

52 10 Front seats

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Seat to body	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87	M10	Replace screws.	42 Nm
2AZ Backrest frame to seat mechanism	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F34 / F35 / F36 / F80 / F82 / F83 / F87		Replace screws.	32 Nm
3AZ Inner cover to front seat	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F34 / F35 / F36 / F80 / F82 / F83 / F87			5 Nm
4AZ Stop for forward/back adjustment to seat mechanism	F82 GTS			10 Nm
5AZ Carbon-fibre-reinforced plastic seat pan on adapter	F82 GTS	M8 screw	Replace screws	22 Nm
6AZ Adapter on seat rail	F82 GTS	Bolts M8 and M10	Replace screws	24 Nm



52 24 Rear seat (normal), manual

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Rear seat backrest on body	F30	M8		31 Nm
	F23	Oval-head screw	Renew screws	42 Nm
2AZ Lock to body	F30			18.5 Nm
3AZ Top Tether eye	F30			22 Nm

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52 26 Rear seats (through-loading system)

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Outer mount (backrest) to body	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F34 / F35 / F36 / F80 / F82 / F87		Renew screw	42 Nm
. Seat angle adjustment and holder to body	F34		Renew screw	42 Nm
2AZ Centre armrest to backrest	F20 / F21 / F22 / F30 / F31 / F35 / F36 / F87			6,5 $\pm$ 0,45 Nm
3AZ Outer mount to backrest	F20 / F21 / F22 / F30 / F31 / F34 / F35 / F36 / F80 / F82 / F87		Renew screw	35 Nm
4AZ Striker to body	F20 / F21 / F30 / F31 / F34 / F36			19 Nm
5AZ Lashing eye to backrest	F20 / F21 / F30 / F31			15 Nm
6AZ Lock to backrest	F20 / F21 / F22 / F23 / F30 / F31 / F34 / F35 / F36 / F87		Renew screw	22,5 Nm
7AZ Seatbelt outlet trim	F20 / F21 / F30 / F31 / F34 / F35 / F36			1.5 Nm
8AZ Lock on body	F22 / F23 / F30 / F32 / F35 / F80 / F82 / F87			19 Nm
9AZ Stop pad on rollover protection	F23			4.5 Nm



54 13 Electric components for slide/tilt sunroof

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Drive to slide/tilt sunroof unit	F20 / F21 / F22 / F30 / F31 / F32 / F34 / F35 / F36 / F80 / F82 / F87		Replace screws	3,5 Nm

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54 12 Mechanical components, slide/tilt sunroof

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Glass slide/tilt sunroof panel	F20 / F21 / F22 / F26 / F30 / F31 / F32 / F34 / F35 / F36 / F80 / F82 / F87		Renew screws.	4,5 Nm
2AZ Slide/tilt sunroof unit to body	F20 / F21 / F22 / F26 / F30 / F31 / F32 / F34 / F35 / F36 / F80 / F82 / F87	M6	Self-tapping screw	5,4 ±0,5 Nm
3AZ Wire spring clip to wind deflector	F20 / F21 / F22 / F26 / F30 / F32 / F35 / F36 / F80 / F82 / F87			1,5 Nm
4AZ Floating roofliner to slider (mechanism for floating roofliner)	F20 / F21 / F22 / F26 / F30 / F32 / F35 / F36 / F80 / F82 / F87		Renew screws. Tighten screw with special tool 00 9 461 only.	2,7 Nm
	F31 / F34			1,8 ±0,2 Nm
5AZ Glass slide/tilt sunroof panel, rear, to body	F31 / F34		Renew screws.	4 Nm
6AZ Wind deflector to body	F31 / F34			0,6 Nm
7AZ Bracing plate to panorama roof frame	F34	M5		5 Nm
8AZ Reinforcement plate to roller sunblind	F34			2 Nm
9AZ Roller sunblind to panorama roof frame	F34			2 Nm



54 13 Electric components for slide/tilt sunroof

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Drive to slide/tilt sunroof unit	F20 / F21 / F22 / F30 / F31 / F32 / F34 / F35 / F36 / F80 / F82 / F87		Replace screws	3,5 Nm

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54 operating fluid overview

Brake fluid and hydraulic fluid

Hydraulic fluid for convertible top / lids	250 ml, Bottle	54340394395
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Expendable materials

Lubricating grease Renolit RHF 1	20 g, Bag	83192157321
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