

6512 Overview of tightening torques

Amplifier / RAM on holder		
M5 screw	Tightening torque	3Nm
Nut	Tightening torque	3Nm
Bracket to body		
Screw	Tightening torque	5Nm
Central bass speaker to floor assembly		
Nut	Tightening torque	5Nm
Central bass speaker trim		
Screw	Tightening torque	2Nm
Head unit to instrument panel		
Screw	Tightening torque	1,8Nm

6513 Overview of tightening torques

Loudspeakers on the door / trim panel		
Screw	Tightening torque	2Nm
Speaker to support / support to instrument panel / support to body		
Screw	Tightening torque	1,8Nm

6520 Overview of tightening torques

Aerial amplifier / interference suppression filter / wave trap to body		
Screw	Tightening torque	3,3Nm
Roof-mounted aerial on the roof outer skin		
Screw	Tightening torque	4Nm

6550 Overview of tightening torques

Central information display to instrument panel		
Screw	Tightening torque	1,8Nm

6575 Overview of tightening torques

Emergency siren to holder		
Nut	Tightening torque	6Nm

6577 Overview of tightening torques

Airbag control unit to body			
Screw		Tightening torque	8Nm
Airbag sensor, B-pillar			
M6		Tightening torque	8.8Nm
Front airbag sensor			
			8,8Nm

6582 Overview of tightening torques

Touchbox (TBX) control unit			
Screw		Tightening torque	3,3Nm