



043-02020

1 Manifold, Exhaust	R 14010AA111	m	1.0	326.33
	L 14023AA090	m	.8	132.83
2 Cover, Upper Manifold	R 14085AA103			57.18
	L 14090AA000			93.30
3 Cover, Lower Manifold	R 14086AA093			72.43
	L 14091AA000			119.82
4 Gasket, Manifold	R/L 14038AA000	m		15.52
5 Pipe, Joint	44101SA020	.8		371.83
6 Gasket, Pipe (2)	44022AA160			19.88
7 Sensor, Front Oxygen	22641AA260	m	.5	199.95

#Order by Application

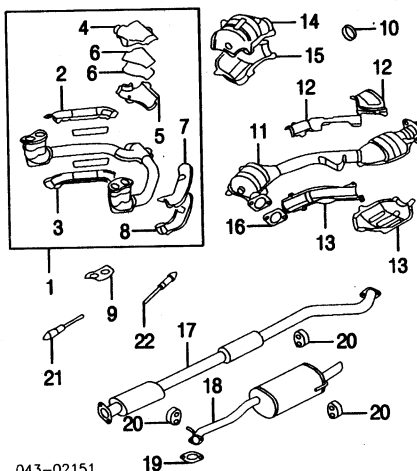


043-02150

8 Pipe, Front	44104FE080	.8		352.50
9 Sensor, Center Oxygen	22629AA012	m	.5	58.88
10 Gasket, Front Pipe				
Outer	44022AA170			13.88
Inner	44022AA150			13.88
11 Pipe, Rear				
Man Trans	44102AE190	m	#2.3	694.29
Auto Trans	44102AE200	m	#2.3	578.56
<i>#Includes R&R Turbocharger</i>				
12 Gasket, Rear Pipe	44022AA180			21.17
13 Sensor, Rear Oxygen				
Man Trans	22690AA520	m	.6	149.95
Auto Trans	22690AA491	m	.6	149.95
<i>#Order by Application</i>				
14 Pipe Assy, Center	44102AE180	.8		457.40
15 Cover, Pipe Upper (a)	44132AG150			60.68
<i>#Order by Application</i>				
<i>(a) Included w/Center Pipe Assy</i>				
16 Gasket, Center Pipe	44011AG000			13.88
17 Pipe, Rear Exhaust	44200AE170	.5		370.01
18 Gasket, Rear Pipe	44022AA122			33.57
19 Muffler	44300AE360	.6		365.91
20 Gasket, Muffler	44011AE01A			2.92
21 Hanger, Exhaust (4)	44066AE00B			28.53

W/O TURBO

R&R Exhaust System Complete 1.6



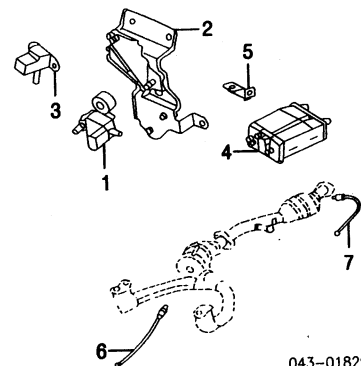
043-02151

1 Pipe Assy, Front Exhaust	44619AA00A	.5		331.30
2 Cover, Front Pipe				
Upper	R 44132AC510			25.05
	L 44132AC530			22.17
3 Lower	R 44132AC520			27.07
	L 44132AC540			19.75
<i>Cover, Elbow</i>				
4 Upper	44132AC551			15.35
5 Lower	44132AC561			14.28
6 Insulator, Cover (2)	44155AC120			3.40
<i>Cover, Lower Pipe</i>				
7 Upper	44132AC530			22.17
8 Lower	44132AC540			19.75
<i>#Included w/Front Exhaust Pipe Assy</i>				
<i>Gasket, Front Pipe (a)</i>				
9 Front	44011AC030			7.38
10 Rear	44011AE030			11.43

(a) Order by Application

11 Converter, Catalytic	44659AA01A	.8		364.40
12 Cover, Upper Pipe				
No. 1	44131AE120			16.72
No. 2	44131AE180			23.30
13 Cover, Lower Pipe				
No. 1	44131AE170			16.72
No. 2	44131AE190			23.30
14 Cover, Converter Upper	44132AC871			30.97
15 Cover, Converter Lower	44132AC171			7.68
16 Gasket, Converter	44165FA000	.5		244.65
17 Pipe, Intermediate	44200AE16A	.5		199.95
18 Muffler & Pipe	44300AE37A	.5		2.92
19 Gasket, Muffler	44011AE01A			28.53
20 Hanger, Exhaust (3)	44066AE00B	.5		199.95
21 Sensor, Front Oxygen	22641AA260	.5		199.95
22 Sensor, Rear Oxygen	22690AA73A	.8		119.95

EMISSION SYSTEM

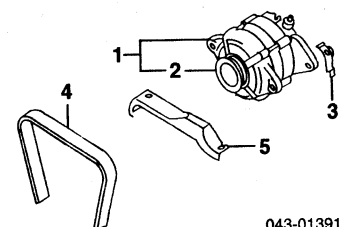


043-01829

1 Valve, Solenoid	14774AA341	m	.3	149.15
<i>#Order by Application</i>				
2 Bracket, Solenoid Valve	14874AA213			22.35
3 Sensor, Vacuum	22098AA000	m	.3	257.45
<i>#Order by Application</i>				
4 Canister, Vapor				
w/Turbo	42036AC020	m	.5	89.87
w/o Turbo	42035AE03A	m	.5	147.98
5 Bracket, Canister	42052AE84A			23.32
6 Sensor, Front Oxygen-See Exhaust Section				
7 Sensor, Center Oxygen-See Exhaust Section				
7 Sensor, Rear Oxygen-See Exhaust Section				

ELECTRICAL

ALTERNATOR



043-01391

1 Alternator Assy				
w/Turbo	23700AA370	m	.6	429.96
w/o Turbo	23700AA37AR1	m	.6	R274.95
2 Pulley, Alternator	23752AA050	m		83.45
<i>#Included w/Alternator Assy</i>				
3 Bracket, Alternator	11717AA060			4.10
4 Belt, Drive				
w/Turbo	809218380	.6		17.95
w/o Turbo	809218260	.6		14.95
5 Cover, Belt	22830AA000			17.52

BATTERY

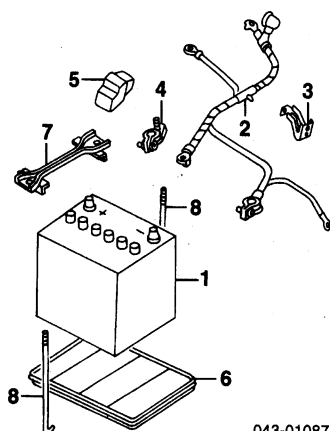
Illustration Located in Next Column

1 Battery	N.A.	2		0.00
2 Cable, Battery				
Man Trans	81601AE37A	.5		89.70
Auto Trans	81601AE38A	.5		90.58
<i>#Order by Application</i>				
3 Bracket, Cable	81042FA400			7.58
4 Terminal, Battery	81608GA110			12.50
5 Cover, Terminal	81611AA000			5.20
6 Tray, Battery	82122AE00A	#1.0		10.82
<i>#Includes R&R Battery</i>				
7 Holder, Battery	82182AA040			9.02

SUBARU BAJA 2003-05

ELECTRICAL Cont'd

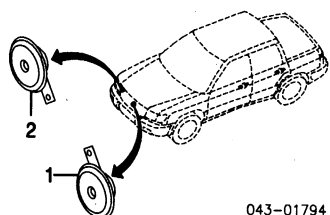
BATTERY Cont'd



043-01087

8 Bolt, Battery	R/L 82161AA041	3.32
*Order by Application		

HORN

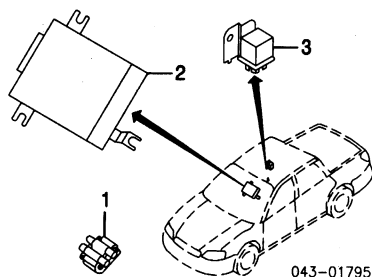


043-01794

1 Horn, High Note	86012AE090	.6	39.95
2 Horn, Low Note	86012AE080	.6	39.95
Relay, Horn	82501AE040		36.42

IGNITION

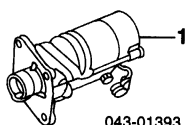
R&R Ignition Coils Complete
w/Turbo..... .7



043-01795

1 Coil, Ignition w/Turbo (4)	22433AA540	m	.5	99.98
w/o Turbo	22433AA41B	m	.5	126.27
2 Control Unit, Engine	03-04 22611AJ20A	m	.7	395.94
	05 N.A.	m	.7	0.00
3 Relay & Bracket Throttle w/Turbo	25229AA091	m	.3	33.78
w/o Turbo	25229AA030	m	.3	38.28

STARTER



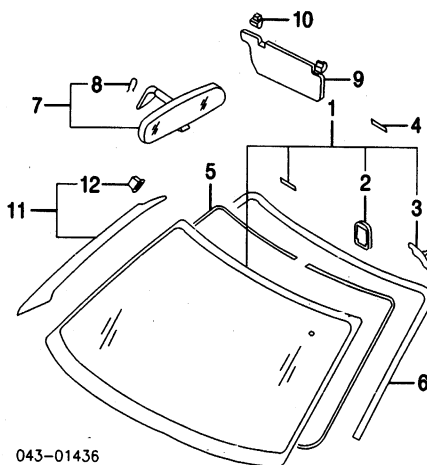
043-01393

1 Starter				
Man Trans	23300AA40A	m	.9	249.95
Auto Trans	23300AA230R1	m	.9	R229.95

WINDSHIELD

Use Procedure Explanation 13 with the following text.

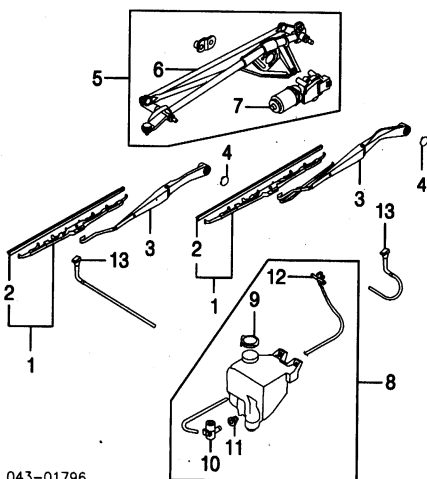
R&I Windshield..... #2.4
#Includes Clean Up Old Adhesive as Necessary



043-01436

1 Glass Assy, Windshield				
Subaru	03 65010AE26CNI	#2.0	0.00	
USA	04-05 65010AE29ANI	#2.0	299.95	
Canada	N.A.	#2.0	0.00	
NAGS				
Green	03 C FW02154GTN	#2.0	0.00	
	04 FW02434GTN	#2.0	221.45	
	05 N.A.	#2.0	0.00	
Green/Green Shade	03 C FW02154GGN	#2.0	0.00	
	04 FW02434GBN	#2.0	221.45	
	05 N.A.	#2.0	0.00	
#Includes Clean Up Old Adhesive as Necessary				
2 Base, Rear View Mirror (a)	92031FC000	12.77		
3 Pin, Glass Locator (a)	R 65035AE00A	2.80		
	L 65035AE01A	2.80		
*Order by Application				
(a) Included w/Windshield Glass Assy				
Adhesive, Glass	N.A.	0.00		
4 Fastener, Glass	65026FC000	1.95		
5 Dam, Windshield	65045AE04A	8.12		
6 Moulding, Reveal	65058AE00B	.4	114.77	
7 Mirror Assy, Rear View	X9201AE000	.2	39.95	
*Order by Application				
8 Spring, Mirror (b)	92031FC020	5.93		
(b) Included w/Rear View Mirror Assy				
9 Visor, Sun	R 92011AE34BOB	.2	61.60	
	L 92011AE35COB	.2	62.13	
10 Hook, Sun Visor	R/L 92018AE01AOB	.2	1.18	
11 Garnish Assy, Pillar	R 94010AE04AOB	.2	86.82	
	L 94010AE05AOB	.2	84.37	
12 Clip, Garnish (c) (3/Side)	R/L 909140001		1.04	
Retainer, Garnish (c)	R/L 909130045		.84	
(c) Included w/Pillar Garnish Assy				

WIPER SYSTEM



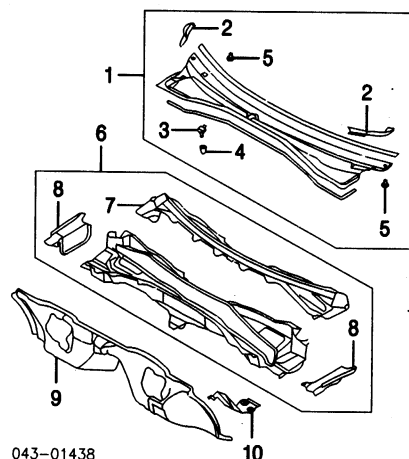
043-01796

1 Blade Assy, Wiper	R 86542AE11A	.2	16.95	
	L 86542AE10A	.2	16.95	
2 Insert, Wiper	R/L SOA591U220	.1	9.95	
#Included w/Wiper Blade Assy				
3 Arm, Wiper	R 86532AE07A	.2	27.95	
	L 86532AE06A	.2	30.95	
4 Cover, Wiper Arm	R/L 86538FA010		4.75	
5 Link Assy, Wiper (a)	86510AE10A	157.95		
6 Link, Wiper (a) (b)	86521AE06A	84.47		
(a) Order by Application				

7 Motor, Wiper (b)	86511AE07A	.8	119.95	
(b) Included w/Wiper Link Assy				
8 Tank Assy, Washer	86610AE03B	#.7	149.95	
9 Cap, Tank (c)	86615AA060		19.97	
10 Pump, Front Washer (c)	86611AA010	#.7	62.95	
#R&R Complete				
11 Grommet (c)	686223030		5.77	
12 Joint, Washer (c)	86617AC020		6.98	
(c) Included w/Washer Tank Assy				
13 Nozzle, Washer	R 86640AE06B	#.2	16.67	
	L 86640AE07B	#.2	16.80	
#Included in R&R Hood				

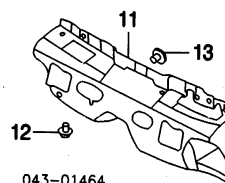
COWL & DASH

Use Procedure Explanations 14 and 28 with the following text.



043-01438

1 Grille Assy, Cowl Top	91411AE01A	#.4	126.10	
#Includes R&R Wiper Arms				
2 Cover, Hood Hinge	R 91423AE02A		d7.90	
	L 91423AE03A		d8.52	
3 Pin, Grille (4)	909140019		1.04	
4 Clip, Lower Grille	R/L 91167AA000		1.20	
5 Clip, Upper Grille	R/L 909130003		1.24	
#Included w/Cowl Top Grille Assy				
6 Panel Assy, Cowl Top	51121AE03C	#6.5	301.87	
7 Panel, Front Cowl (a)	53100AE01A	#4.5	153.33	
#w/Necessary Bolted Parts & Assemblies Removed				
8 Ext, Cowl Panel (a)	R 52760AE00A		41.73	
	L 52760AE01A		39.33	
(a) Included w/Cowl Top Panel Assy				
9 Panel, Dash	52200AE03A		253.15	
10 Plate, Footrest	52260AE04A		12.75	



043-01464

11 Insulator, Dash	90815AE15A		94.43	
12 Clip, No. 1 Insulator (4)	909205054		.64	
13 Clip, No. 2 Insulator (6)	909207002		.68	

INSTRUMENT PANEL

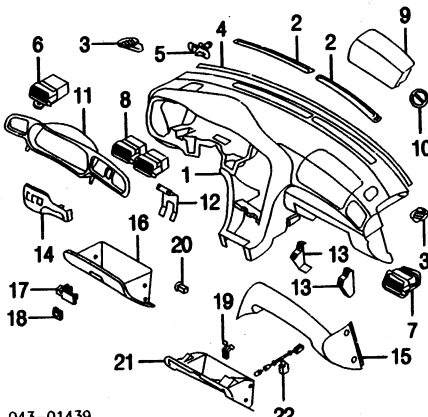
Use Procedure Explanation 14 with the following text.

R&I Instrument Panel.....m 2.3

NOTE: All Parts in this section are included in R&R Instrument Panel unless noted otherwise.

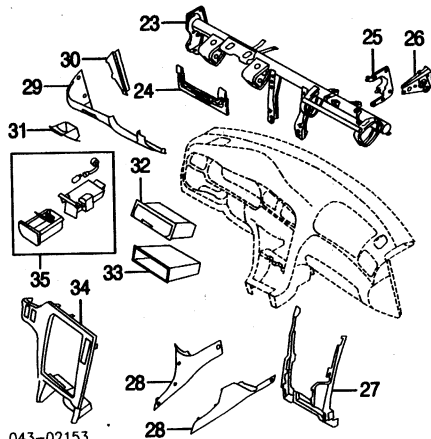
Illustration Located in Next Column

1 Panel, Instrument	66045AE02AML	m	5.0	237.78
2 Grille, Uptr Ctr Defroster	R 66115AE07AML	.2	39.47	
	L 66115AE08AML	.2	39.47	
3 Grille, Side Defroster	R 66115AE10AML	.2	10.38	
	L 66115AE18AML	.2	13.33	
4 Cushion, Inst Panel	66226AE02A		18.62	
5 Clip, Cushion (2)	66254AE010		2.53	
6 Grille, Side Vent				
Left	L 66110AE14A	.2	27.55	
Right	R 66110AE12AML	.2	29.22	
8 Grille, Center Vent	66110AE13A	.2	43.52	
9 Module, Passenger Air Bag-See Air Bag System Section				
10 Label, Air Bag-See Information Labels Section				
11 Visor, Meter	66180AE02A	.3	98.27	



043-01439

12 Bracket, Meter Visor	66201AE19A	9.47
13 Bracket, Inst Panel	R 66201AE24A	9.23
	L 66201AE25A	9.23
14 Panel, Lower Left	L 66050AE43A	28.07
15 Panel, Lower Right	R 66050AE35AOA	39.63
16 Box, Glove	66120AE06AOA	3
17 Latch, Glove Box	66140AE020OA	15.75
18 Cover, Key Cylinder	66242AE010OA	1.77
Lock, Glove Box	57494AE08A	29.95
*Included w/Vehicle Lock Set-listed in Steering Wheel/Column Section		
19 Striker, Glove Box	66232AE01A	1.93
20 Stopper, Glove Box	R/L 66221AE00B	1.28
21 Housing, Glove Box	66208AE03AOA	38.45
22 Switch, Glove Box Lamp	83081AE010	19.45

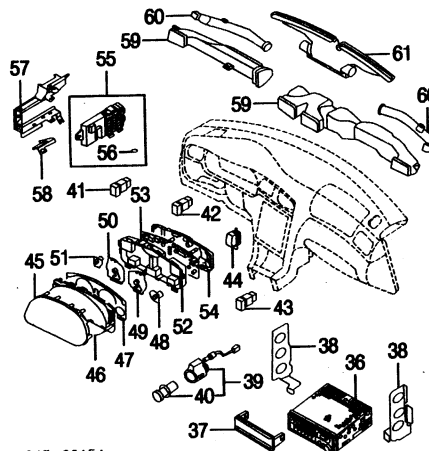


043-02153

23 Beam, Steering	50809AE02A	#.6	311.97
*w/Instrument Panel Removed, Not Included in R&R Instrument Panel			
24 Panel, Knee Guard	50839AE000	3	80.98
25 Bracket, Steering Beam	50829AE010	24.72	
26 Support, Side Beam	R 50811AE00A	8.85	
	L 50811AE01A	8.35	
27 Reinf, Center	66203AE08A	40.68	
28 Panel, Center	R 66060AE23AOA	50.83	
	L 66060AE22AOA	53.05	
29 Cover, Lower Driver Side	66075AE02AOA	3	35.45
30 Cover, Side	66075AE05AOA	19.85	
31 Box, Coin	66170AE01AOA	18.73	
32 Pocket, No. 1 Center (a)	66120AE050	26.28	
33 Pocket, No. 2 Center (a)	66511FA070	28.17	
(a) Order by Application			
34 Panel, Center	03 66060AE41A	3	71.63
	04-05 66060AE55A	3	72.08
Holder, Cup	66150AE17A	40.52	
35 Ashtray	66160AE010	2	23.62

Illustration Located in Next Column

36 Radio, AM-FM/CD (a)	86201AE41A	.6	419.21
(a) Order by Application			
37 Panel, Radio	86225AA000	30.85	
38 Bracket, Radio	R 66201AE18A	11.62	
	L 66201AE17A	11.62	
Control, Climate (a)	72311AE21A	166.22	
(a) Order by Application			
39 Lighter Assy	86710AE010	3	33.38



043-02154

40	Cap, Lighter Socket (b)	86712KC000		1.77
	(b) Included w/Lighter Assy			
41	Switch, Fog Lamp	83001AE09B		19.45
42	Switch, Cruise Control	83001AE01A		23.65
43	Switch, Cargo Lamp	83001AE110		35.35
44	Switch, Hazard	83037AE02A		21.17
45	Lens, Meter	85075AE00A	.6	12.92
46	Reflector, Meter	85057AE00A		11.92
47	Plate, Meter			
	2003			
	Man Trans	85070AE67A		30.20
	Auto Trans	85070AE68A		34.20
	2004-05 (a)			
	Man Trans	85070AE93A		33.20
	Auto Trans	85070AE94A		33.20
	(a) Order by Application			
48	Gauge, Temp	03 85073AE03A	m #.8	25.57
		04-05 85063AE04A	m #.8	30.98
49	Tachometer (a)	03 85040AE31A	m #.8	32.87
		04-05 85040AE36A	m #.8	31.92
50	Speedometer (a)	03 85020AE32A	m #.8	199.95
		04 85020AE33A	m #.8	199.95
		05 85020AE34A	m #.8	199.95
	(a) Order by Application			
51	Gauge, Fuel	85063AE03A	m #.8	27.98
52	Case, Inner Meter	85067AE05A	m #.8	15.35
53	Plate, Circuit (a)			
	2003	85083AE48A	m #.8	198.25
	2004-05			
	Base, Sport Model			
	Man Trans	85083AE66A	m #.8	172.50
	Auto Trans	85083AE60A	m #.8	181.80
	Turbo Model	85083AE62A	m #.8	181.80
	(a) Order by Application			
54	Cover, Meter	85058AE04A	m #.8	11.40
	#R&R Complete, Not Included in R&R Instrument Panel			
55	Box Assy, Fuse	82201AE01B	m	88.45
56	Fuse (a) (c)			
	10 Amp	82210AE10A		.78
	15 Amp	82210AE15A		1.18
	20 Amp	82210AE20A		1.44
	30 Amp	82210AE30A		.78
	(a) As Required			
	(c) Included w/Fuse Box Assy			
57	Bracket, Mounting	82237AE04A		17.67
58	Bracket, Lower	82207AE02A		28.31
59	Duct, Center Vent	R 66100AE02A		22.45
		L 66100AE03A		17.60
60	Duct, Side Defroster	R 66100AE07A		4.82
		L 66100AE06A		4.82
61	Nozzle, Defroster	66105AE03A		27.55

CENTER CONSOLE

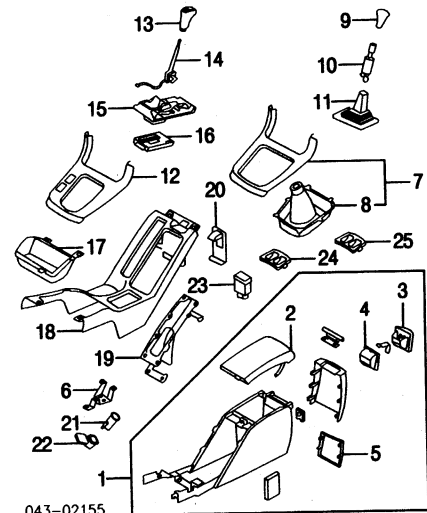
Use Procedure Explanation 14 with the following text.

R&I Console Assy6

NOTE: All Parts in this section are included in R&R Console Assy unless noted otherwise.

Illustration Located in Next Column

1 Box Assy, Console	03 92111AE15AML	.6	104.97
	Man Trans	04-05 92111AE18AML	.6 101.57
	Auto Trans	92111AE16AML	.6 92.27
2 Lid, Console Box	92115AE10AML	.2	43.78
	Man Trans	92115AE11AML	.2 46.28
	Auto Trans	N.A.	0.00
3 Ashtray	92183AE03AML	9.12	
Cap, Ashtray	92118AE07A	16.33	
4 Bracket, Ashtray	92183AE05AML	11.53	
5 Cover, Rear	*Included w/Console Box Assy		
6 Bracket, Console	92080AC000	6.33	



043-02155

7 Cover Assy, Front Console	03 92121AE19A	.3	76.82
	Man Trans	04 91212AE21A	.3 0.00
		05 N.A.	.3 0.00
8 Boot, Shift Lever (a)	92123AE03A		46.55
(a) Included w/Front Console Cover Assy			
9 Knob, Shift	35022AC030		47.00
	Base, Turbo Model	35022AC040	27.05
	Sport Model		
10 Lever, Shift	35011AC090		52.15
	Man Trans		
11 Boot, Shift Lever	35016AE040		27.72
	Man Trans		
12 Cover, Front Console	03 92121AE20A		45.27
	Auto Trans	04 92121AE22A	50.28
		05 N.A.	0.00
13 Knob, Shift	35126FE020		178.48
	Auto Trans		
	w/Sportshift Trans		
	w/o Sportshift Trans	35126AE01A	109.02
	Base, Turbo Model	35126AE00A	45.32
	Sport Model		
14 Lever, Shift	35111AE040		60.65
	Auto Trans		
	w/Sportshift Trans		
	2003	35111AE040	60.65
	2004	35111AE041	58.88
	To 5-04	35111AE041	58.88
	From 5-04	35111AE030	61.77
	2005		
	w/o Sportshift Trans		
15 Indicator, Shift	35180AE060		59.10
	Auto Trans	35180AE050	70.80
	w/Sportshift Trans		
	w/o Sportshift Trans		
16 Plate, Shift	35121AE020		42.65
	Auto Trans	35121AE030	43.37
	w/Sportshift Trans		
	w/o Sportshift Trans		
17 Tray, Console Box (b)	92173AE05A		24.35
	Man Trans	92173AE09A	35.20
	Auto Trans		
(b) Order by Application			
18 Cover, Rear Console	92132AE08AML	.3	50.25
19 Bracket, Console Cover	92175AE05A		16.67
20 Support, Console	66155AE02A		9.22
21 Socket, Power Outlet	86711FA060		20.68
22 Cover, Power Outlet	86712FA010		8.35
23 Switch, Seat Heater	R 83245AE10A	.2	27.85
	L 83245AE11A	.2	27.85
	92173AE12AML		9.78
	92173AE10AML		10.13
24 Case, Console Switch			
25 Holder, Coin			

ROCKER/PILLARS/FLOOR

Use Procedure Explanations 14, 15 and 28 with the following text.

SHEET METAL/EXTERIOR TRIM

Refinish Outer Hinge Pillar	R/L	1.0
Refinish Center Pillar	R/L	1.0
Refinish Outer Rocker Panel	R/L	1.5
Refinish Rocker Moulding	R/L	1.2
R&I Rocker Moulding	R/L	.4

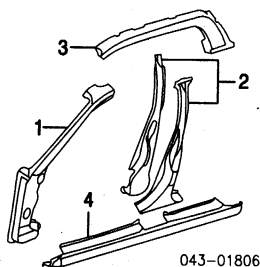
Illustration Located in Next Column

1 Pillar, Outer Hinge	R 51420AE06A	s 9.2	118.53
	L 51420AE07A	s 9.2	121.38

SUBARU BAJA 2003-05

ROCKER/PILLARS/FLOOR Cont'd

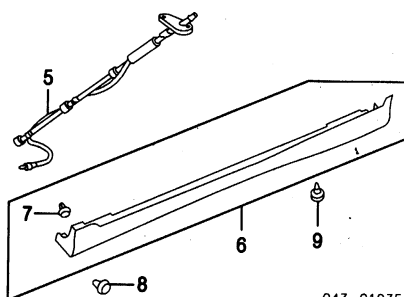
SHEET METAL/EXTERIOR TRIM Cont'd



043-01806

2 Pillar, Outer Center	R 51430AE14A	s	5.0	333.27
	L 51430AE15A	s	5.0	333.27
3 Rail, Outer Side-See Roof Section				
4 Panel, Outer Rocker	R 51415AE06A	s	#8.0	162.60
	L 51415AE07A	s	#8.0	162.60

#w/Quarter Panel Removed Deduct 1.9



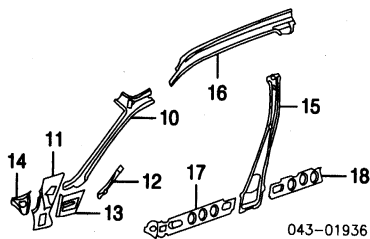
043-01935

5 Antenna, Radio	L 86321AE06A		.7	44.95
6 Moulding Assy, Rocker (P)	R 91112AE44ATC		.4	181.28
	L 91112AE45ATC		.4	181.28

†Order by Application

(P) Paint to Match

7 Clip, Moulding (a) (7/Side)	R/L 909130047		1.04	
(a) Included w/Rocker Moulding Assy				
8 Clip, Frt Moulding (3/Side)	R/L 91085TA030		1.54	
9 Clip, Rear Moulding (6/Side)	R/L 909140002		1.30	

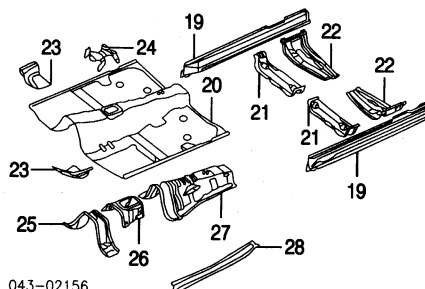


043-01936

10 Pillar, Inr Upr Hinge	R 51522AE001	s	1.0	98.17
	L 51522AE011	s	1.0	98.17
11 Pillar, Inr Lwr Hinge	R 51520AE020	s	1.0	104.12
	L 51520AE030	s	1.0	104.12
12 Reinf, Upr Hinge Pillar	R 51573AE000			62.47
	L 51573AE010			62.47
13 Reinf, Lwr Hinge Pillar	R 51472AE16A			39.72
	L 51472AE17A			38.48
14 Panel, Cowl Side	R 51574AE00A			48.23
	L 51574AE01A			48.23
15 Pillar, Inner Center	R 51530AE10A	s	1.0	109.47
	L 51530AE11A	s	1.0	109.47
16 Rail, Inner Side	R 51525AE34A			92.17
	L 51525AE35A			97.78
17 Reinf, Front Rocker	R 51572AE33A	s	1.5	51.25
	L 51572AE34A	s	1.5	51.25
18 Reinf, Rear Rocker	R 51572AE35A	s	1.5	51.25
	L 51572AE36A	s	1.5	51.25

Illustration Located in Next Column

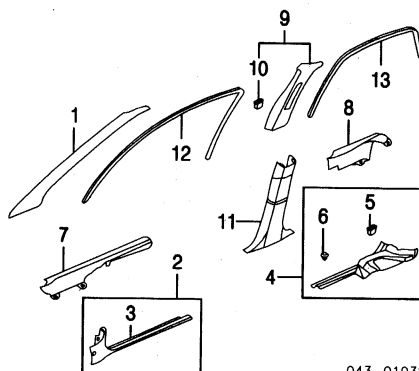
19 Panel, Inner Rocker	R 52154AE18A	s	2.0	110.23
	L 52154AE19A	s	2.0	108.17
20 Pan, Front Floor	52120AE01A			148.47
21 Crossmember, Floor	R 52140AE43A			139.52
	L 52140AE44A			139.52
22 Bracket, Side Front Seat	R 52140AE54A			60.12
	L 52140AE55A			58.37
23 Reinf, Upr Dash Panel	R 52143AE52A			38.93
	L 52143AE58A			45.75



043-02156

24 Bracket, Inst Panel	52153AE69A			45.57
25 Reinf, Front Floor	52140AE13A			71.25
26 Reinf, Tunnel	52143AE44A			46.58
27 Reinf, Hand Brake	03 52143AE00A			158.85
	04-05 52143AE78A			91.47
28 Frame, Rear Floor	R/L 52150AE00A			71.42

INTERIOR TRIM



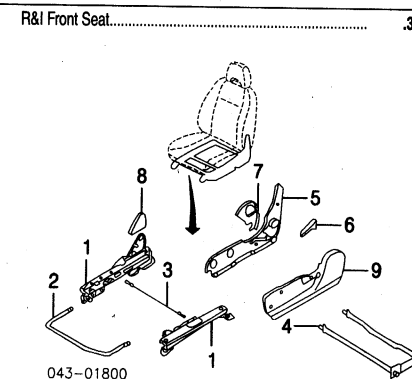
043-01938

1 Garnish Assy, Pillar-See Windshield Section				
2 Trim Assy, Outer Front Scuff	R 94060AE06AOA	#2	39.75	
	L 94060AE07AOA	#2	39.75	
3 Retainer, Trim (a) (6/Side)	R/L 909140004		.84	
(a) Included w/Outer Front Scuff Trim Assy				
4 Trim Assy, Outer Rear Scuff	R 94061AE14AOA	#2	31.95	
	L 94061AE15AOA	#2	31.95	
5 Retainer, Trim (a) (6/Side)	R/L 909140004		.84	
6 Clip, Trim (a)	R/L 909130090		.60	
(a) Included w/Outer Rear Scuff Trim Assy				
7 Trim, Inner Front Scuff	R 94060AE08A	#2	34.27	
	L 94060AE09A	#2	34.27	
8 Trim, Inner Rear Scuff	R 94061AE06A	#2	33.35	
	L 94061AE07A	#2	33.35	
#R&R One Side Complete				
9 Trim Assy, Upper Center Pillar	R 94012AE06AOB	.3	54.38	
	L 94012AE07AOB	.3	54.38	
10 Retainer, Trim (b)	R/L 909140003		.84	
(b) Included w/Upper Center Pillar Trim Assy				
11 Trim, Lwr Ctr Pillar	R 94042AE02AAC	.3	61.73	
	L 94042AE03AAC	.3	57.67	
12 Garnish, Front	R 94050AE04AOB	.2	18.80	
	L 94050AE05AOB	.2	18.80	
13 Garnish, Rear	R/L 94050AE06AOB	.2	18.80	

FRONT SEAT

Use Procedure Explanation 30 with the following text.

PASSENGER SIDE

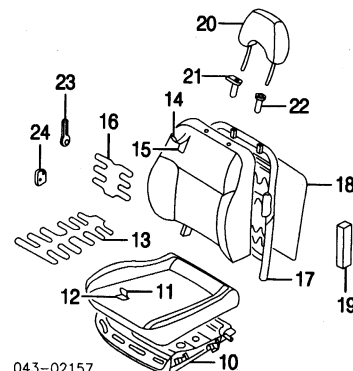


043-01800

1 Adjuster, Seat Track	R 64160AE10A	#4	98.07	
	L 64170AE10A	#4	65.38	

#R&R Both One Seat .5

2 Lever, Rail Adjust	64135AE00A		50.48	
3 Wire, Connector	64178AE20A		13.98	
4 Rod, Seat†	64166AE10A		57.58	
5 Adjuster, Recline†	64171AE10A	.8	84.12	
†Order by Application				
6 Lever, Recline	64143AE10AML	.2	14.25	
7 Cover, Adjuster	64115AE10AML		15.48	
8 Cover, Rear	64115AE32AML		13.50	
9 Cover, Recline Adjuster	64115AE00AML	.1	19.45	

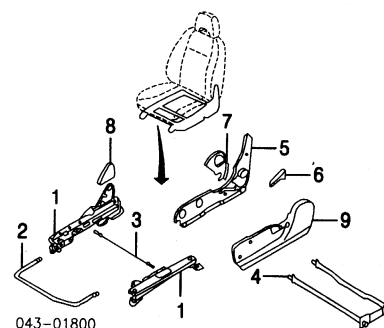


043-02157

10 Frame, Seat Cushion	64100AE10A	#6	112.47	
11 Cover, Seat Cushion†	64142AE66AML	#6	195.98	
†Order by Application				
12 Pad, Seat Cushion	64120AE24A	#6	92.82	
13 Heater, Seat Cushion	64111AE13A	#6	105.15	
#R&R Complete, w/Seat Removed				
14 Cover, Seat Back†	64131AE16AML		d167.67	
15 Pad, Seat Back†	64130AE48A	#7	88.23	
†Order by Application				
16 Heater, Seat Back	64111AE15A	#7	69.37	
17 Frame, Seat Back†	64110AE22A	#7	111.53	
#R&R Complete, w/Seat Removed				
18 Board, Seat Back†	64172AE99AML		82.00	
†Order by Application				
19 Pad, Back Corner (2)	64145AE00A		79.62	
20 Headrest	64061AE63AML	.1	128.52	
21 Locking	64106AE10AML		15.45	
22 Non-Locking	64106AE11AML		13.50	
23 Lever, Lumbar	64143AE02AML		14.65	
24 Cover, Lower	64115AE30AML		13.50	

DRIVER SIDE MANUAL

R&I Front Seat	.3
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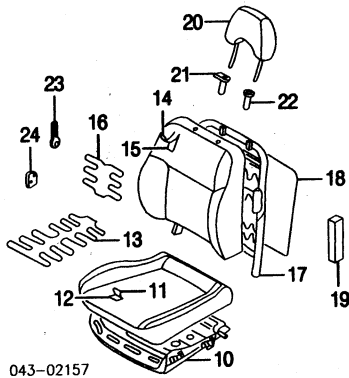


043-01800

1 Adjuster, Seat Track	R 64160AE11A	#4	98.07	
	L 64170AE11A	#4	65.38	
#R&R Both One Seat .5				
2 Lever, Rail Adjust	64135AE00A		50.48	
3 Wire, Connector	64178AE20A		13.98	
4 Rod, Seat†	64166AE11A		64.47	
5 Adjuster, Recline†	64171AE11A	.8	84.12	
†Order by Application				
6 Lever, Recline	64143AE11AML	.2	14.68	
7 Cover, Adjuster†	64115AE11AML		14.60	
†Order by Application				
8 Cover, Rear	64115AE33AML		13.50	
9 Cover, Recline Adjuster†	64115AE07AML	.1	21.70	
†Order by Application				

Illustration Located in Next Column

10 Frame, Seat Cushion	64100AE11A	#6	112.47	
11 Cover, Seat Cushion†	64142AE67AML	#6	213.47	
†Order by Application				
12 Pad, Seat Cushion	64120AE25A	#6	108.92	
13 Heater, Seat Cushion	64111AE13A	#6	105.15	

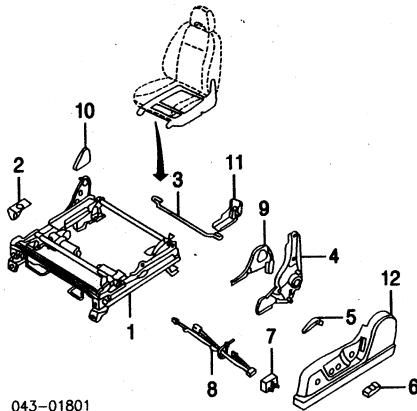


043-02157

#R&R Complete, w/Seat Removed			
14 Cover, Seat Back	64131AE14AML	#.7	137.98
15 Pad, Seat Back	64130AE49A	#.7	90.88
Order by Application			
16 Heater, Seat Back	64111AE15A	#.7	69.37
17 Frame, Seat Back	64110AE21A	#.7	108.67
#R&R Complete, w/Seat Removed			
18 Board, Seat Back	64172AE99AML		82.00
Order by Application			
19 Pad, Back Corner (2)	64145AE00A		79.62
20 Headrest	64061AE63AML	.1	128.52
Order by Application			
Guide, Headrest	64106AE10AML		15.45
21 Locking	64106AE11AML		13.50
22 Non-Locking	64143AE02AML		14.65
23 Lever, Lumbar	64115AE31AML		13.50
24 Cover, Lower			

DRIVER SIDE POWER

R&I Front Seat..... .3

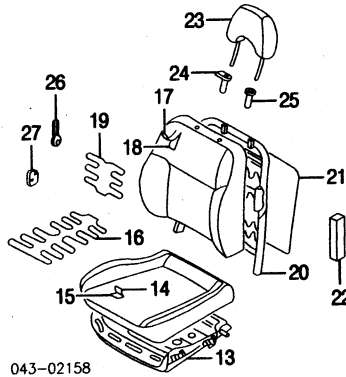


043-01801

1 Adjuster Unit	64102AE03A	.4	368.69
2 Bracket, Adjuster	64105AE01A		14.50
3 Wire, Rail	64178AE40A		13.58
4 Adjuster, Recline	64171AE11A	.8	84.12
Order by Application			
5 Lever, Recline	64143AE11AML	.2	14.68
6 Knob, Power Seat	64143AE01AML		17.07
7 Switch, Power Seat	64176AE12A		78.43
8 Harness, Power Seat	64126AE12A		54.77
9 Cover, Adjuster	64115AE27AML	.1	15.00
Order by Application			
10 Cover, Rear	64115AE33AML	.1	13.50
11 Cover, Rail	64115AE21AML		19.20
12 Cover, Recline Adjuster	64115AE07AML	.1	21.70
Order by Application			

Illustration Located in Next Column

13 Frame, Seat Cushion	64100AE11A	#.6	112.47
14 Cover, Seat Cushion	64142AE67AML	#.6	213.47
Order by Application			
15 Pad, Seat Cushion	64120AE25A	#.6	108.92
16 Heater, Seat Cushion	64111AE13A	#.6	105.15
#R&R Complete, w/Seat Removed			
17 Cover, Seat Back	64131AE14AML	#.7	137.98
18 Pad, Seat Back	64130AE49A	#.7	90.88
Order by Application			
19 Heater, Seat Back	64111AE15A	#.7	69.37
20 Frame, Seat Back	64110AE21A	#.7	108.67
#R&R Complete, w/Seat Removed			
21 Board, Seat Back	64172AE99AML		82.00



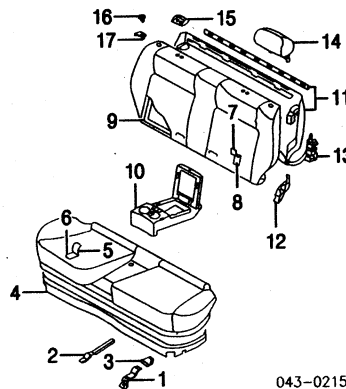
043-02158

Order by Application			
22 Pad, Back Corner (2)	64145AE00A		79.62
23 Headrest	64061AE63AML	.1	128.52
Order by Application			
Guide, Headrest	64106AE10AML		15.45
24 Locking	64106AE11AML		13.50
25 Non-Locking	64143AE02AML		14.65
26 Lever, Lumbar	64115AE31AML		13.50
27 Cover, Lower			

REAR SEAT

Use Procedure Explanation 30 with the following text.

R&I Rear Seat..... .5



043-02159

Support, Cushion			
1 Outer	R 64371AE40A		34.90
	L 64371AE41A		34.90
2 Center	64383AE03A		27.55
3 Guide, Stopper Band	R/L 64374AE01A		3.80
4 Frame, Seat Cushion	64300AE20A	#.7	102.55
5 Cover, Seat Cushion	64341AE60AML	#.7	181.32
Order by Application			
6 Pad, Seat Cushion	64320AE60A	#.7	133.60
#R&R Complete, w/Seat Removed			
7 Cover, Seat Back	64352AE50AML	#.7	333.40
Order by Application			
8 Pad, Seat Back	64330AE51A	#.7	123.28
9 Frame, Seat Back	64310AE60A	#.7	174.77
#R&R Complete, w/Seat Removed			
10 Armrest	64183AE00AML	.2	100.82
11 Panel, Seat Back	64347AE50AML		125.82
12 Hinge, Seat Back	R 64305AE30A		61.55
	L 64305AE31A		61.55
13 Lock, Seat Back	R 64383AE20A		126.13
14 Headrest	R/L 64251AE99AML	.1	112.80
Order by Application			
15 Hook, Rear Seat	R/L 64333AE01AML		17.07
16 Knob, Seat Back	R/L 64343AE01AML		17.85
17 Bezel, Knob	R/L 64328AE00AML		15.82

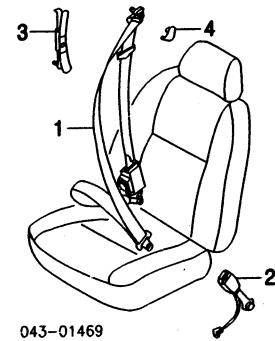
SEAT BELTS

Use Procedure Explanation 30 with the following text.

FRONT

Illustration Located in Next Column

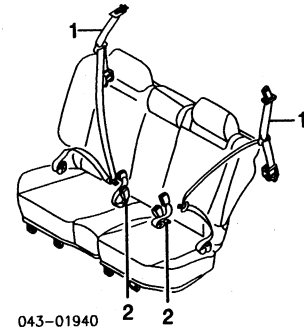
1 Belt, Seat	R 64621AE10AQB	#.9	119.95
	L 64621AE11AOB	#.9	119.95
#Includes R&I/R&R Upper & Lower Center Pillar Trim			
2 Buckle, Seat Belt	R 64631AE10AML	.2	49.95



043-01469

3 Adjuster, Belt	L 64631AE11AML	.2	49.95
	R 64703AE12AOB		46.95
	L 64703AE13AOB		46.95
4 Cover, Anchor	R/L 64715AE11AOB		10.55

REAR



043-01940

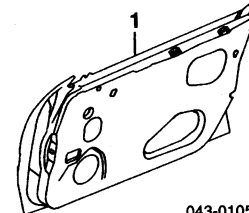
1 Belt, Outer Seat	R 64661AE10AML	#.3	69.95
	L 64661AE11AML	#.3	69.95
2 Buckle, Center Seat	R/L 64671AE00AML	#.3	29.95
#w/Rear Seat Removed			

FRONT DOOR

Use Procedure Explanations 16 and 28 with the following text.

SHEET METAL

Refinish Door Outside.....	R/L	2.0
Add for Jamb & Interior.....	R/L	1.0
R&I Door Assy.....	R/L	.7



043-01054

1 Shell, Door	R 60010AE10A	#4.8	486.93
	L 60010AE11A	#4.8	486.93

#Includes R&I/R&R Mirror

EXTERIOR TRIM

Refinish Side Moulding.....	R/L	1.2
Refinish Mirror Assy.....	R/L	.5
R&I Outer Belt Moulding.....	R/L	.3
R&I Side Moulding Assy.....	R/L	.3
R&I Mirror Assy.....	R/L	#.6

#Includes R&I Trim Panel

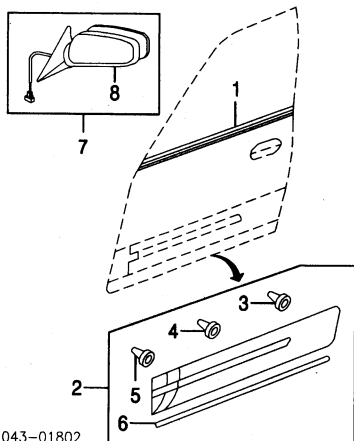
Illustration Located in Next Column

1 Moulding, Outer Belt	R 61280AE00B	.3	41.80
	L 61280AE01B	.3	41.80
2 Moulding Assy, Side			
Atlantic Blue (Code BE)	R 91112AE40ABE	.3	185.00
	L 91112AE41ABE	.3	185.00
Brilliant Silver (Code TE)	R 91112AE40ATE	.3	183.20
	L 91112AE41ATE	.3	183.20
Dark Blue (Code PL)	R 91112AE40APL	.3	178.77

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FRONT DOOR Cont'd

EXTERIOR TRIM Cont'd



043-01802

Garnet Red (Code RO)	L 91112AE41APL	.3	178.77
	R 91112AE40ARO	.3	187.22
Gray (Code LI)	L 91112AE41ARO	.3	187.22
	R 91112AE40ALI	.3	176.48
Regal Blue (Code BH)	L 91112AE41ALI	.3	176.48
	R 91112AE40ABH	.3	184.37
Paint to Match	L 91112AE41ABH	.3	184.37
	R 91112AE40ATC	.3	170.45
	L 91112AE41ATC	.3	168.50
Clip, Mounting† (a)			
3 Type 1	R/L 909130108		5.20
4 Type 2	R/L 909130121		4.10
5 Type 3	R/L 909130135		1.04
†As Required			
6 Protector, Midg (a)	R/L 91163AE350		20.12
(a) Included w/Side Moulding Assy			
7 Mirror Assy			
Atlantic Blue (Code BE)	R 91031AE41BBE	.3	179.95
	L 91031AE42BBE	.3	179.95
Black	R 91031AE96ANN	.3	139.95
	L 91031AE97ANN	.3	139.95
Black Mica (Code VC)	R 91031AE96ANN	.3	139.95
	L 91031AE97ANN	.3	139.95
Black Pearl (Code VW)	R 91031AE41BVV	.3	179.95
	L 91031AE42BVV	.3	179.95
Blue Gray (Code LB)	R 91031AE96ANN	.3	139.95
	L 91031AE97ANN	.3	139.95
Brilliant Silver (Code TE)	R 91031AE96ANN	.3	139.95
	L 91031AE97ANN	.3	139.95
Dark Blue (Code PL)	R 91031AE96ANN	.3	139.95
	L N.A.	.3	0.00
Garnet Red (Code RO)	R 91031AE41BRO	.3	179.95
	L 91031AE42BRO	.3	179.95
Regal Blue (Code BH)	R 91031AE41BBH	.3	179.95
	L 91031AE42BBH	.3	179.95
Silver (Code TC)	R 91031AE96ANN	.3	139.95
	L 91031AE97ANN	.3	139.95
White (Code YA)	R 91031AE41BYA	.3	179.95
	L N.A.	.3	0.00
White Pearl (Code WT)	R 91031AE41BWT	.3	179.95
	L 91031AE97ANN	.3	139.95
Yellow (Code HA)	R N.A.	.3	0.00
	L 91031AE97ANN	.3	139.95
Yellowish Red (Code HE)	R 91031AE96ANN	.3	139.95
	L 91031AE97ANN	.3	139.95
Paint to Match	R 91031AE96ANN	.3	139.95
	L 91031AE97ANN	.3	139.95
†w/Trim Panel Removed			
8 Glass, Mirror (b)			
Heated	R 91032AE28A	.4	31.78
	L 91032AE29A	.4	31.78
Non-Heated	R 91032AE26A	.4	17.98
	L 91032AE27A	.4	17.98
(b) Included w/Mirror Assy			

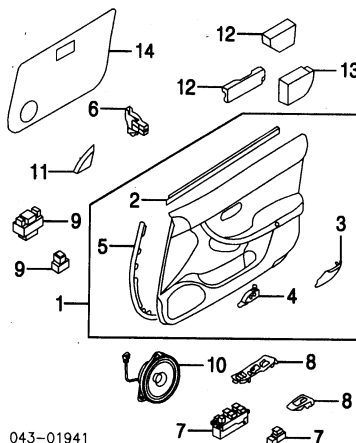
INTERIOR TRIM

R&I Trim Panel Assy.....R/L .3

NOTE: All Parts in this section are included in R&R Trim Panel unless noted otherwise.

Illustration Located in Next Column

1 Panel Assy, Trim†	03 R 94211AE26AAC	.5	281.45
	L 94211AE27AAC	.5	289.90
	04 R 94211AE96AAC	.5	321.73
	L 94211AE97AAC	.5	321.73
	05 R 94211AE26BAC	.5	311.63
	L 94211AE27BAC	.5	311.63
†Order by Application			
2 Moulding, Inner Belt (a)	R 61282AE00A		16.13



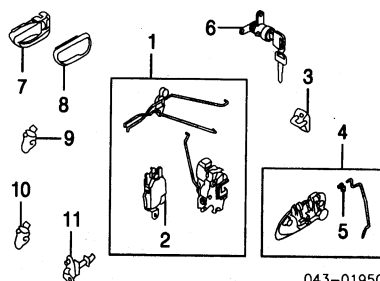
043-01941

3 Lens, Lamp (a)	L 61282AE01A		16.13
	R 94256AE040		15.97
	L 94256AE050		15.97
4 Lamp, Step (a)	R 94256AE000		22.88
	L 94256AE010		22.88
Bulb, Lamp (a)	R/L 94087AA000		2.95
5 Weatherstrip, Front (On Door) (a)	R 61288AE00B		26.52
	L 61288AE01B		26.52
(a) Included w/Trim Panel Assy			
6 Bracket, Panel	R/L 94286AE01A	.3	3.40
†w/Trim Panel Removed, Not Included in R&R Trim Panel			
7 Switch, Window	R 83073AE00A	.2	8.03
	L 83071AE01B	.2	116.95
	03 R 94266AE45A	.2	80.93
	L 94266AE46A	.2	39.95
	04-05 R 94266AE78A	.2	39.95
	L 94266AE76A	.2	79.95
†Order by Application			
9 Switch, Mirror	R 83061AE03A	.2	24.02
†R&R One Side Complete			
10 Speaker, Radio			
w/Turbo	R/L 86301AE43A	.2	67.75
w/o Turbo	R 86301AE17A	.2	48.37
	L 86301AE18A	.2	48.37
†w/Trim Panel Removed, Not Included in R&R Trim Panel			
11 Cover, Door Corner			
w/Turbo	R 94253AE02A	.1	2.15
	L 94253AE03A	.1	2.15
w/o Turbo	R 94251AE10A	.1	8.68
	L 94251AE11A	.1	8.68
12 Pad, Door Trim			
No. 1	R 94257AE04A	.1	17.07
	L 94257AE05A	.1	17.07
No. 2	R 94257AE36A	.1	15.67
	L 94257AE37A	.1	16.13
13 Pad, Lower Door Trim	R 94257AE12A	.1	20.08
	L 94257AE13A	.1	20.68
14 Shield, Moisture†	R/L 61244AE02A	#	24.95
†Order by Application			
†w/Trim Panel Removed, Not Included in R&R Trim Panel			

HARDWARE

Refinish Outside Handle.....	R/L	.4
Refinish Upper Hinge.....	R/L	.3
Refinish Lower Hinge.....	R/L	.3
R&I Outside Handle.....	R/L	#1.3

†Includes R&R Door Glass & R&I Trim Panel



043-01950

1 Latch Assy, Door	R 61032AE04A	.3	89.40
	L 61032AE05A	.3	89.40
2 Actuator, Latch (a)	R 61100AE00B	.4	69.28
	L 61100AE01B	.4	69.28
(a) Included w/Door Latch Assy			
†w/Trim Panel Removed			
3 Striker, Latch	03 R/L 61264AE00A	.2	5.08
	04-05 R/L 61264AE00B	.2	5.28
4 Handle Assy, Outside			
Atlantic Blue (Code BE)	R 61021AE14ABE	.3	55.75
	L 61021AE15ABE	.3	55.75
Black	R 61021AE18ANN	.3	41.53
	L 61021AE19ANN	.3	35.73
Black Mica (Code VC)	R 61021AE18ANN	.3	41.53

Black Pearl (Code VW)	L 61021AE15AVC	.3	60.10
	R 61021AE14AVW	.3	55.75
Blue Gray (Code LB)	L 61021AE15AVW	.3	57.42
	R 61021AE14ALB	.3	59.00
Brilliant Silver (Code TE)	L 61021AE15ALB	.3	60.77
	R 61021AE14ATE	.3	56.95
Dark Blue (Code PL)	L 61021AE15ATE	.3	56.95
	R 61021AE14APL	.3	62.58
Garnet Red (Code RO)	L 61021AE15APL	.3	62.58
	R 61021AE14ARO	.3	55.75
Regal Blue (Code BH)	L 61021AE15ARO	.3	55.75
	R 61021AE14ABH	.3	55.75
Silver (Code TC)	L 61021AE15ABH	.3	55.75
	R 61021AE14ATC	.3	62.58
White (Code YA)	L 61021AE15ATC	.3	62.58
	R 61021AE14AYA	.3	58.22
White Pearl (Code YA)	L 61021AE15AYA	.3	58.22
	R 61021AE14AWH	.3	55.75
White Pearl (Code WH)	L 61021AE15AWH	.3	55.75
	R 61021AE14AHA	.3	62.58
Yellow (Code HA)	L 61021AE15AHA	.3	62.58
	R 61021AE14AHE	.3	62.58
Yellowish Red (Code HE)	L 61021AE15AHE	.3	62.58

†w/Trim Panel & Glass Removed

5 Clip, Handle (b)			
Front	R/L 62412FA000		1.98
Rear	R 62412FA020		2.13
	L 62412FA030		2.13

(b) Included w/Outside Handle Assy

6 Lock, Door Cylinder†	R 57494AE00A	.3	29.95
	L 57494AE01A	.3	29.95

†Included w/Vehicle Lock Set-listed in Steering Wheel/Column Section

†Included in R&R Outside Handle

7 Handle, Inside	R 61051AE00BML	.2	25.30
	L 61051AE01BML	.2	24.62

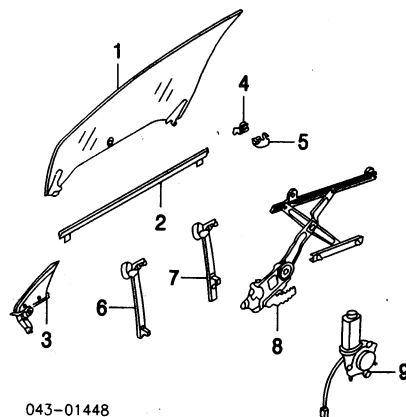
†w/Trim Panel Removed

8 Bezel, Handle	R 61052AE00AML		5.08
	L 61052AE01AML		5.08
9 Hinge, Upper	R 61220AC000	.2	9.95
	L 61220AC010	.2	9.95
10 Hinge, Lower	R 61220AC010	.2	9.95
	L 61220AC000	.2	9.95

†w/Door Removed, Includes Recaulk Edge

11 Check, Door	R/L 62302FC001	.2	33.03
†w/Trim Panel Removed			
Weatherstrip, Lower Door (On Door)	R 63511AE02A		41.97
	L 63511AE03A		35.70

GLASS & PARTS



043-01448

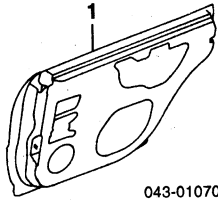
1 Glass, Front Door			
Subaru	R 61011AE02A	1.0	149.95
	L 61011AE03A	1.0	149.95
NAGS	R C FD20839GNTN	1.0	0.00
	L C FD20840GNTN	1.0	0.00
2 Moulding, Outer Belt-See Exterior Trim Section			
3 Gusset, Door	R 61158AE00B		43.23
	L 61158AE01B		43.23
4 Stabilizer, Outer Glass†			
Front (4)	61256AE010		10.95
Rear (4)	61256FE020		10.95
5 Stabilizer, Inner Glass†			
Front (4)	62304FC000		11.60
Rear (4)	62304FA001		11.25
†Order by Application			
6 Channel, Front Run	R 61240AE040	.1	29.75
	L 61240AE050	.1	29.75
7 Channel, Rear Run	R 61240AE060	.1	28.02
	L 61240AE070	.1	28.02
†w/Glass Removed			
8 Regulator, Window	R 61222AE00A	.1.2	123.65
	L 61222AE01A	.1.2	123.65
†Includes R&R Glass			
9 Motor, Regulator	R 61188AE00B	.2	229.58
	L 61188AE01B	.2	229.58
†w/Trim Panel Removed			

REAR DOOR

Use Procedure Explanations 16 and 28 with the following text.

SHEET METAL

Refinish Rear Door Outside.....	R/L	2.0
Add for Jamb & Interior.....	R/L	1.0
R&I Door Assy.....	R/L	.7

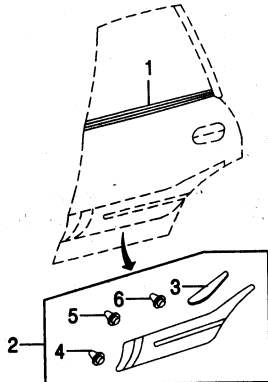


043-01070

1 Shell, Door	R 60410AE24B	4.3	471.30
	L 60410AE25B	4.3	471.30

EXTERIOR TRIM

Refinish Side Moulding.....	R/L	1.2
Refinish Protector.....	R/L	.2
R&I Outer Belt Moulding.....	R/L	.3
R&I Side Moulding Assy.....	R/L	.3



043-01804

1 Moulding, Outer Belt	R 62280AE02B	.3	43.00
	L 62280AE03B	.3	43.00
2 Moulding Assy, Side			
Atlantic Blue (Code BE)	R 91112AE42ABE	.3	191.55
	L 91112AE43ABE	.3	185.97
Dark Blue (Code PL)	R 91112AE42APL	.3	185.38
	L 91112AE43APL	.3	185.38
Garnet Red (Code RO)	R 91112AE42ARO	.3	187.93
	L 91112AE43ARO	.3	193.57
Gray (Code LI)	R 91112AE42ALI	.3	183.30
	L 91112AE43ALI	.3	177.97
Paint to Match	R 91112AE42ATC	.3	175.65
	L 91112AE43ATC	.3	178.42
3 Protector, Moulding			
Black	R/L 91163AE20ANN	20.22	
Silver (Code TC)	R/L 91163AE34ATC	16.50	
Paint to Match	R/L 91163AE20ANN	20.22	
Clip, Mounting			
Type 1	R/L 909130047	1.04	
Type 2	R/L 909130008	3.30	
Type 3	R/L 909130084	1.87	
*Included w/Side Moulding Assy			

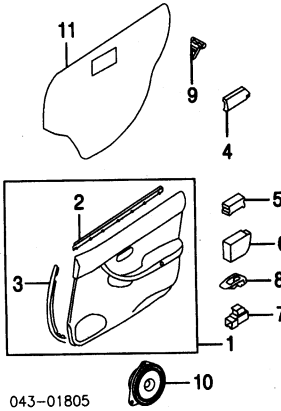
INTERIOR TRIM

R&I Trim Panel.....	R/L	.3
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NOTE: All Parts in this section are included in R&R Trim Panel unless noted otherwise.

Illustration Located in Next Column

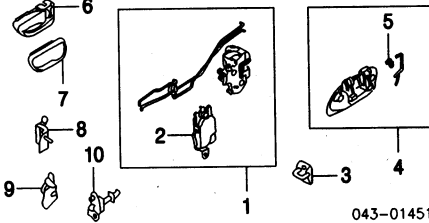
1 Panel Assy, Trim	03 R 94220AE84AAC	.5	259.18
	L 94220AE85AAC	.5	259.18
	04 R 94221AE08AAC	.5	283.70
	L 94221AE09AAC	.5	283.70
	05 R 94220AE84BAC	.5	307.97
	L 94220AE85BAC	.5	280.88
*Order by Application			
2 Moulding, Inner Belt (a)	R 62282AE02A	.4	14.73
	L 62282AE03A	.4	14.73
3 Weatherstrip, Lower (On Door) (a)	R 62288AE00B	.4	25.33
	L 62288AE01B	.4	25.33
(a) Included w/Trim Panel Assy			
4 Pad, No. 1 Upper Door Trim	R 94257AE06A	.1	16.47
	L 94257AE07A	.1	15.98



043-01805

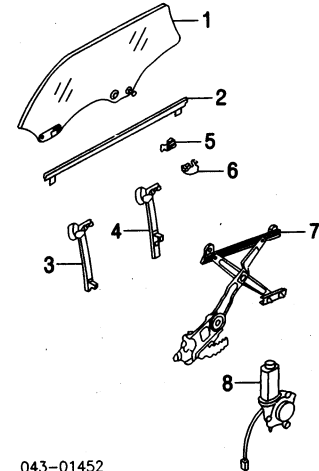
5 Pad, No. 2 Upper Door Trim	R 94257AE38A	.1	15.12
	L 94257AE39A	.1	15.12
6 Pad, Lower Door Trim	R 94257AE14A	.1	18.32
	L 94257AE15A	.1	18.32
*w/Trim Panel Removed, Not Included in R&R Trim Panel			
7 Switch, Window	R/L 83071AE04A		40.20
8 Panel, Switch	03 R 94266AE50A	.2	23.12
	L 94266AE51A	.2	23.12
	04-05 R 94266AE79A	.2	24.95
	L 94266AE80A	.2	24.95
*Order by Application			
9 Bracket, Door	R/L 94286AE03A	.1	3.75
10 Speaker, Radio			
w/Turbo	R/L 86301AE45A	.2	58.20
w/o Turbo	R 86301AE19A	.2	45.27
	L 86301AE26A	.2	78.83
	R/L 62244AE00A	#	22.95
11 Shield, Moisture			
*w/Trim Panel Removed, Not Included in R&R Trim Panel			

HARDWARE

Refinish Outside Handle	R/L	.4
Refinish Upper Hinge	R/L	.3
Refinish Lower Hinge	R/L	.3
R&I Outside Handle	R/L	#1.3
#Includes R&I/R&R Door Glass & R&I Trim Panel		
		
043-01451		
1 Latch Assy, Door	03 R 61035AE00A	#3 89.40
	L 61035AE01B	#3 86.80
	04-05 R 61035AE00B	#3 89.40
	L 61035AE01B	#3 86.80
	R 61100AE00B	#3 69.28
	L 61100AE01B	#4 69.28
2 Actuator, Latch		
*Included w/Door Latch Assy		
3 Striker, Latch	03 R/L 61264AE00A	.2 5.08
	04-05 R/L 61264AE00B	.2 5.28
4 Handle Assy, Outside		
Atlantic Blue (Code BE)	R 61022AE10ABE	.3 55.38
	L 61022AE11ABE	.3 55.38
Black	R 61022AE18ANN	.3 36.02
	L 61022AE19ANN	.3 34.97
Black Mica (Code VC)	R 61022AE10AVC	.3 59.68
	L 61022AE11AVC	.3 60.47
Black Pearl (Code VW)	R 61022AE10AVW	.3 55.38
	L 61022AE11AVW	.3 57.05
Blue Gray (Code LB)	R 61022AE10ALB	.3 59.00
	L 61022AE11ALB	.3 60.73
Dark Blue (Code PL)	R 61022AE10APL	.3 62.58
	L 61022AE11APL	.3 62.58
Garnet Red (Code RO)	R 61022AE10ARO	.3 55.38
	L 61022AE11ARO	.3 55.38
Regal Blue (Code BH)	R 61022AE10ABH	.3 57.05
	L 61022AE11ABH	.3 55.38
White (Code WH)	R 61022AE10AWA	.3 57.80
	L 61022AE11AWA	.3 57.80
White Pearl (Code WH)	R 61022AE10AWH	.3 55.38
	L 61022AE11AWH	.3 57.05
Yellow (Code HA)	R 61022AE10AHA	.3 59.00
	L 61022AE11AHA	.3 59.00
Yellowish Red (Code HE)	R 61022AE10AHE	.3 62.22
	L 61022AE11AHE	.3 62.22
*w/Trim Panel & Glass Removed		
5 Clip, Handle (a)	R/L 62412FA000	
Front	R 62412FA020	

(a) Included w/Outside Handle Assy	L 62412FA030		2.13
6 Handle, Inside	R 61051AE00BML	#2	25.30
	L 61051AE01BML	#2	24.62
*w/Trim Panel Removed			
7 Bezel, Handle	R 61052AE00AML		5.08
	L 61052AE01AML		5.08
8 Hinge, Upper	R 61520AC000	#2	24.78
	L 61520AC010	#2	24.78
9 Hinge, Lower	R 61520AC020	#2	9.95
	L 61520AC030	#2	9.95
*w/Door Removed			
10 Check, Door	R/L 63302FC001	#2	35.08
*w/Trim Panel Removed			
Weatherstrip, Lower Door (On Door)	R 63512AE08A		47.47
	L 63512AE09A		47.47

GLASS & PARTS



043-01452

1 Glass, Rear Door			
Subaru	R 62011AE24A	1.0	149.95
	L 62011AE25A	1.0	149.95
NAGS	R FD21840YPN	1.0	255.70
	L FD21841YPN	1.0	255.70
2 Moulding, Outer Belt-See Exterior Trim Section			
3 Channel, Front	R 62240AE080	.1	26.07
	L 62240AE090	.1	26.07
4 Channel, Rear	R 62240AE100	.1	24.42
	L 62240AE110	.1	24.42
*w/Glass Removed			
5 Stabilizer, Outer			
Front (4)	61256AE010		10.95
Rear (4)	61256FE020		10.95
6 Stabilizer, Inner			
Front (4)	62304FC000		11.60
Rear (4)	62304FA001		11.25
*Order by Application			
7 Regulator, Window	R 62222AE00A	#1.2	124.80
	L 62222AE01A	#1.2	124.80
*Includes R&R Glass			
8 Motor, Regulator	R 62188AE00B	.2	159.75
	L 62188AE01B	.2	159.75
*w/Trim Panel Removed			

ROOF

Use Procedure Explanations 17 and 28 with the following text.

SHEET METAL/EXTERIOR TRIM

Refinish Roof Outside.....		2.4
Refinish Outer Side Rail.....	R/L	1.8
Refinish Roof Moulding.....	R/L	.2
R&I Upper Rear Moulding.....		#1.0
*Includes R&I/R&R Pillar Mouldings, Lower Mouldings & Stop Lamp Assy		

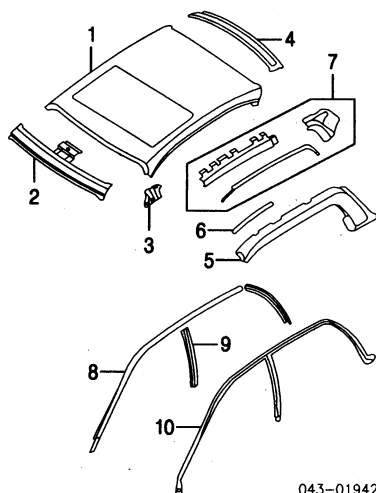
Illustration Located in Next Column

1 Panel, Roof			
2003	53600AE15A	16.0	272.37
2004-05			
Base, Sport Model	53600AE15A	16.0	272.37
Turbo Model	53600AE30A	16.0	401.02
2 Panel, Front Header	53400AE17A	1.5	108.80
3 Support, Roof	R 53620AE13A		46.37
	L 53620AE14A		46.37
4 Panel, Rear Header	03 53410AE06A	1.5	107.85
	04-05 53410AE06A	1.5	78.87
5 Rail, Outer Side	R 51405AE00B	#5.5	212.13
	L 51405AE03A	#5.5	180.30
*w/Glass & Bolted Parts Removed			
6 Protector, Panel	R/L 90771AE14A		5.85
7 Rail, Inner Side	R 51430AE30A		101.32

SUBARU BAJA 2003-05

ROOF Cont'd

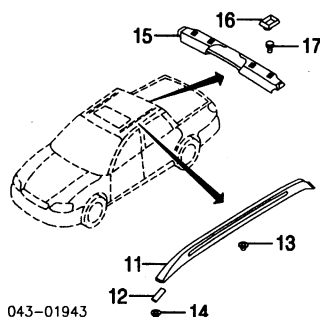
SHEET METAL/EXTERIOR TRIM Cont'd



043-01942

8 Weatherstrip, Roof (On Body)	L 51430AE31A		101.32
	R 63521AE12A	#.6	104.05
	L 63521AE13A	#.6	104.05
9 Retainer, Center	R 63542AE000		9.60
	L 63542AE010		9.60
10 Moulding, Roof	R 63531AE04A	#.6	125.32
	L 63531AE05A	#.6	179.78

#R&R One Side Complete

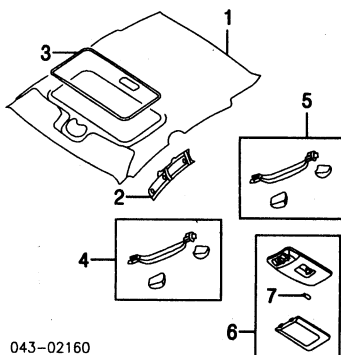


043-01943

11 Rail, Roof	R 91151AE06A	#.3	179.32
	L 91151AE07A	#.3	179.32
#w/Headliner Removed			
12 Moulding, Roof Rail			
Atlantic Blue (Code BE)	R 91046AE06ABE		22.30
	L 91046AE07ABE		22.30
Black	R 91046AE06ANN		25.68
	L 91046AE07ANN		25.68
Black Mica (Code VC)	R 91046AE06AVC		24.93
	L 91046AE07AVC		24.93
Black Pearl (Code VW)	R 91046AE06AVW		22.30
	L 91046AE07AVW		22.30
Blue Gray (Code LB)	R 91046AE06ALB		27.37
	L 91046AE07ALB		27.37
Garnet Red (Code RO)	R 91046AE06ARO		21.65
	L 91046AE07ARO		22.30
Silver (Code TC)	R 91046AE06ATC		25.68
	L 91046AE07ATC		24.93
White Pearl (Code WT)	R 91046AE06AWT		33.78
	L 91046AE07AWT		33.78
Yellow (Code HA)	R 91046AE06AHA		26.45
	L 91046AE07AHA		26.45
Yellowish Red (Code HE)	R 91046AE06AHE		24.93
	L 91046AE07AHE		24.93
Paint to Match	R 91046AE06ANN		25.68
	L 91046AE07ANN		25.68
13 Nut, Mounting (5/Side)	R/L 902370025		.84
14 Cap, Moulding (2/Side)	R/L 91167AE00A		3.53
15 Moulding, Upper Rear	R 91046AE00A	#1.0	102.28
#Includes R&R Pillar Mouldings, Lower Mouldings & Stop Lamp Assy			
16 Cap, Moulding (4)	91067AE00A		10.65
17 Screw, Mounting (4)	901700134		1.66

INTERIOR TRIM

R&I Headliner	2.0
---------------	-----

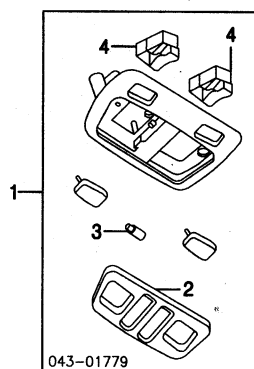


043-02160

1 Headliner	94423AE00AOB	2.0	350.05
2 Pad, Rail	R 94088AE36A		44.55
	L 94088AE37A		44.55
3 Garnish, Sunroof Handle, Assist	94470AE02AOB	.2	15.15
4 Front	R/L 92043AE04BOB	.2	13.10
5 Rear	R/L 92043AE05AOB	.2	16.38
6 Lamp Assy, Room	84601AE02AOB	.2	21.20
7 Bulb, Room Lamp	84920AC050	.2	1.95

#Included w/Room Lamp Assy

OVERHEAD CONSOLE



043-01779

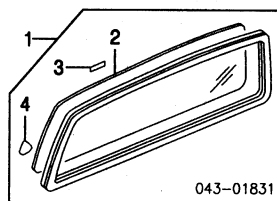
1 Console Assy, Overhead	84621AE01BNE	.3	54.95
2 Bezel, Console	84910AE03A	.1	34.97
3 Bulb, Lamp	R/L 84920AC050	.1	1.95
4 Switch, Sunroof			
Slide	83341AE01A	.2	11.18
Tilt	83341AE000	.2	11.18

#Included w/Overhead Console Assy

BACK WINDOW

Use Procedure Explanation 19 with the following text.

R&I Back Window	#2.3
#Includes Clean Up Old Adhesive as Necessary	



043-01831

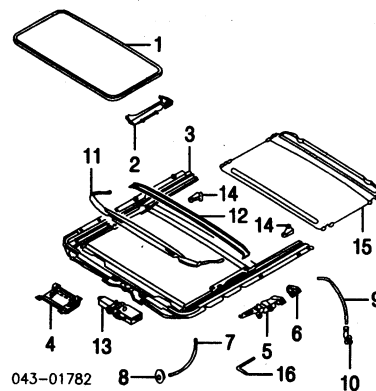
1 Window Assy, Back			
Subaru	65110AE17A	#2.0	299.95
NAGS (Green Tint)	C FB21842YPN	#2.0	0.00
#Includes Clean Up Old Adhesive as Necessary			
Adhesive, Glass	N.A.		0.00
2 Weatherstrip, Window	65145AE04A		d0.00
3 Fastener	R/L 65026FC000		1.95
4 Pin, Locating	R 65135AE04A		d0.00
	L 65135AE05A		d0.00

#Included w/Back Window Assy

SUNROOF

O/H Sunroof Assy	#3.0
#w/Headliner Removed	

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



043-01782

1 Glass, Sunroof	65430AE12A	1.0	309.67
2 Cover, Glass	R 65407AE10A		7.20
	L 65407AE11A		7.20
3 Rail, Sunroof	65420AE04A	#2.5	628.24
#w/Headliner Removed			
4 Bracket, Dome Lamp	65403AE09A		31.53
5 Bracket, Sunroof	R 65403AE10A		28.48
	L 65403AE11A		27.65
6 Support, Sunroof	R/L 65403AE12A		23.90
7 Tube, Front Drain	R 65475AE090		8.43
	L 65475AE04C		6.18
8 Grommet, Front Tube	R/L 65454AC030		4.27
9 Tube, Rear Drain	R 65475AE100		8.18
	L 65475AE05C		9.85
10 Grommet, Rear Tube	R/L 909210227		2.13
11 Deflector, Sunroof	65417AE04B	.3	172.32
12 Weatherstrip, Center	65417FE000	.2	39.50
13 Motor, Sunroof	65450AE02A	.8	312.68
14 Stopper, Shade (2)	65458AE00A		5.03
15 Sunshade, Sunroof	65470FE000OB	.6	315.65
16 Handle, Sunroof	65411KA000		3.08

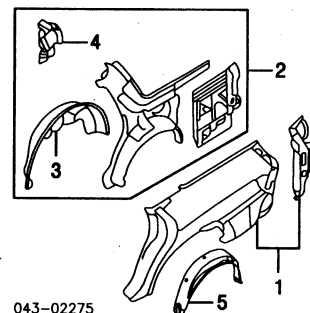
QUARTER PANEL

Use Procedure Explanations 20 and 28 with the following text.

SHEET METAL

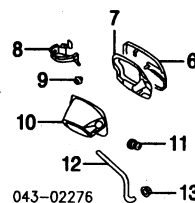
Refinish Quarter Panel Outside	R/L	2.0
Add for Pillar	R/L	.5
Add to Edge Panel	R/L	.5
Refinish Fuel Door	R/L	#.4

#Included in Refinish Right Quarter Panel



043-02275

1 Panel, Outer Quarter	R 51411AE02A	#9.5	431.62
	L 51411AE03A*	#9.0	431.62
#Does Not Include R&R Back Glass			
2 Panel Assy, Inner Quarter	03 R 51511AE02A	s 6.5	353.45
	L 51511AE03A	s 6.5	359.55
	04-05 R 51511AE02A	s 6.5	353.45
	L 51511AE05A	s 6.5	363.97
3 Panel, Wheelhouse	R 51650AE08A	s	132.03
	L 51650AE09A	s	129.68
4 Panel, Inner Quarter	R 52704AE04A	s	110.75
	L 52704AE05A	s	98.38
#Included w/Inner Quarter Panel Assy			
5 Liner, Quarter Panel	R 59112AE000	.2	39.80
	L 59112AE010	.2	39.80



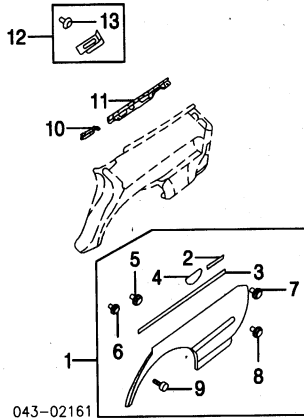
043-02276

6 Door, Fuel

Atlantic Blue (Code BE)	R 57620AE00ABE	.3	26.32
Dark Blue (Code PL)	R 57620AE00APL	.3	32.83
Garnet Red (Code RO)	R 57620AE00ARO	.3	26.32
Gray (Code TC)	R 57620AE00ALI	.3	31.88
Regal Blue (Code BH)	R 57620AE00ABH	.3	26.32
Silver (Code TE)	R 57620AE00A	.3	31.88
Paint to Match	R N.A.	.3	0.00
7 Panel, Inner	R 57601AE04A		40.32
8 Hinge, Door	R 57610AE03A		39.38
9 Clip, Mounting (2)	R 46064AE000		1.04
10 Reinf. Fuel Door	R 51478AE03A		37.52
11 Lock, Fuel Door	R 57612AE00A		21.17
12 Hose, Drain	R 51482AE020		6.95
13 Grommet, Return Hose	R 90321AC050		.92

EXTERIOR TRIM

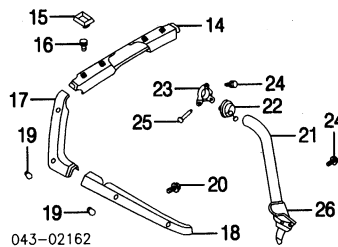
Refinish Side Moulding	R/L	1.8
Refinish Protector	R/L	.4
R&I Side Moulding Assy.	R/L	.4
R&I Pillar Moulding	R/L	#.4
#Includes R&I/R&R Lower Moulding		
R&I Lower Moulding	R/L	.3



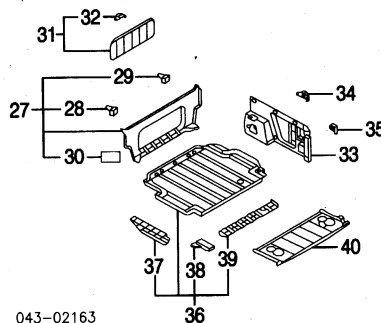
1 Moulding Assy, Side			
Atlantic Blue (Code BE)	R 91112AE83ABE	.4	354.40
	L 91112AE39ABE	.4	339.15
Brilliant Silver (Code TE)	R 91112AE83ATE	.4	350.22
	L 91112AE39ATE	.4	345.12
Dark Blue (Code PL)	R 91112AE83APL	.4	341.60
	L 91112AE39APL	.4	336.60
Garnet Red (Code RO)	R 91112AE83ARO	.4	349.07
	L 91112AE39ARO	.4	354.43
Gray (Code LI)	R 91112AE83ALI	.4	336.37
	L 91112AE39ALI	.4	331.37
Regal Blue (Code BH)	R 91112AE83ABH	.4	342.67
	L 91112AE39ABH	.4	347.85
Silver (Code TC)	R 91112AE83ATC	.4	335.52
	L 91112AE39ATC	.4	306.08
Paint to Match	R/L N.A.	.4	0.00
Protector			
2 Type 1	R/L 91163AE33ANN	10.00	
Black	R/L 91163AE33ATC	18.87	
Silver (Code TC)	R/L 91163AE33ANN	10.00	
Paint to Match			
3 Type 2	R/L 91163AE31ANN	13.82	
Black	R/L 91163AE31ATC	23.78	
Silver (Code TC)	R/L 91163AE31ANN	13.82	
Paint to Match	R/L 91163AE41A	9.95	
4 Type 3			
Clip, Attaching (a)			
5 Type 1	R/L 909130084	1.87	
Type 2	R/L 96054KC010	1.46	
Type 3	R/L 909130047	1.04	
Type 4	R/L 909130028	6.03	
(a) As Required			
9 Screw, Mounting (2/Side)	R/L 901700138	1.66	
#Included w/Side Moulding Assy			
Moulding, Garnish			
10 Front	R 91008AE00A	34.30	
	L 91008AE01A	34.30	
11 Rear	R 91008AE02A	58.00	
	L 91008AE03A	58.00	

12 Cover Assy, Side			
Black Mica (Code VC)	R 91054AE02AVC	.2	48.63
	L 91054AE03AVC	.2	45.22
Black Pearl (Code VW)	R 91054AE02AVW	.2	44.87
	L 91054AE03AVW	.2	44.87
Blue Gray (Code LB)	R 91054AE02ALB	.2	45.83
	L 91054AE03ALB	.2	47.22
Brilliant Silver (Code TE)	R 91054AE02ATE	.2	44.87
	L 91054AE03ATE	.2	44.87
Dark Blue (Code PL)	R 91054AE02APL	.2	45.83
	L 91054AE03APL	.2	45.22
Garnet Red (Code RO)	R 91054AE02ARO	.2	44.87
	L 91054AE03ARO	.2	43.57
Regal Blue (Code BH)	R 91054AE02ABH	.2	44.87
	L 91054AE03ABH	.2	44.87
Silver (Code TC)	R 91054AE02ATC	.2	48.63
	L 91054AE03ATC	.2	43.90
White Pearl (Code WT)	R 91054AE02AWT	.2	56.67
	L 91054AE03AWT	.2	56.67
Yellow (Code HA)	R 91054AE02AHA	.2	48.63
	L 91054AE03AHA	.2	46.57

Yellowish Red (Code HE)	R 91054AE02AHE	.2	47.22
	L 91054AE03AHE	.2	46.57
13 Clip, Attaching (b)	R/L 909130014		1.04
(b) Included w/Side Cover Assy			

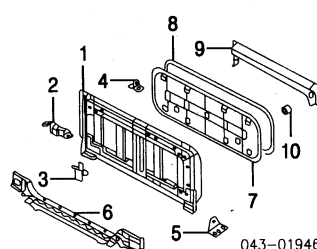


14 Moulding, Upper Rear-See Roof Section			
15 Cap, Moulding-See Roof Section			
16 Screw, Mounting-See Roof Section			
17 Moulding, Pillar	R 91046AE01A	#.4	66.97
	L 91046AE02A	#.4	66.97
#Includes R&I/R&R Lower Moulding			
18 Moulding, Lower	R 91046AE03A	.3	79.37
	L 91046AE04A	.3	79.37
19 Cap, Moulding (4/Side)	R/L 91067AE01A		8.92
20 Screw, Mounting (3/Side)	R/L 901700134		1.66
21 Pipe, Guard	R 50844AE000	#.6	223.10
	L 50844AE010	#.6	223.10
#Includes R&I/R&R Pillar Moulding & Lower Moulding			
22 Cover, Guard Pipe	R 91054AE08A	23.62	
	L 91054AE09A	27.37	
23 Bracket, Guard Pipe	R 50853AE470	67.30	
	L 50853AE480	67.30	
24 Screw, Mounting (5/Side)	R/L 010110206	.48	
25 Bolt, Mounting	R/L 901930020	3.73	
26 Cover, Lower	R 91054AE12A	26.45	
	L 91054AE13A	26.45	



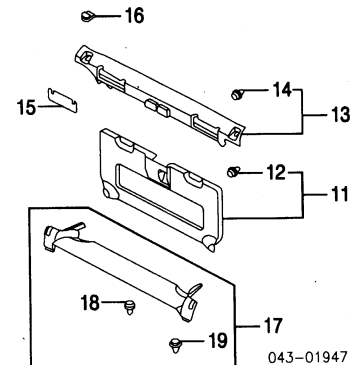
27 Panel Assy, Opening (c)	91101AE00A	.5	94.97
(c) Order by Application			
28 Clip, Attaching (d) (4)	909130008	3.30	
29 Retainer, Panel (d) (4)	909130028	6.03	
30 Seal, Panel (d)	91171AE000	55.55	
(d) Included w/Opening Panel Assy			
31 Panel Assy, Removeable	91101AE01A	59.33	
32 Clip, Mounting (e) (8)			
Base, Sport Model	91101AE16A	1.22	
Sport Model	90819KC000	2.13	
(e) Included w/Removeable Panel Assy			
33 Panel, Side	R 91101AE02A	.2	88.38
	L 91101AE03A	.2	88.38
34 Hook, Front	R 91102AE00A	9.25	
	L 91102AE01A	8.98	
35 Hook, Rear	R 91102AE02A	10.22	
	L 91102AE03A	10.22	
36 Tray Assy, Panel	R 91101AE04A	223.78	
37 Extension, Panel (f)	R 91101AE13A	32.28	
	L 91101AE14A	32.28	
38 Cover, Extension (f)	R 91101AE06A	11.95	
	L 91101AE07A	11.95	
39 Panel, Rear (f)	91101AE15A	35.88	
(f) Included w/Panel Tray Assy			
40 Panel, Rear Gate Trim-See Rear Gate Section			

INTERIOR TRIM

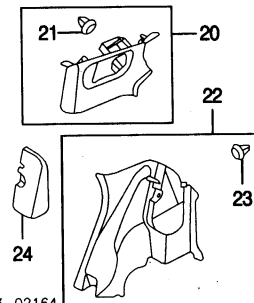


1 Panel, Folding	58001AE00A	.5	213.10
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2 Lock, Upper	58011AE00A		72.05
3 Lock, Lower	58011AE01A		17.12
4 Striker	58012AE00A		9.87
5 Hinge	03 R 58004AE00A		10.97
	L 58004AE01A		10.97
	04-05 R 58004AE00B		14.40
	L 58004AE01B		14.40
	52170AE04A	.2	107.43
6 Panel, Lower			
7 Panel Assy, Removeable-See Exterior Trim Section			
8 Gasket, Panel	58013AE00A		53.95
9 Panel, Upper	53200AE00A	.2	108.90
10 Bumper, Panel	R/L 57533FE000		2.27



11 Cover Assy, Inner	94053AE07AOA	.3	64.05
12 Clip, Attaching (12)	909130099		1.75
#Included w/Inner Cover Assy			
13 Trim Assy, Upper Panel	94370AE00AOB		67.88
14 Clip, Attaching (a) (4)	909130099		1.75
(a) Included w/Upper Panel Trim Assy			
15 Cover, Trim	94053AE10AOB		11.68
16 Knob, Cover	R/L N.A.		0.00
17 Panel Assy, Trim	95077AE00AOA	.3	48.50
18 Clip, Mounting (b) (4)	909130008		3.30
19 Clip, Attaching (b)	909130099		1.75
(b) Included w/Trim Panel Assy			



20 Panel Assy, Upper Quarter Trim	R 94013AE04AOB	.3	36.78
	L 94013AE05AOB	.3	52.85
21 Retainer, Trim (c) (4/Side)	R/L 909130099		1.75
(c) Included w/Upper Quarter Trim Panel Assy			
22 Panel Assy, Lower Quarter Trim	03 R 94043AE04AOA	.2	74.50
	L 94043AE05AOA	.2	70.23
	04-05 R 94043AE04AOA	.2	74.50
	L 94043AE05BOA	.2	76.67
23 Retainer, Trim (d) (6/Side)	R/L 909140004		.84
(d) Included w/Lower Quarter Trim Panel Assy			
24 Panel, Trim	R 94056AE28AOA		20.47
	L 94056AE29AOA		20.47

REAR GATE

Use Procedure Explanations 25 and 28 with the following text.

SHEET METAL

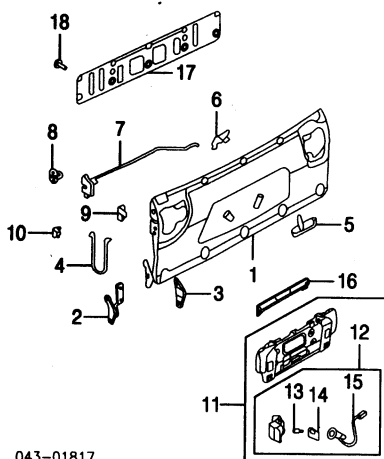
Refinish Rear Gate Outside		2.0
Add for Inside		1.0
Refinish Rear Gate Hinge	R/L	.3
Refinish License Lamp Bracket Assy		.3
Refinish License Bracket Cover		.2
R&I Rear Gate Assy		.5
R&I Rear Gate Panel		.1
R&I License Lamp Bracket Assy		#.4
#Includes R&I/R&R Rear Gate Panel		

Illustration Located in Next Column

1 Gate, Rear	60710AE00A	2.8	359.95
2 Hinge, Rear Gate	R 60770AE00A	#.2	43.00
	L 60770AE01A	#.2	43.00
#w/Rear Gate Assy Removed			

REAR GATE Cont'd

SHEET METAL Cont'd

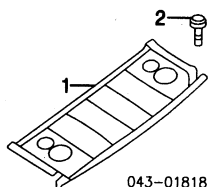


043-01817

3 Cover, Hinge	R 62841AE01A		9.95
	L 62841AE02A		9.95
4 Cable, Gate	R/L 62850AE00A	.2	31.30
5 Handle	62811AE00A	#.2	12.00
6 Link	62821AE00A		10.05
7 Latch, Gate	R 62831AE00A	#.3	23.05
	L 62831AE01A	#.3	23.05
#w/Rear Gate Panel Removed			
8 Striker	R/L 62833AE00A	.2	4.58
9 Protector, Gate	R 62818AE00A		3.57
	L 62818AE01A		3.57
10 Bumper	R/L 909270001		13.17
11 Bracket Assy, License Lamp			
Atlantic Blue (Code BE)	91241AE000BE	#.3	304.92
Brilliant Silver (Code TE)	91241AE000TE	#.3	304.92
Dark Blue (Code PL)	91241AE000PL	#.3	209.47
Garnet Red (Code RO)	91241AE000RO	#.3	304.92
Gray (Code LI)	91241AE000LI	#.3	209.47
Regal Blue (Code BH)	91241AE000BH	#.3	304.92
Silver (Code TC)	91241AE000TC	#.3	209.47
Paint to Match	N.A.	#.3	0.00
#w/Rear Gate Panel Removed			
12 Lamp Assy, License	R 84301AE040		54.70
	L 84301AE050		54.70
13 Bulb, Lamp (a)	R/L 784920080		1.50
14 Shade (a)	R 84938AE000		4.07
15 Socket, Bulb (a)	R 84931AE290		22.88
	L 84931AE300		22.88
#Included w/License Lamp Bracket Assy			
(a) Included w/License Lamp Assy			
16 Cover, License Bracket			
Atlantic Blue (Code BE)	91242AE270BE		48.53
Brilliant Silver (Code TE)	91242AE270TE		48.53
Dark Blue (Code PL)	91242AE270PL		48.53
Garnet Red (Code RO)	91242AE270RO		47.12
Gray (Code LI)	91242AE270LI		47.12
Regal Blue (Code BH)	91242AE270BH		48.53
Silver (Code TC)	91242AE270TC		48.53
Paint to Match	N.A.		0.00
17 Panel, Rear Gate	62841AE00A	.1	22.80
18 Screw, Mounting (10)	045106166		.48

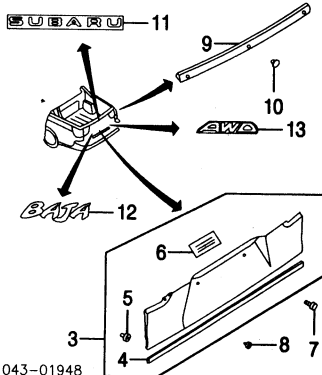
EXTERIOR TRIM

Refinish Gate Garnish Assy	1.6
R&L Rear Gate Panel	.2



043-01818

1 Panel, Rear Gate Trim	91101AE05A	.2	79.27
2 Screw, Attaching (8)	901700134		1.66
Illustration Located in Next Column			
3 Garnish Assy, Gate			
Atlantic Blue (Code BE)	91112AE57BBE	#1.2	260.18
Black	91112AE57BTC	#1.2	257.53
Brilliant Silver (Code TE)	91112AE57BTE	#1.2	257.37
Dark Blue (Code PL)	91112AE36APL	#1.2	228.68
Garnet Red (Code RO)	91112AE57BRO	#1.2	263.33



043-01948

Gray (Code LI)	91112AE36ALI	#1.2	226.47
Regal Blue (Code BH)	91112AE57BBH	#1.2	257.62
Paint to Match	91112AE36ATC	#1.2	172.18
#Includes R&L/R&R License Lamp Bracket Assy, Rear Gate Panel & Combination Lamps on Rear Gate			
4 Protector, Gate	91163AE51A		56.53
5 Clip, Mounting (12)	909130008		3.30
6 Label, License Lamp	91612AE110		5.20
#Included w/Gate Garnish Assy			
7 Bolt, Mounting (4)	57770KC000		.98
8 Clip, Garnish (6)	909140007		.98
9 Moulding, Upper Gate	91046AE05A	#.2	87.17
#w/Gate Garnish Assy Removed			
10 Cover, Mldg (3)	91067AE01A		8.92
11 Nameplate (Adhesive)			
"SUBARU"	93073AE890	.2	60.40
12 "BAJA"			
Base, Sport Model	93073AE950	.2	30.85
Turbo Model	93073AE980	.2	25.70
"AWD"	93073AE880	.2	25.70

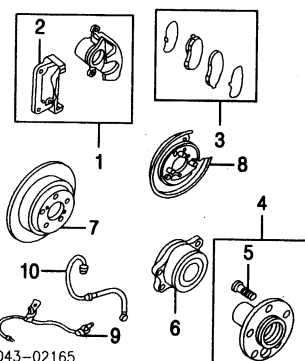
REAR SUSPENSION

Use Procedure Explanation 23 with the following text.

R&L Suspension (One Side)	R/Lm	1.5
O/H Suspension (Includes R&L)		
One Side	R/Lm	3.5
Both Sides		6.6
Adjust Four Wheel Alignment	m	1.6
Adjust Rear Alignment	m	1.1
Bleed Brake System	m	.6

NOTE 1: R&L/R&R or O/H Does Not include alignment or bleed brake system.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.



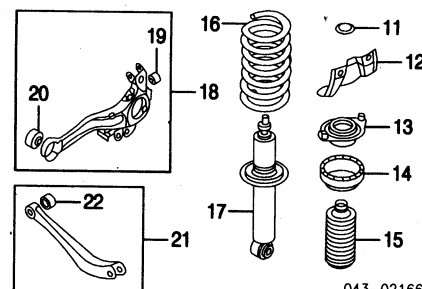
043-02165

1 Caliper Assy, Brake	R 26692AE000	m	#.5	299.95
	L 26692AE010	m	#.5	299.95
#w/Rotor Removed Deduct .3, R&R Both Sides .8				
2 Bracket, Caliper	R/L 26625AE000			71.77
#Included w/Brake Caliper Assy				
3 Pad Set, Brake	03 26696AE020	m	#1.0	84.95
	04-05 26696AE060	m	#1.0	84.95
#Deduct .5 for Each Caliper Removed				
4 Hub Assy	R/L 28474AE01A	m	1.5	117.45
5 Stud, Wheel (a) (5/Side)	R/L 28055AA002	m		2.25
(a) Included w/Hub Assy				
6 Bearing (b)	R/L 28474AE01A	m	#1.5	117.45
(b) Order by Application				
#R&R Both Sides 2.8, Includes R&R Rotor & Hub Assy				
7 Rotor, Brake	R/L 26700AE04C	m	#.6	89.95
#R&R Both Sides 1.0				
8 Shield, Splash	R 26704AE040	m	#.3	81.22
	L 26704AE050	m	#.3	81.22
#w/Bearing & Hub Assy Removed				
9 Sensor, Rear ABS-See ABS/Brakes Section				
10 Hose, Rear Brake	03 R/L 26541AE02A	m		13.67

04-05 R/L 26541AE06A

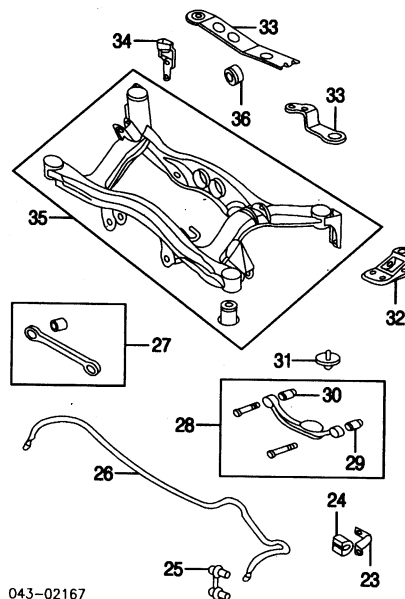
m

13.43



043-02166

11 Cap, Strut	R/L 909400004	m		.84
12 Gusset, Strut	R 96151AE00A	m		86.78
	L 96151AE01A	m		86.78
13 Mount, Strut	R/L 20370AE00A	m	#2.0	23.52
14 Pad, Spring	R/L 20375AE00A	m	#2.0	8.17
15 Cover, Strut	R/L 20372AE00A	m	#2.0	3.78
16 Spring	R/L 20380AE50A	m	#2.0	49.38
17 Strut	03 R/L 20365AE15A	m	#2.0	99.95
	04-05 R/L 20365AE22A	m	#2.0	99.95
#R&R One Side Complete, w/Trailing Arm Assy Removed Deduct 1.2, R&R Both Sides 3.8				
18 Arm Assy, Trailing	R 20252AE00A	m	#1.8	149.28
	L 20252AE01A	m	#1.8	149.28
#Includes R&R Rotor, Bearing & Hub Assy, R&R Both Sides 3.4				
19 Bushing, Rear Link (c)	R/L 20254AE02A	m	#.3	9.42
20 Bushing, Front Link (c)	R/L 20254AE03A	m	#.3	18.62
(c) Included w/Trailing Arm Assy				
#R&R One Side Complete, w/Trailing Arm Assy Removed				
21 Arm Assy, Lateral	R/L 20250AE01A	m	#.8	74.95
#w/Trailing Arm Assy Removed Deduct .4, R&R Both Sides 1.4				
22 Bushing, Arm (d)	R/L 20254AE01A	m	.3	11.10
(d) Included w/Lateral Arm Assy				



043-02167

23 Clamp, Bushing	R/L 20466AE000	m	#.3	5.25
24 Bushing, Stabilizer				
Base, Sport Model	R/L 20464AE07A	m	#.3	14.35
Turbo Model	R/L 20464AG04A	m	#.3	2.37
#R&R One Side Complete, Not Included in O/H				
25 Link, Stabilizer	03 R/L 20470AE00B	m	#.3	25.30
	04-05 R/L 20470AE00C	m	#.3	17.93
#Not Included in O/H				
26 Bar, Stabilizer				
Base, Sport Model	03 20451AE07B	m	#.6	49.95
	04-05 20451AE07B	m	#.6	49.95
Turbo Model	20451AE17B	m	#.6	57.60
#Includes R&R Clamps, Bushings & Links, Not Included in O/H				
27 Link, Lateral	R/L 20250AE06A	m	#.5	74.95
#R&R Both Sides .8				
28 Link Assy, Upper Lateral	R 20250AE09A	m	#.7	101.33
	L 20250AE10A	m	#.7	101.33
#w/Trailing Arm Assy Removed Deduct .4, R&R Both Sides 1.2				
29 Bushing, Outer Link (e)	R/L 20254AE040	m	#.2	10.50
30 Bushing, Inner Link (e)	R/L 20254AE020	m	#.2	8.77
(e) Included w/Upper Lateral Link Assy				
#w/Lateral Link Removed				
31 Stopper, Rear	20501AE01A	m		11.58
32 Bracket, Trailing Arm	03 R 20540AE100	m	#.3	29.45
	L 20540AE110	m	#.3	29.45
	04-05 R 20540AE160	m	#.3	28.60
	L 20540AE170	m	#.3	28.60
#w/Trailing Arm Removed				

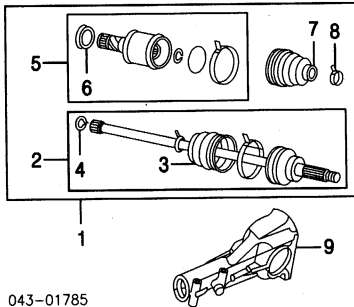
33 Support, Sub-Frame	03 R 20157AE04A	m	#	21.95
	L 20157AE080	m	#	14.10
34 Plate, Sub-Frame	04-05 R 20157AE09A	m	#	48.95
	L 20157AE100	m	#	11.78
35 Sub-Frame	03 201510AE040	m	#	14.10
	04-05 201510AE110	m	#	10.10
36 Bushing, Differential	03 20152AE00B	m	#4.0	450.07
	04-05 20152AE03A	m	#4.0	356.93
R/L 41322AE01D				11.62
#Not Included in O/H				

REAR DRIVE AXLE

R&L Axle Shaft Assy (One Side).....R/Lm #3
O/H Axle Shaft Assy (Includes R&L).....R/Lm #1.1
#w/Necessary Suspension Components Removed

NOTE 1: R&L/R&R or O/H Does Not include adjust wheel alignment.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.



043-01785

1 Shaft Assy, Axle Man Trans	R 28421AE01B	m	#.3	369.96
	L 28421AE02B	m	#.3	369.96
Auto Trans w/Turbo	R/L 28421AE10A	m	#.3	369.96
	R/L 28421AE09A	m	#.3	369.96
2 Shaft Assy, Outer ¹ Man Trans	R 28491AE01A	m	#.5	199.98
	L 28491AE02A	m	#.5	199.98
Auto Trans w/Turbo	R 28491AE14A	m	#.5	133.70
	L 28491AE15A	m	#.5	133.70
w/o Turbo	R/L 28491AE13A	m	#.5	133.70
#w/Necessary Suspension Components Removed				
3 Boot, Outer ¹ (a) Base, Sport Model	R/L 28423AE00A	m		9.65
	R/L 28423AE02A	m		16.47
Turbo Model	R/L 723245020	m		8.57
	R/L 28092AC010	m	#.5	182.15
4 Ring, Snap ¹ (a) (a) Included w/Outer Shaft Assy	R/L 28492AE05A	m	#.5	167.77
	R/L 28092AC020	m	#.5	171.70
#w/Necessary Suspension Components Removed				
6 Plate, Baffle ¹ (b) Man Trans	R/L 23233GA091	m		8.07
	R/L 28037FA000	m		8.07
Auto Trans	R/L 28423AE03A	m	#.3	16.47
	R/L 28023AC090	m	#.3	15.02
#w/Axle Removed				
8 Clamp, Boot ¹ (Included w/Axle Shaft Assy)	R/L 23242GA410			1.95
9 Differential Assy w/Turbo	27011AA890	m	#1.6	1421.56
	27011AA850	m	#1.6	1464.21
#Not Included in O/H				
Differential (c) (d) w/Turbo	38312AA000			413.55
	38312AA010			d365.13
w/o Turbo	38316AA010			86.02
	38353AA031			11.43
(c) Included w/Differential Assy				

FUEL TANK

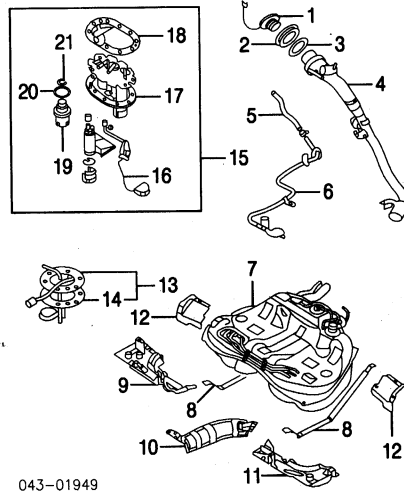
R&L Fuel Tank.....m #5.1
#Includes R&L/R&R Rear Sub-Frame Assy

NOTE: R&L/R&R Does Not include drain and refill.

Illustration Located in Next Column

1 Cap, Filler	03 42031SA01A			13.95
	04-05 42031AE02A			13.95
2 Ring, Filler	42056AA011			2.33
3 Packing, Filler	42060GA081			7.78
4 Pipe, Filler ¹	03 42066AE180			102.98
	04-05 42066AE150			99.98

¹Order by Application



043-01949

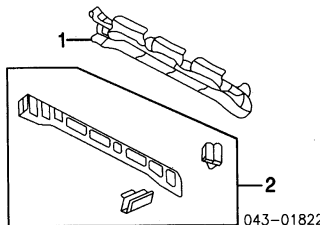
5 Hose, Evaporator w/Turbo	42075AE20A			9.38
w/o Turbo	42075AE78A			17.63
6 Pipe, Return	42068AE32A			42.95
7 Tank, Fuel	03 42012AE03A	m	#5.4	360.59
	04-05 42012AE04A	m	#5.4	400.77
#Includes R&L/R&R Rear Sub-Frame Assy				
8 Strap, Tank	R 42017AE00A			33.68
	L 42017AE01A			32.32
9 Protector, Right Front Tank w/Turbo	42045AE210			69.00
w/o Turbo	42045AE02A			53.48
10 Protector, Center Front Tank w/Turbo	42054AE050			49.00
w/o Turbo	42054AE00A			41.92
11 Protector, Left Front Tank w/Turbo	42045AE220			69.00
w/o Turbo	42045AE03A			54.18
12 Protector, Rear Tank	R 42045AE08A			44.10
	L 42045AE09A			43.38
13 Sender Assy, Fuel	03 42081AE01A	m	#.7	65.78
	04-05 42081AE05A	m	#.7	60.03
14 Gasket, Sender (a)	03 85125AA000	m	#.7	14.15
	04-05 42025AE12A	m	#.7	d0.00
(a) Included w/Fuel Sender Assy				
15 Pump Assy, Fuel	42021AE02A	m	#.7	329.95
	2003			
	2004-05			
w/Turbo	42021AE08A	m	#.7	279.95
w/o Turbo	42021AE06A	m	#.7	279.95
16 Sensor, Level (b) #R&R Complete, Included in R&R Fuel Tank	42081AE00A	m	#.7	101.63
17 Gasket, Pump (b)	03 42025AE00A			d0.00
	04-05 42025AE11A			34.15
18 Retainer, Plate (b)	42057AE01A			43.43
19 Filter, Fuel (b)	42072AE00A			39.95
20 Seal, Upper (b)	42025AE03A			31.38
21 Seal, Lower (b)	42025AE02A			30.12
(b) Included w/Fuel Pump Assy				

REAR BODY

Use Procedure Explanations 26 and 28 with the following text.

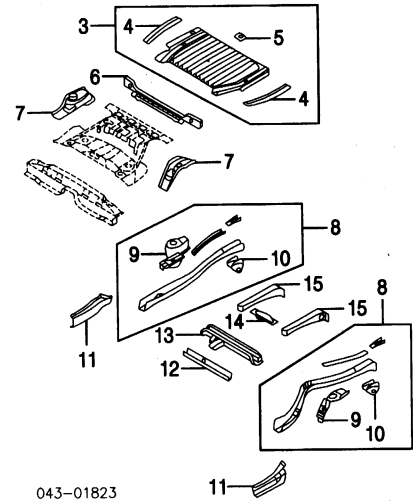
SHEET METAL

Refinish Rear Body Panel1.2



043-01822

1 Panel, Rear Body Outer	52411AE07A	#6.0	108.80
#w/Rear Gate Panel Removed, Does Not Include R&L/R&R Combination Lamp Assemblies, Deduct 1.8 for Each Quarter Panel Removed, Deduction Includes Common Surfaces & Included Operations			
2 Inner	52411AE06A	3.5	169.95



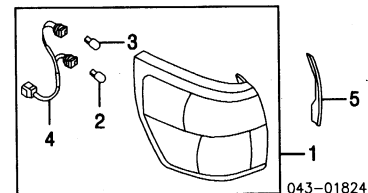
043-01823

3 Panel Assy, Rear Floor #w/Rear Body Panel Removed	52118AE01A	#12.0	257.28
4 Extension, Rear Floor ¹	R 52150AE45A	1.5	92.22
	L 52150AE46A	1.5	83.82
5 Reinf, Spare Tire ¹ (Included w/Rear Floor Panel Assy)	52145AE02A		27.77
6 Panel, Lower	52170AE04A		107.43
7 Extension, Rear Floor Front	R 52123AE21A	1.5	73.40
	L 52123AE22A	1.5	62.50
8 Rail Assy, Side	03 R 52150AE53A	s #8.0	195.65
	L 52150AE37B	s #8.0	292.98
	04-05 R 52150AE53B	s #8.0	316.33
	L 52150AE37B	s #8.0	292.98
#w/Rear Floor Pan Removed Deduct 2.0			
9 Bracket, Rail (a)	R 52153AE04A		108.75
	L 52153AE05A		93.63
10 Hook, Tie-Down (a)	R 57801AE01A	1.0	21.53
	L 57801AE03A	1.0	18.87
(a) Included w/Side Rail Assy			
11 Extension, Front Rail	R 52154AE12B	s 2.0	69.97
	L 52154AE13B	s 2.0	72.07
12 Crossmember, No. 1	52140AE61A		33.87
13 Crossmember, No. 2	03 52140AE58A		88.57
	04-05 52140AE58B		87.80
14 Support, Spare Tire	52140AE60A		42.87
15 Frame, Rear	03 R 52150AE38B		72.08
	L 52150AE39A		75.72
	04-05 R 52150AE38A		72.93
	L 52150AE39A		75.72

REAR LAMPS

COMBINATION LAMP ON REAR BODY

Refinish Combination Lamp.....	R/L	.5
R&L Combination Lamp Assy.....	R/L	.2



043-01824

1 Lamp Assy, Combination			
Atlantic Blue (Code BE)	R 84201AE30ABE	2	169.95
	L 84201AE31ABE	2	169.95
Black Mica (Code VC)	R 84201AE30AVC	2	158.95
	L 84201AE31AVC	2	153.40
Black Pearl (Code VW)	R 84201AE30AVV	2	169.95
	L 84201AE31AVV	2	169.95
Blue Gray (Code LB)	R 84201AE30ALB	2	203.23
	L 84201AE31ALB	2	169.95
Brilliant Silver (Code TE)	R 84201AE30ATE	2	169.95
	L 84201AE31ATE	2	169.95
Dark Blue (Code PL)	R 84201AE30APL	2	158.95
	L 84201AE31APL	2	153.40
Garnet Red (Code RO)	R 84201AE30ARO	2	169.95
	L 84201AE31ARO	2	169.95
Regal Blue (Code BH)	R 84201AE30ABH	2	169.95
	L 84201AE31ABH	2	169.95
Silver (Code TC)	R 84201AE30ATC	2	158.95
	L 84201AE31ATC	2	153.40
White (Code WT)	R 84201AE30AWT	2	153.40
	L 84201AE31AWT	2	153.40
White Pearl (Code WH)	R 84201AE30AWH	2	169.95
	L 84201AE31AWH	2	169.95
Yellow (Code HA)	R 84201AE30AHA	2	158.95
	L 84201AE31AHA	2	153.40
Yellowish Red (Code HE)	R 84201AE30AHE	2	158.95
	L 84201AE31AHE	2	153.40

SUBARU FORESTER 2003-06

REAR LAMPS Cont'd

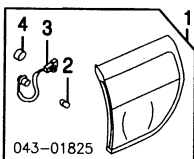
COMBINATION LAMP

ON REAR BODY Cont'd

2 Bulb, Signal Lamp	R/L 84920FE010	#.2	14.98
3 Bulb, Stop Lamp	R/L 84920FE000	#.2	5.95
#R&R One Side Complete			
4 Socket, Bulb	R/L 84931AE250		34.63
#Included w/Combination Lamp Assy			
5 Cover, Lamp	R 84953AE14A		14.75
	L 84953AE15A		14.75

COMBINATION LAMP ON REAR GATE

Refinish Combination Lamp	R/L	.5
R&I Combination Lamp Assy	R/L	#.3
#w/Rear Gate Panel Removed		



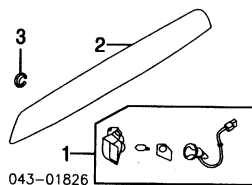
1 Lamp Assy, Combination			
Atlantic Blue (Code BE)	R 84251AE12ABE	#.3	111.77
	L 84251AE13ABE	#.3	111.77
Black Mica (Code VC)	R 84251AE12AVC	#.3	111.77
	L 84251AE13AVC	#.3	106.90
Black Pearl (Code VW)	R 84251AE12AVW	#.3	106.90
	L 84251AE13AVW	#.3	106.90
Blue Gray (Code LB)	R 84251AE12ALB	#.3	106.90
	L 84251AE13ALB	#.3	106.90
Brilliant Silver (Code TE)	R 84251AE12ATE	#.3	106.90
	L 84251AE13ATE	#.3	106.90
Dark Blue (Code PL)	R 84251AE12APL	#.3	111.77
	L 84251AE13APL	#.3	106.90
Garnet Red (Code RO)	R 84251AE12ARO	#.3	111.77
	L 84251AE13ARO	#.3	111.77
Regal Blue (Code BH)	R 84251AE12ABH	#.3	106.90
	L 84251AE13ABH	#.3	106.90
Silver (Code TC)	R 84251AE12ATC	#.3	111.77
	L 84251AE13ATC	#.3	106.90
White (Code WH)	R 84251AE12AWH	#.3	111.77
	L 84251AE13AWH	#.3	111.77
White Pearl (Code WT)	R 84251AE12AWT	#.3	106.90
	L 84251AE13AWT	#.3	103.78
Yellow (Code HA)	R 84251AE12AHA	#.3	111.77
	L 84251AE13AHA	#.3	106.90
Yellowish Red (Code HE)	R 84251AE12AHE	#.3	111.77
	L 84251AE13AHE	#.3	106.90

#w/Rear Gate Panel Removed

2 Bulb	R/L 784920080		1.50
3 Socket, Bulb	R/L 84931AE260		18.23
4 Cover, Bulb	R/L 84956AE050		2.68
#Included w/Combination Lamp Assy			

LICENSE LAMP

Refinish License Lamp Cover	.4
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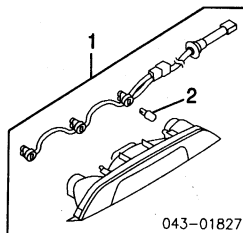


1 Lamp Assy, License-See Rear Gate Section			
2 Cover, License Lamp			
Atlantic Blue (Code BE)	84301AE03ABE	.2	88.62
Black Mica (Code VC)	84301AE03AVC	.2	99.97
Black Pearl (Code VW)	84301AE03AVW	.2	87.80
Blue Gray (Code LB)	84301AE03ALB	.2	108.80
Brilliant Silver (Code TE)	84301AE03ATE	.2	88.62
Dark Blue (Code PL)	84301AE03APL	.2	66.90
Garnet Red (Code RO)	84301AE03ARO	.2	90.95
Regal Blue (Code BH)	84301AE03ABH	.2	88.62
Silver (Code TC)	84301AE03ATC	.2	99.97
White (Code WH)	84301AE03AWH	.2	89.08
White Pearl (Code WT)	84301AE03AWT	.2	102.55
Yellow (Code HA)	84301AE03AHA	.2	99.62
Yellowish Red (Code HE)	84301AE03AHE	.2	99.97
3 Grommet, Mounting	R/L 84710TC010		1.04

HIGH MOUNT STOP LAMP

Illustration Located in Next Column

1 Lamp Assy, Stop	84701AE08A	.2	106.90
2 Bulb, Lamp (3)	84920AA020		1.95



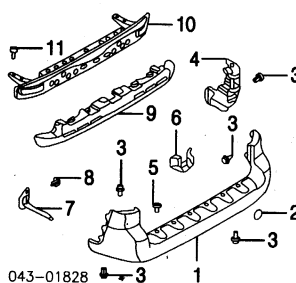
#Included w/Stop Lamp Assy

REAR BUMPER

Use Procedure Explanations 27 and 28 with the following text.

Refinish Rear Cover	2.1
Refinish Cover Protector	.2
Refinish Reinforcement Bar	.8
R&I Bumper Assy	#1.1
O/H Bumper Assy (Includes R&I)	#1.6
#Includes R&I/R&R Combination Lamps on Body	

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



1 Cover, Bumper (P)	57704AE21A	#1.3	239.97
#Includes R&I/R&R Combination Lamps on Body			
2 Protector, Cover (P)	91163AE400		6.07
(P) Paint to Match			
3 Clip, Mounting (16)	909140007		.98
4 Bracket, Bumper	R 57707AE53A		69.18
	L 57707AE54A		66.40
5 Clip, Attaching (6)	909140028		3.45
6 Extension, Lower Bumper	R 57731AE62A		19.95
	L 57731AE63A		19.95
7 Extension, Bumper Side	R 57731AE02A		39.95
	L 57731AE03A		39.95
8 Clip, Mounting (2/Side)	R/L 99090FE000		6.07
9 Absorber, Impact	57705AE06A		64.95
10 Bar, Reinforcement	57711AE30B	1.6	274.47
11 Bolt, Mounting (2/Side)	R/L 99090FE000		6.07

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SPECIAL CAUTIONS

SUPPLEMENTAL RESTRAINT SYSTEM SRS

Refer to Procedure Explanation 29 for Supplemental Restraint/Air Bag Special Cautions.

PAINT CODE LOCATION

Paint code located on left shock tower.

CLEAR COAT IDENTIFICATION

All colors are clear coat.

INFORMATION LABELS

Illustration Located in Next Column

1 Label, Unleaded Fuel		
2.5 X, 2.5 XS, L.L. Bean Model	10024AA160	1.44
2.5 XT Model	10024AA170	1.74