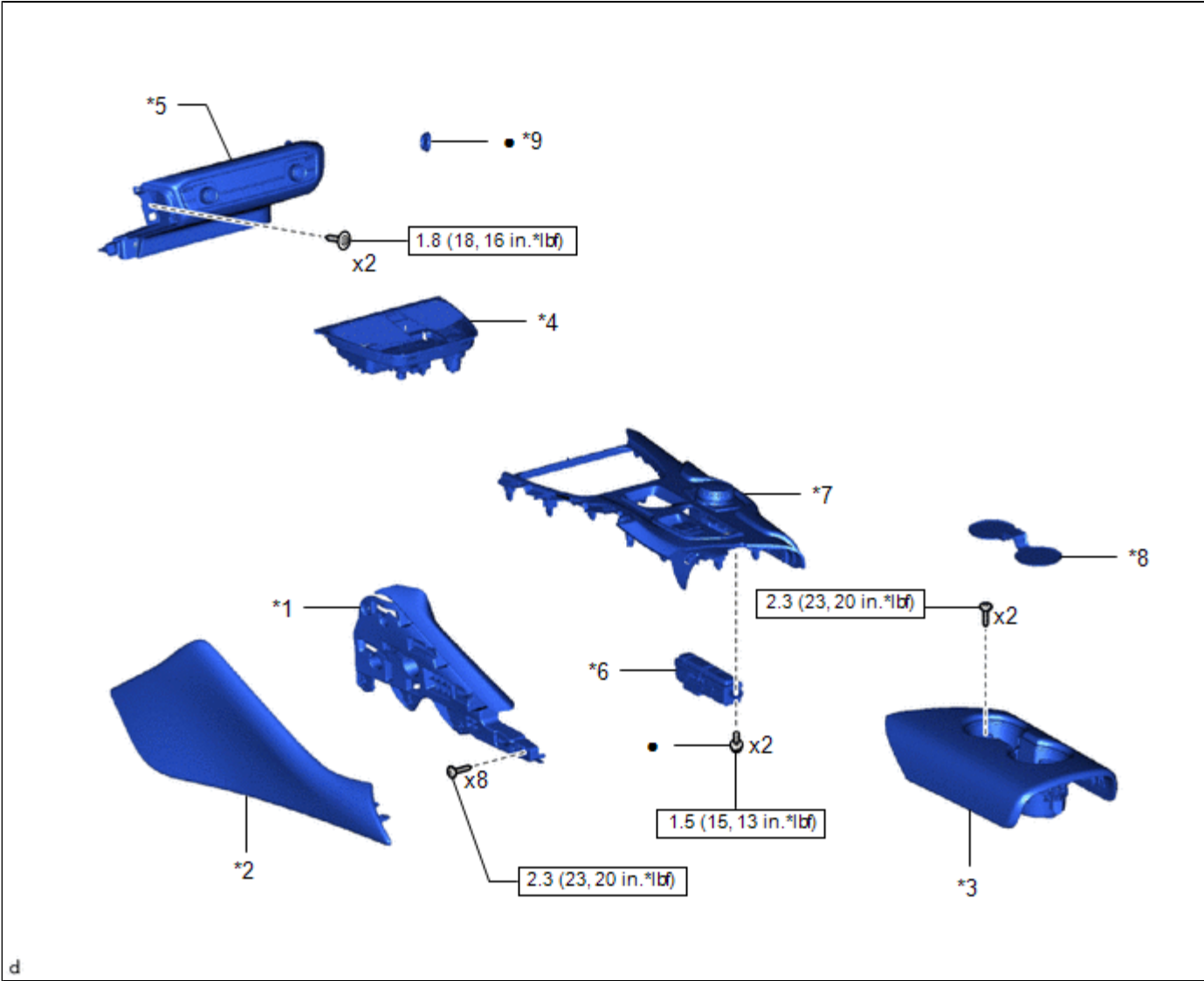


Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHL
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: INTERIOR PANELS / TRIM: COMBINATION SWITCH (for Console Box): COMPONENTS; 2020 MY Supra [03/2019 -]		

COMPONENTS

ILLUSTRATION



*1	CONSOLE PANEL AND CONSOLE PANEL RETAINER	*2	CONSOLE SIDE PANEL
*3	FRONT CONSOLE ARMREST ASSEMBLY	*4	FRONT CONSOLE BOX COVER
*5	INSTRUMENT PANEL FINISH LOWER PANEL	*6	PATTERN SELECT SWITCH ASSEMBLY
*7	UPPER CONSOLE PANEL SUB-	*8	NO. 1 CONSOLE BOX SILENCER PAD

	ASSEMBLY		
*9	RUBBER PLUG	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	•	Non-reusable part

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHM
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: INTERIOR PANELS / TRIM: COMBINATION SWITCH (for Console Box): REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

CAUTION / NOTICE / HINT

CAUTION:

- Working on 12 V vehicle electrical system.

Risk of short circuits! Risk of fire!

- Detach the cable from the negative (-) battery terminal.

NOTICE:

- Before performing work on electronic components, disconnect the cable from the negative (-) battery terminal to prevent damage to the electrical system or components.
- When disconnecting the cable, turn the START-STOP button (engine switch) and headlight switch off and loosen the cable nut completely. Perform these operations without twisting or prying on the cable. Then disconnect the cable.
- Clock settings, radio settings, audio system memory, DTCs and other data will be cleared when the cable is disconnected from the negative (-) battery terminal. Write down any necessary data before disconnecting the cable.

PROCEDURE

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

Click here [INFO](#)

2. REMOVE FRONT CONSOLE ARMREST ASSEMBLY

Click here [INFO](#)

3. REMOVE CONSOLE SIDE PANEL

Click here [INFO](#)

4. REMOVE CONSOLE PANEL AND CONSOLE PANEL RETAINER

Click here [INFO](#)

5. REMOVE INSTRUMENT PANEL FINISH LOWER PANEL

Click here [INFO](#)

6. REMOVE FRONT CONSOLE BOX COVER

Click here [INFO](#)

7. REMOVE UPPER CONSOLE PANEL SUB-ASSEMBLY

Click here [INFO](#)

8. REMOVE PATTERN SELECT SWITCH ASSEMBLY

NOTICE:

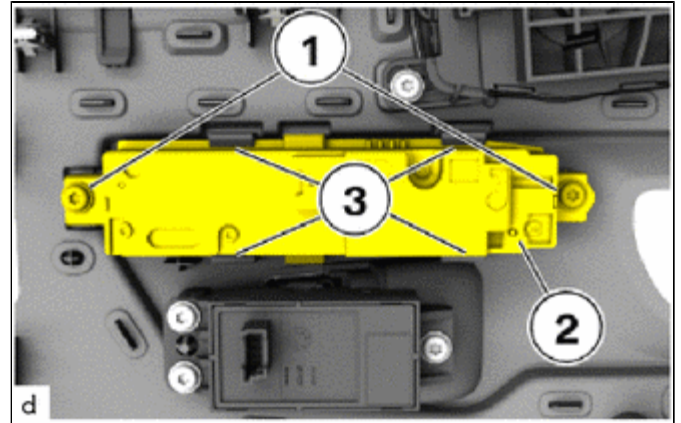
- Electrostatic discharge.

Damage to or destruction of electrical components.

- Leave electrical components in original packaging until just before they are installed. Use the original packaging only for any return shipments. Always package removed components straight away.
- Only touch the housings of electrical components. Do not touch pins or multi-pin connectors directly.
- Wear electrically conductive clothing and antistatic shoes (with ESD symbol).
- For additional information see:

Click here [INFO](#)

(a) Loosen T20 screws (1).



(b) Detach the claws (3).

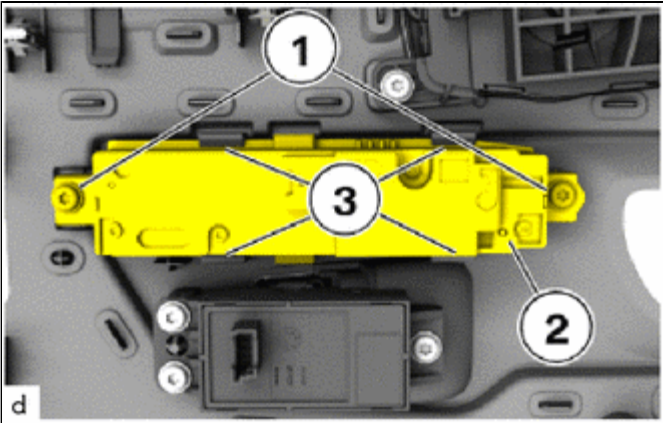
(c) Remove the pattern select switch assembly (2).

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHN
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: INTERIOR PANELS / TRIM: COMBINATION SWITCH (for Console Box): INSTALLATION; 2020 MY Supra [03/2019 -]		

[INSTALLATION](#)

[PROCEDURE](#)

1. INSTALL PATTERN SELECT SWITCH ASSEMBLY



(a) Attach the claws (3) to install the pattern select switch assembly (2).

(b) Replace T20 screws (1).

(c) Tighten the T20 screws (1).

Torque:

1.5 N·m {15 kgf·cm, 13 in·lbf}

2. INSTALL UPPER CONSOLE PANEL SUB-ASSEMBLY

Click here [INFO](#)

3. INSTALL FRONT CONSOLE BOX COVER

Click here [INFO](#)

4. INSTALL INSTRUMENT PANEL FINISH LOWER PANEL

Click here [INFO](#)

5. INSTALL CONSOLE PANEL AND CONSOLE PANEL RETAINER

Click here [INFO](#)

6. INSTALL CONSOLE SIDE PANEL

Click here [INFO](#)

7. INSTALL FRONT CONSOLE ARMREST ASSEMBLY

Click here [INFO](#)

8. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

Click here [INFO](#)



Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHO
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: INTERIOR PANELS / TRIM: COMBINATION SWITCH (for Instrument Panel): COMPONENTS; 2020 MY Supra [03/2019 -]		

COMPONENTS

ILLUSTRATION



*1	INSTRUMENT PANEL FINISH PANEL SUB-ASSEMBLY	*2	NO. 1 LIGHT CONTROL SWITCH ASSEMBLY
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Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHP
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: INTERIOR PANELS / TRIM: COMBINATION SWITCH (for Instrument Panel): REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

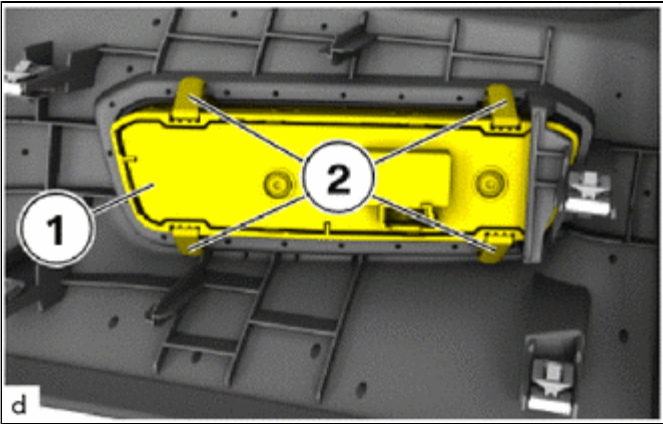
PROCEDURE

1. REMOVE INSTRUMENT PANEL FINISH PANEL SUB-ASSEMBLY

Click here [INFO](#)

2. REMOVE NO. 1 LIGHT CONTROL SWITCH ASSEMBLY

(a) Detach the clips (2) to remove the No. 1 light control switch assembly (1).



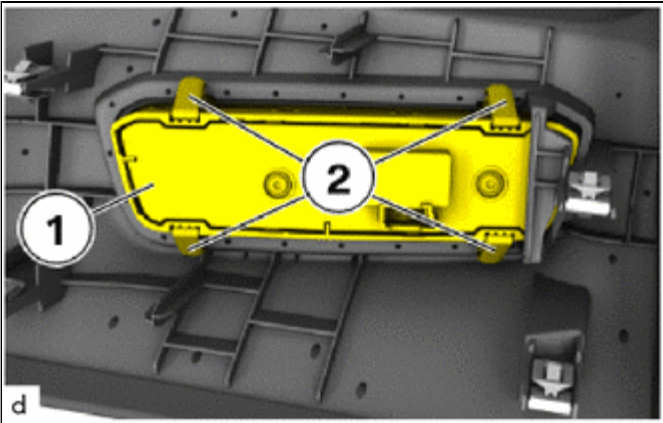
Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHQ
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: INTERIOR PANELS / TRIM: COMBINATION SWITCH (for Instrument Panel): INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

PROCEDURE

1. INSTALL NO. 1 LIGHT CONTROL SWITCH ASSEMBLY

(a) Attach the clips (2) to install the No. 1 light control switch assembly (1).



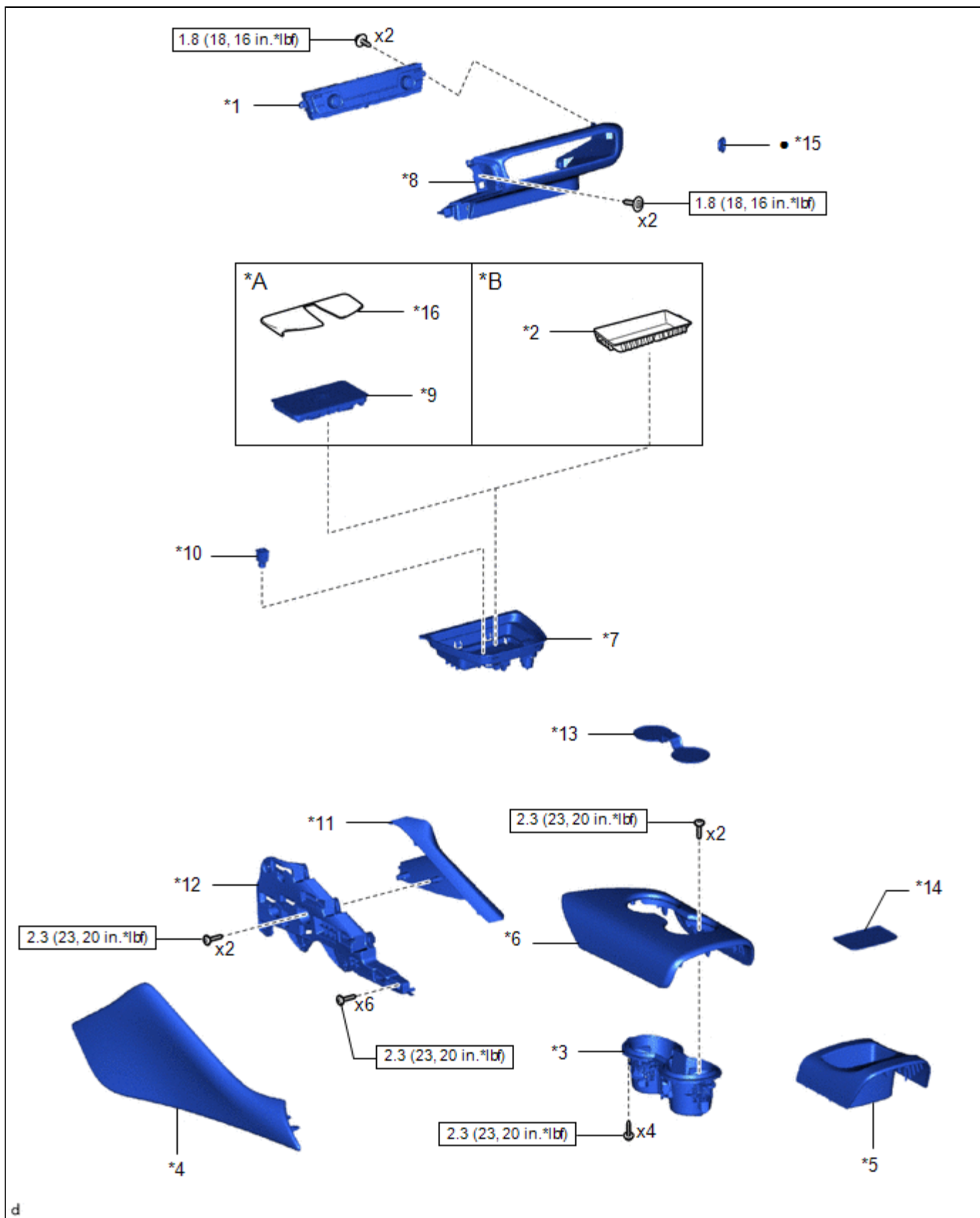
2. INSTALL INSTRUMENT PANEL FINISH PANEL SUB-ASSEMBLY

Click here [INFO](#)

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHB
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: INTERIOR PANELS / TRIM: FRONT CONSOLE BOX: COMPONENTS; 2020 MY Supra [03/2019 -]		

[COMPONENTS](#)

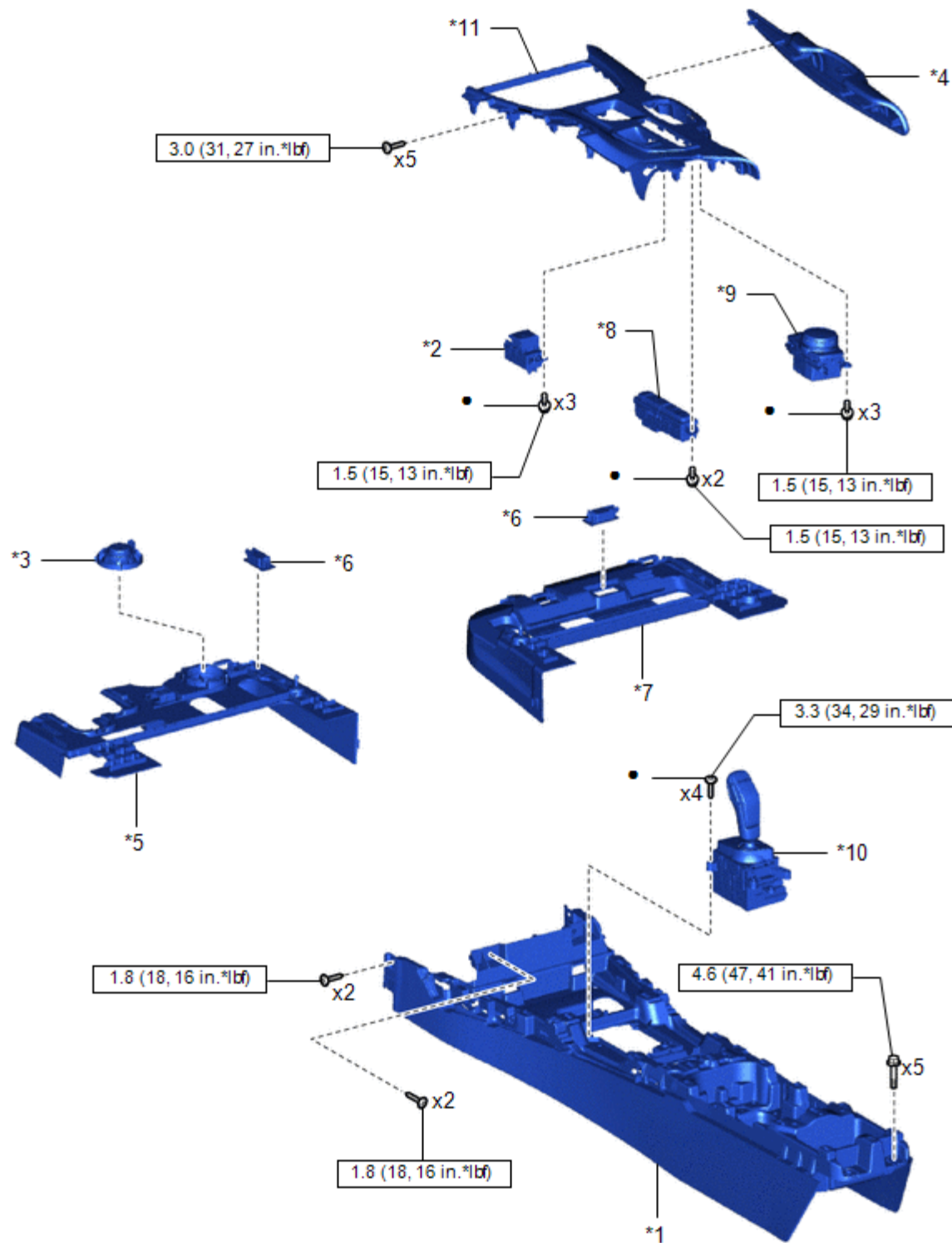
[ILLUSTRATION](#)



*A	w/ Wireless Charger	*B	w/o Wireless Charger
*1	AIR CONDITIONING CONTROL ASSEMBLY	*2	BOX BOTTOM MAT

*3	CONSOLE BOX CUP HOLDER	*4	CONSOLE SIDE PANEL
*5	CONSOLE UPPER REAR PANEL	*6	FRONT CONSOLE ARMREST ASSEMBLY
*7	FRONT CONSOLE BOX COVER	*8	INSTRUMENT PANEL FINISH LOWER PANEL
*9	MOBILE WIRELESS CHARGER CRADLE ASSEMBLY	*10	NO. 1 STEREO JACK ADAPTER ASSEMBLY
*11	CONSOLE PANEL	*12	CONSOLE PANEL RETAINER
*13	NO. 1 CONSOLE BOX SILENCER PAD	*14	NO. 2 CONSOLE BOX SILENCER PAD
*15	RUBBER PLUG	*16	UPPER CONSOLE COVER
	N*m (kgf*cm, ft.*lbf): Specified torque	•	Non-reusable part

ILLUSTRATION

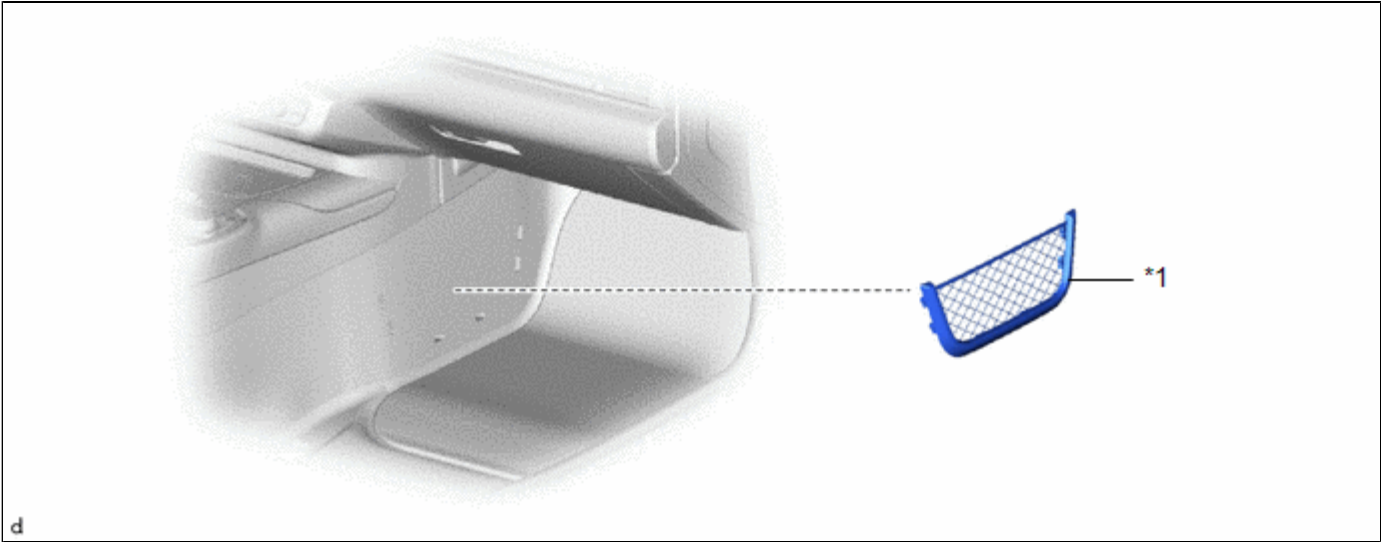


d

*1	CONSOLE BOX ASSEMBLY	*2	ELECTRIC PARKING BRAKE SWITCH ASSEMBLY
*3	EMERGENCY LOUDSPEAKER	*4	NO. 1 BOX PANEL

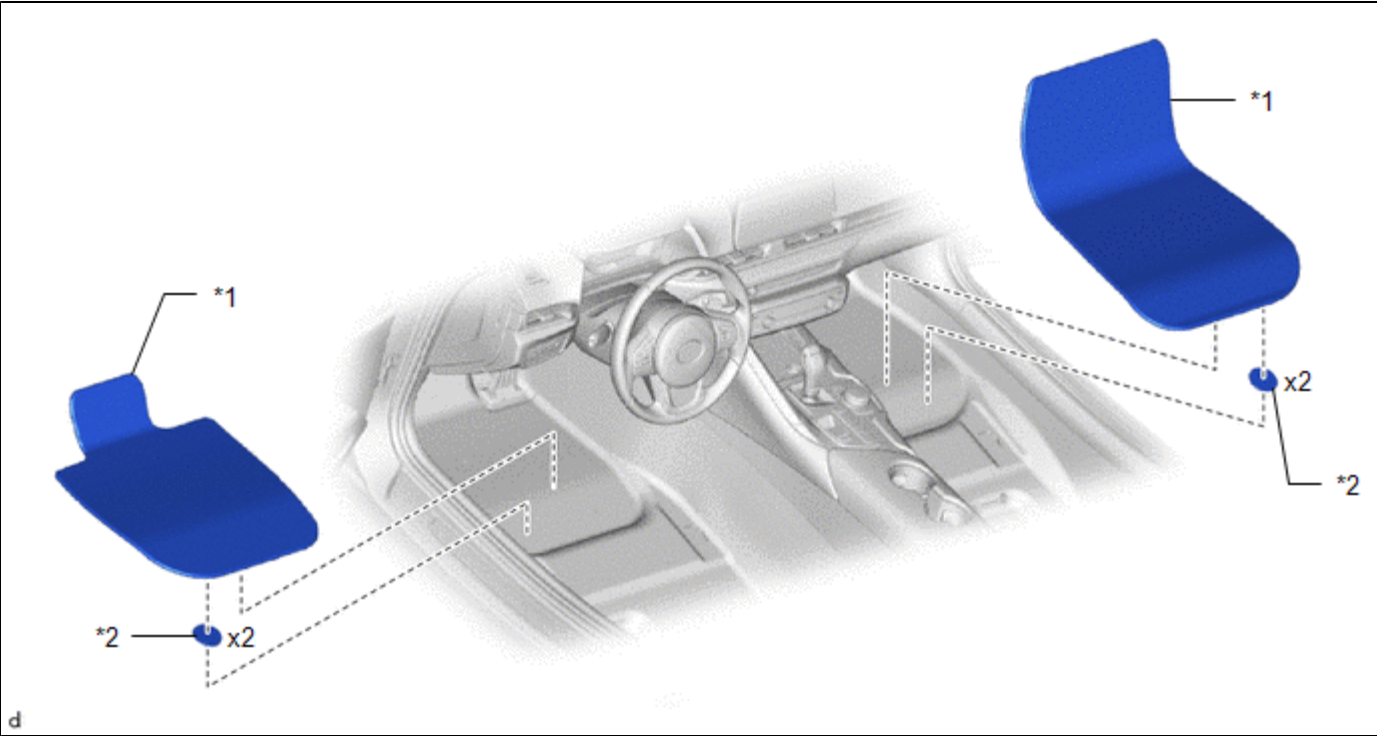
*5	NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY	*6	NO. 1 INTERIOR ILLUMINATION LIGHT ASSEMBLY
*7	NO. 2 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY	*8	PATTERN SELECT SWITCH ASSEMBLY
*9	REMOTE OPERATION CONTROLLER ASSEMBLY	*10	TRANSMISSION FLOOR SHIFT ASSEMBLY
*11	UPPER CONSOLE PANEL SUB-ASSEMBLY	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	•	Non-reusable part

ILLUSTRATION



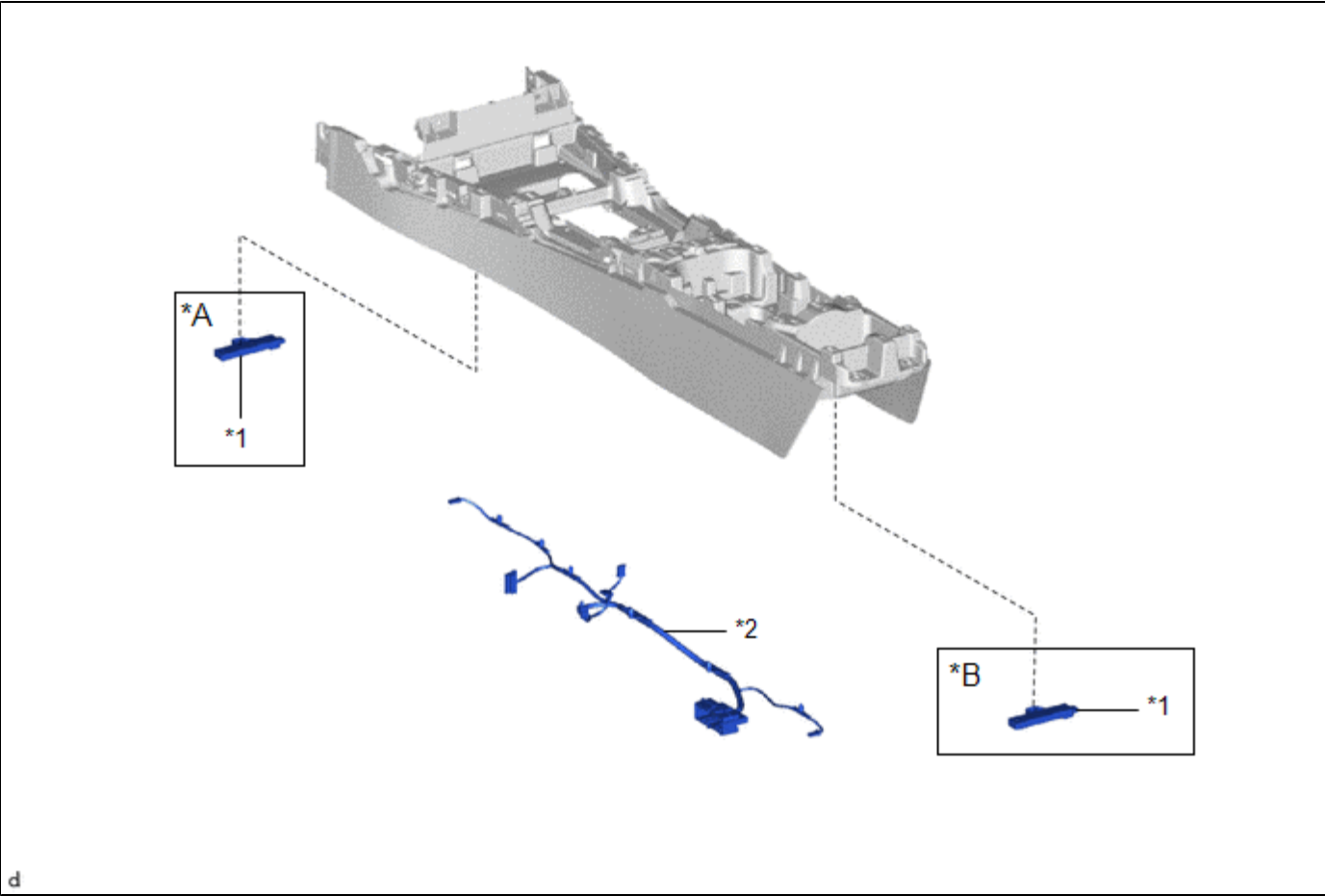
*1	FOOTWELL STORAGE NET	-	-
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ILLUSTRATION



*1	FLOOR MAT ASSEMBLY	*2	NO. 1 MAT SET PLATE
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ILLUSTRATION



*A	for Console Box Front Side	*B	for Console Box Rear Side
----	----------------------------	----	---------------------------

*1	NO. 1 INDOOR ELECTRICAL KEY ANTENNA ASSEMBLY	*2	WIRING HARNESS
----	---	----	----------------



Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHC
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: INTERIOR PANELS / TRIM: FRONT CONSOLE BOX: REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

CAUTION / NOTICE / HINT

CAUTION:

- Working on 12 V vehicle electrical system.

Risk of short circuits! Risk of fire!

- Detach the cable from the negative (-) battery terminal.

NOTICE:

- Before performing work on electronic components, disconnect the cable from the negative (-) battery terminal to prevent damage to the electrical system or components.
- When disconnecting the cable, turn the START-STOP button (engine switch) and headlight switch off and loosen the cable nut completely. Perform these operations without twisting or prying on the cable. Then disconnect the cable.
- Clock settings, radio settings, audio system memory, DTCs and other data will be cleared when the cable is disconnected from the negative (-) battery terminal. Write down any necessary data before disconnecting the cable.

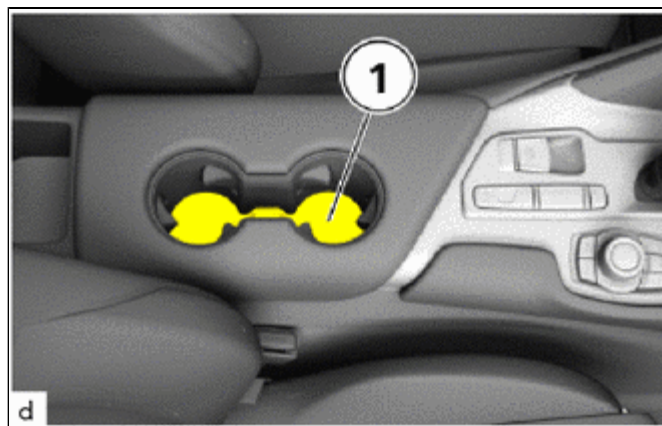
PROCEDURE

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

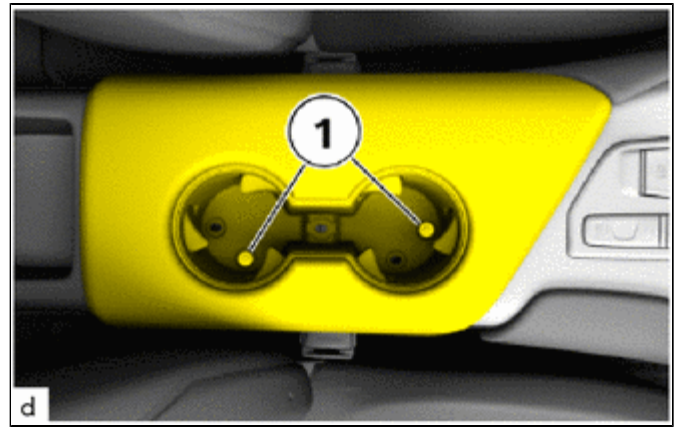
Click here [INFO](#)

2. REMOVE FRONT CONSOLE ARMREST ASSEMBLY

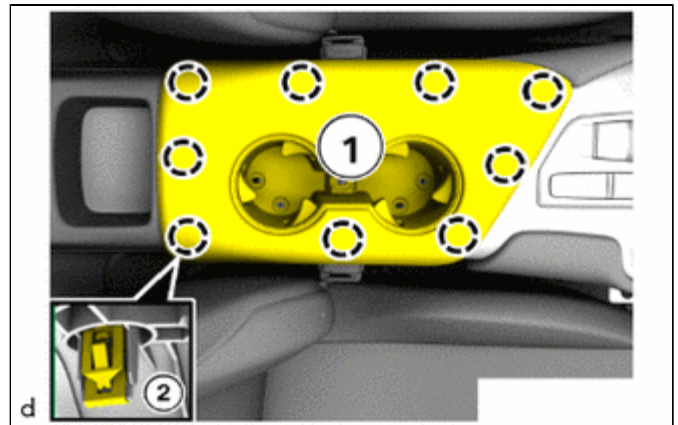
(a) Remove the No. 1 console box silencer pad (1).



(b) Loosen T20 screws (1).

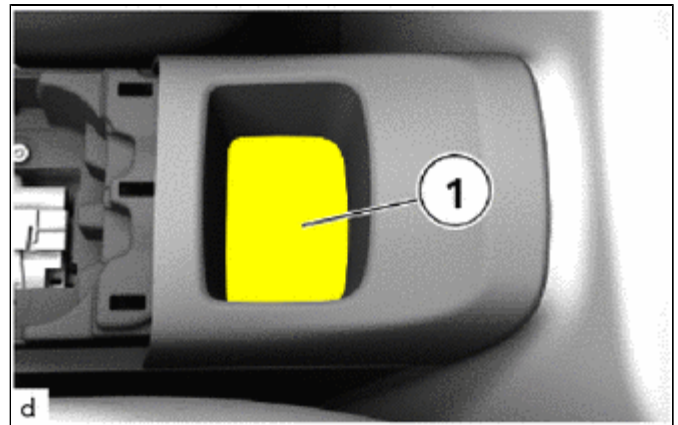


(c) Detach the clips (2) to remove the front console armrest assembly (1).

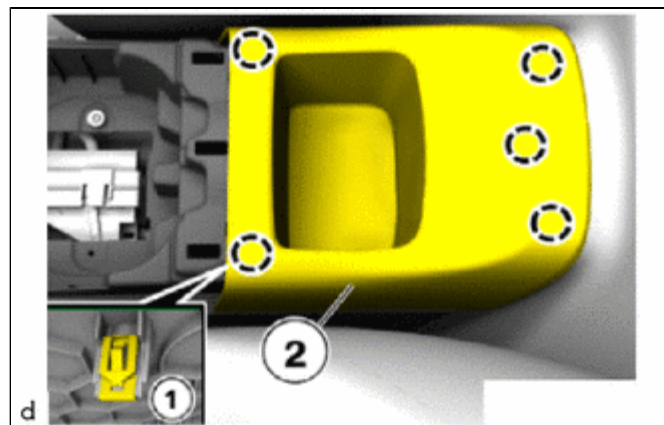


3. REMOVE CONSOLE UPPER REAR PANEL

(a) Remove the No. 2 console box silencer pad (1).

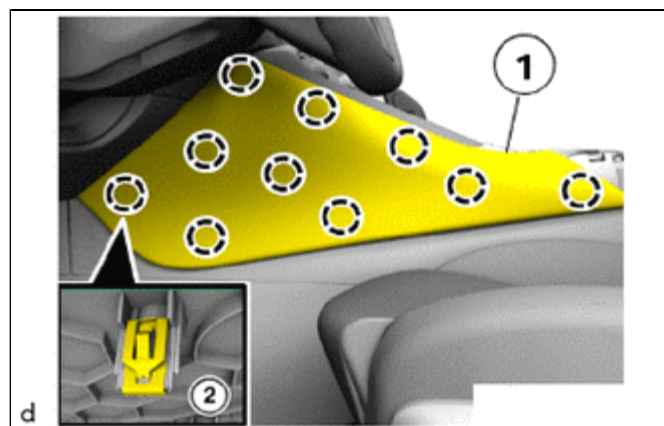


(b) Detach the clips (1) to remove the console upper rear panel (2).



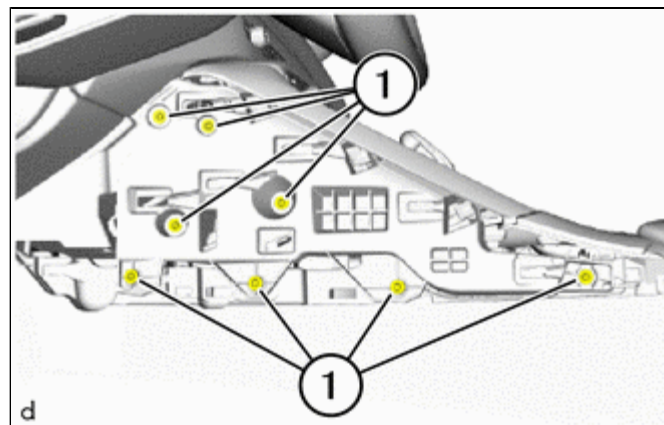
4. REMOVE CONSOLE SIDE PANEL

(a) Detach the clips (2) to remove the console side panel (1).

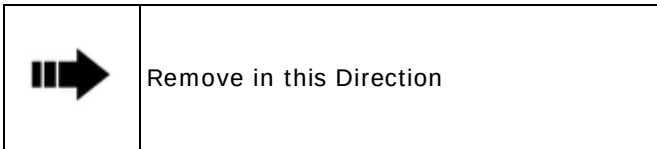
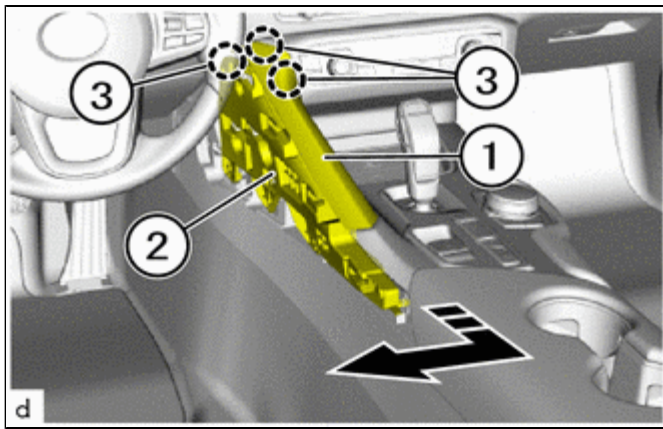


5. REMOVE CONSOLE PANEL AND CONSOLE PANEL RETAINER

(a) Loosen T20 screws (1).

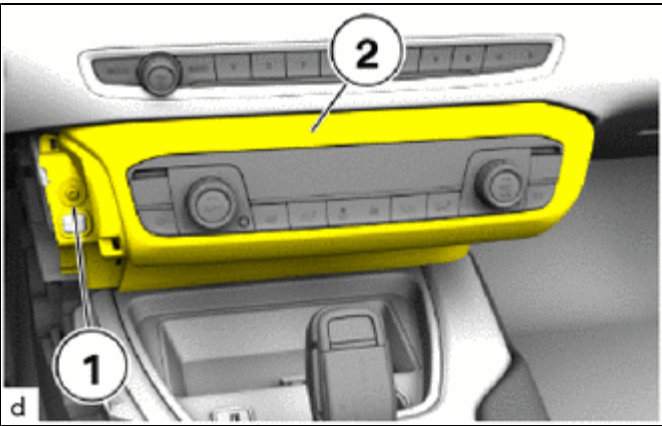


(b) Detach the guides (3) to remove the console panel (1) and console panel retainer (2) as shown in the illustration.

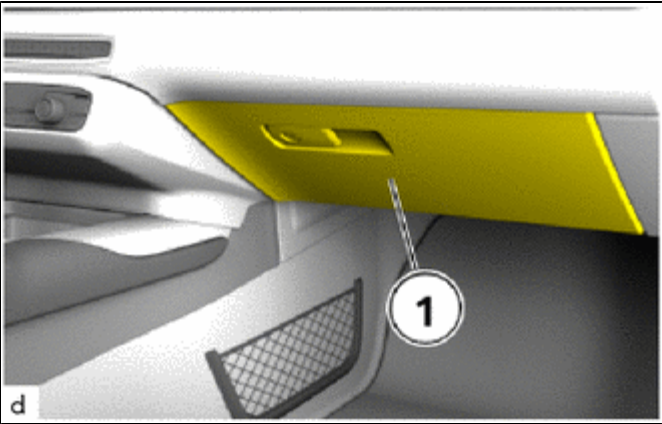


6. REMOVE INSTRUMENT PANEL FINISH LOWER PANEL

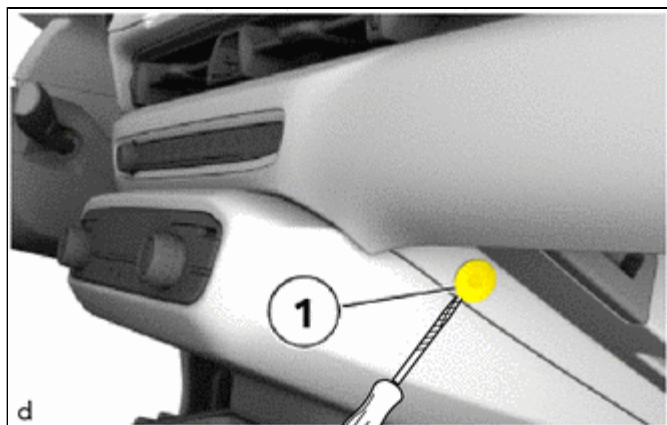
(a) Loosen T20 screw (1) on the instrument panel finish lower panel (2).



(b) Open the glove compartment door assembly (1).



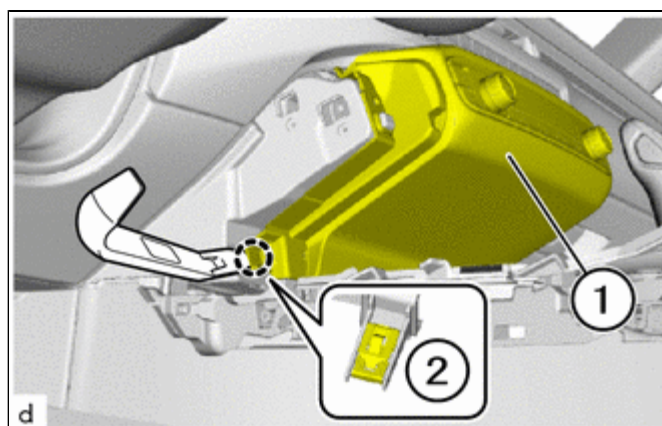
(c) Using a screwdriver with its tip wrapped in protective tape, remove the rubber plug (1).



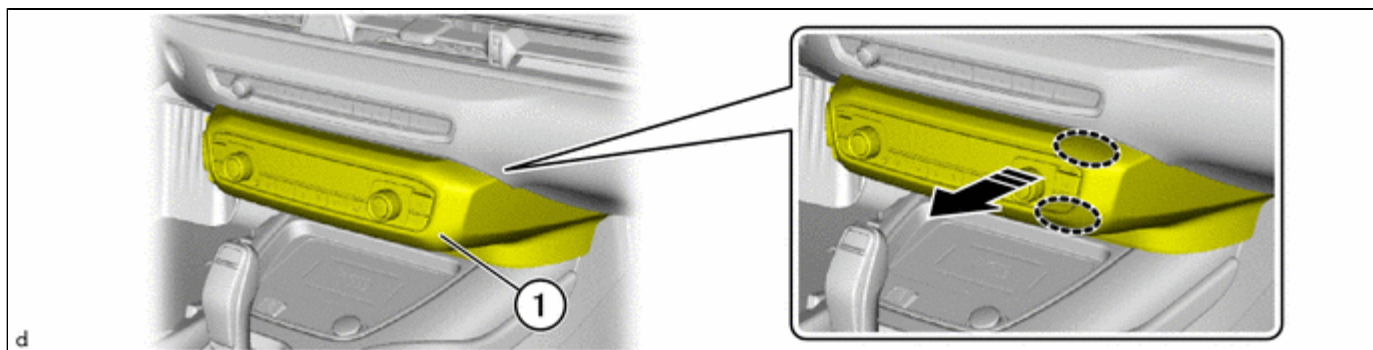
	Protective Tape
--	-----------------

(d) Loosen T20 screw behind it.

(e) Using a moulding remover A, detach the clip (2) of the instrument panel finish lower panel (1).

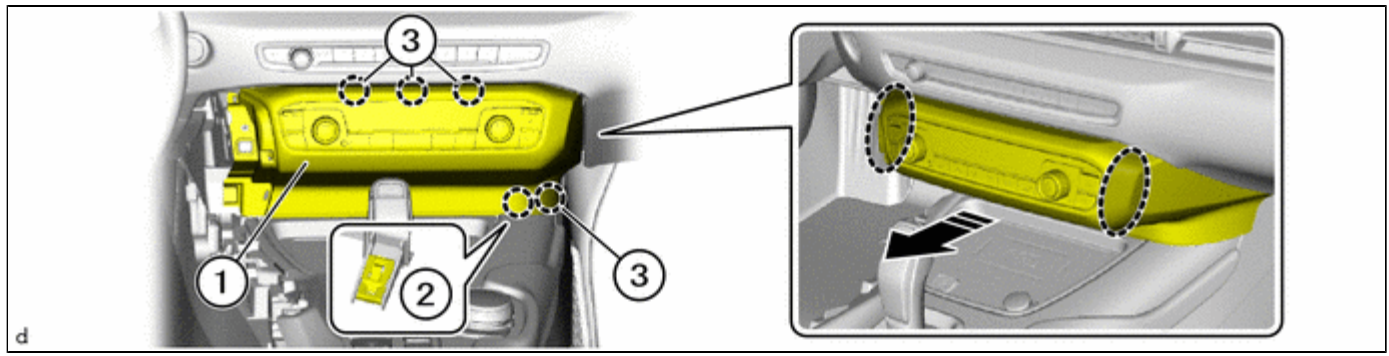


(f) Slightly pull out the instrument panel finish lower panel (1) toward you as shown in the illustration.



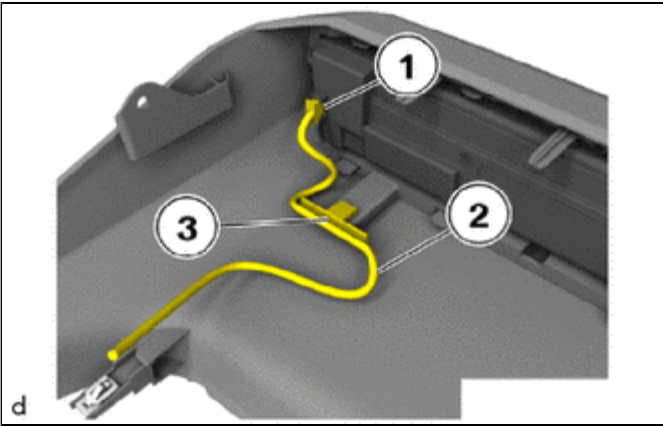
	Place Hands Here		Remove in this Direction
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(g) Pull the instrument panel finish lower panel (1) straight forward, detach the guides (3) and the clip (2), and pull it out toward you.



	Place Hands Here		Remove in this Direction
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(h) Unlock plug connection (1) and disconnect.

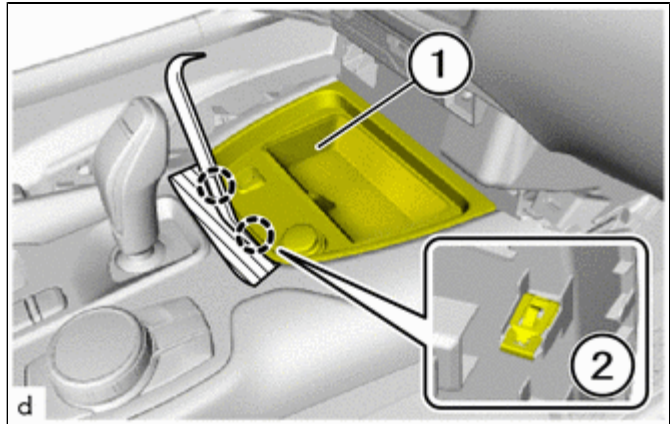


(i) Detach the clip (3) to disconnect the wiring harness (2).

(j) Remove the instrument panel finish lower panel.

7. REMOVE FRONT CONSOLE BOX COVER

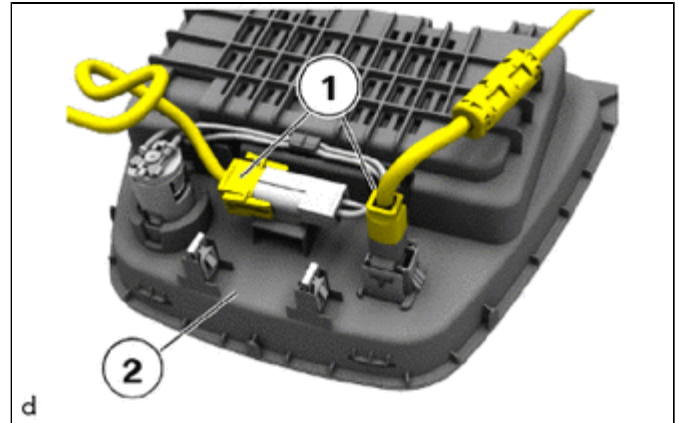
(a) Apply protective tape as shown in the illustration.



	Protective Tape
--	-----------------

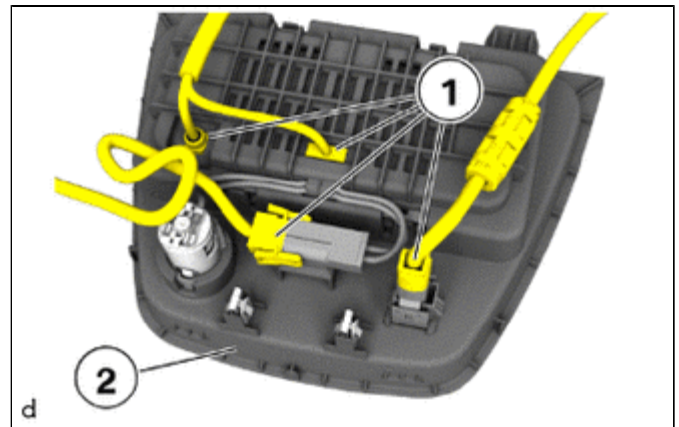
- (b) Using a molding remover A, detach the clips (2) of front console box cover (1).
- (c) Raise the front console box cover (1) a little.
- (d) w/o Wireless Charger:

(1) Unlock and disconnect plug connections (1) from the front console box cover (2).



- (e) w/ Wireless Charger:

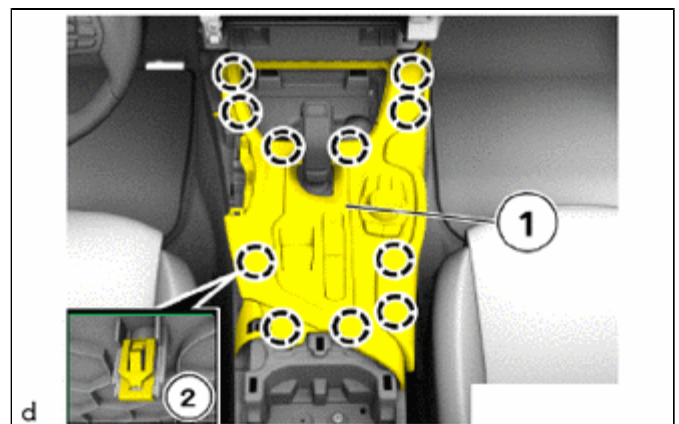
(1) Unlock and disconnect the plug connection (1) from the front console box cover (2).



- (f) Remove the front console box cover.

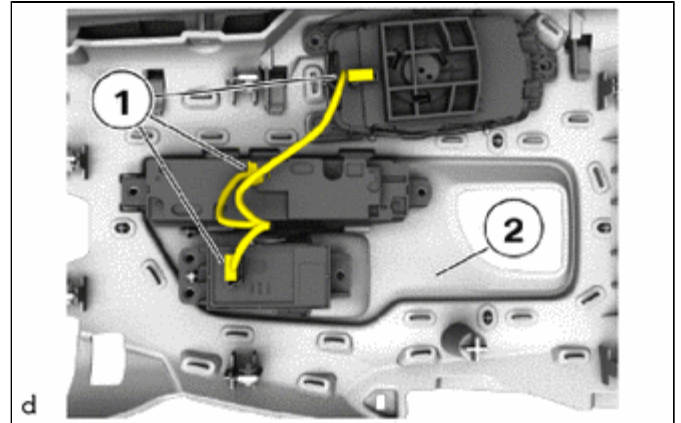
8. REMOVE UPPER CONSOLE PANEL SUB-ASSEMBLY

- (a) Detach the clips (2) of the upper console panel sub-assembly (1).



(b) Lift the upper console panel sub-assembly (1) up slightly.

(c) Unlock plug connection (1) and disconnect.



(d) Remove the upper console panel sub-assembly (2).

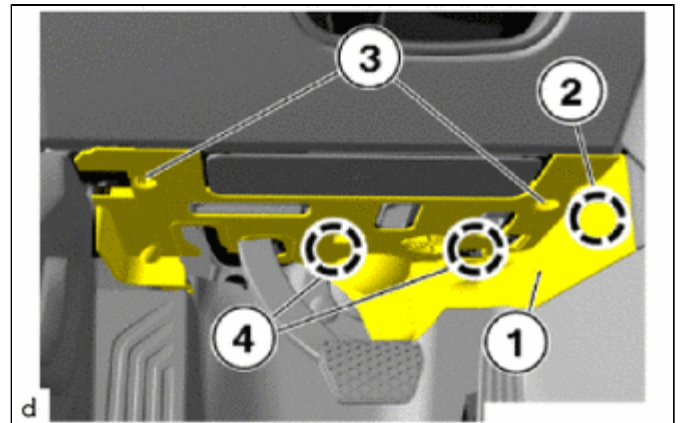
9. REMOVE TRANSMISSION FLOOR SHIFT ASSEMBLY

Click here [INFO](#)

10. REMOVE NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY

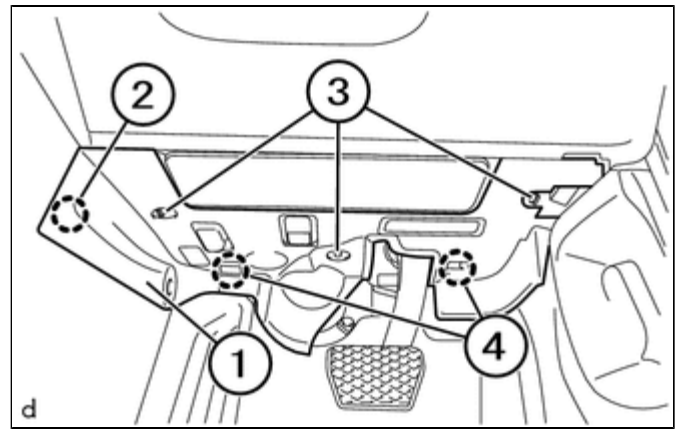
(a) for LHD:

- (1) Turn the locks (3) by 90°.
- (2) Detach the guide (2).
- (3) Detach the guides (4) to remove the No. 1 instrument panel under cover sub-assembly (1).
- (4) Unlock associated plug connections and disconnect.

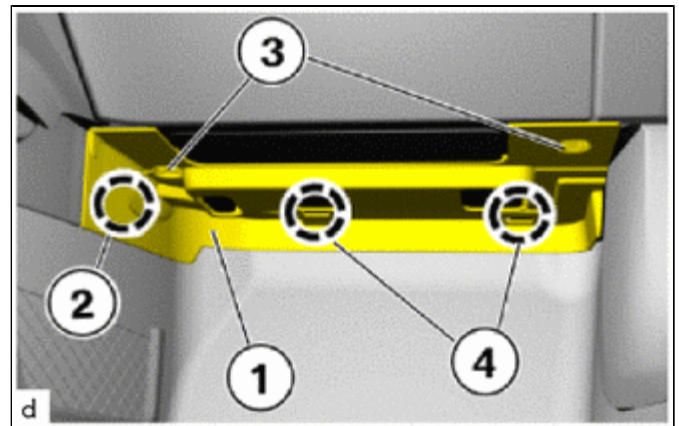


(b) for RHD:

- (1) Turn the locks (3) by 90°.
- (2) Detach the guide (2).
- (3) Detach the guides (4) to remove the No. 1 instrument panel under cover sub-assembly (1).
- (4) Unlock associated plug connections and disconnect.



11. REMOVE NO. 2 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY



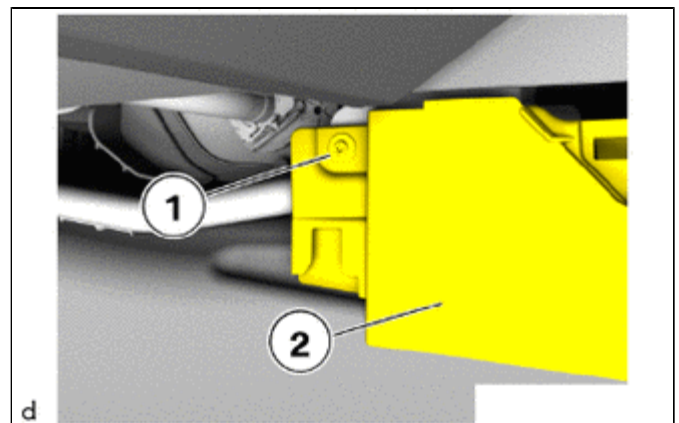
(a) Turn the locks (3) by 90°.

(b) Detach the guide (2).

(c) Detach the guides (4) to remove the No. 2 instrument panel under cover sub-assembly (1).

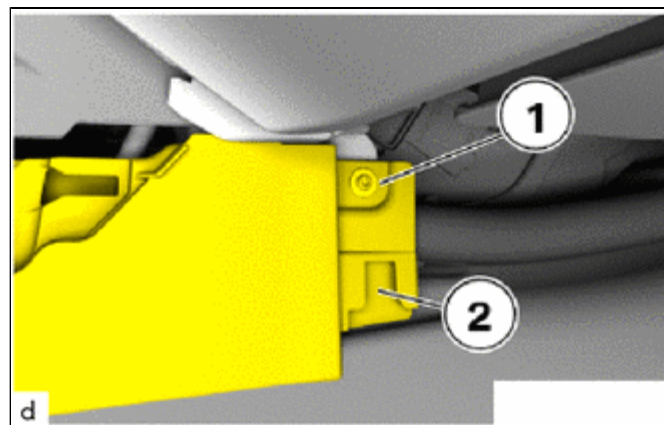
(d) Unlock plug connections and disconnect.

12. REMOVE CONSOLE BOX ASSEMBLY

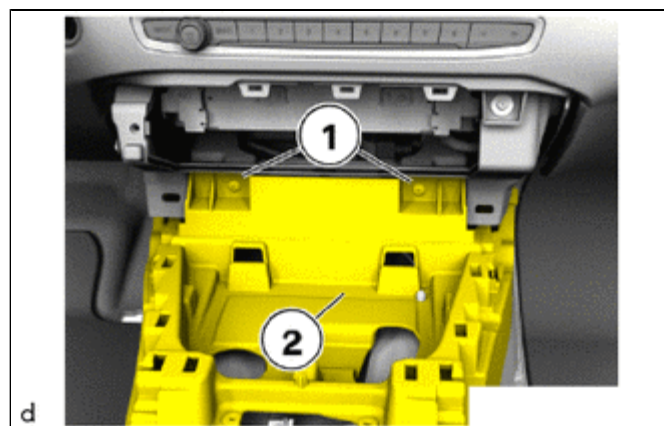


(a) Loosen T20 screw (1) on the console box assembly (2) on the left.

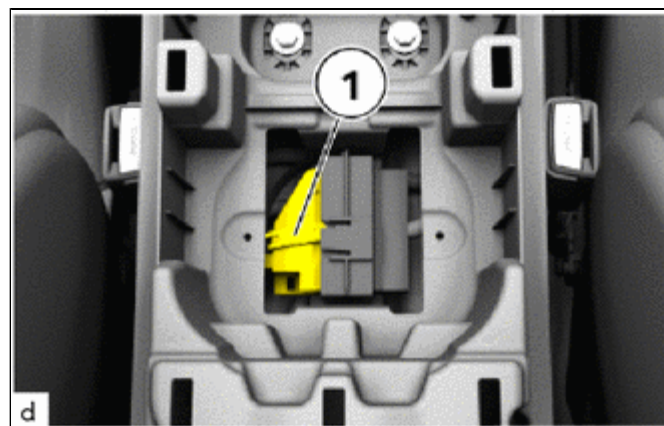
(b) Loosen T20 screw (1) on the console box assembly (2) on the right.



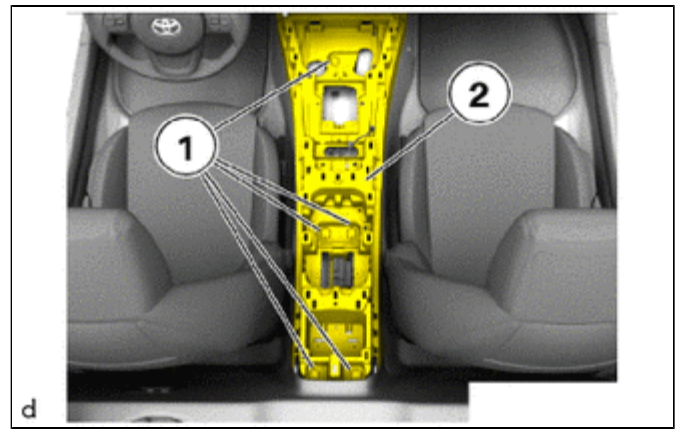
(c) Loosen T20 screws (1) on the console box assembly (2) on the front.



(d) Unlock plug connection (1) and disconnect.



(e) Loosen bolts (1).

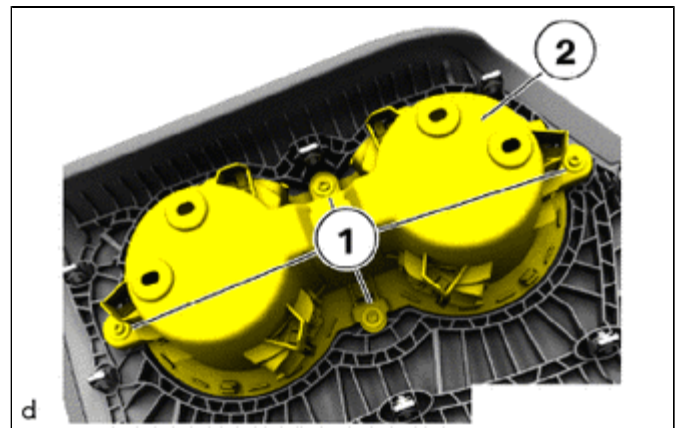


(f) Remove the console box assembly (2).

13. REMOVE CONSOLE BOX CUP HOLDER

HINT:

Perform this procedure only when replacement of the console box cup holder is necessary.



(a) Loosen T20 screws (1).

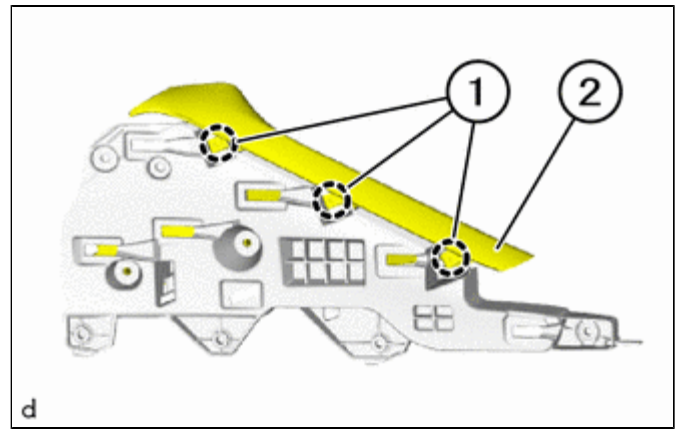
(b) Remove the console box cup holder (2).

14. REMOVE CONSOLE PANEL

HINT:

Perform this procedure only when replacement of the console panel or console panel retainer is necessary.

(a) Detach the clips (1).



(b) Remove the console panel (2).

15. REMOVE AIR CONDITIONING CONTROL ASSEMBLY

HINT:

Perform this procedure only when replacement of the instrument panel finish lower panel is necessary.

Click here [INFO](#)

16. REMOVE BOX BOTTOM MAT (w/o Wireless Charger)

HINT:

Perform this procedure only when replacement of the box bottom mat is necessary.

(a) Remove the box bottom mat.

17. REMOVE MOBILE WIRELESS CHARGER CRADLE ASSEMBLY (w/ Wireless Charger)

HINT:

Perform this procedure only when replacement of the front console box cover is necessary.

Click here [INFO](#)

18. REMOVE NO. 1 STEREO JACK ADAPTER ASSEMBLY

HINT:

Perform this procedure only when replacement of the front console box cover is necessary.

Click here [INFO](#)

19. REMOVE PATTERN SELECT SWITCH ASSEMBLY

HINT:

Perform this procedure only when replacement of the upper console panel sub-assembly is necessary.

Click here [INFO](#)

20. REMOVE ELECTRIC PARKING BRAKE SWITCH ASSEMBLY

HINT:

Perform this procedure only when replacement of the upper console panel sub-assembly is necessary.

Click here [INFO](#)

21. REMOVE REMOTE OPERATION CONTROLLER ASSEMBLY

HINT:

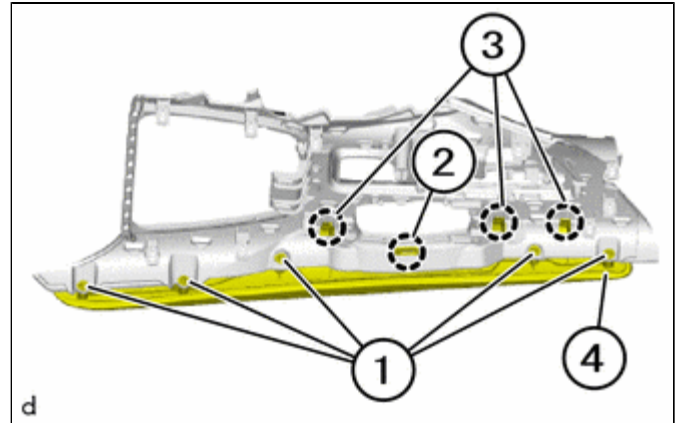
Perform this procedure only when replacement of the upper console panel sub-assembly is necessary.

Click here [INFO](#)

22. REMOVE NO. 1 BOX PANEL**HINT:**

Perform this procedure only when replacement of the No. 1 box panel is necessary.

(a) Loosen T20 screws (1).



(b) Detach the claw (2) and guides (3).

(c) Remove the No. 1 box panel (4).

23. REMOVE EMERGENCY LOUDSPEAKER**HINT:**

Perform this procedure only when replacement of the No. 1 instrument panel under cover sub-assembly is necessary.

Click here [INFO](#)

24. REMOVE NO. 1 INTERIOR ILLUMINATION LIGHT ASSEMBLY (w / Foot light)**HINT:**

Perform this procedure only when replacement of the instrument panel under cover sub-assembly is necessary.

- for Driver Side

Click here [INFO](#)

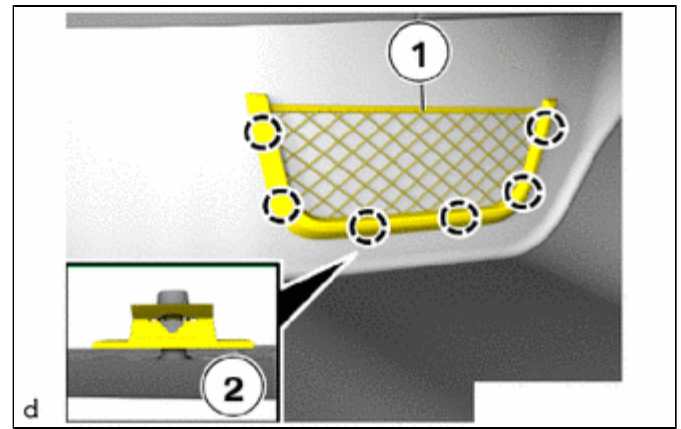
- for Front Passenger Side

Click here [INFO](#)

25. REMOVE FOOTWELL STORAGE NET**HINT:**

Perform this procedure only when replacement of the footwell storage net is necessary.

(a) Detach the clips (2) to remove the footwell storage net (1).

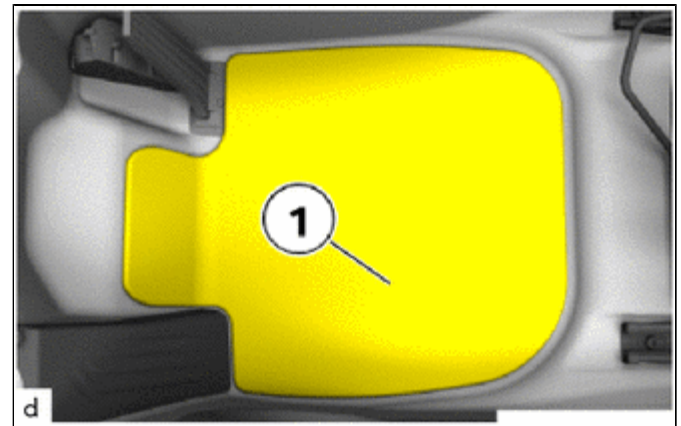


26. REMOVE FLOOR MAT ASSEMBLY

HINT:

- Perform this procedure only when replacement of the floor mat assembly is necessary.
- Use the same procedures for the front passenger side.

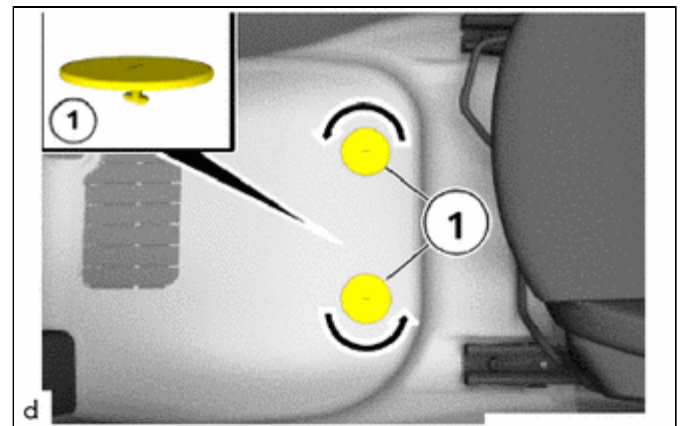
(a) Remove the floor mat assembly (1).



(b) Turn the No. 1 mat set plates (1) by 90° and remove upward from the front floor carpet assembly.

HINT:

Perform this procedure only when replacement of the No. 1 mat set plate is necessary.



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Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: INTERIOR PANELS / TRIM: FRONT CONSOLE BOX: DISASSEMBLY; 2020 MY Supra [03/2019 -]		

DISASSEMBLY

PROCEDURE

1. REMOVE NO. 1 INDOOR ELECTRICAL KEY ANTENNA ASSEMBLY (for Console Box Front Side)

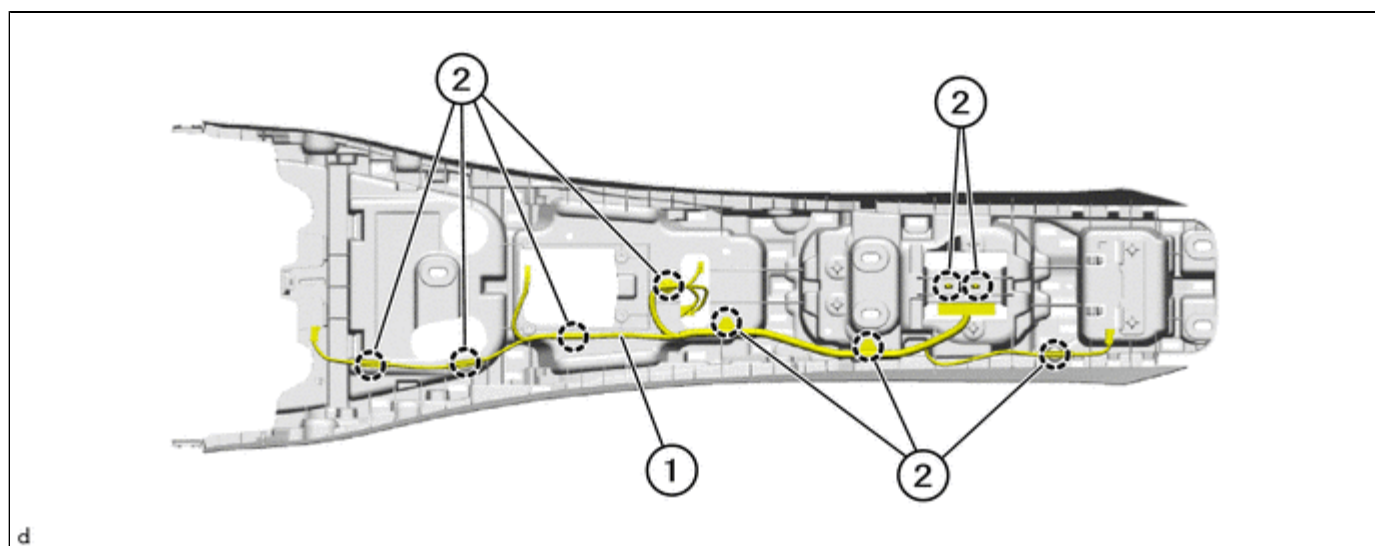
Click here [INFO](#)

2. REMOVE NO. 1 INDOOR ELECTRICAL KEY ANTENNA ASSEMBLY (for Console Box Rear Side)

Click here [INFO](#)

3. REMOVE WIRING HARNESS

(a) Detach the clamps (2) to remove the wiring harness (1).



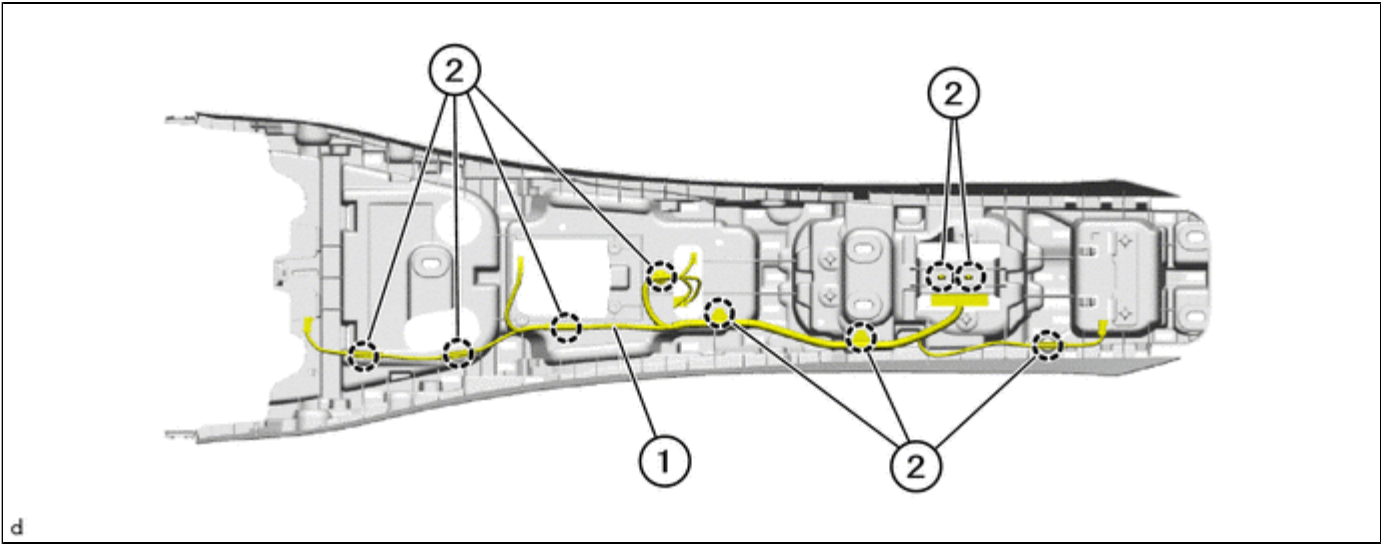
Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHE
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: INTERIOR PANELS / TRIM: FRONT CONSOLE BOX: REASSEMBLY; 2020 MY Supra [03/2019 -]		

REASSEMBLY

PROCEDURE

1. INSTALL WIRING HARNESS

(a) Attach the clamps (2) to install the wiring harness (1).



2. INSTALL NO. 1 INDOOR ELECTRICAL KEY ANTENNA ASSEMBLY (for Console Box Front Side)

Click here [INFO](#)

3. INSTALL NO. 1 INDOOR ELECTRICAL KEY ANTENNA ASSEMBLY (for Console Box Rear Side)

Click here [INFO](#)

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHF
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: INTERIOR PANELS / TRIM: FRONT CONSOLE BOX: INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

PROCEDURE

1. INSTALL FLOOR MAT ASSEMBLY

HINT:

- Perform this procedure only when replacement of the floor mat assembly is necessary.
- Use the same procedures for the front passenger side.

(a) Install the No. 1 mat set plates in the front floor carpet assembly and turn by 90°.

HINT:

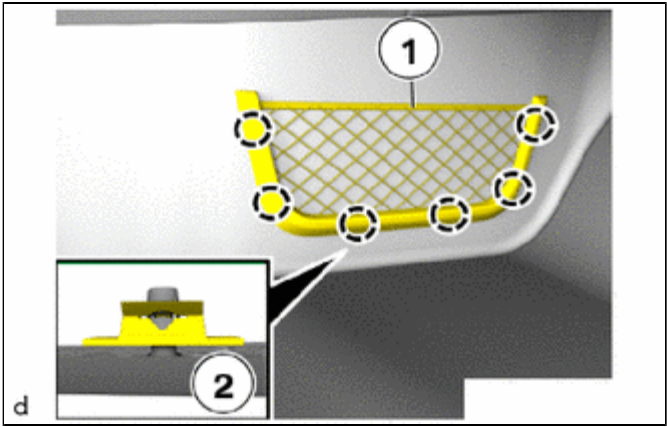
Perform this procedure only when replacement of the No. 1 mat set plate is necessary.

(b) Install the floor mat assembly.

2. INSTALL FOOTWELL STORAGE NET

HINT:

Perform this procedure only when replacement of the footwell storage net is necessary.



(a) Attach the clips (2) to install the footwell storage net (1).

3. INSTALL EMERGENCY LOUDSPEAKER

HINT:

Perform this procedure only when replacement of the No. 1 instrument panel under cover sub-assembly is necessary.

Click here [INFO](#)

4. INSTALL NO. 1 INTERIOR ILLUMINATION LIGHT ASSEMBLY (w / Foot light)

HINT:

Perform this procedure only when replacement of the instrument panel under cover sub-assembly is necessary.

- for Driver Side

Click here [INFO](#)

- for Front Passenger Side

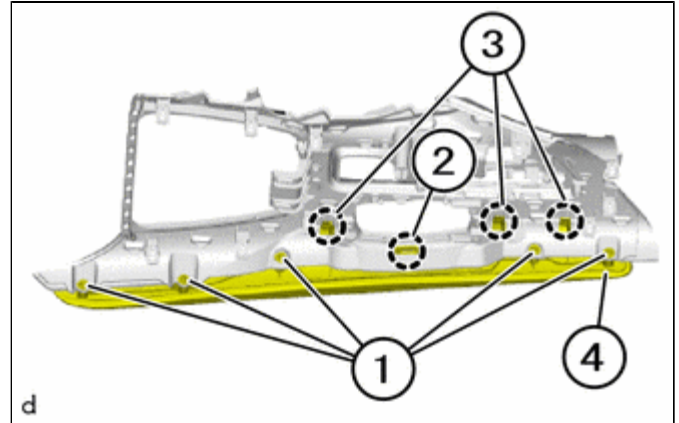
[Click here](#) [INFO](#)

5. INSTALL NO. 1 BOX PANEL

HINT:

Perform this procedure only when replacement of the No. 1 box panel is necessary.

- (a) Attach the guides (3) and claw (2) to install the No. 1 box panel (4).



- (b) Tighten the T20 screws (1).

Torque:

3.0 N·m {31 kgf·cm, 27 in·lbf}

6. INSTALL REMOTE OPERATION CONTROLLER ASSEMBLY

HINT:

Perform this procedure only when replacement of the upper console panel sub-assembly is necessary.

[Click here](#) [INFO](#)

7. INSTALL ELECTRIC PARKING BRAKE SWITCH ASSEMBLY

HINT:

Perform this procedure only when replacement of the upper console panel sub-assembly is necessary.

[Click here](#) [INFO](#)

8. INSTALL PATTERN SELECT SWITCH ASSEMBLY

HINT:

Perform this procedure only when replacement of the upper console panel sub-assembly is necessary.

[Click here](#) [INFO](#)

9. INSTALL NO. 1 STEREO JACK ADAPTER ASSEMBLY

HINT:

Perform this procedure only when replacement of the front console box cover is necessary.

[Click here](#) [INFO](#)

10. INSTALL BOX BOTTOM MAT (w/o Wireless Charger)

HINT:

Perform this procedure only when replacement of the box bottom mat insert is necessary.

(a) Install the box bottom mat.

11. INSTALL MOBILE WIRELESS CHARGER CRADLE ASSEMBLY (w/ Wireless Charger)

HINT:

Perform this procedure only when replacement of the front console box cover is necessary.

Click here [INFO](#)

12. INSTALL AIR CONDITIONING CONTROL ASSEMBLY

HINT:

Perform this procedure only when replacement of the instrument panel finish lower panel is necessary.

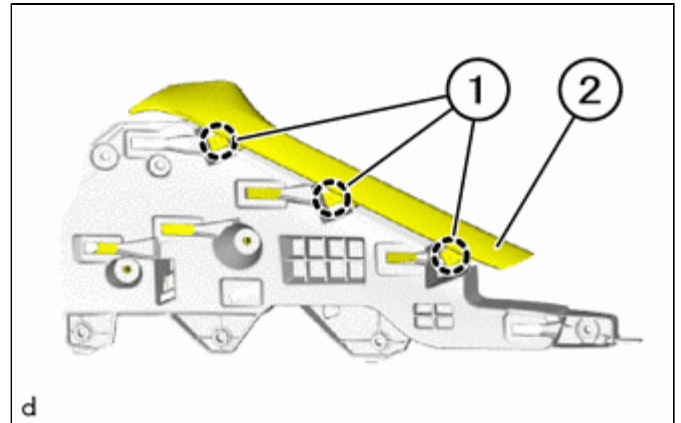
Click here [INFO](#)

13. INSTALL CONSOLE PANEL

HINT:

Perform this procedure only when replacement of the console panel or console panel retainer is necessary.

(a) Attach the clips (1) to install the console panel (2).

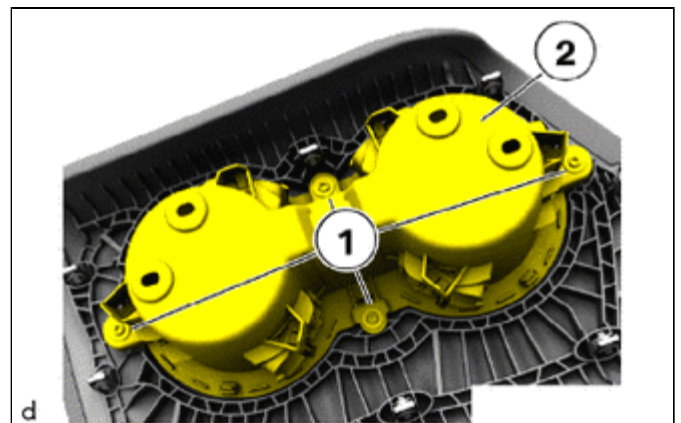


14. INSTALL CONSOLE BOX CUP HOLDER

HINT:

Perform this procedure only when replacement of the console box cup holder is necessary.

(a) Install the console box cup holder (2).



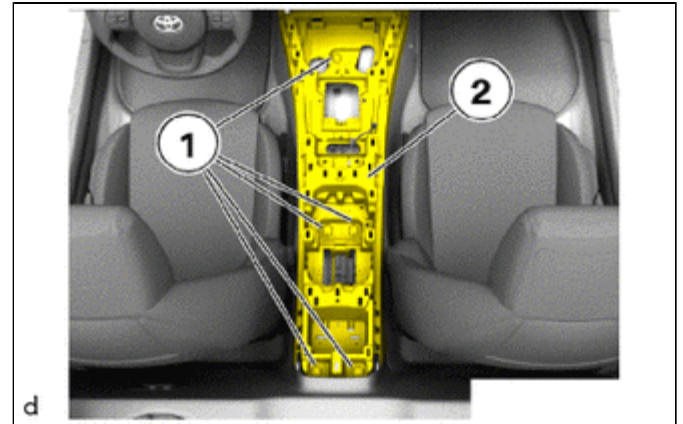
(b) Tighten the T20 screws (1).

Torque:

2.3 N·m {23 kgf·cm, 20 in·lbf}

15. INSTALL CONSOLE BOX ASSEMBLY

(a) Install the console box assembly (2).

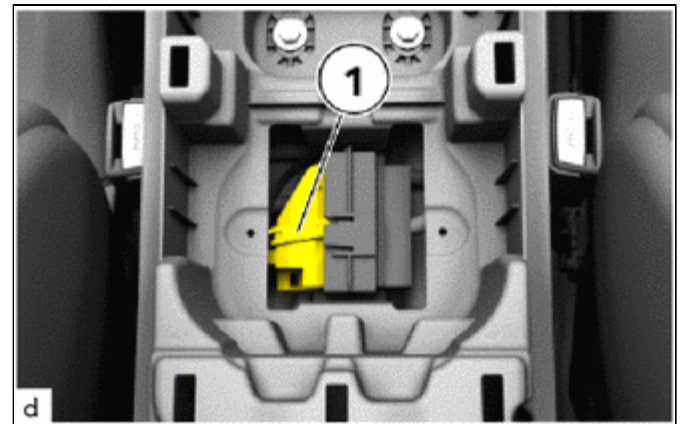


(b) Tighten the bolts (1).

Torque:

4.6 N·m {47 kgf·cm, 41 in·lbf}

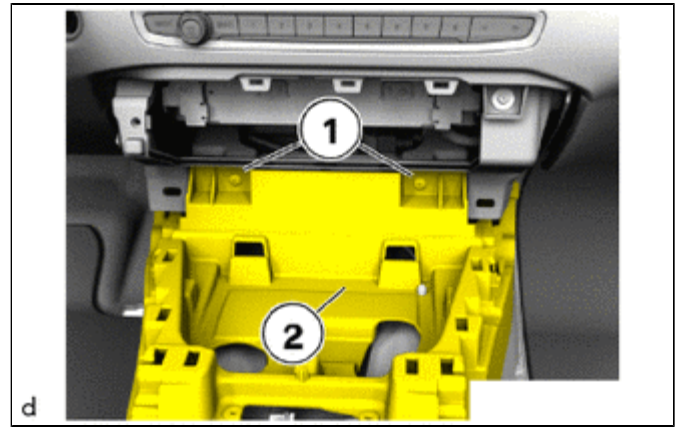
(c) Connect the connector and lock (1).



(d) Tighten the T20 screws (1) on the console box assembly (2) on the front.

Torque:

1.8 N·m {18 kgf·cm, 16 in·lbf}



(e) Tighten the T20 screw on the console box assembly on the right.

Torque:

1.8 N·m {18 kgf·cm, 16 in·lbf}

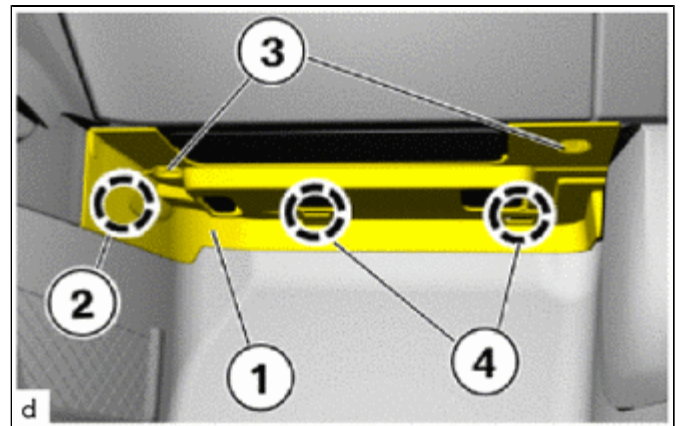
(f) Tighten the T20 screw on the console box assembly on the left.

Torque:

1.8 N·m {18 kgf·cm, 16 in·lbf}

16. INSTALL NO. 2 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY

(a) Connect associated connector.



(b) Attach the guides (4).

(c) Attach the guide (2) to install the No. 2 instrument panel under cover sub-assembly (1).

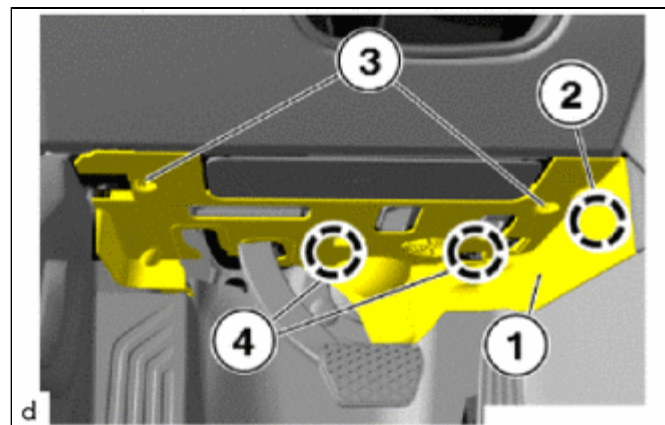
(d) Position locks (3) correctly and turn by 90°.

17. INSTALL NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY

(a) for LHD:

(1) Connect and lock the relevant connectors.

(2) Attach the guides (4).



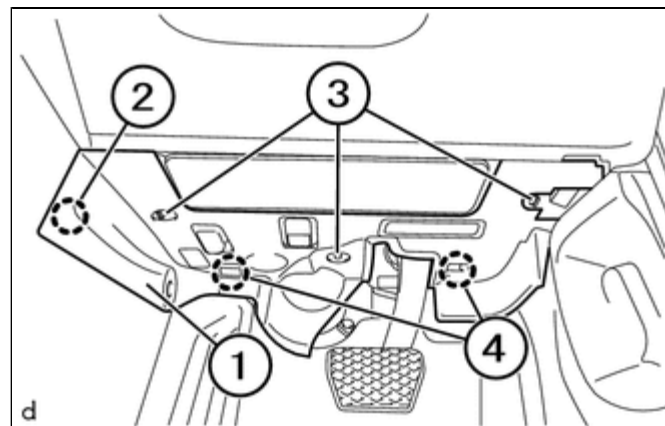
(3) Attach the guide (2) to install the No. 1 instrument panel under cover sub-assembly (1).

(4) Turn the locks (3) by 90°.

(b) for RHD:

(1) Connect and lock the relevant connectors.

(2) Attach the guides (4).



(3) Attach the guide (2) to install the No. 1 instrument panel under cover sub-assembly (1).

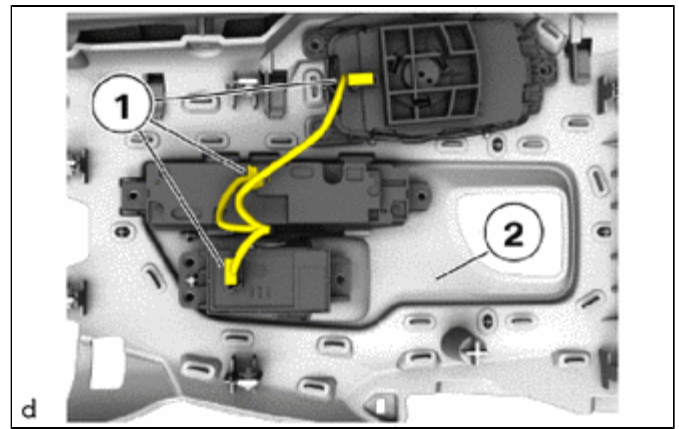
(4) Turn the locks (3) by 90°.

18. INSTALL TRANSMISSION FLOOR SHIFT ASSEMBLY

Click here [INFO](#)

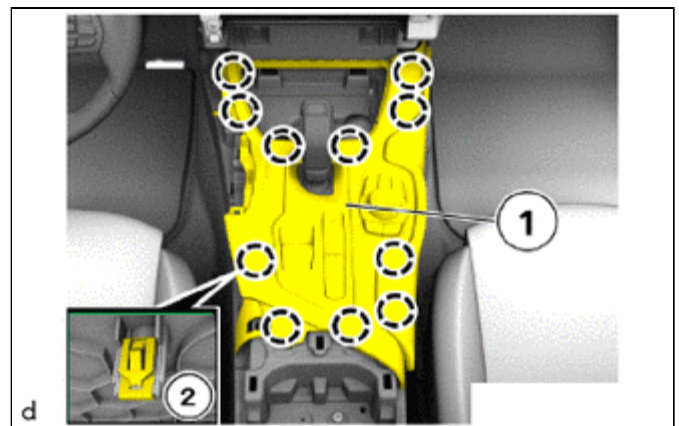
19. INSTALL UPPER CONSOLE PANEL SUB-ASSEMBLY

(a) Connect connectors (1) and lock.



(b) Position the upper console panel sub-assembly (2).

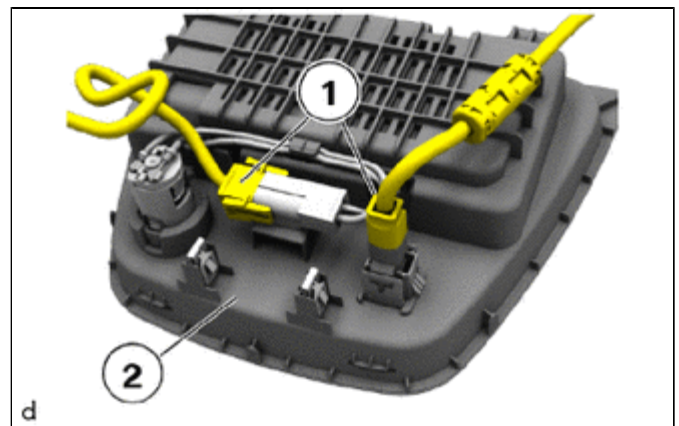
(c) Attach the clips (2) to install the upper console panel sub-assembly (1).



20. INSTALL FRONT CONSOLE BOX COVER

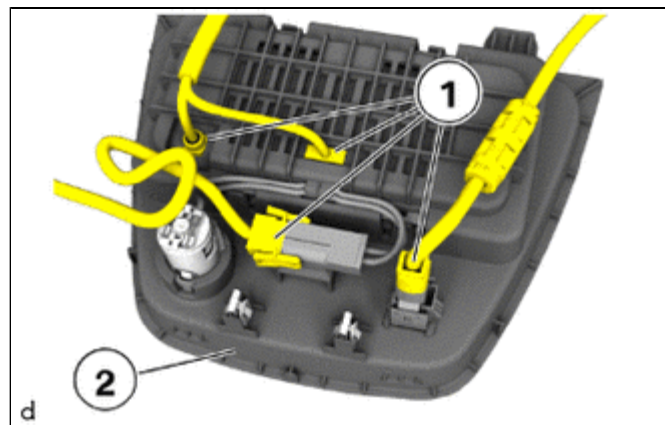
(a) w/o Wireless Charger:

(1) Connect and lock the connectors (1) to the front console box cover (2).

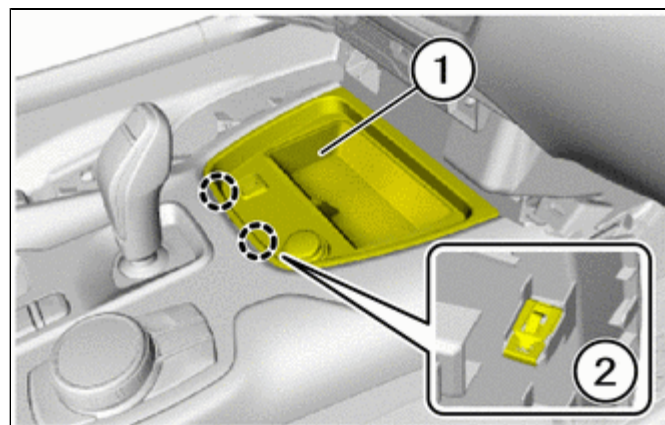


(b) w/ Wireless Charger:

(1) Connect and lock the connectors (1) to the front console box cover (2).

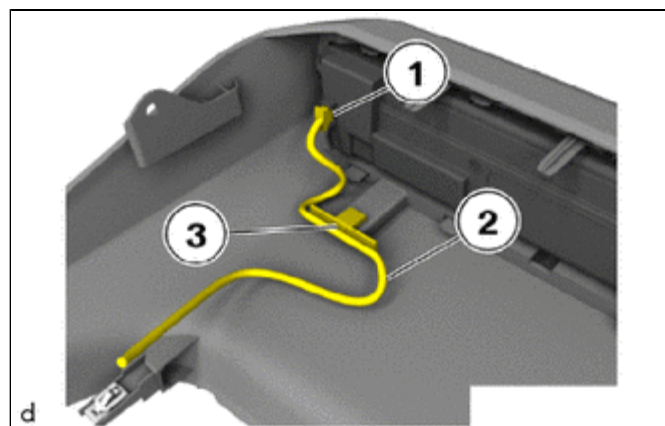


(c) Attach the clips (2) to install the front console box cover (1).



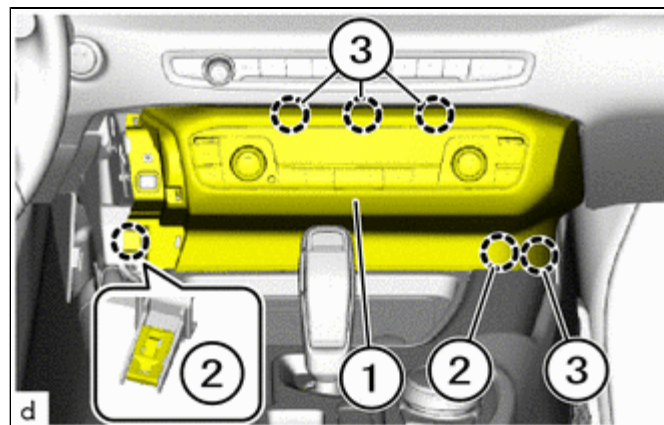
21. INSTALL INSTRUMENT PANEL FINISH LOWER PANEL

(a) Connect connectors (1) and lock.



(b) Attach the clip (3) to install the wiring harness (2).

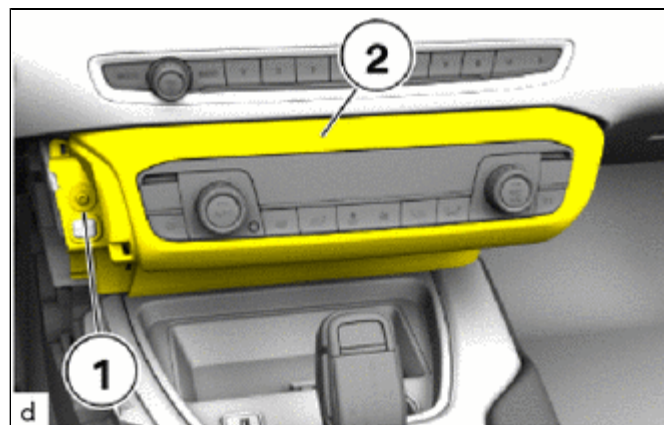
(c) Attach the guides (3) and clips (2) to install the instrument panel finish lower panel (1).



(d) Tighten the T20 screw (1) on the instrument panel finish lower panel (2).

Torque:

1.8 N·m {18 kgf·cm, 16 in·lbf}

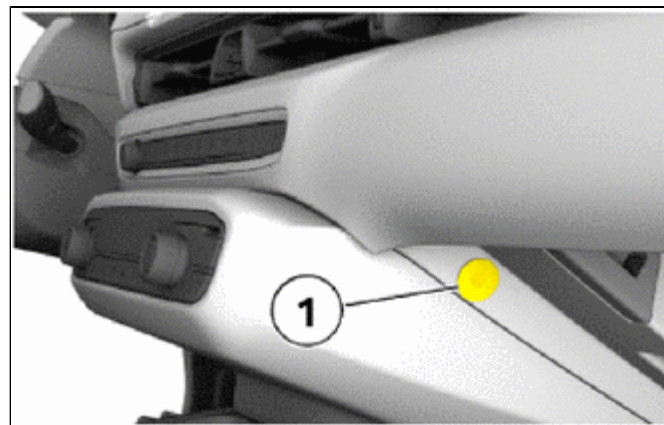


(e) Open the glove compartment door assembly.

(f) Tighten the T20 screw.

Torque:

1.8 N·m {18 kgf·cm, 16 in·lbf}

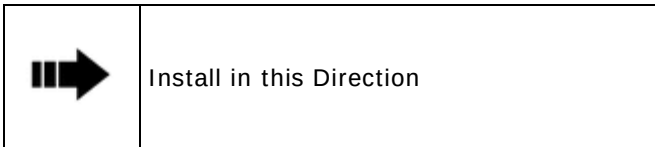
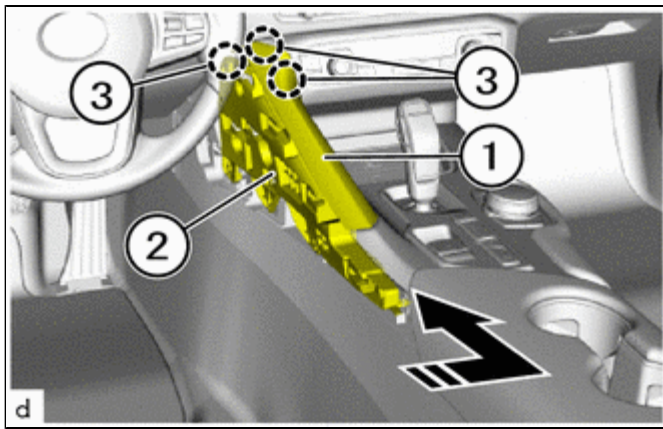


(g) Replace rubber plug (1).

(h) Install the rubber plug (1).

22. INSTALL CONSOLE PANEL AND CONSOLE PANEL RETAINER

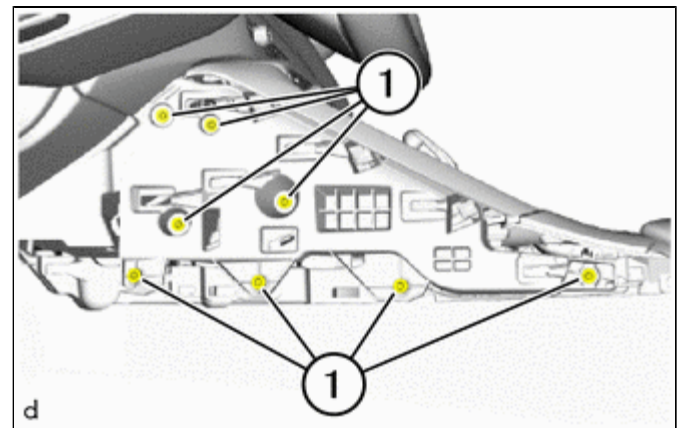
(a) Attach the guides (3) to install the console panel (1) and console panel retainer (2) as shown in the illustration.



(b) Tighten the T20 screws (1).

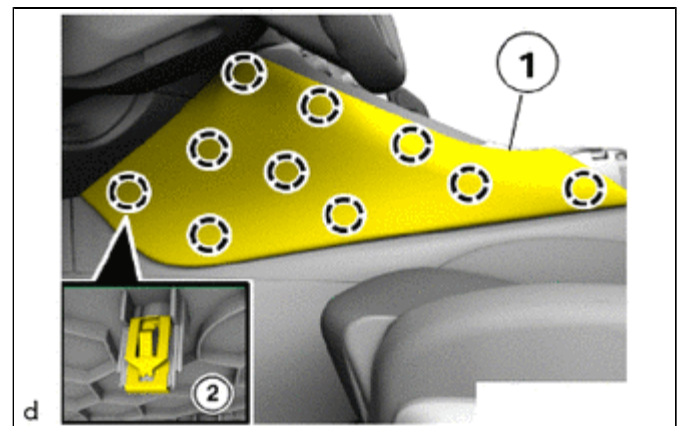
Torque:

2.3 N·m {23 kgf·cm, 20 in·lbf}



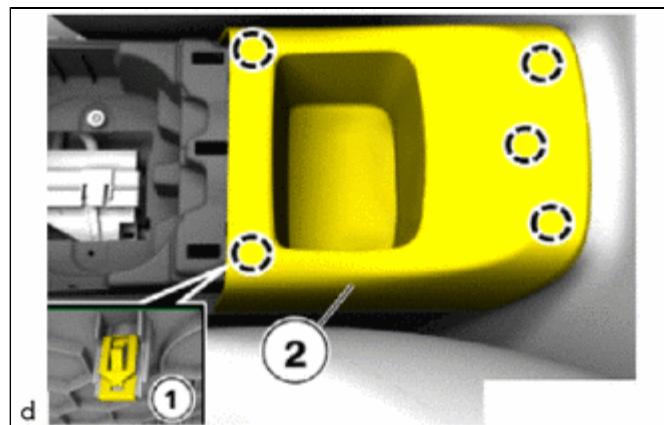
23. INSTALL CONSOLE SIDE PANEL

(a) Attach the clips (2) to install the console side panel (1).



24. INSTALL CONSOLE UPPER REAR PANEL

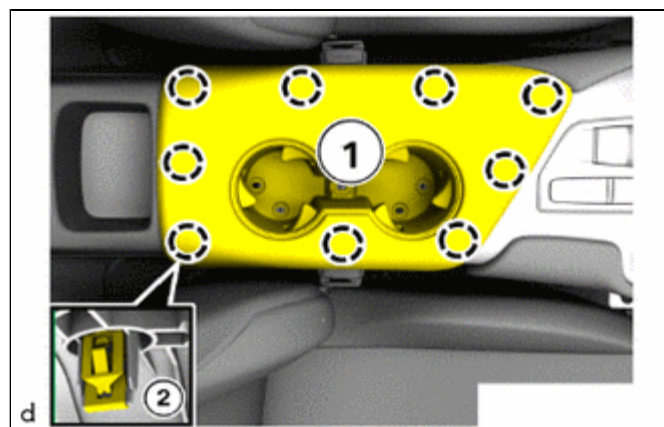
- (a) Attach the clips (1) to install the console upper rear panel (2).



- (b) Install the No. 2 console box silencer pad.

25. INSTALL FRONT CONSOLE ARMREST ASSEMBLY

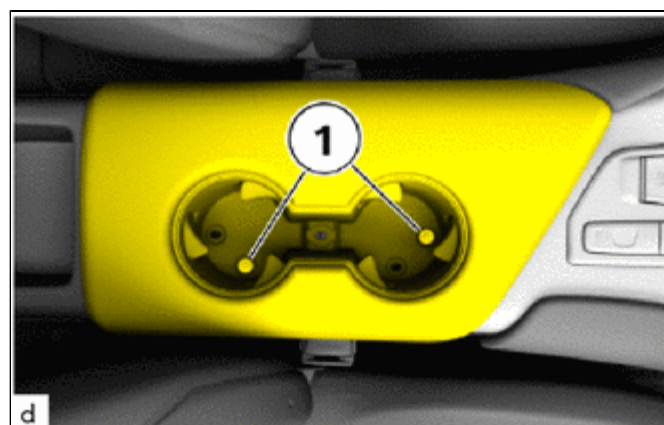
- (a) Attach the clips (2) to install the front console armrest assembly (1).



- (b) Tighten the T20 screws (1).

Torque:

2.3 N·m {23 kgf·cm, 20 in·lbf}



- (c) No. 1 console box silencer pad.

26. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL



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PRECAUTION

PRECAUTION FOR VEHICLE WITH SRS AIRBAG AND SEAT BELT PRETENSIONER

(a) Some operations in this section may affect the SRS airbags. Prior to performing the corresponding operations, read the precautions regarding the SRS airbags.

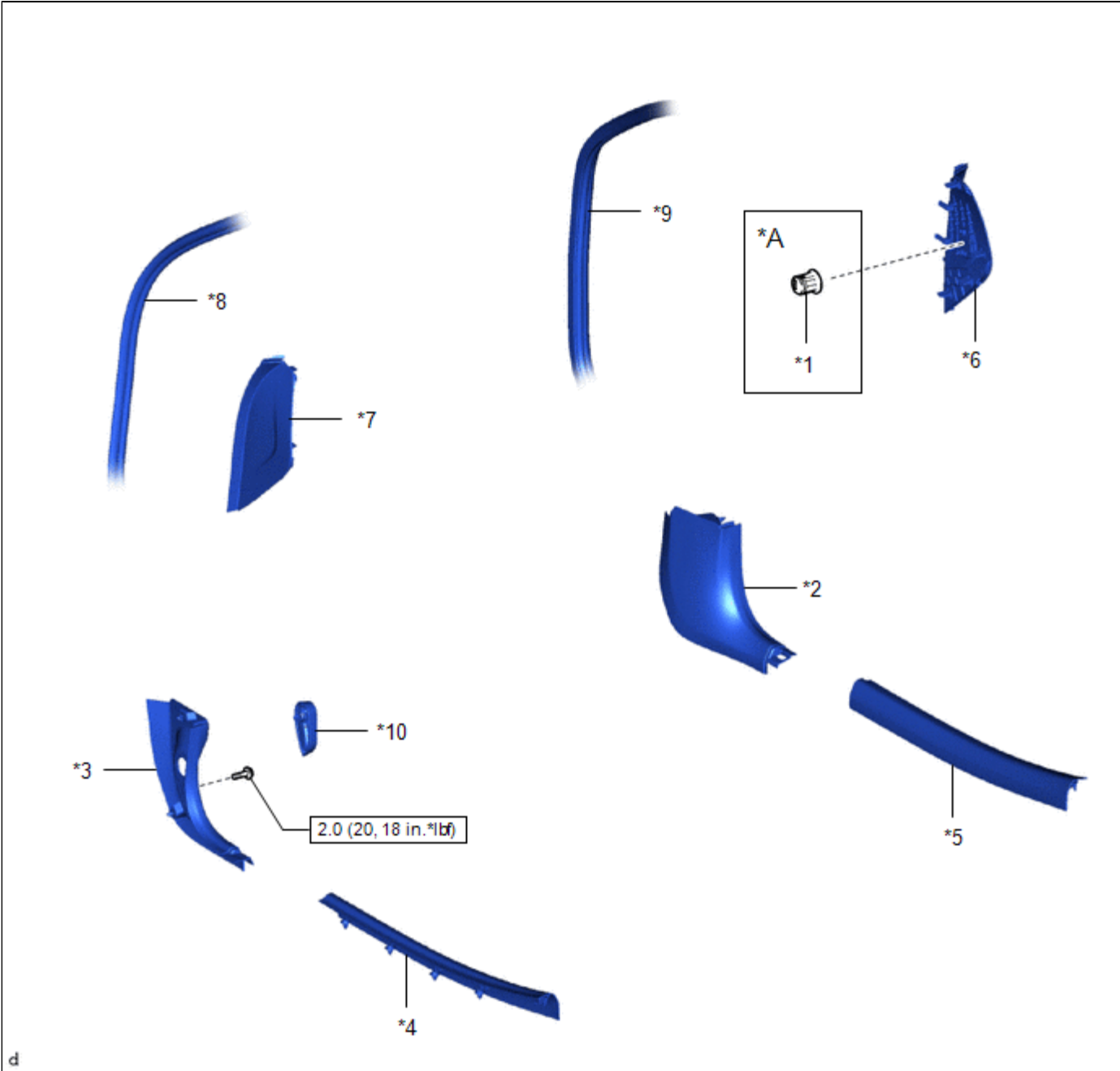
Click here [INFO](#)



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Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: INTERIOR PANELS / TRIM: INSTRUMENT PANEL SAFETY PAD: COMPONENTS; 2020 MY Supra [03/2019 -]		

COMPONENTS

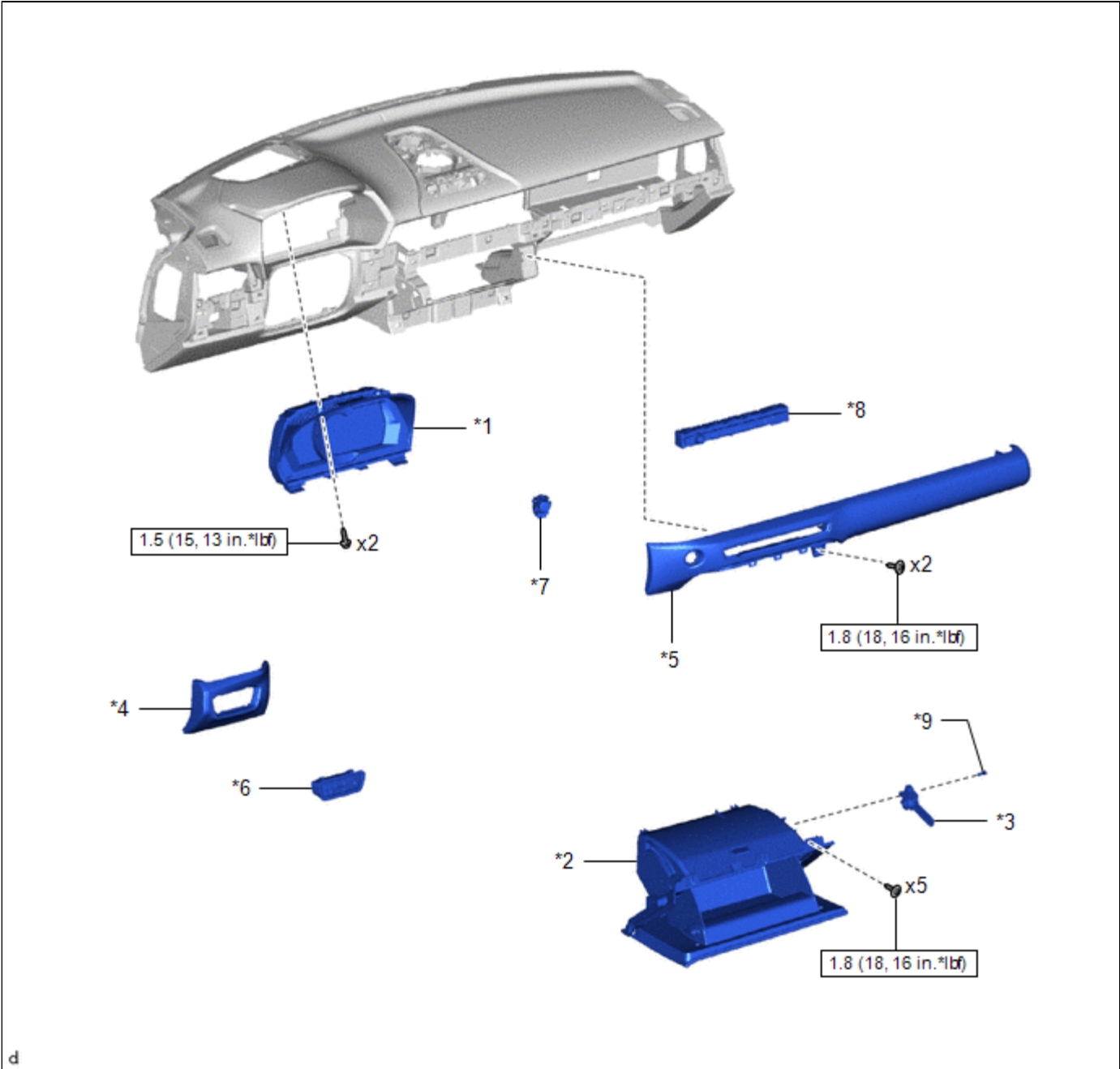
ILLUSTRATION



*A	w/ Airbag Cut Off Switch	-	-
*1	AIRBAG CUT OFF SWITCH CYLINDER SUB-ASSEMBLY	*2	COWL SIDE TRIM BOARD RH
*3	COWL SIDE TRIM SUB-ASSEMBLY LH	*4	FRONT DOOR SCUFF PLATE LH

*5	FRONT DOOR SCUFF PLATE RH	*6	NO. 1 INSTRUMENT SIDE PANEL
*7	NO. 2 INSTRUMENT SIDE PANEL	*8	FRONT DOOR OPENING TRIM WEATHERSTRIP LH
*9	FRONT DOOR OPENING TRIM WEATHERSTRIP RH	*10	HOOD LOCK RELEASE LEVER PROTECTOR
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-

ILLUSTRATION



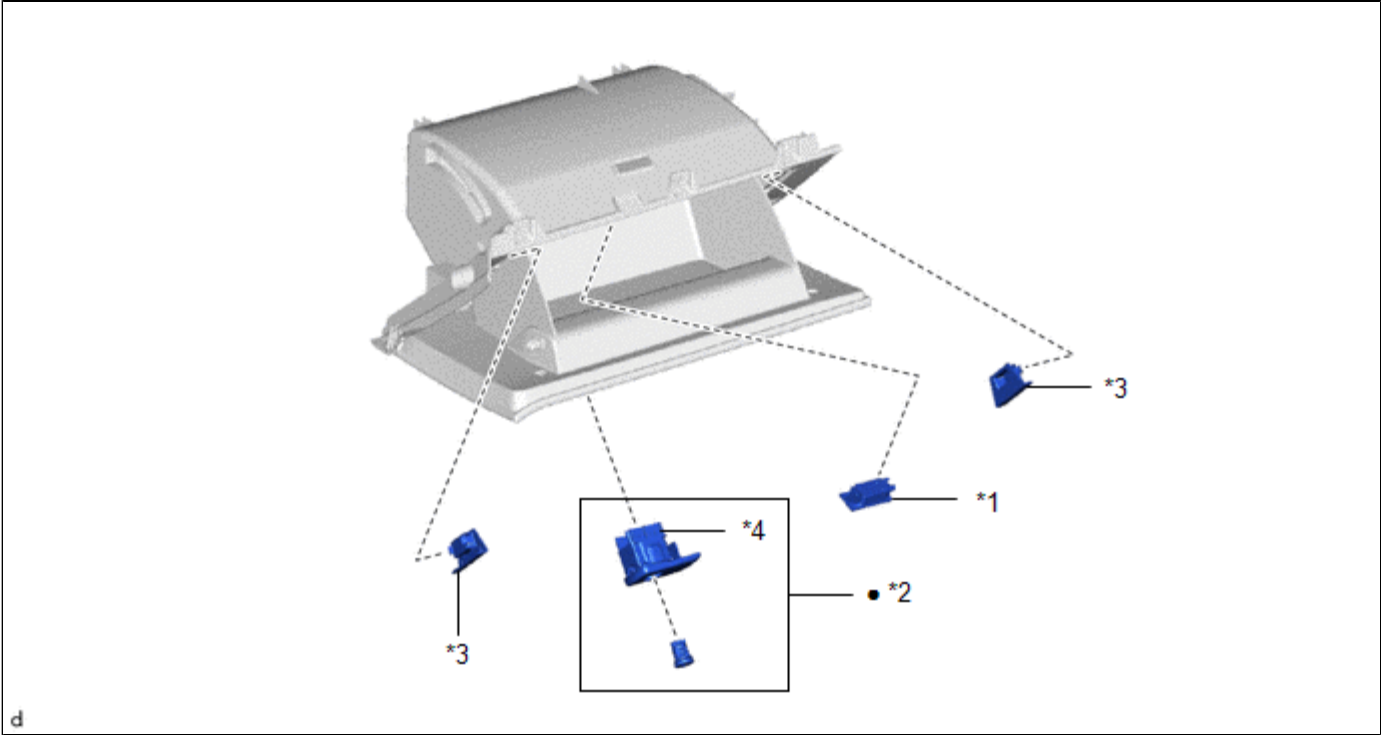
*1	COMBINATION METER ASSEMBLY	*2	GLOVE COMPARTMENT DOOR
----	----------------------------	----	------------------------

			ASSEMBLY
*3	GLOVE COMPARTMENT DOOR STOPPER SUB-ASSEMBLY	*4	INSTRUMENT PANEL FINISH PANEL SUB-ASSEMBLY
*5	NO. 1 INSTRUMENT PANEL GARNISH SUB-ASSEMBLY	*6	NO. 1 LIGHT CONTROL SWITCH ASSEMBLY
*7	PUSH START SWITCH	*8	RADIO RECEIVER SWITCH KNOB
*9	LOCKING PIN	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-

ILLUSTRATION

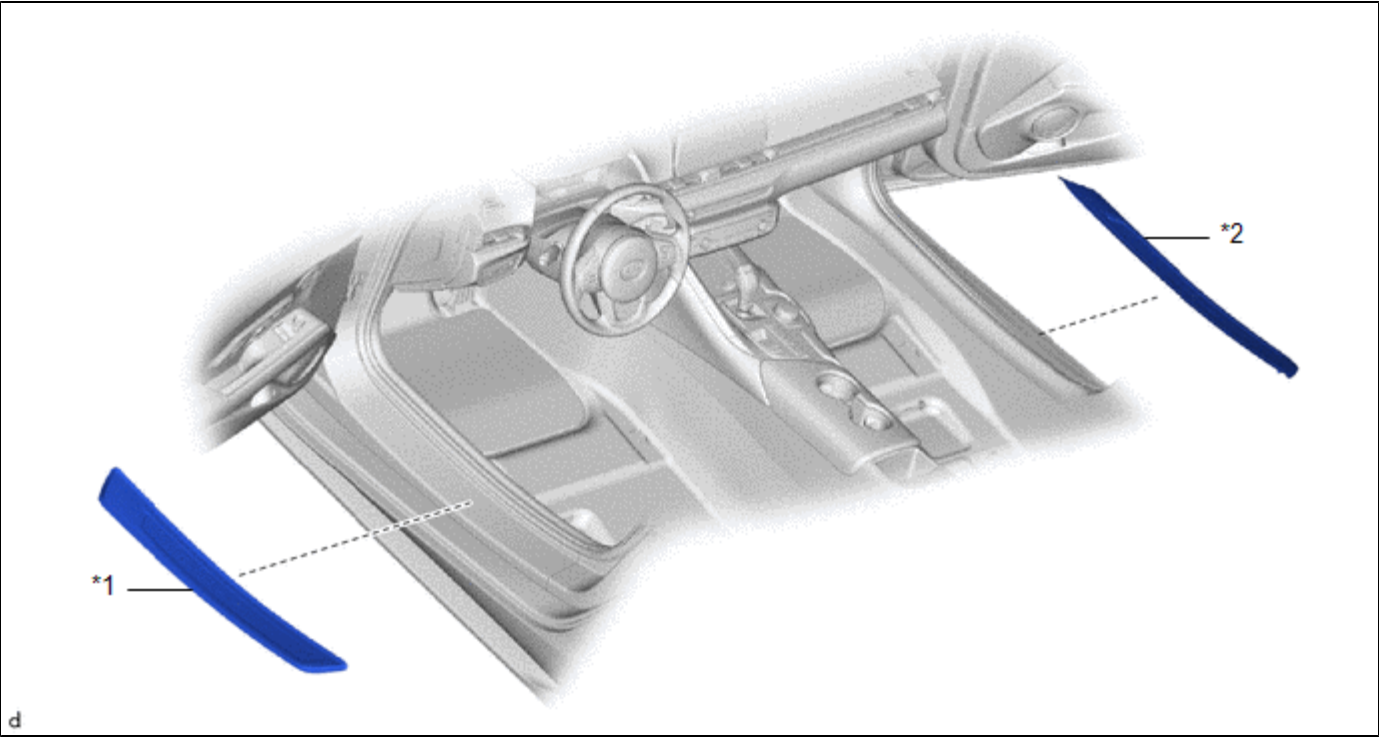
*11	NO. 2 INSTRUMENT PANEL REGISTER ASSEMBLY	*12	NO. 2 SIDE DEFROSTER NOZZLE
*13	STEERING COLUMN COVER	*14	INSTRUMENT PANEL SAFETY PAD ASSEMBLY
*15	FRONT PILLAR GARNISH COVER LH	*16	FRONT PILLAR GARNISH COVER RH
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-

ILLUSTRATION



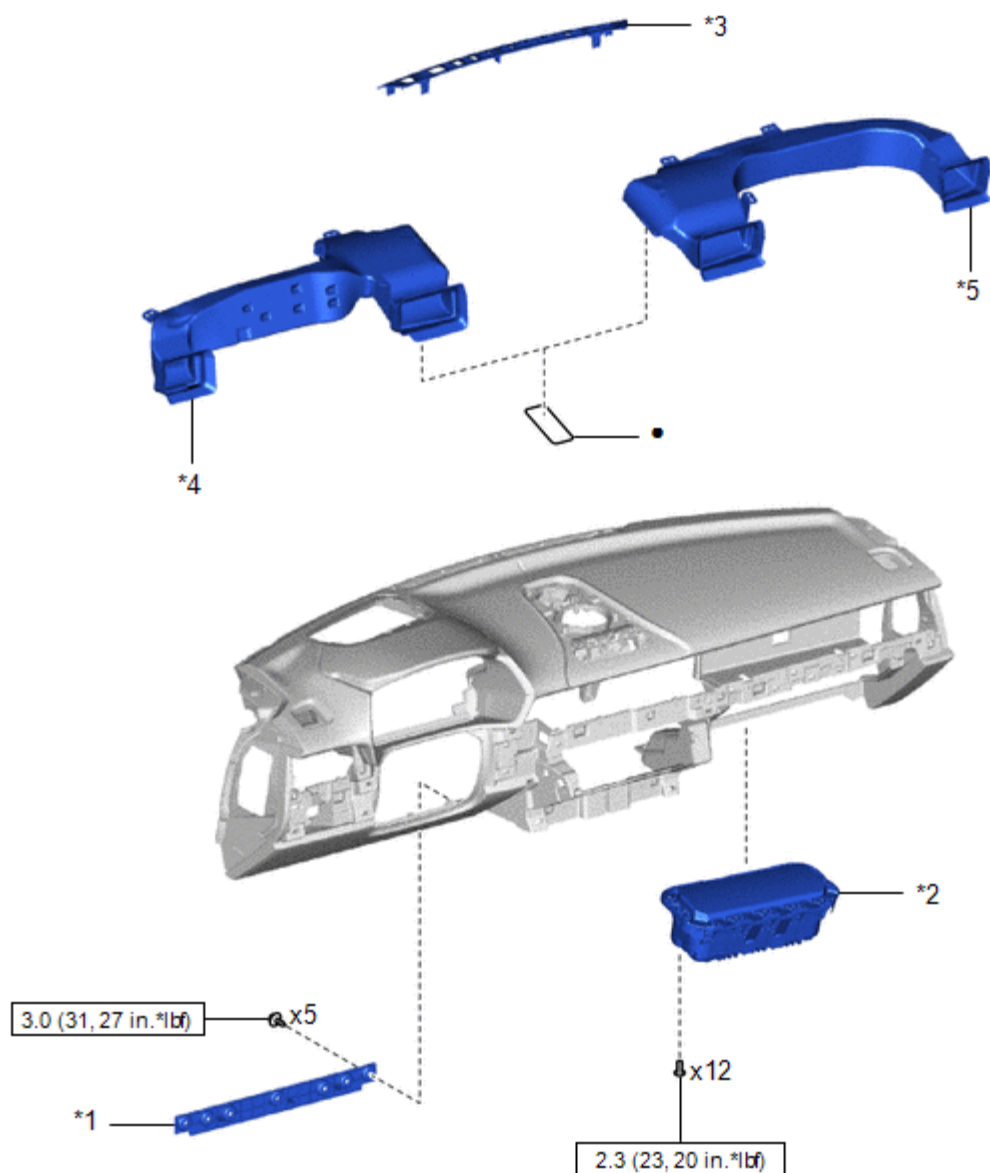
*1	GLOVE BOX LIGHT	*2	GLOVE COMPARTMENT DOOR LOCK CYLINDER ASSEMBLY
*3	INSTRUMENT PANEL PATCH	*4	OPENER
●	Non-reusable part	-	-

ILLUSTRATION



*1	FRONT DOOR SCUFF PLATE OUTSIDE LH	*2	FRONT DOOR SCUFF PLATE OUTSIDE RH
----	--------------------------------------	----	--------------------------------------

ILLUSTRATION



d

*1	INSTRUMENT LOWER PANEL	*2	INSTRUMENT PANEL PASSENGER WITHOUT DOOR AIRBAG ASSEMBLY
*3	NO. 1 DEFROSTER NOZZLE GARNISH	*4	NO. 1 HEATER TO REGISTER DUCT SUB-ASSEMBLY
*5	NO. 2 HEATER TO REGISTER DUCT SUB-ASSEMBLY	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	•	Non-reusable part

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Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: INTERIOR PANELS / TRIM: INSTRUMENT PANEL SAFETY PAD: REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

CAUTION / NOTICE / HINT

CAUTION:

- Working on 12 V vehicle electrical system.

Risk of short circuits! Risk of fire!

- Detach the cable from the negative (-) battery terminal.

- Pyrotechnic components.

Danger! Life-threatening injuries!



- All work on pyrotechnic parts may be carried out by technically experienced and appropriately trained personnel only.
- Some of these service operations affect the SRS airbag system. Read the precautionary notices concerning the SRS airbag system before servicing.
- Replace any damaged part or ones that have been dropped.
- For additional information see:

Click here [INFO](#)

NOTICE:

- Electrostatic discharge.

Damage to or destruction of electrical components.

- Leave electrical components in original packaging until just before they are installed. Use the original packaging only for any return shipments. Always package removed components straight away.
- Only touch the housings of electrical components. Do not touch pins or multi-pin connectors directly.
- Wear electrically conductive clothing and antistatic shoes (with ESD symbol).
- For additional information see:

Click here [INFO](#)

- Before performing work on electronic components, disconnect the cable from the negative (-) battery terminal to prevent damage to the electrical system or components.
- When disconnecting the cable, turn the START-STOP button (engine switch) and headlight switch off and loosen the cable nut completely. Perform these operations without twisting or prying on the cable. Then disconnect the cable.

- Clock settings, radio settings, audio system memory, DTCs and other data will be cleared when the cable is disconnected from the negative (-) battery terminal. Write down any necessary data before disconnecting the cable.

PROCEDURE

1. REMOVE CONSOLE BOX ASSEMBLY

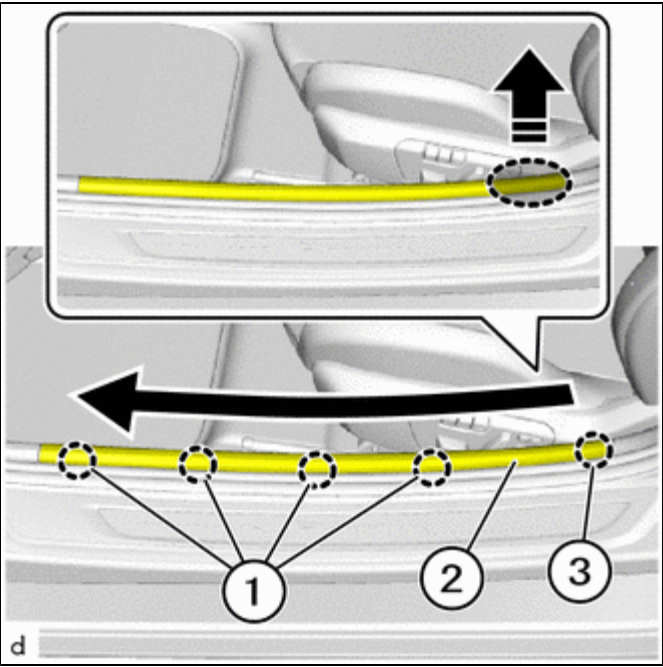
Click here [INFO](#)

2. REMOVE TURN SIGNAL SWITCH ASSEMBLY

Click here [INFO](#)

3. REMOVE FRONT DOOR SCUFF PLATE LH

(a) Detach the guide (3) and clips (1) in the order as shown in the illustration.

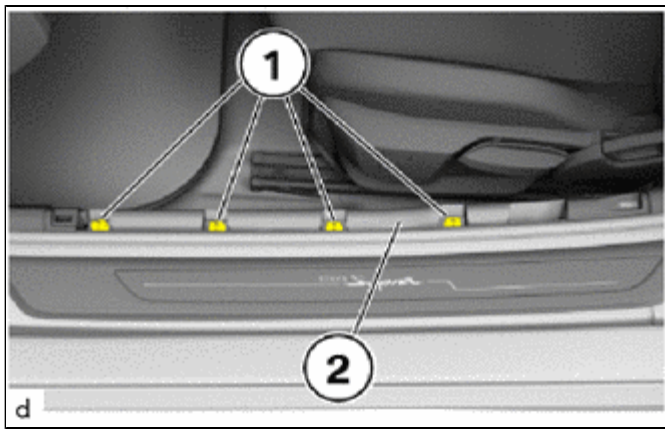


	Place Hands Here
	Order of Removal
	Remove in this Direction

(b) Remove the front door scuff plate LH (2).

HINT:

If necessary, remove the clips (1) from the floor panel (2) and attach to the front door scuff plate LH.



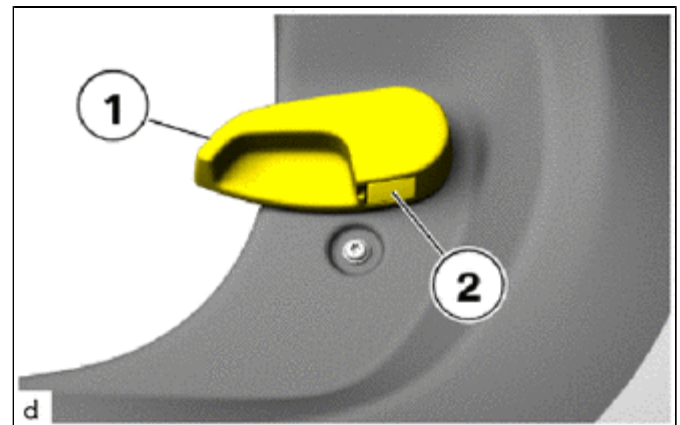
4. REMOVE FRONT DOOR SCUFF PLATE RH

HINT:

Use the same procedure as for the LH side.

5. REMOVE COWL SIDE TRIM SUB-ASSEMBLY LH

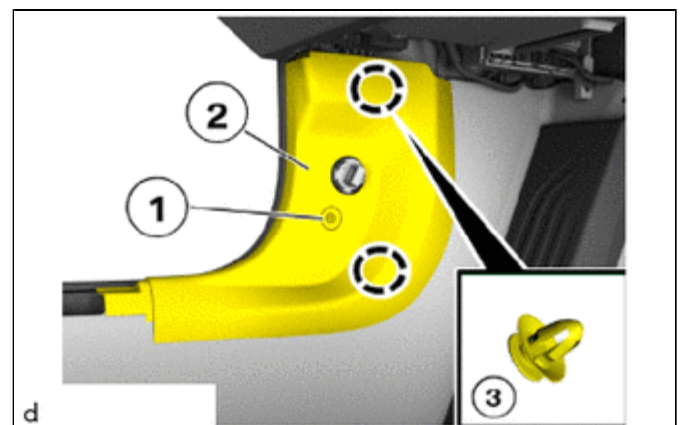
(a) Pull the hood lock release lever protector (1) towards the rear.



(b) Remove the locking wedge (2).

(c) Remove the hood lock release lever protector (1).

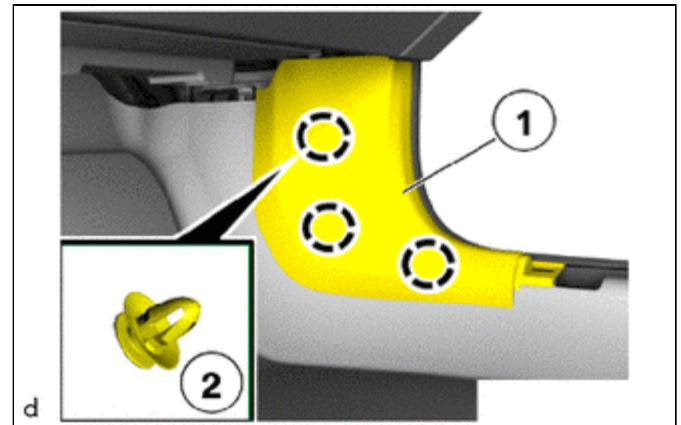
(d) Loosen T20 screw (1).



(e) Detach the clips (3) to remove the cowl side trim sub-assembly LH (2).

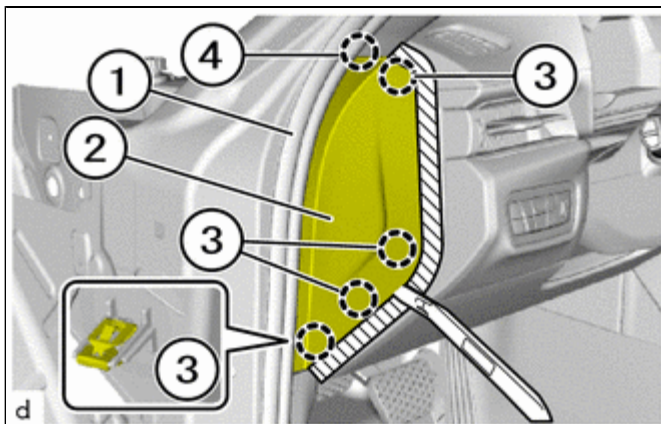
6. REMOVE COWL SIDE TRIM BOARD RH

(a) Detach the clips (2) to remove the cowl side trim board RH (1).



7. REMOVE NO. 2 INSTRUMENT SIDE PANEL

(a) Separate the front door opening trim weatherstrip LH (1) from the area of the No. 2 instrument side panel (2).



Protective Tape

(b) Apply protective tape as shown in the illustration.

(c) Using a molding remover A, detach the clips (3).

(d) Detach the guide (4) to remove the No. 2 instrument side panel (2).

8. REMOVE NO. 1 INSTRUMENT SIDE PANEL

HINT:

Use the same procedure as for the No. 2 side.

(a) Separate the front door opening trim weatherstrip RH from the area of the No. 1 instrument side panel.

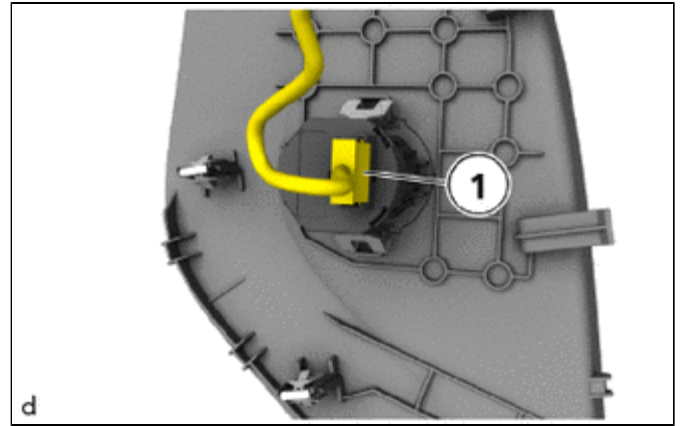
(b) Apply protective tape.

(c) Using a molding remover A, detach the clips.

(d) Detach the guide to remove the No. 1 instrument side panel.

(e) w/ Airbag Cut Off Switch:

(1) Unlock plug connection (1) and disconnect.

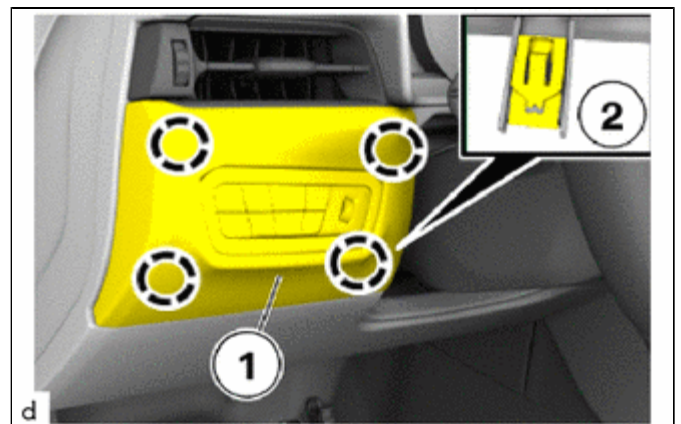


9. REMOVE COMBINATION METER ASSEMBLY

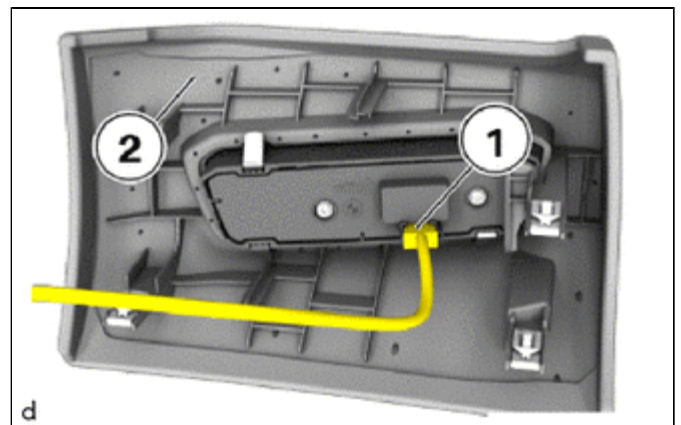
Click here [INFO](#)

10. REMOVE INSTRUMENT PANEL FINISH PANEL SUB-ASSEMBLY

(a) Detach the clips (2) to remove the instrument panel finish panel sub-assembly (1).



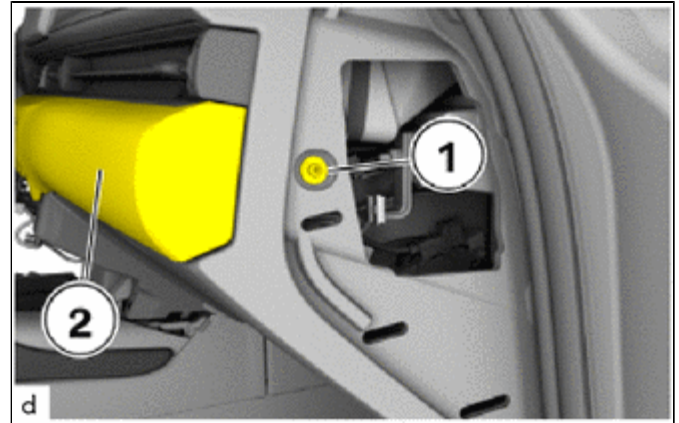
(b) Unlock and disconnect the plug connection (1).



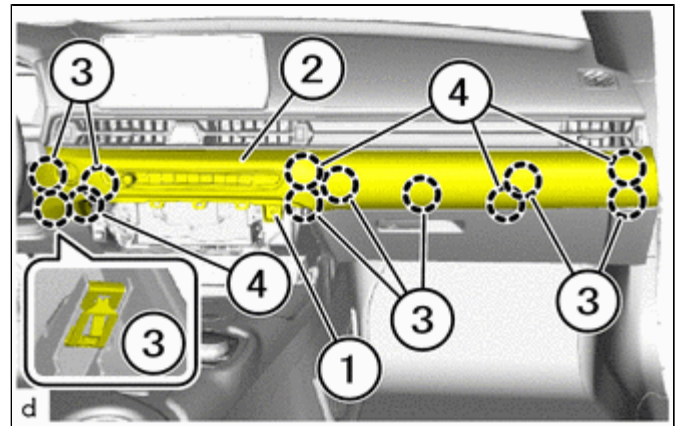
(c) Remove the instrument panel finish panel sub-assembly (2).

11. REMOVE NO. 1 INSTRUMENT PANEL GARNISH SUB-ASSEMBLY

- (a) Loosen T20 screw (1) on the No. 1 instrument panel garnish sub-assembly (2).



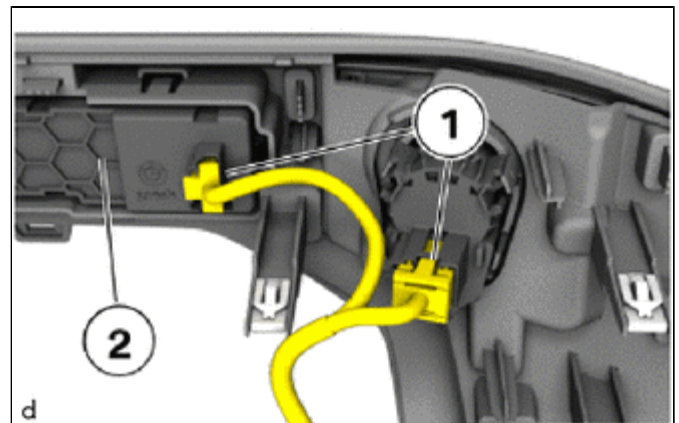
- (b) Loosen T20 screw (1).



- (c) Detach the clips (3) and guides (4) to remove the No. 1 instrument panel garnish sub-assembly (2).

- (d) Pull the No. 1 instrument panel garnish sub-assembly (2) from the instrument panel safety pad assembly slightly forward.

- (e) Unlock and disconnect plug connections (1).



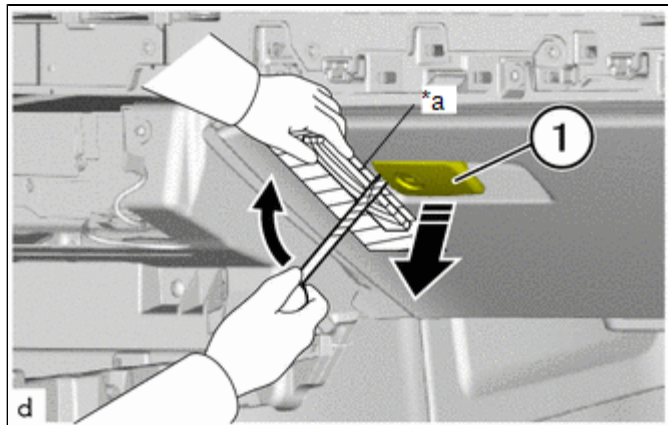
- (f) Remove the No. 1 instrument panel garnish sub-assembly (2).

12. REMOVE GLOVE COMPARTMENT DOOR LOCK CYLINDER ASSEMBLY

HINT:

Perform this procedure only when replacement of the glove compartment door lock cylinder assembly is necessary.

(a) Apply protective tape to the glove compartment door assembly as shown in the illustration.



*a	Wooden Block
	Protective Tape
	Apply Pressure in this Direction
	Remove in this Direction

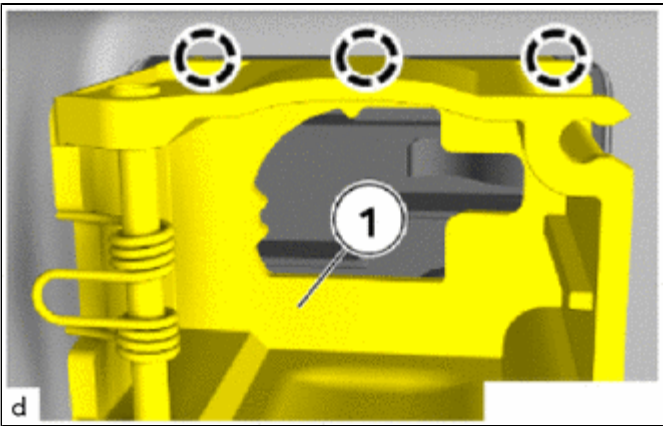
(b) Insert a screwdriver with its blade wrapped in protective tape into the gap between the opener (1) and the glove compartment door assembly.

(c) Using a wooden block as a fulcrum, apply pressure in the direction shown by the arrow in the illustration to break the opener (1) and remove it.

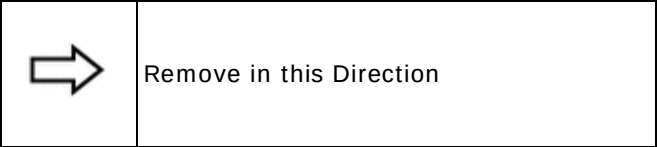
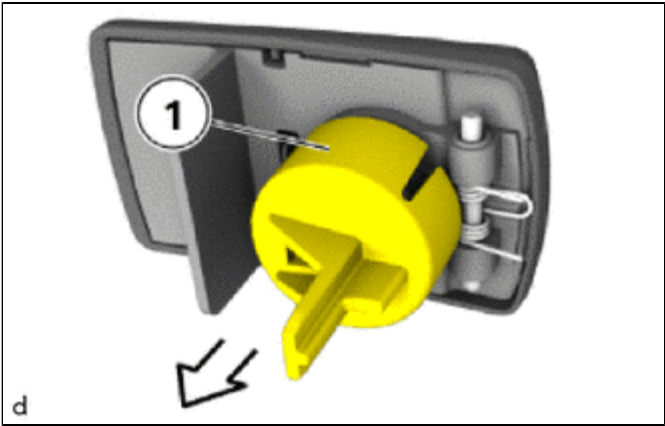
NOTICE:

Make sure the glove compartment door assembly is not damaged in the process.

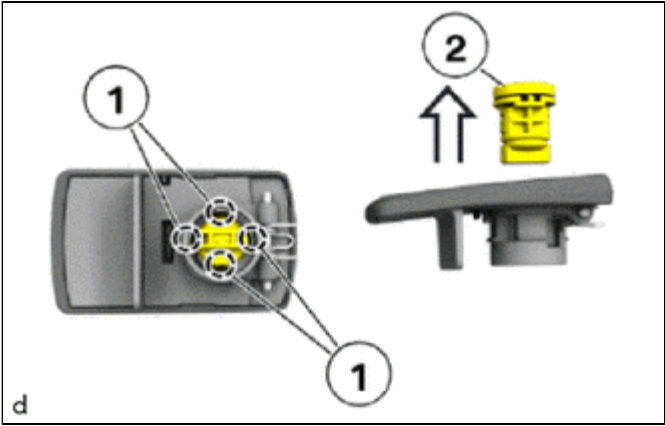
(d) Unclip the housing (1) with a flat screwdriver in the marked areas and remove.



(e) Remove the operating lever (1) in the direction of the arrow.

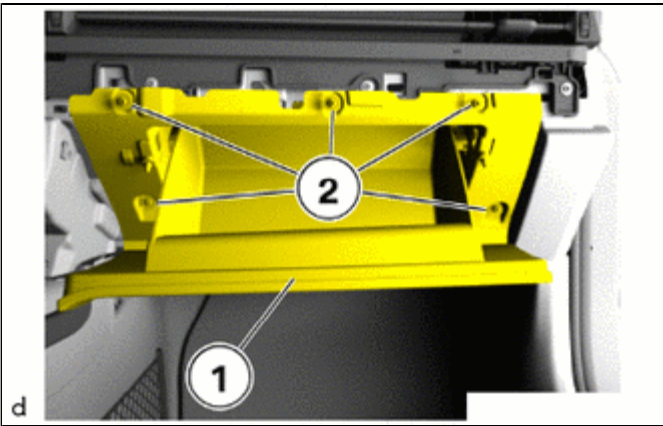


(f) Detach retaining lugs (1) and remove the glove compartment door lock cylinder assembly (2) in direction of arrow.



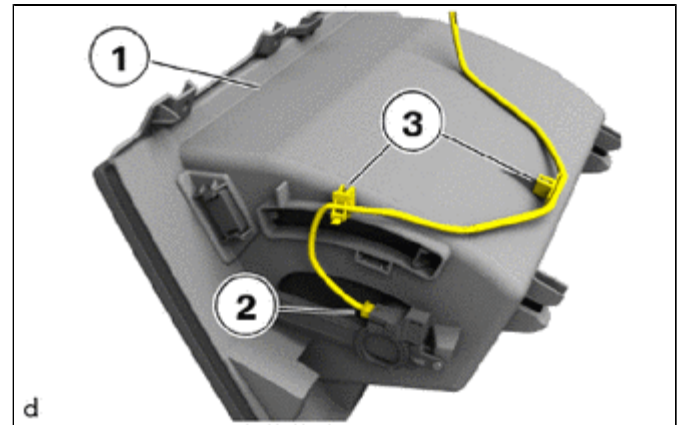
13. REMOVE GLOVE COMPARTMENT DOOR ASSEMBLY

(a) Open the glove compartment door assembly (1).



(b) Loosen T20 screws (2).

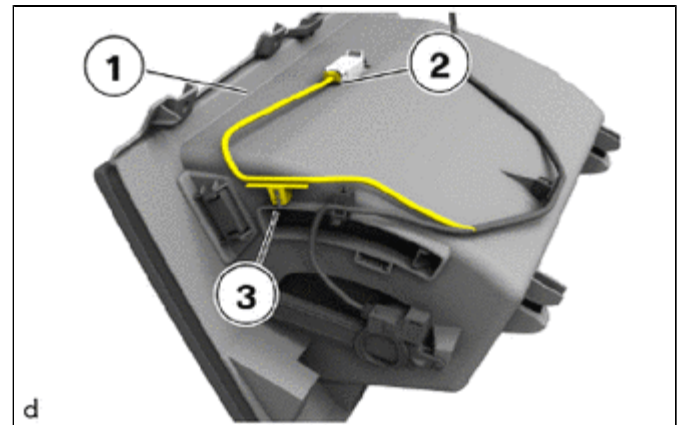
(c) Pull the glove compartment door assembly (1) out slightly and unlock and disconnect the plug connection (2).



(d) Detach the clips (3) of the wiring harness.

(e) w/ Glove Box Light:

(1) Unlock and disconnect plug connection (2).

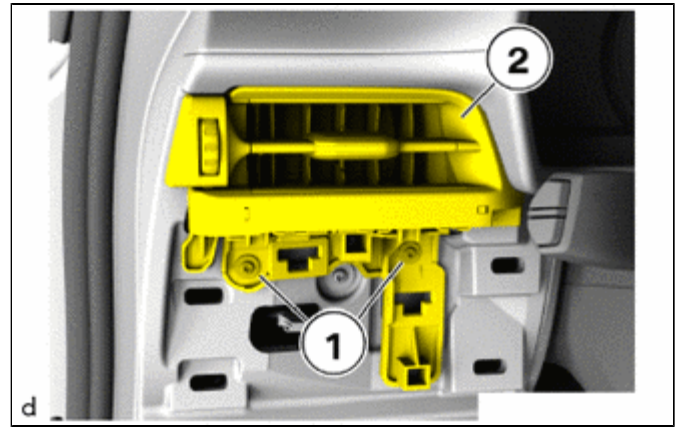


(2) Detach the clip (3) of the wiring harness.

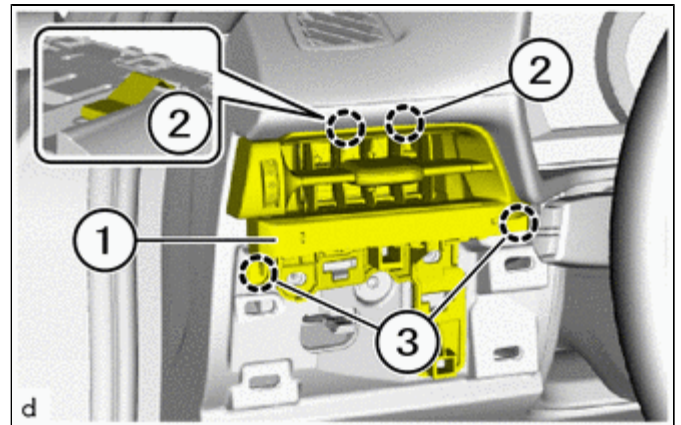
(f) Remove the glove compartment door assembly (1).

14. REMOVE NO. 1 INSTRUMENT PANEL REGISTER ASSEMBLY

(a) Loosen T20 screws (1) on the No. 1 instrument panel register assembly (2).

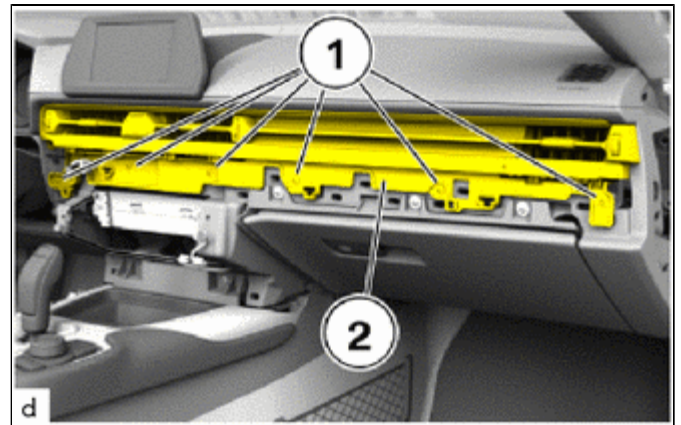


(b) Detach the clips (2) and guides (3) to remove the No. 1 instrument panel register assembly (1).

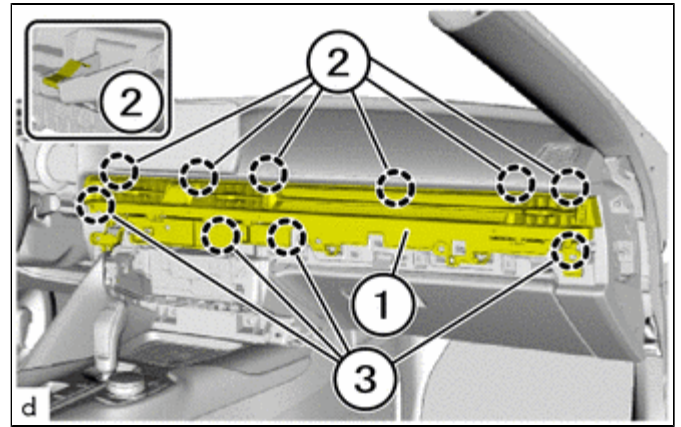


15. REMOVE NO. 2 INSTRUMENT PANEL REGISTER ASSEMBLY

(a) Loosen T20 screws (1) on the No. 2 instrument panel register assembly (2).

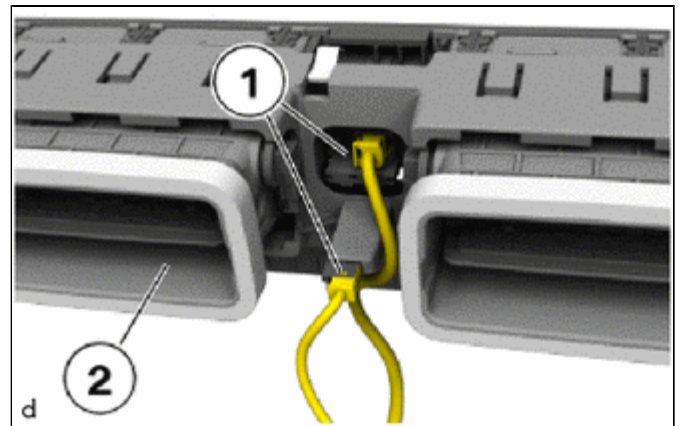


(b) Detach the clips (2) and guides (3).



(c) Pull the No. 2 instrument panel register assembly (1) slightly forward.

(d) Unlock and disconnect plug connections (1).



(e) Remove the No. 2 instrument panel register assembly (2).

16. REMOVE FRONT PILLAR GARNISH LH

CAUTION:

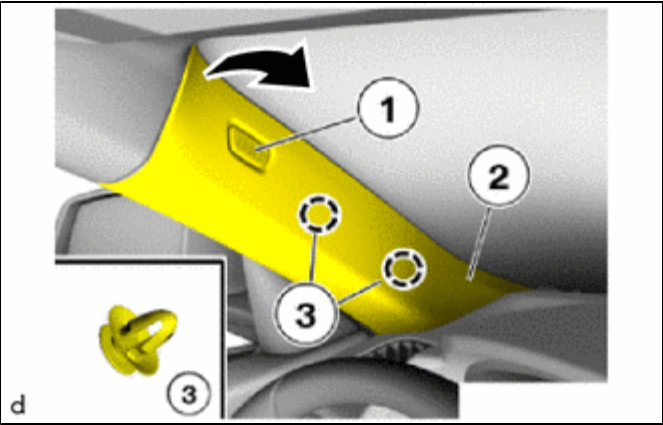
- Airbag unit.

Danger! Life-threatening injuries!

- Before performing any work on the airbag, always disconnect the battery earth lead from the battery.
- All work on pyrotechnic parts may be carried out by technically experienced and appropriately trained personnel only.
- Replace any damaged part or ones that have been dropped.
- For additional information see:

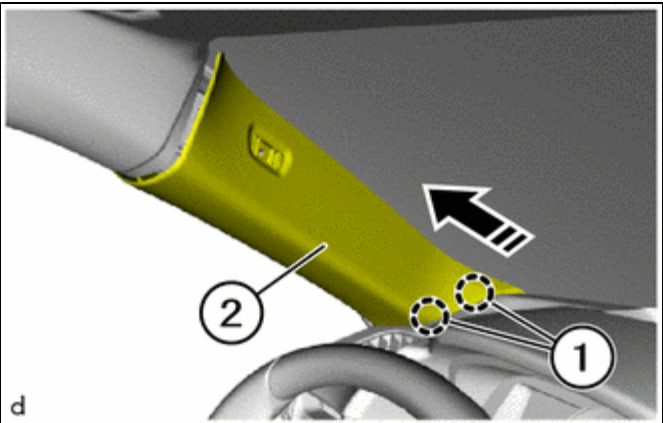
[Click here](#) **INFO**

(a) Remove the front pillar garnish cover LH (1) and loosen T25 screw below it.



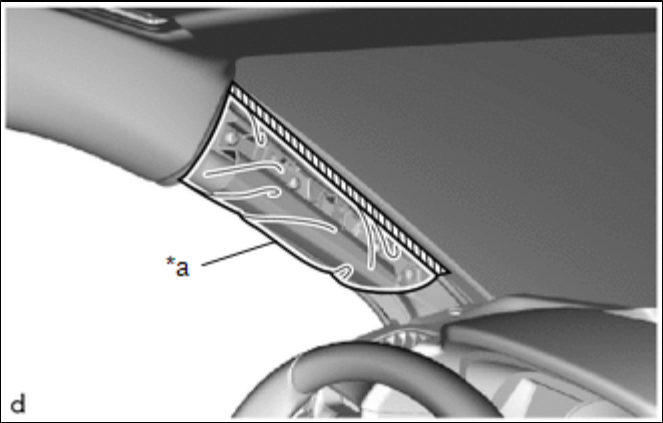
	Pull up
--	---------

- (b) Pull up the front pillar garnish LH (2) to detach the clips (3).
- (c) Detach the guides (1) to remove the front pillar garnish LH (2) in the direction of the arrow.



	Remove in this Direction
--	--------------------------

- (d) Protect the curtain shield airbag assembly.



*a	Protective Cover
	Adhesive Tape



(1) Completely cover the curtain shield airbag assembly with a cloth or nylon sheet and secure the ends of the cover with adhesive tape as shown in the illustration.

NOTICE:

Cover the curtain shield airbag assembly with a protective cover as soon as the front pillar garnish LH is removed.

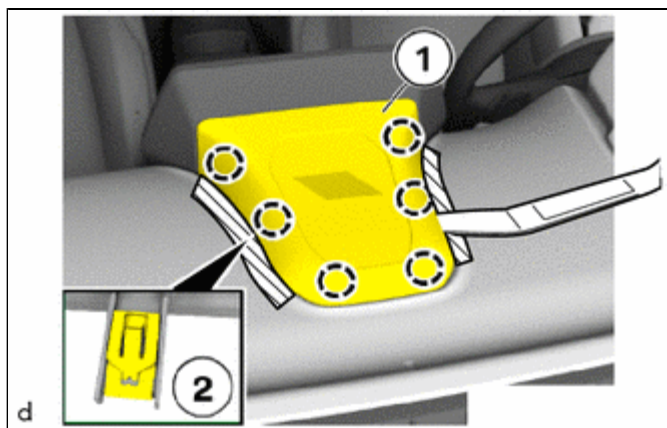
17. REMOVE FRONT PILLAR GARNISH RH

HINT:

Use the same procedure as for the LH side.

18. REMOVE INSTRUMENT CLUSTER FINISH CENTER UPPER PANEL

(a) Apply protective tape as shown in the illustration.



(b) Using a molding remover A, detach the clips (2) to remove the instrument cluster finish center upper panel (1).

19. REMOVE FRONT NO. 4 SPEAKER ASSEMBLY

Click here [INFO](#)

20. REMOVE FRONT NO. 3 SPEAKER ASSEMBLY

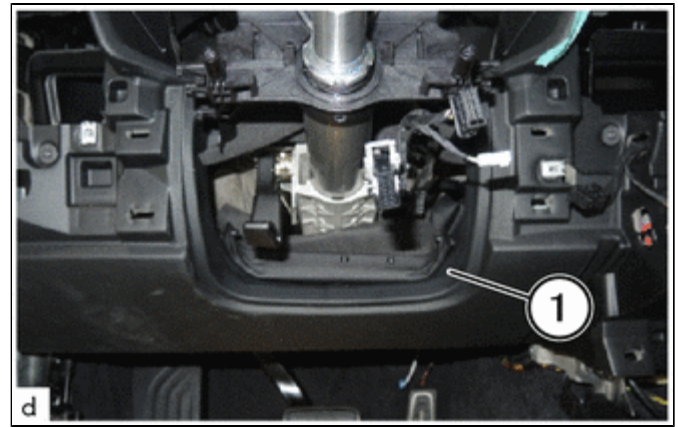
Click here [INFO](#)

21. REMOVE MULTI-DISPLAY ASSEMBLY

Click here [INFO](#)

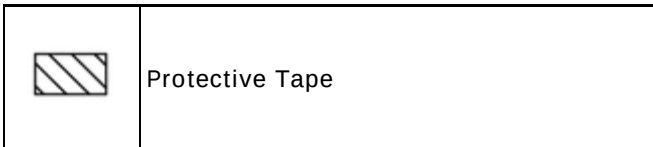
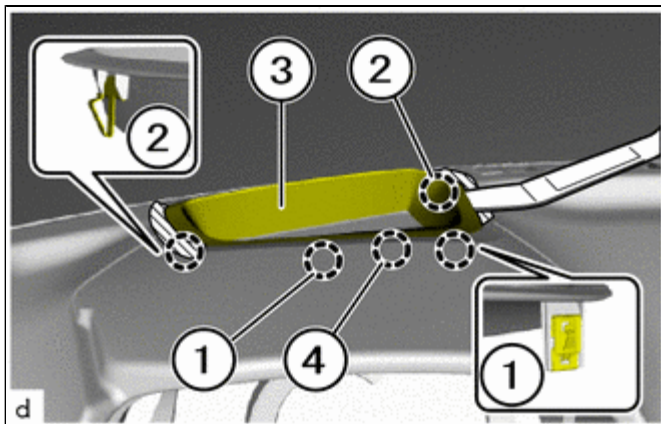
22. REMOVE STEERING COLUMN COVER

(a) Remove the steering column cover (1).



23. REMOVE INSTRUMENT CLUSTER FINISH END PANEL (w / Headup Display)

(a) Apply protective tape as shown in the illustration.

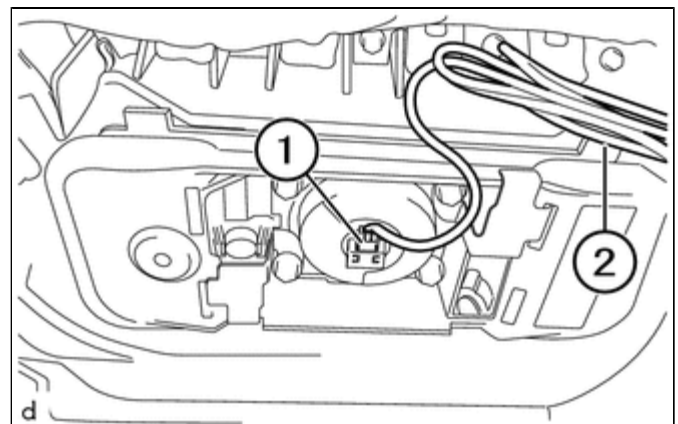


(b) Using a molding remover A, detach the clips (2), clips (1) and guide (4) to remove the instrument cluster finish end panel (3).

24. REMOVE INSTRUMENT PANEL SAFETY PAD ASSEMBLY

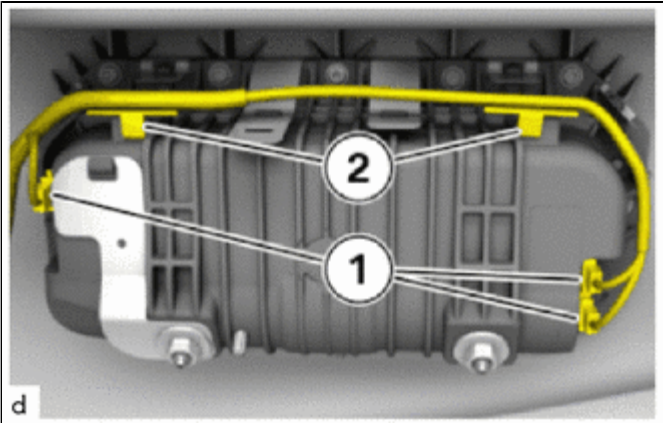
(a) Instrument panel passenger airbag assembly for Single Type:

(1) Unlock and disconnect the plug connection (1) and detach the clip (2).

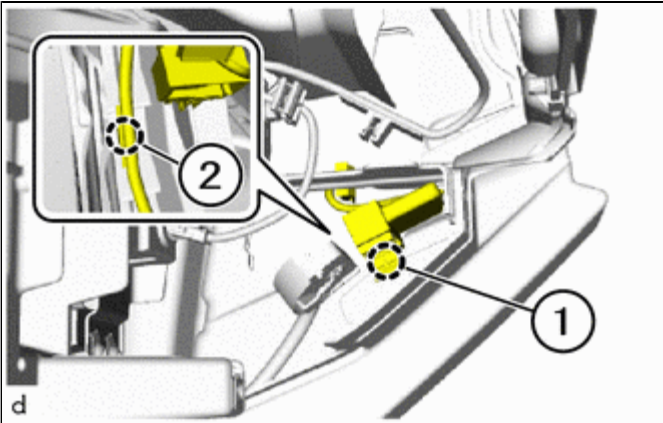


(b) Instrument panel passenger airbag assembly for Dual Type:

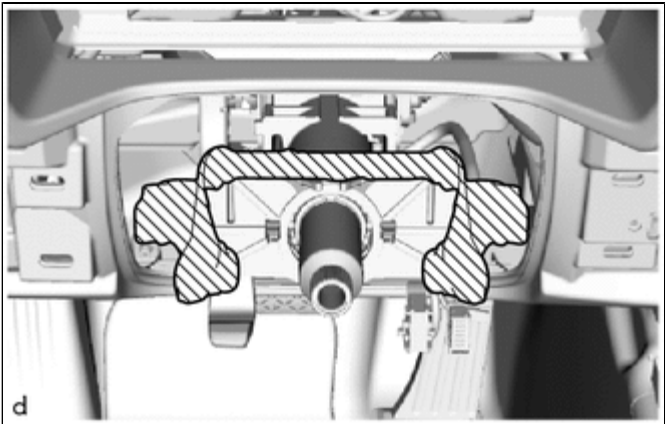
(1) Unlock and disconnect the plug connections (1) and detach the clips (2).



(c) Detach the clips (1) and clips (2) of wiring harness.

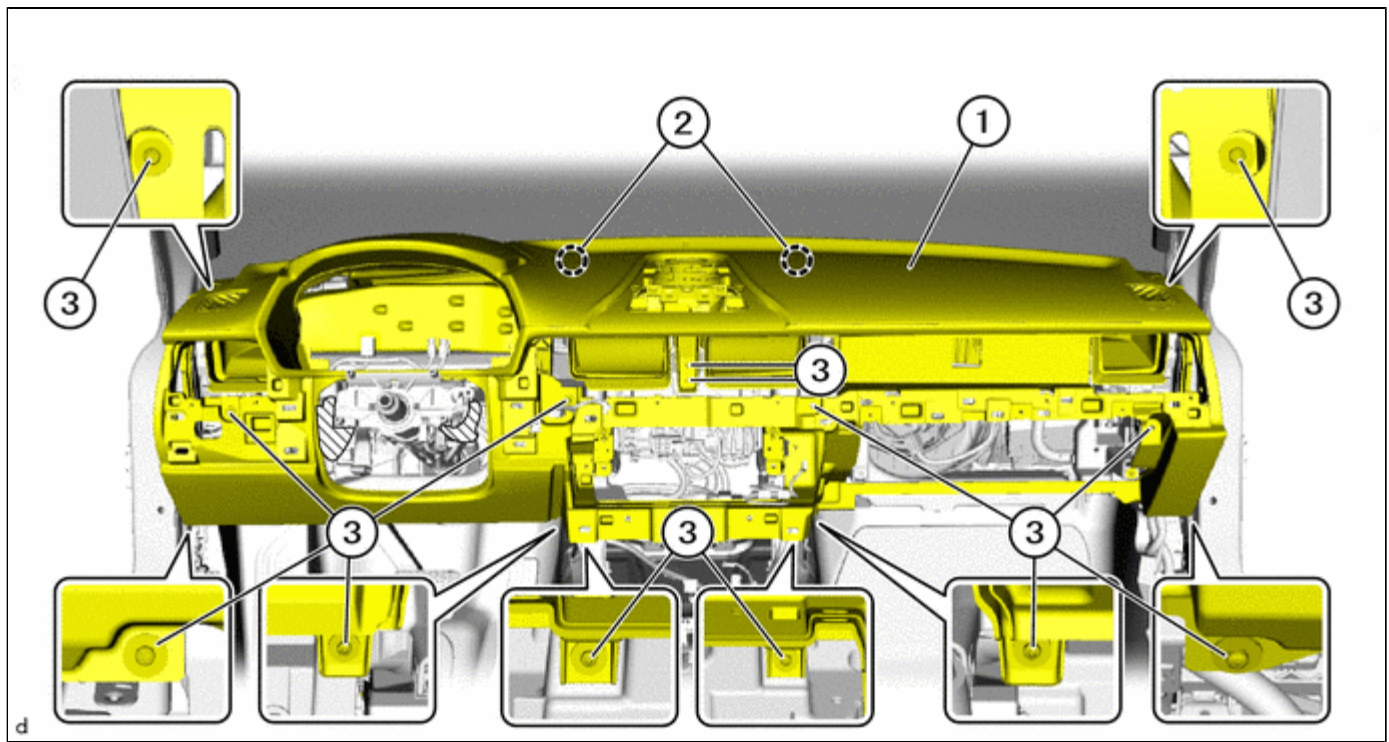


(d) Apply protective tape as shown in the illustration.



	Protective Tape
--	-----------------

(e) Loosen T20 screws (3).



	Protective Tape	-	-
---	-----------------	---	---

(f) Detach the guides (2) to remove the instrument panel safety pad assembly (1).

25. REMOVE AIRBAG CUT OFF SWITCH CYLINDER SUB-ASSEMBLY (w/ Airbag Cut Off Switch)

HINT:

Perform this procedure only when replacement of the instrument side panel is necessary.

[Click here](#) [INFO](#)

26. REMOVE NO. 1 LIGHT CONTROL SWITCH ASSEMBLY

HINT:

Perform this procedure only when replacement of the instrument panel finish panel sub-assembly is necessary.

[Click here](#) [INFO](#)

27. REMOVE RADIO RECEIVER SWITCH KNOB

HINT:

Perform this procedure only when replacement of the No. 1 instrument panel garnish sub-assembly is necessary.

[Click here](#) [INFO](#)

28. REMOVE PUSH START SWITCH

HINT:

Perform this procedure only when replacement of the No. 1 instrument panel garnish sub-assembly is necessary.

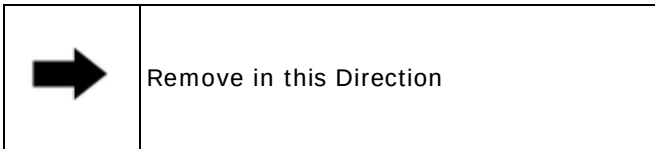
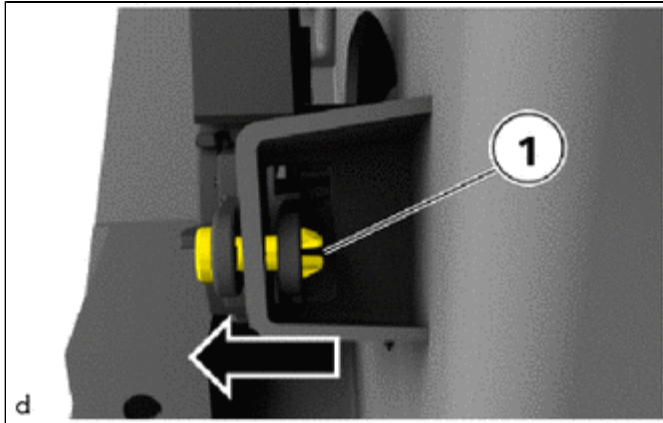
[Click here](#) [INFO](#)

29. REMOVE GLOVE COMPARTMENT DOOR STOPPER SUB-ASSEMBLY

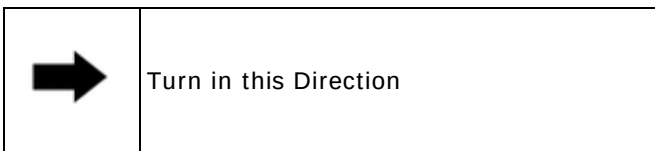
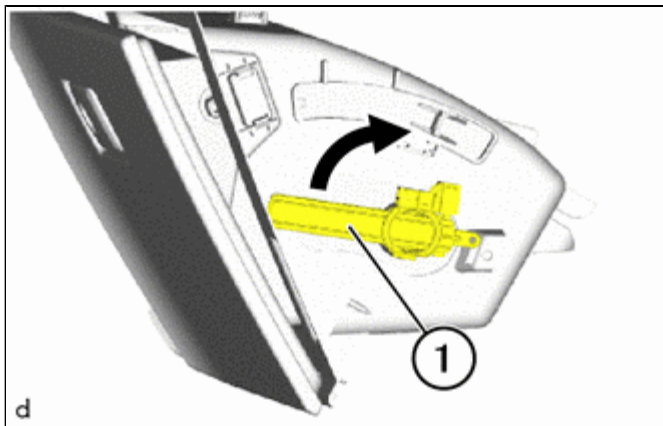
HINT:

Perform this procedure only when replacement of the glove compartment door stopper sub-assembly is necessary.

(a) Remove the locking pin (1) in the direction of the arrow.



(b) Open the glove compartment door assembly slightly.



(c) Turn the glove compartment door stopper sub-assembly (1) clockwise approximately 90° and remove it.

30. REMOVE HAZARD WARNING SIGNAL SWITCH ASSEMBLY

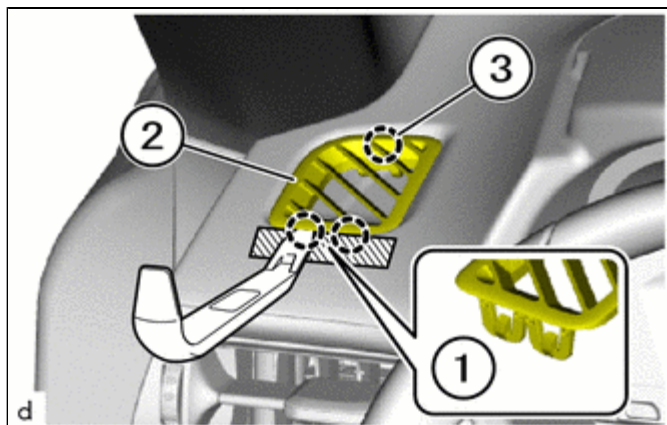
HINT:

Perform this procedure only when replacement of the No. 2 instrument panel register assembly is necessary.

[Click here](#) 

31. REMOVE NO. 2 SIDE DEFROSTER NOZZLE

(a) Apply protective tape as shown in the illustration.



(b) Using a molding remover A, detach the claws (1).

(c) Detach the guide (3) to remove the No. 2 side defroster nozzle (2).

32. REMOVE NO. 1 SIDE DEFROSTER NOZZLE

HINT:

Use the same procedure as for the No. 2 side.

33. REMOVE GLOVE BOX LIGHT (w/ Glove Box Light)

HINT:

Perform this procedure only when replacement of the glove compartment door assembly is necessary.

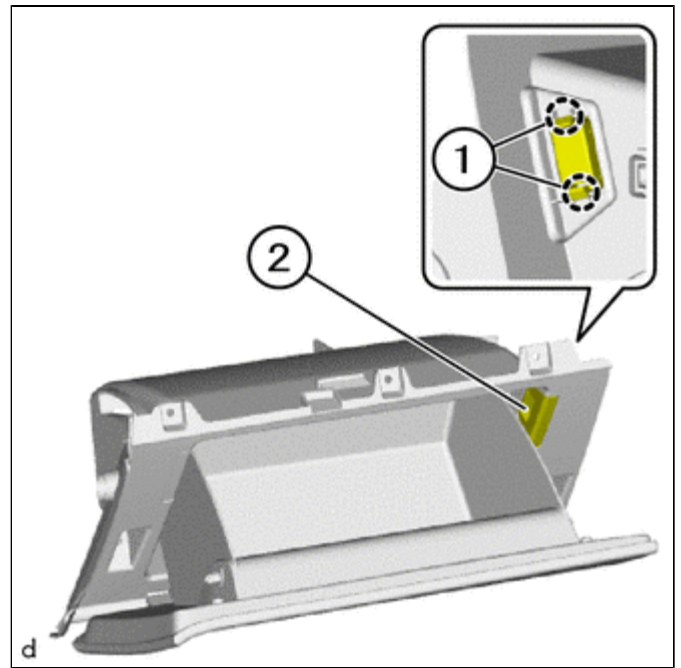
Click here [INFO](#)

34. REMOVE INSTRUMENT PANEL PATCH

HINT:

- Perform this procedure only when replacement of the instrument panel patch is necessary.
- Use the same procedures for the opposite side.

(a) Detach the claws (1) to remove the instrument panel patch (2).

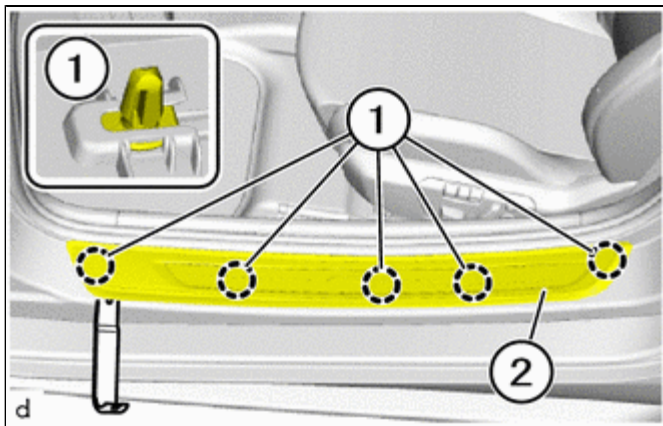


35. REMOVE FRONT DOOR SCUFF PLATE OUTSIDE LH

HINT:

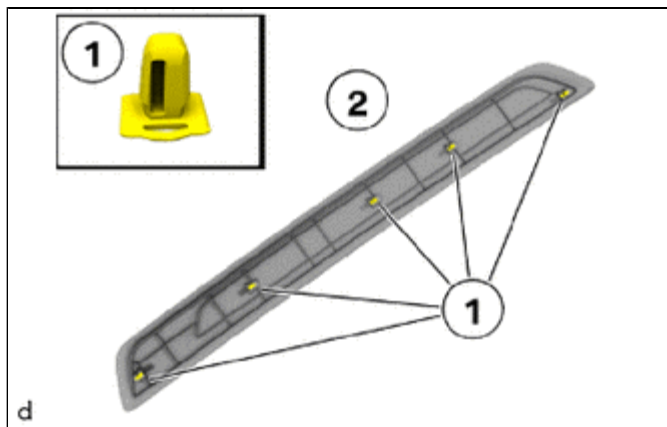
Perform this procedure only when replacement of the front door scuff plate outside LH is necessary.

(a) Using a molding remover B, detach the clips (1) to remove the front door scuff plate outside LH (2).



HINT:

If necessary, remove the clips (1) remaining in the body and mount them on the front door scuff plate outside LH (2).



36. REMOVE FRONT DOOR SCUFF PLATE OUTSIDE RH

HINT:

Use the same procedure as for the LH side.

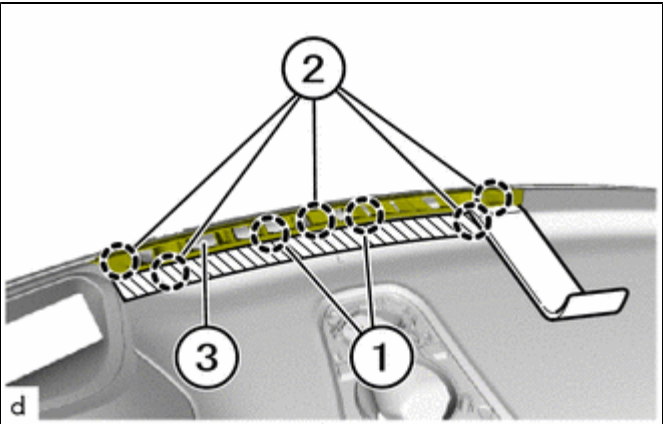
Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCH8
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: INTERIOR PANELS / TRIM: INSTRUMENT PANEL SAFETY PAD: DISASSEMBLY; 2020 MY Supra [03/2019 -]		

DISASSEMBLY

PROCEDURE

1. REMOVE NO. 1 DEFROSTER NOZZLE GARNISH

(a) Apply protective tape as shown in the illustration.



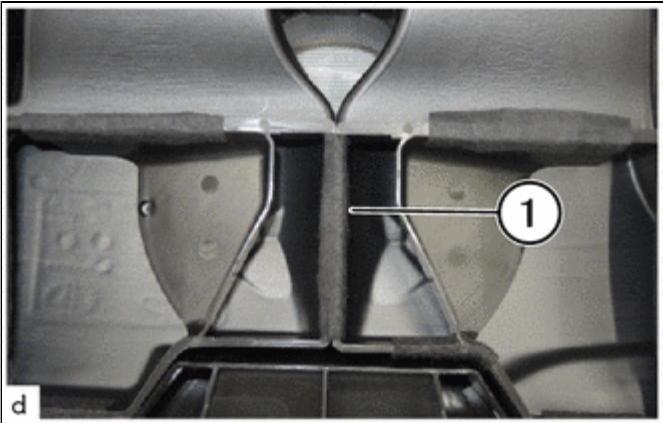
	Protective Tape
---	-----------------

(b) Using a molding remover D, detach the clips (2) and claws (1) to remove the No. 1 defroster nozzle garnish (3).

2. REMOVE INSTRUMENT PANEL PASSENGER WITHOUT DOOR AIRBAG ASSEMBLY

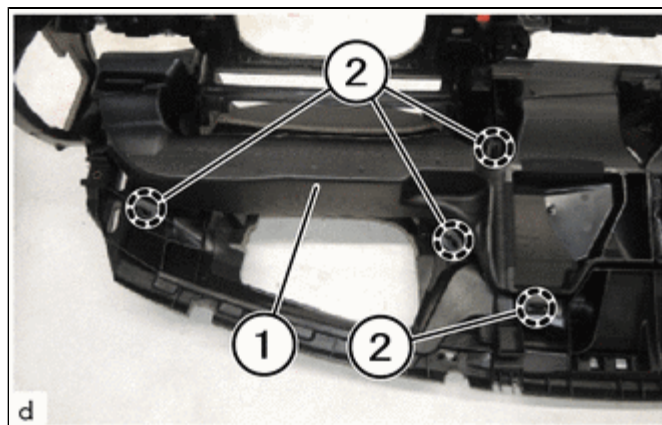
Click here [INFO](#)

3. REMOVE NO. 1 HEATER TO REGISTER DUCT SUB-ASSEMBLY



(a) Peel off the adhesive tape (1).

- (b) Detach the guides (2) to remove the No. 1 heater to register duct sub-assembly (1).



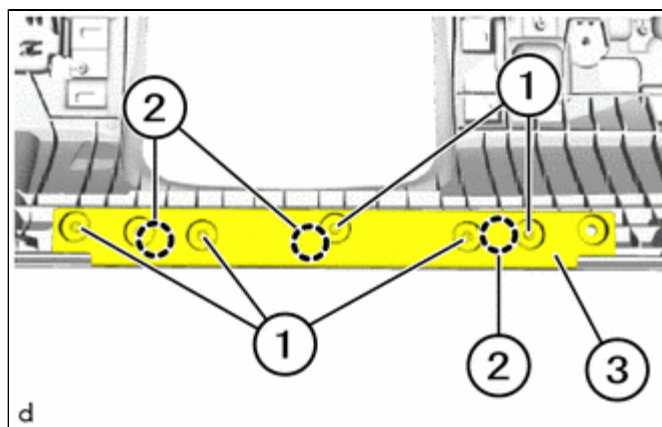
4. REMOVE NO. 2 HEATER TO REGISTER DUCT SUB-ASSEMBLY

HINT:

Use the same procedure as for the No. 1 side.

5. REMOVE INSTRUMENT LOWER PANEL

- (a) Loosen T20 screws (1).



- (b) Detach the guides (2) to remove the instrument lower panel (3).

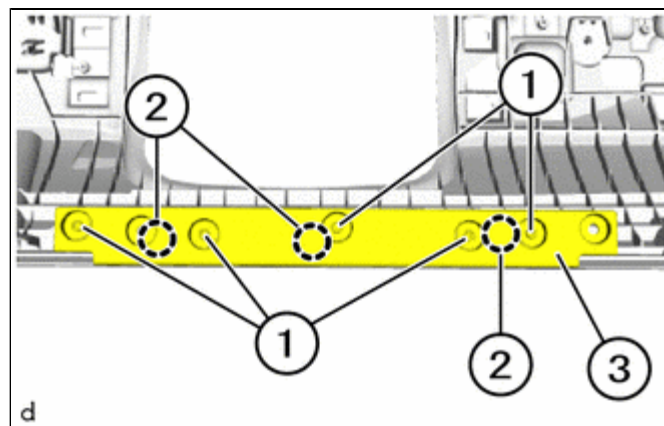
Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCH9
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: INTERIOR PANELS / TRIM: INSTRUMENT PANEL SAFETY PAD: REASSEMBLY; 2020 MY Supra [03/2019 -]		

REASSEMBLY

PROCEDURE

1. INSTALL INSTRUMENT LOWER PANEL

- (a) Attach the guides (2) to install the instrument lower panel (3).



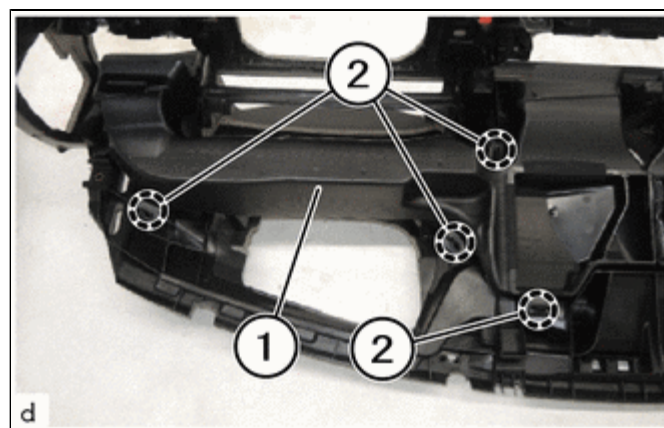
- (b) Tighten the T20 screws (1).

Torque:

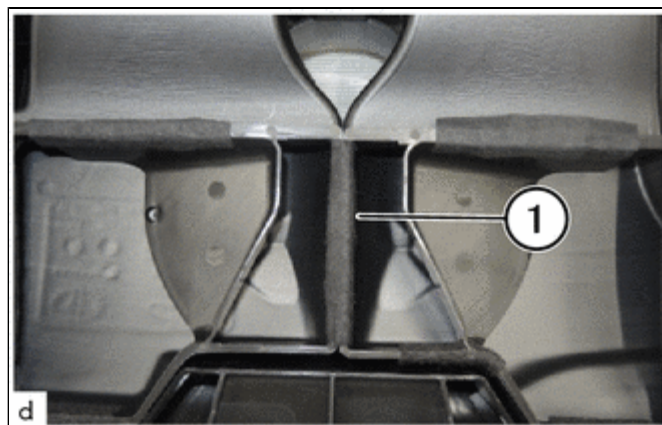
3.0 N·m {31 kgf·cm, 27 in·lbf}

2. INSTALL NO. 1 HEATER TO REGISTER DUCT SUB-ASSEMBLY

- (a) Attach the guides (2) to install the No. 1 heater to register duct sub-assembly (1).



(b) Replace the adhesive tape (1) and install it.



3. INSTALL NO. 2 HEATER TO REGISTER DUCT SUB-ASSEMBLY

HINT:

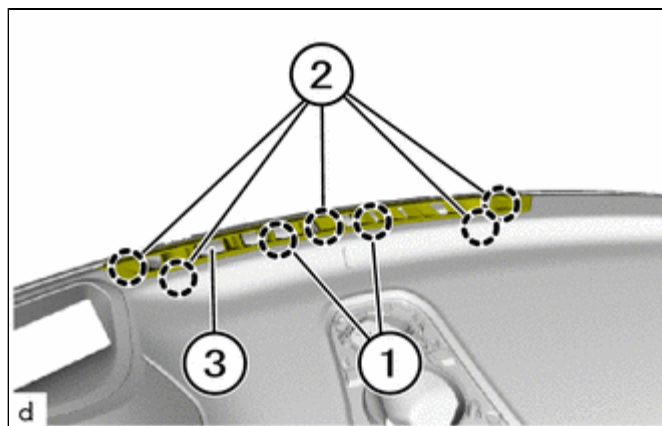
Use the same procedure as for the No. 1 side.

4. INSTALL INSTRUMENT PANEL PASSENGER WITHOUT DOOR AIRBAG ASSEMBLY

Click here [INFO](#)

5. INSTALL NO. 1 DEFROSTER NOZZLE GARNISH

(a) Attach the clips (2) and claws (1) to install the No. 1 defroster nozzle garnish (3).



Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHA
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: INTERIOR PANELS / TRIM: INSTRUMENT PANEL SAFETY PAD: INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

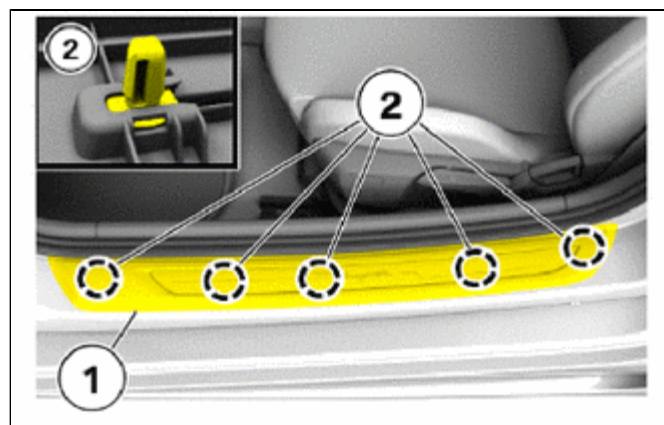
PROCEDURE

1. INSTALL FRONT DOOR SCUFF PLATE OUTSIDE LH

HINT:

Perform this procedure only when replacement of the front door scuff plate outside LH is necessary.

- (a) Attach the clips (2) to install the front door scuff plate outside LH (1).



2. INSTALL FRONT DOOR SCUFF PLATE OUTSIDE RH

HINT:

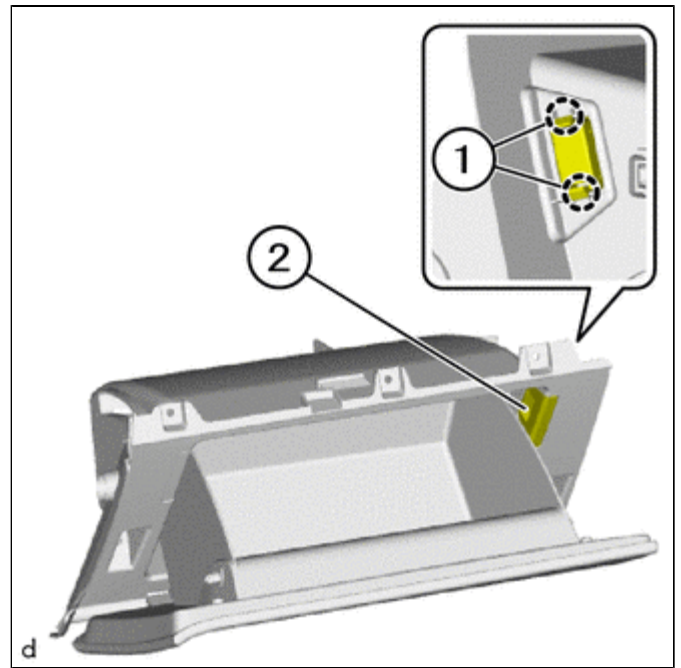
Use the same procedure as for the LH side.

3. INSTALL INSTRUMENT PANEL PATCH

HINT:

- Perform this procedure only when replacement of the instrument panel patch is necessary.
- Use the same procedures for the opposite side.

- (a) Attach the claws (1) to install the instrument panel patch (2).



4. INSTALL GLOVE BOX LIGHT (w/ Glove Box Light)

HINT:

Perform this procedure only when replacement of the glove compartment door assembly is necessary.

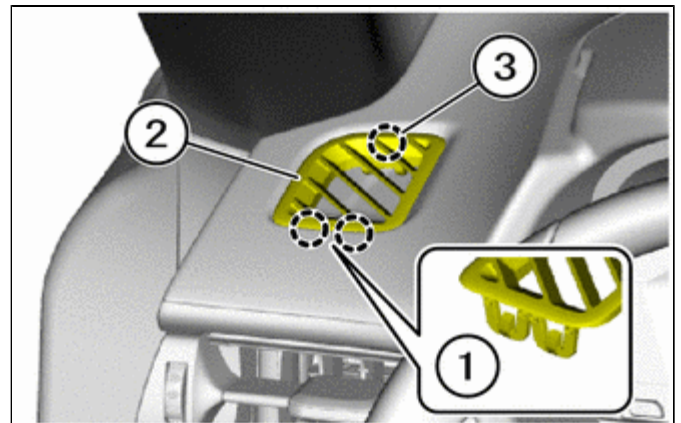
Click here [INFO](#)

5. INSTALL NO. 2 SIDE DEFROSTER NOZZLE

HINT:

Perform this procedure only when replacement of the No. 2 side defroster nozzle is necessary.

(a) Attach the guide (3) and claws (1) to install the No. 2 side defroster nozzle (2).



6. INSTALL NO. 1 SIDE DEFROSTER NOZZLE

HINT:

Use the same procedure as for the No. 2 side.

7. INSTALL HAZARD WARNING SIGNAL SWITCH ASSEMBLY

HINT:

Perform this procedure only when replacement of the No. 2 instrument panel register assembly is necessary.

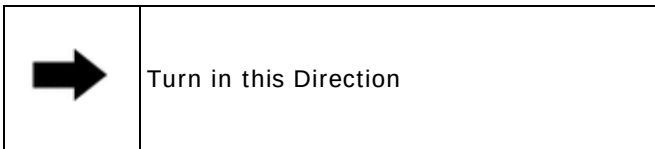
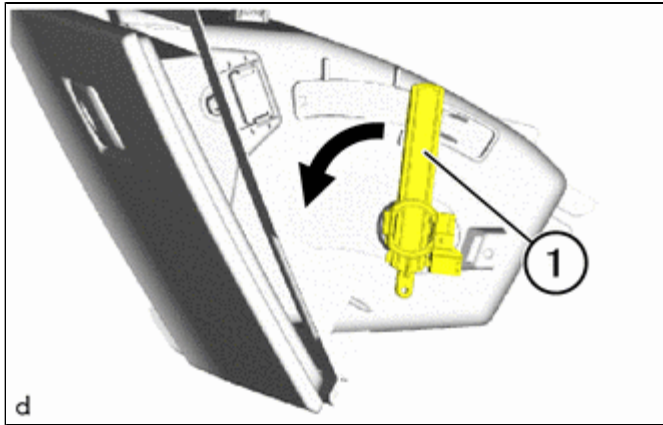
Click here [INFO](#)

8. INSTALL GLOVE COMPARTMENT DOOR STOPPER SUB-ASSEMBLY

HINT:

Perform this procedure only when replacement of the glove compartment door stopper sub-assembly is necessary.

(a) Open the glove compartment door assembly slightly.



(b) Turn the glove compartment door stopper sub-assembly (1) counterclockwise approximately 90° and install it.

(c) Install the locking pin.

9. INSTALL NO. 1 LIGHT CONTROL SWITCH ASSEMBLY

HINT:

Perform this procedure only when replacement of the instrument panel finish panel sub-assembly is necessary.

Click here [INFO](#)

10. INSTALL PUSH START SWITCH

HINT:

Perform this procedure only when replacement of the No. 1 instrument panel garnish sub-assembly is necessary.

Click here [INFO](#)

11. INSTALL RADIO RECEIVER SWITCH KNOB

HINT:

Perform this procedure only when replacement of the No. 1 instrument panel garnish sub-assembly is necessary.

Click here [INFO](#)

12. INSTALL AIRBAG CUT OFF SWITCH CYLINDER SUB-ASSEMBLY (w / Airbag Cut Off Switch)

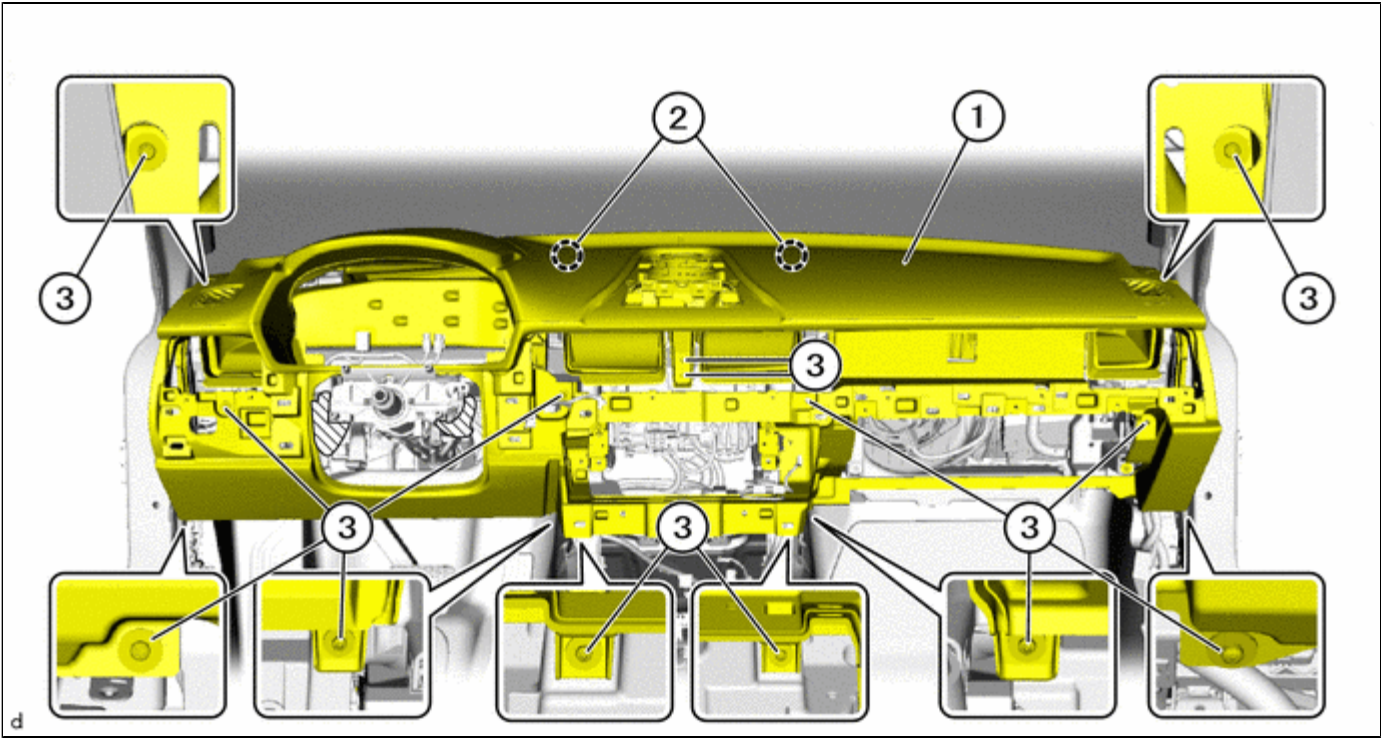
HINT:

Perform this procedure only when replacement of the instrument side panel is necessary.

Click here [INFO](#)

13. INSTALL INSTRUMENT PANEL SAFETY PAD ASSEMBLY

(a) Attach the guides (2) to install the instrument panel safety pad assembly (1).



	Protective Tape	-	-
---	-----------------	---	---

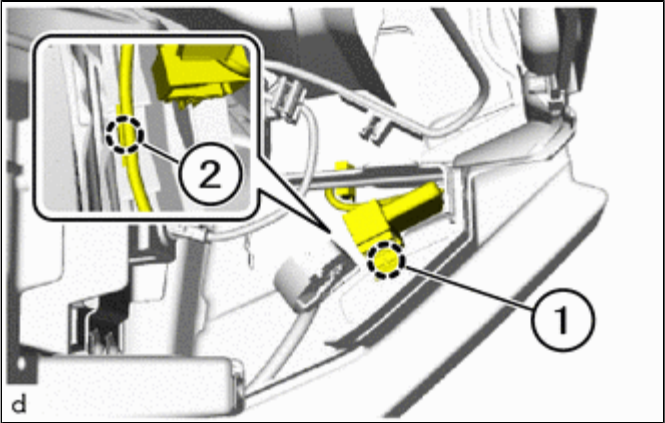
(b) Remove the protective Tape.

(c) Tighten the T20 screws (3).

Torque:

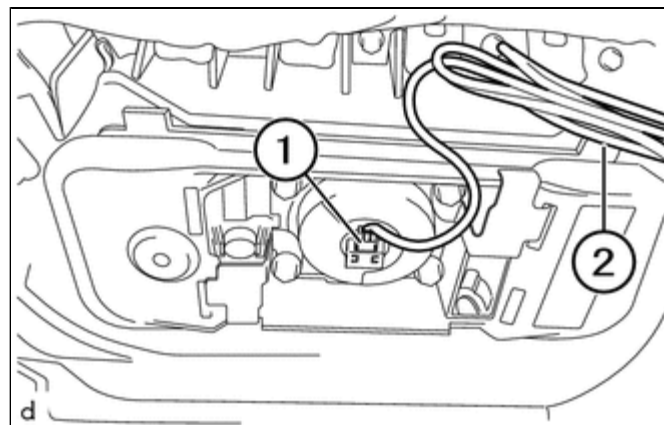
1.8 N·m {18 kgf·cm, 16 in·lbf}

(d) Attach the clips (1) and clips (2) of wiring harness.



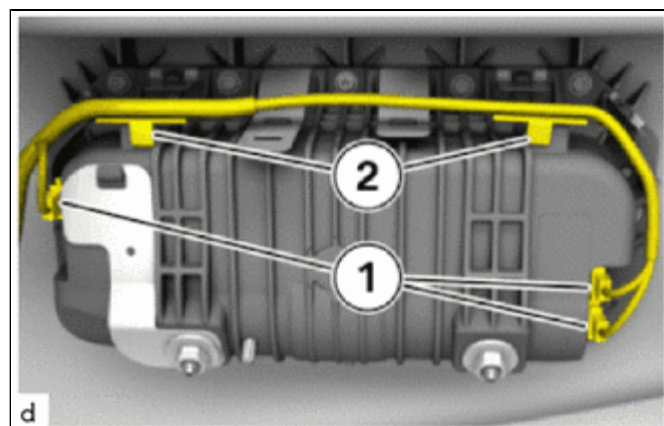
(e) Instrument panel passenger airbag assembly for Single Type:

- (1) Connect and lock the connector (1) and attach the clip (2).



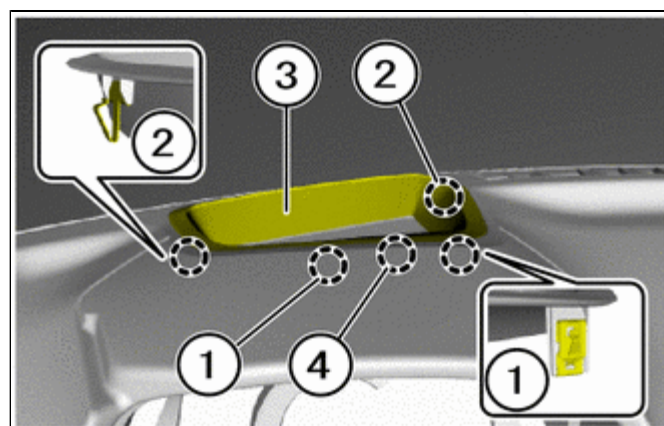
- (f) Instrument panel passenger airbag assembly for Dual Type:

- (1) Connect and lock the connectors (1) and attach the clips (2).



14. INSTALL INSTRUMENT CLUSTER FINISH END PANEL (w/ Headup Display)

- (a) Attach the clips (2), clips (1) and guide (4) to install the instrument cluster finish end panel (3).



15. INSTALL STEERING COLUMN COVER

- (a) Install the steering column cover.

16. INSTALL MULTI-DISPLAY ASSEMBLY

Click here [INFO](#)

17. INSTALL FRONT NO. 3 SPEAKER ASSEMBLY

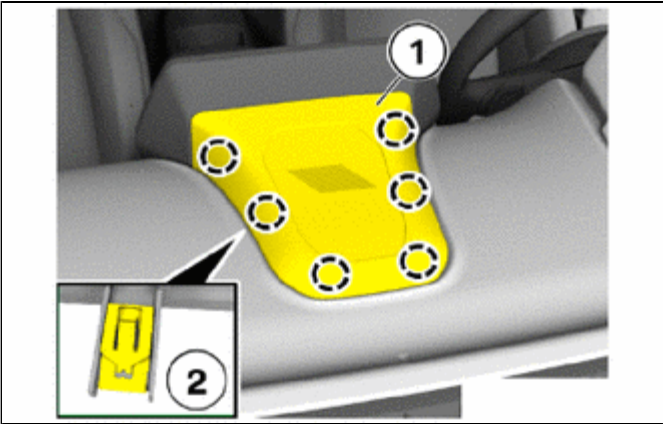
Click here [INFO](#)

18. INSTALL FRONT NO. 4 SPEAKER ASSEMBLY

Click here [INFO](#)

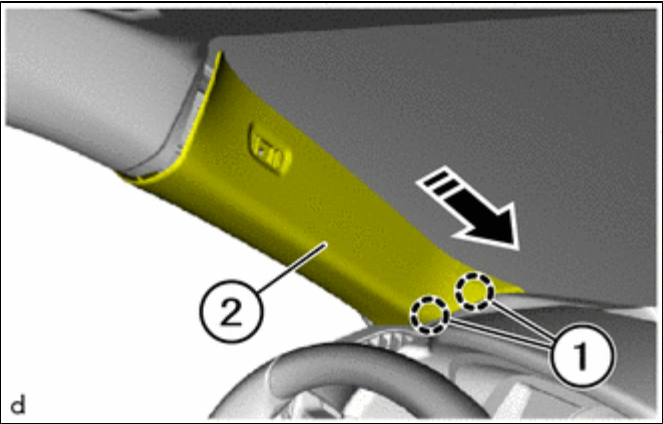
19. INSTALL INSTRUMENT CLUSTER FINISH CENTER UPPER PANEL

(a) Attach the clips (2) to install the instrument cluster finish center upper panel (1).



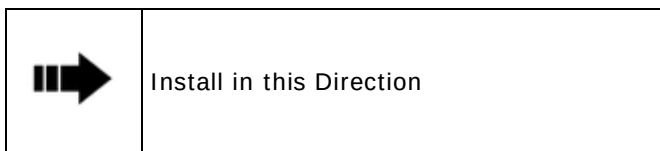
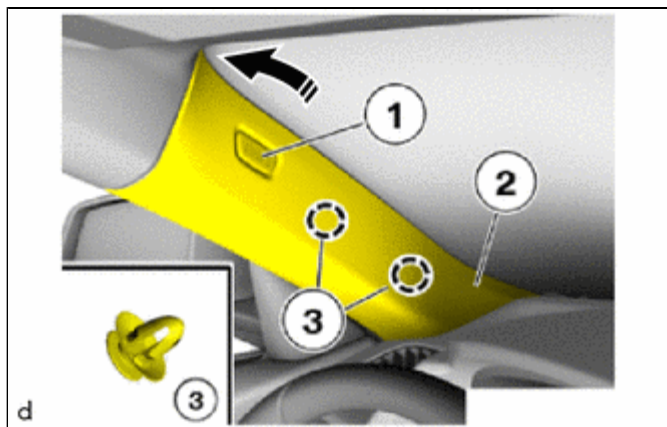
20. INSTALL FRONT PILLAR GARNISH LH

- (a) Remove the adhesive tape and protective cover.
- (b) Attach the guides (1) of front pillar garnish LH (2) in the direction of the arrow.



	Install in this Direction
--	---------------------------

(c) Attach the clips (3) to install the front pillar garnish LH (2).



(d) Tighten the T25 screw.

Torque:

2.5 N·m {25 kgf·cm, 22 in·lbf}

(e) Install the front pillar garnish cover LH (1).

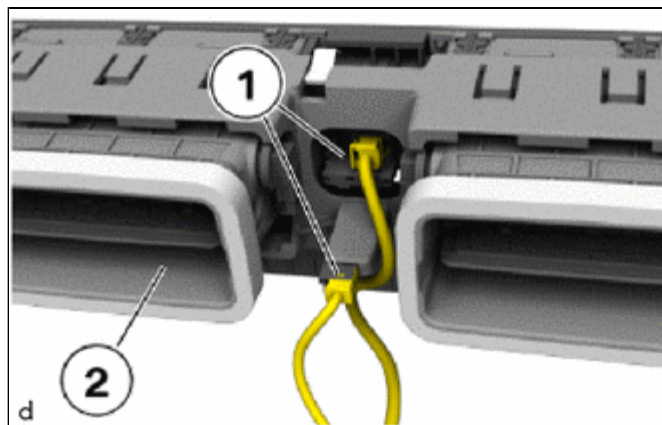
21. INSTALL FRONT PILLAR GARNISH RH

HINT:

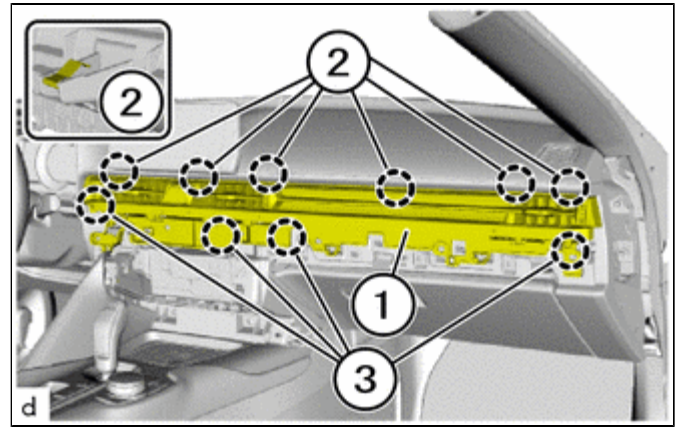
Use the same procedure as for the LH side.

22. INSTALL NO. 2 INSTRUMENT PANEL REGISTER ASSEMBLY

(a) Connect connectors (1) and lock to No. 2 instrument panel register assembly (2).



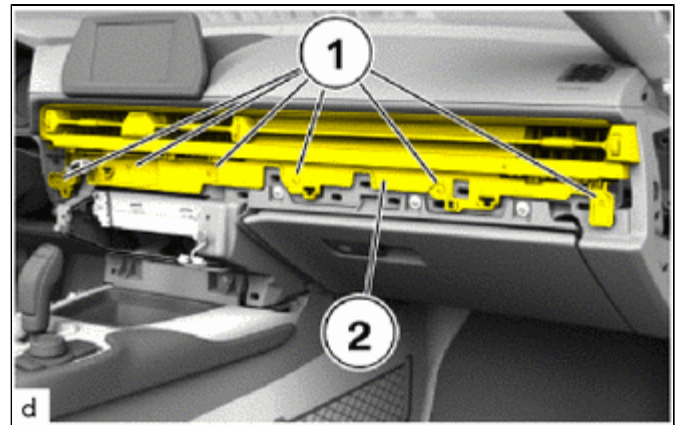
(b) Attach the guides (3) and clips (2) to install the No. 2 instrument panel register assembly (1).



(c) Tighten the T20 screws (1) on the No. 2 instrument panel register assembly (2).

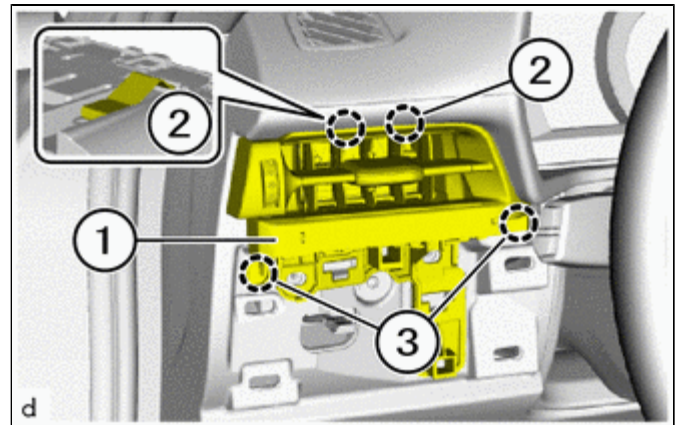
Torque:

2.3 N·m {23 kgf·cm, 20 in·lbf}



23. INSTALL NO. 1 INSTRUMENT PANEL REGISTER ASSEMBLY

(a) Attach the guides (3) and clips (2) to install the No. 1 instrument panel register assembly (1).

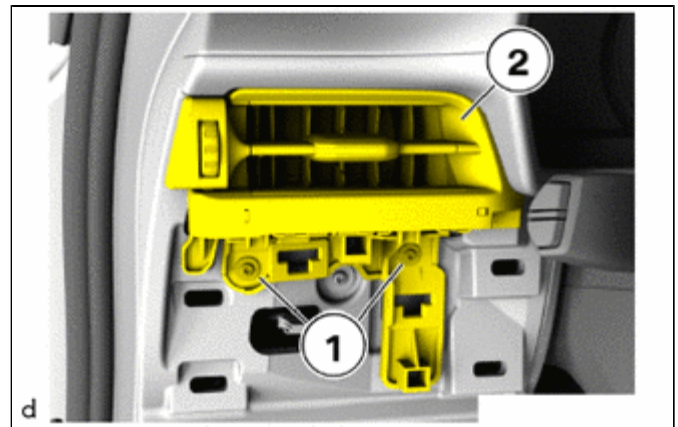


(b) Tighten the T20 screws (1) on the No. 1 instrument panel

register assembly (2).

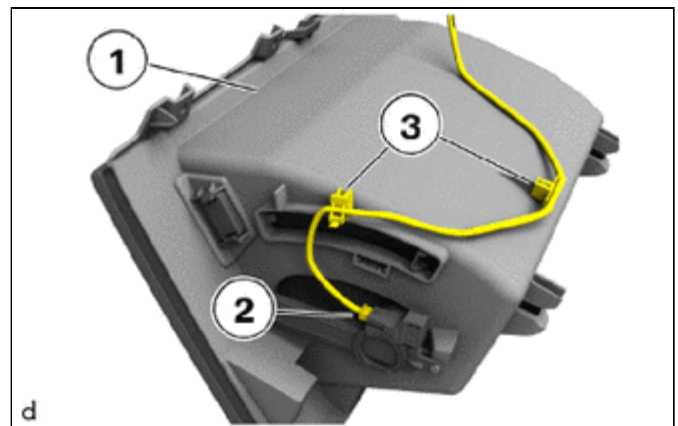
Torque:

2.3 N·m {23 kgf·cm, 20 in·lbf}



24. INSTALL GLOVE COMPARTMENT DOOR ASSEMBLY

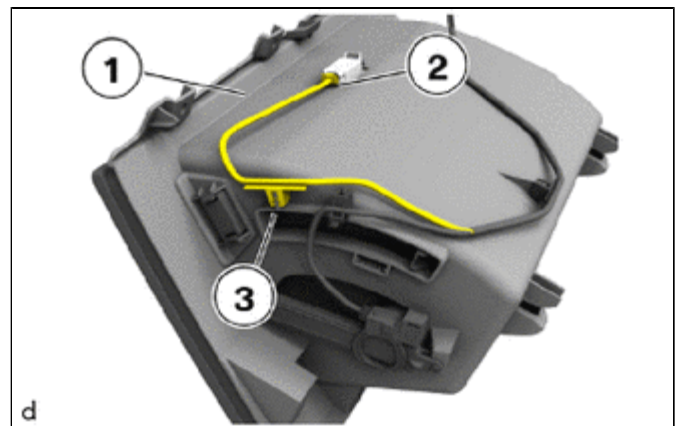
(a) Attach the clips (3) of the wiring harness to the glove compartment door assembly (1).



(b) Connect connector (2) and lock.

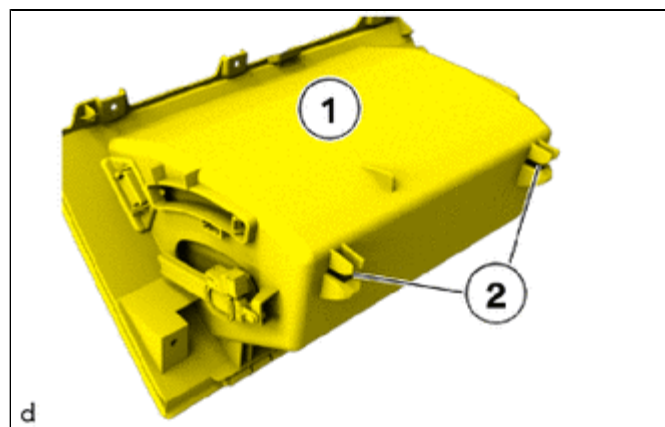
(c) w/ Glove Box Light:

(1) Attach the clip (3) of the wiring harness to the glove compartment door assembly (1).

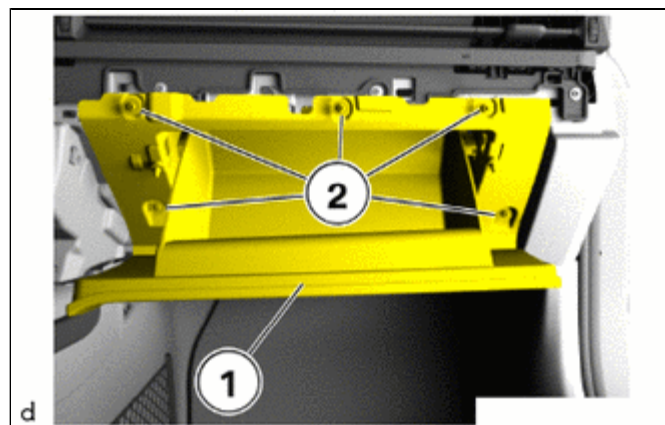


(2) Connect connector (2) and lock.

- (d) Make sure that the holders (2) on the glove compartment door assembly (1) are positioned correctly during installation.



- (e) Install the glove compartment door assembly (1).



- (f) Open the glove compartment door assembly (1).

- (g) Tighten the T20 screws (2).

Torque:

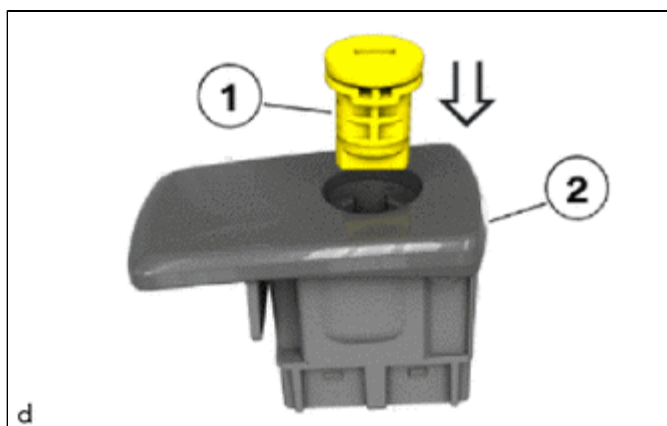
1.8 N·m {18 kgf·cm, 16 in·lbf}

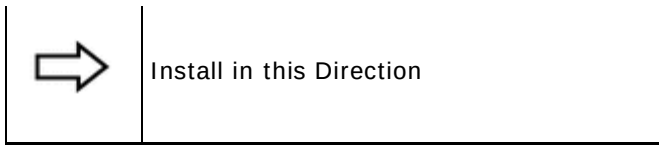
25. INSTALL GLOVE COMPARTMENT DOOR LOCK CYLINDER ASSEMBLY

HINT:

Perform this procedure only when replacement of the glove compartment door lock cylinder assembly is necessary.

- (a) Replace opener (2).



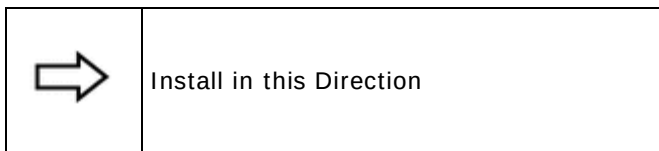
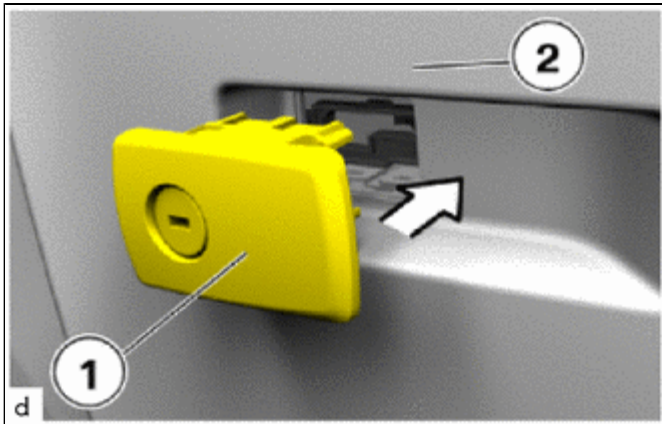


(b) Insert glove compartment door lock cylinder assembly (1) in the opener (2) and push in direction of arrow to the limit position.

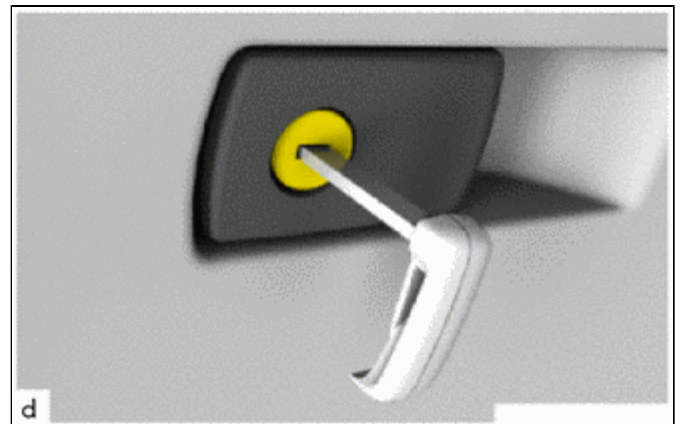
NOTICE:

The glove compartment door lock cylinder assembly (1) must audibly engage.

(c) Position opener (1) in the glove compartment door assembly (2) and push in direction of arrow until the opener (1) engages completely.



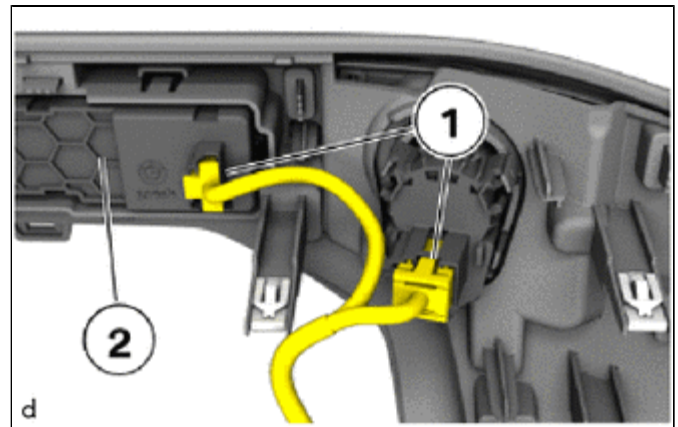
(d) Check glove compartment door lock cylinder assembly for function.



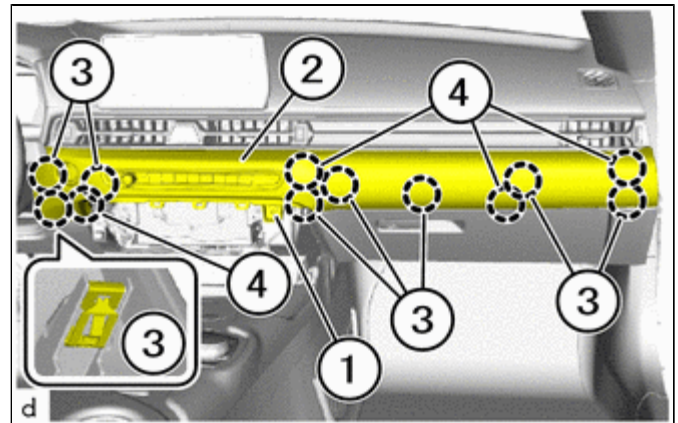
26. INSTALL NO. 1 INSTRUMENT PANEL GARNISH SUB-ASSEMBLY

(a) Connect connectors (1) and lock to No. 1 instrument panel

garnish sub-assembly (2).



(b) Attach the clips (3) and guides (4) to install the No. 1 instrument panel garnish sub-assembly (2).



(c) Tighten the T20 screw (1).

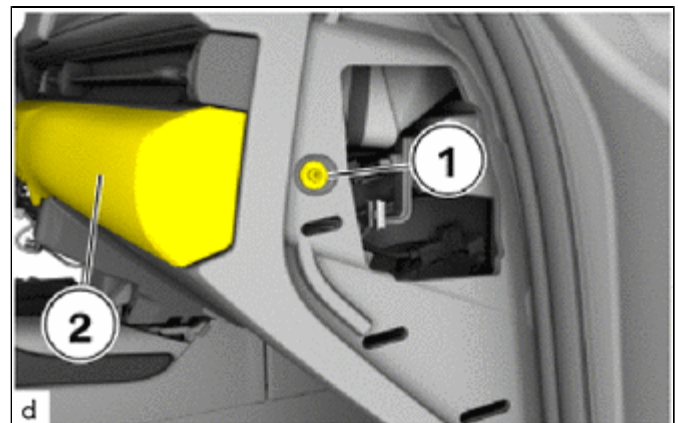
Torque:

1.8 N·m {18 kgf·cm, 16 in·lbf}

(d) Tighten the T20 screw (1) on the No. 1 instrument panel garnish sub-assembly (2).

Torque:

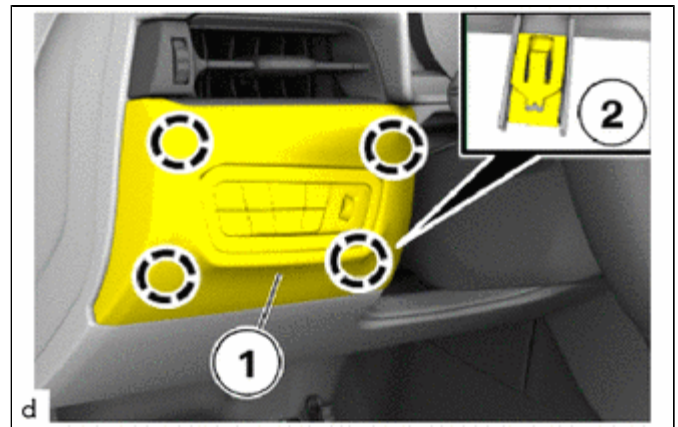
1.8 N·m {18 kgf·cm, 16 in·lbf}



27. INSTALL INSTRUMENT PANEL FINISH PANEL SUB-ASSEMBLY

(a) Connect and lock the connector to the instrument panel finish panel sub-assembly.

- (b) Attach the clips (2) to install the instrument panel finish panel sub-assembly (1).

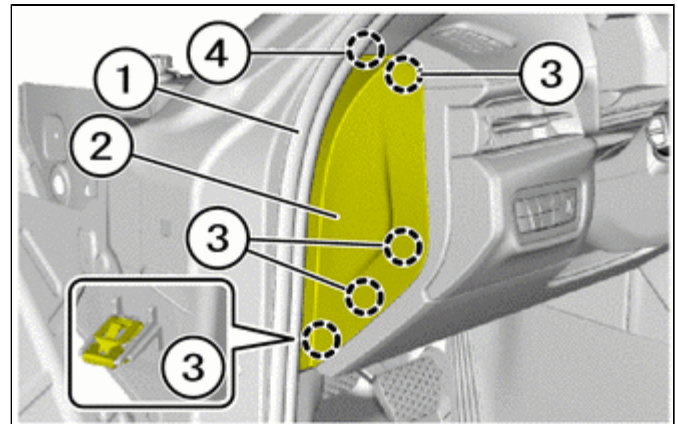


28. INSTALL COMBINATION METER ASSEMBLY

Click here [INFO](#)

29. INSTALL NO. 2 INSTRUMENT SIDE PANEL

- (a) Attach the guide (4) and clips (3) to install the No. 2 instrument side panel (2).



- (b) Connect the front door opening trim weatherstrip LH (1) to the area of the No. 2 instrument side panel (2).

30. INSTALL NO. 1 INSTRUMENT SIDE PANEL

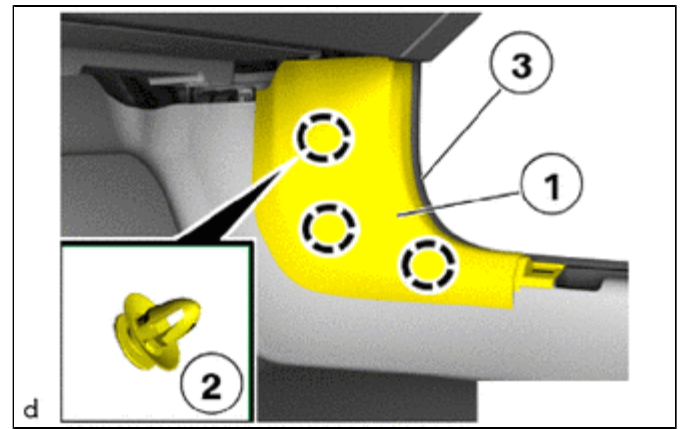
HINT:

Use the same procedure as for the No. 2 side.

- (a) w/ Airbag Cut Off Switch:
- (1) Connect connector and lock.
- (b) Attach the guide and clips to install the No. 1 instrument side panel.
- (c) Connect the front door opening trim weatherstrip RH to the area of the No. 1 instrument side panel.

31. INSTALL COWL SIDE TRIM BOARD RH

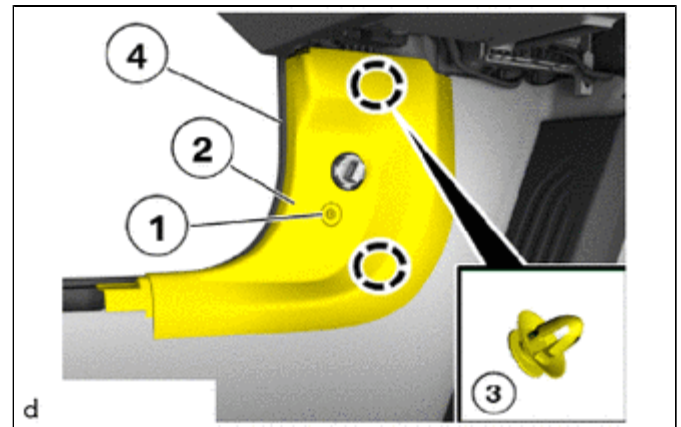
- (a) Attach the clips (2) to install the cowl side trim board RH (1).



- (b) Make sure the cowl side trim board RH (1) is correctly fitted on the edge protection (3).

32. INSTALL COWL SIDE TRIM SUB-ASSEMBLY LH

- (a) Attach the clips (3) to install the cowl side trim sub-assembly LH (2).



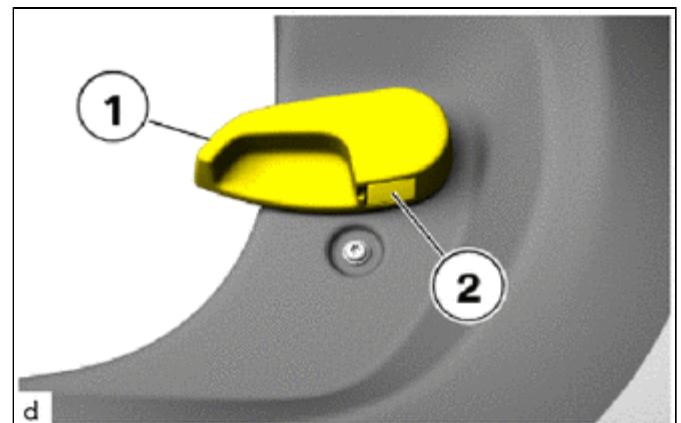
- (b) Make sure the cowl side trim sub-assembly LH (2) is correctly fitted on the edge protection (4).

- (c) Tighten the T20 screw (1).

Torque:

2.0 N·m {20 kgf·cm, 18 in·lbf}

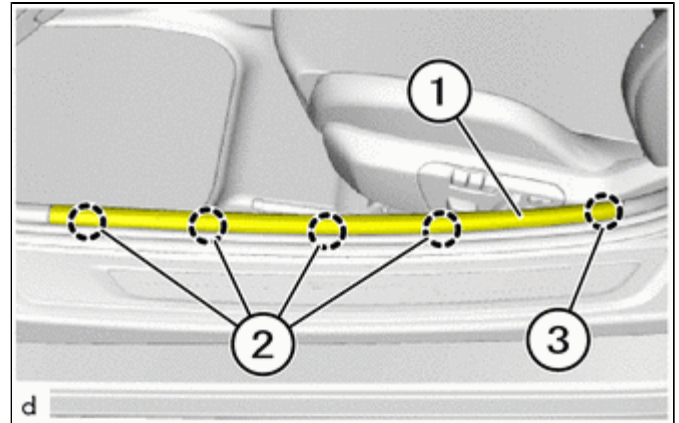
- (d) Install the hood lock release lever protector (1).



(e) Install the locking wedge (2).

33. INSTALL FRONT DOOR SCUFF PLATE LH

(a) Attach the clips (2) and guide (3) to install the front door scuff plate LH (1).



34. INSTALL FRONT DOOR SCUFF PLATE RH

HINT:

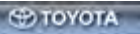
Use the same procedure as for the LH side.

35. INSTALL TURN SIGNAL SWITCH ASSEMBLY

Click here [INFO](#)

36. INSTALL CONSOLE BOX ASSEMBLY

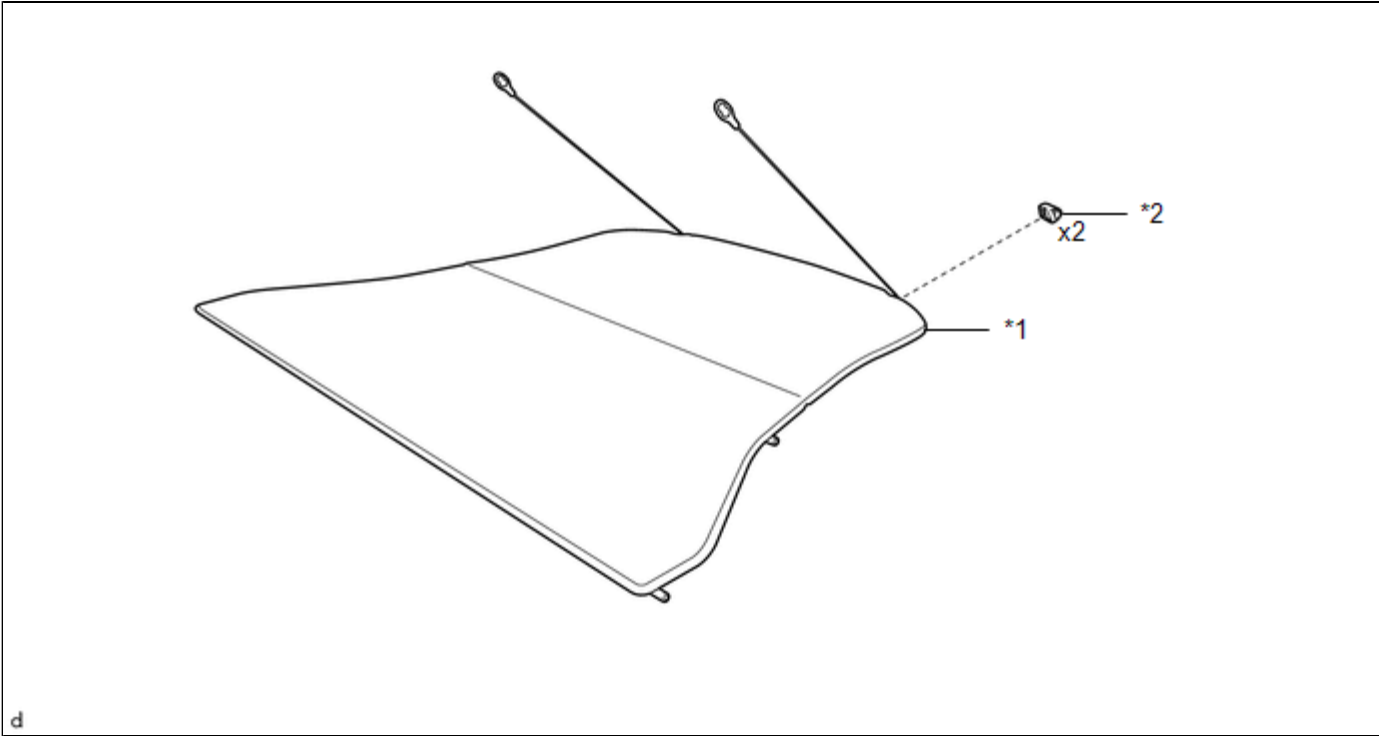
Click here [INFO](#)



Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHG
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: INTERIOR PANELS / TRIM: ROOF HEADLINING: COMPONENTS; 2020 MY Supra [03/2019 -]		

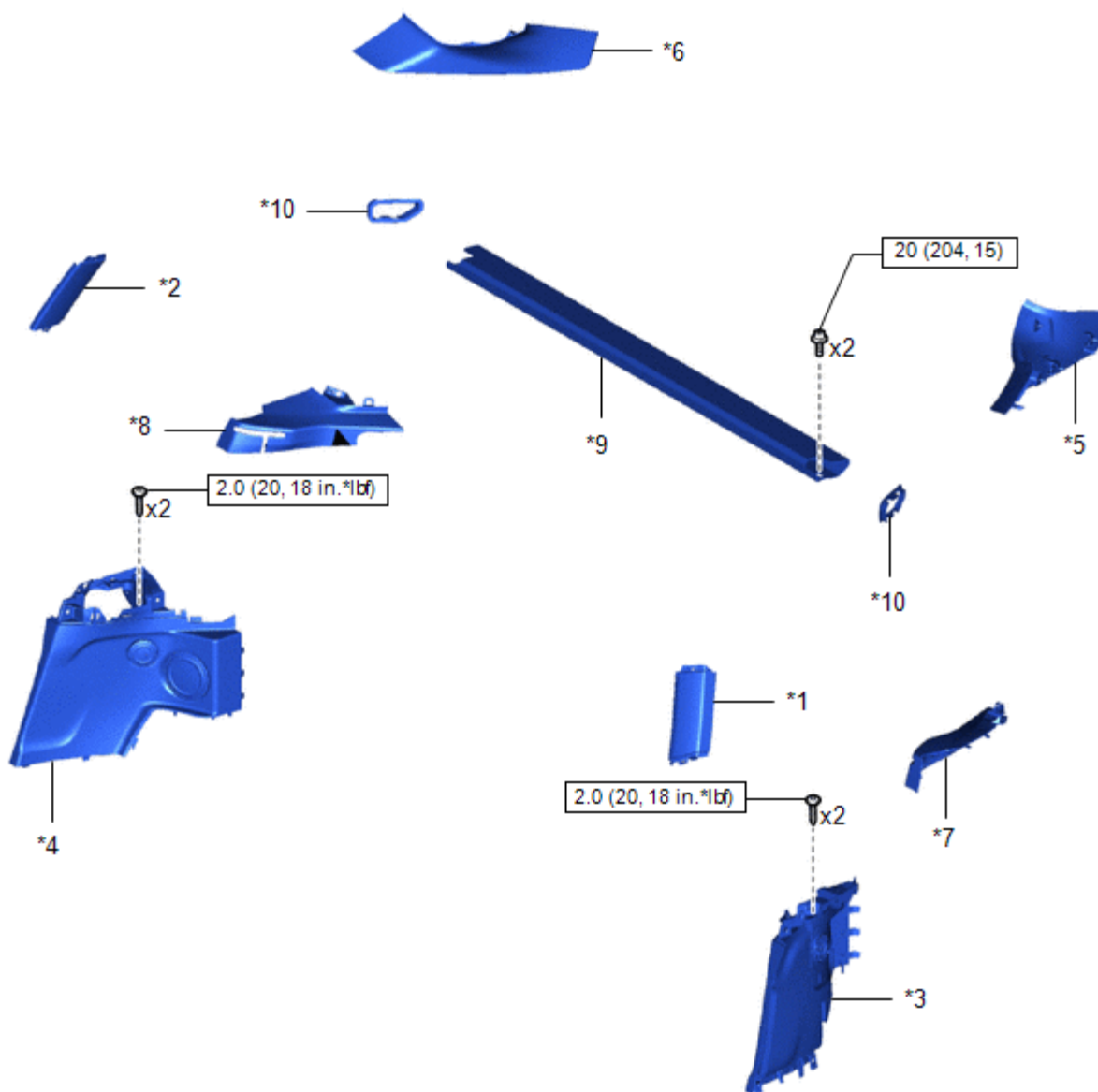
COMPONENTS

ILLUSTRATION



*1	PACKAGE TRAY TRIM PANEL ASSEMBLY	*2	PACKAGE TRAY TRIM STOPPER
----	----------------------------------	----	---------------------------

ILLUSTRATION

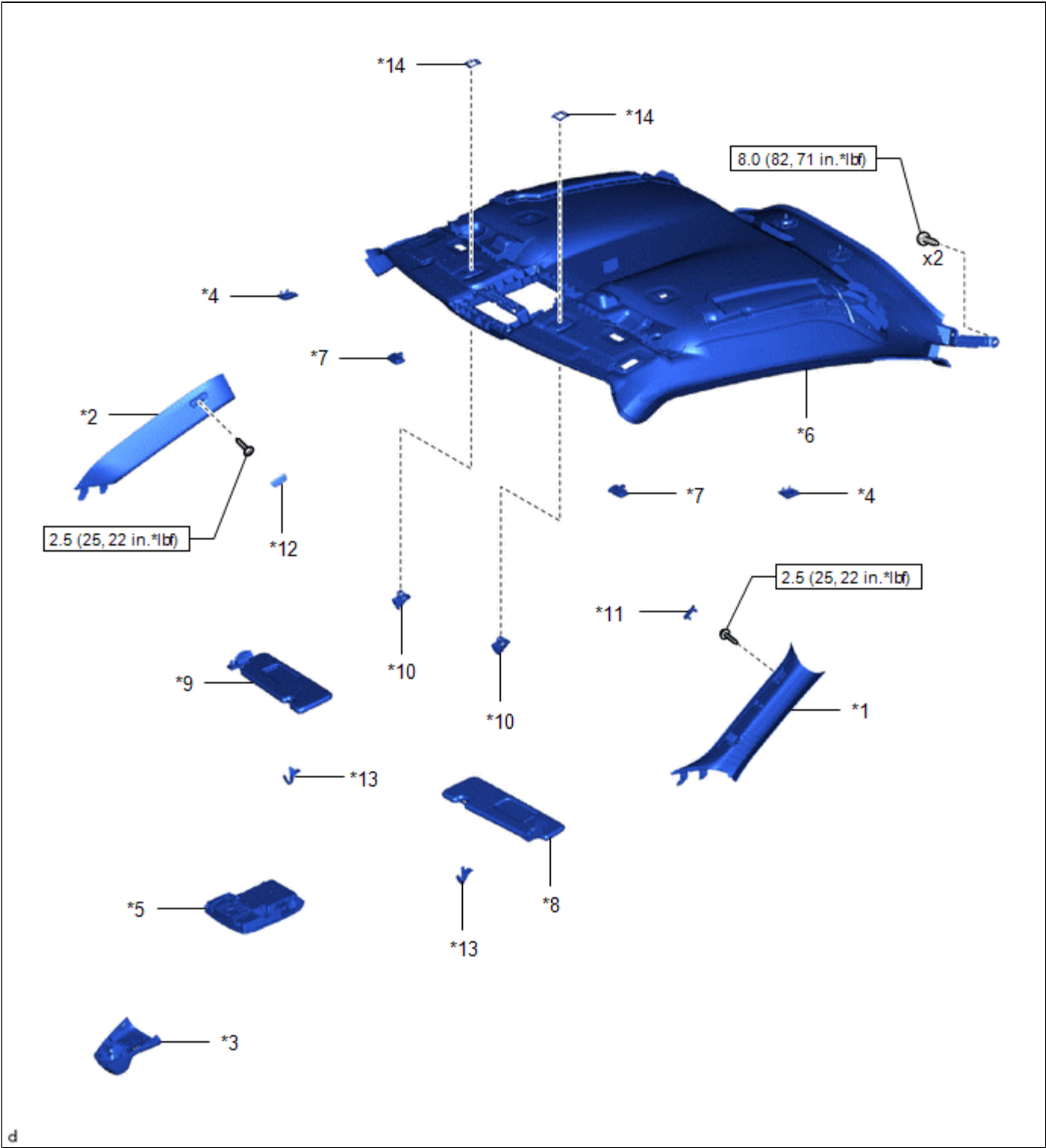


d

*1	CENTER PILLAR GARNISH ASSEMBLY LH	*2	CENTER PILLAR GARNISH ASSEMBLY RH
*3	QUARTER TRIM UPPER PANEL LH	*4	QUARTER TRIM UPPER PANEL RH
*5	ROOF SIDE INNER GARNISH ASSEMBLY LH	*6	ROOF SIDE INNER GARNISH ASSEMBLY RH
*7	SEAT BELT HOLE COVER SUB-ASSEMBLY LH	*8	SEAT BELT HOLE COVER SUB-ASSEMBLY RH
*9	TRANSVERSE PIPE	*10	TRANSVERSE PIPE TRIM

	N*m (kgf*cm, ft.*lbf): Specified torque	-	-
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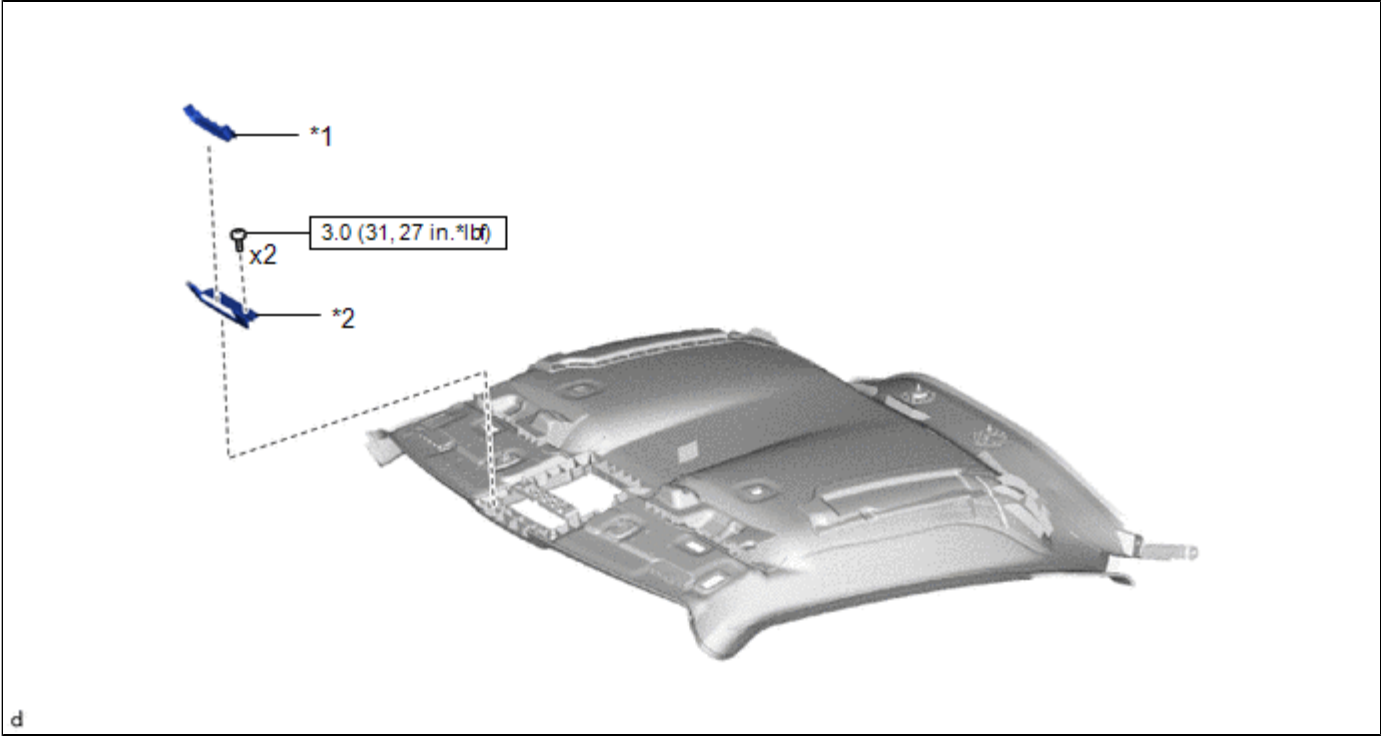
ILLUSTRATION



*1	FRONT PILLAR GARNISH LH	*2	FRONT PILLAR GARNISH RH
	INNER REAR VIEW MIRROR STAY		

*3	HOLDER COVER	*4	MICROPHONE CASE
*5	ROOF CONSOLE BOX SUB-ASSEMBLY	*6	ROOF HEADLINING ASSEMBLY
*7	VANITY LIGHT ASSEMBLY	*8	VISOR ASSEMBLY LH
*9	VISOR ASSEMBLY RH	*10	VISOR HOLDER
*11	FRONT PILLAR GARNISH COVER LH	*12	FRONT PILLAR GARNISH COVER RH
*13	VISOR BRACKET COVER	*14	VISOR HOLDER RETAINER
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-

ILLUSTRATION



*1	INNER REAR VIEW MIRROR STAY HOLDER COVER CUSHION	*2	ROOF HEADLINING SUPPORT
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHH
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: INTERIOR PANELS / TRIM: ROOF HEADLINING: REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

CAUTION / NOTICE / HINT

CAUTION:

- Working on 12 V vehicle electrical system.

Risk of short circuits! Risk of fire!

- Detach the cable from the negative (-) battery terminal.

- Pyrotechnic components.

Danger! Life-threatening injuries!



- All work on pyrotechnic parts may be carried out by technically experienced and appropriately trained personnel only.
- Some of these service operations affect the SRS airbag system. Read the precautionary notices concerning the SRS airbag system before servicing.
- Replace any damaged part or ones that have been dropped.
- For additional information see:

Click here [INFO](#)

NOTICE:

- Before performing work on electronic components, disconnect the cable from the negative (-) battery terminal to prevent damage to the electrical system or components.
- When disconnecting the cable, turn the START-STOP button (engine switch) and headlight switch off and loosen the cable nut completely. Perform these operations without twisting or prying on the cable. Then disconnect the cable.
- Clock settings, radio settings, audio system memory, DTCs and other data will be cleared when the cable is disconnected from the negative (-) battery terminal. Write down any necessary data before disconnecting the cable.

PROCEDURE

1. REMOVE PACKAGE TRAY TRIM PANEL ASSEMBLY

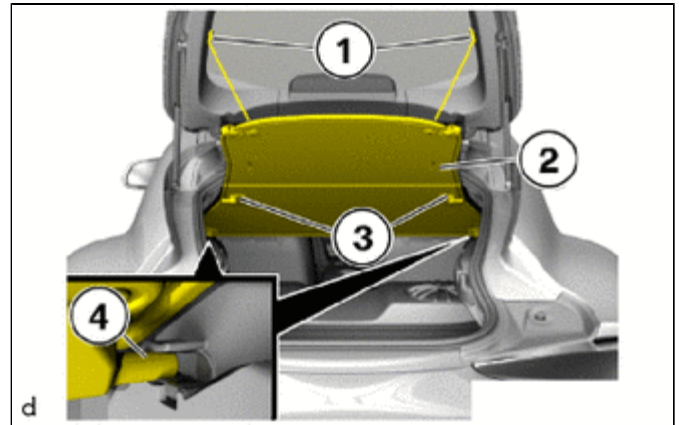
(a) for Manual Seat:

(1) Operate the front seat adjuster assembly to move the front seat assembly RH to the foremost position.

(b) for Power Seat:

(1) Operate the power seat switch assembly to move the front seat assembly RH to the foremost position.

(c) Detach the retaining straps (1).

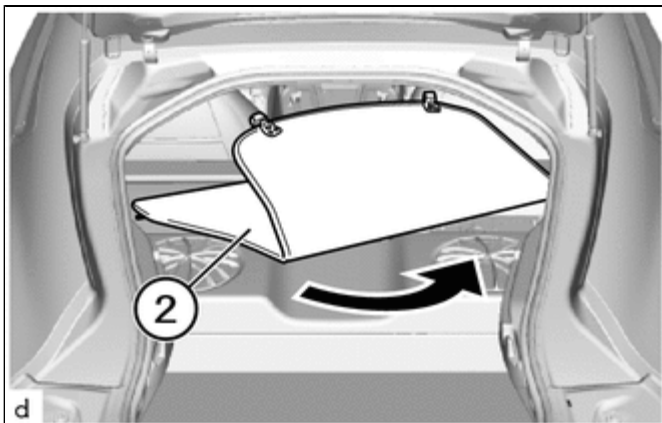


(d) Detach the rear mountings (3) to the top.

(e) Detach the front guides (4) to the rear.

(f) Fold the package tray trim panel assembly (2) together and remove.

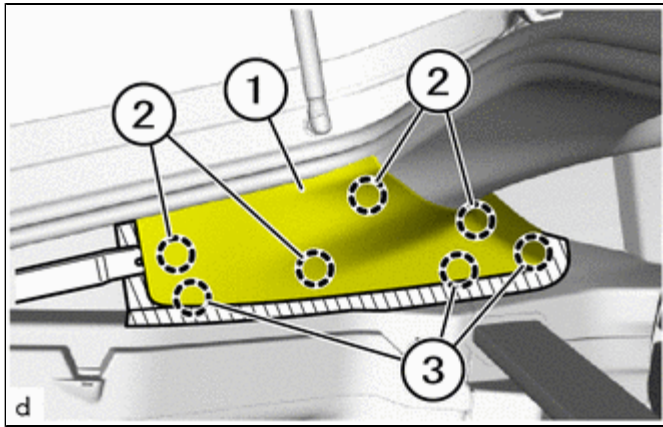
HINT:
Turn the package tray trim panel assembly (2) approximately 45° counterclockwise and remove it from the tailgate.



Turn in this Direction

2. REMOVE ROOF SIDE INNER GARNISH ASSEMBLY LH

(a) Apply protective tape as shown in the illustration.



Protective Tape

(b) Using a molding remover B, detach the clips (2) and guides (3).

(c) Slide the roof side inner garnish assembly LH (1) out under the sealing lip of the back door weatherstrip and remove.

3. REMOVE ROOF SIDE INNER GARNISH ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

4. REMOVE FRONT SEAT ASSEMBLY LH (for Manual Seat)

Click here [INFO](#)

5. REMOVE FRONT SEAT ASSEMBLY RH (for Manual Seat)

HINT:

Use the same procedure as for the LH side.

6. REMOVE FRONT SEAT ASSEMBLY LH (for Power Seat)

Click here [INFO](#)

7. REMOVE FRONT SEAT ASSEMBLY RH (for Power Seat)

HINT:

Use the same procedure as for the LH side.

8. REMOVE CONSOLE BOX ASSEMBLY

Click here [INFO](#)

9. SEPARATE TRANSVERSE PIPE TRIM

HINT:

Use the same procedures for the opposite side.

Click here [INFO](#)

10. REMOVE SEAT BELT HOLE COVER SUB-ASSEMBLY LH

Click here [INFO](#)

11. REMOVE SEAT BELT HOLE COVER SUB-ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

12. REMOVE TRANSVERSE PIPE

Click here [INFO](#)

13. REMOVE CENTER PILLAR GARNISH ASSEMBLY LH

Click here [INFO](#)

14. REMOVE CENTER PILLAR GARNISH ASSEMBLY RH**HINT:**

Use the same procedure as for the LH side.

15. REMOVE QUARTER TRIM UPPER PANEL LH

Click here [INFO](#)

16. REMOVE QUARTER TRIM UPPER PANEL RH**HINT:**

Use the same procedure as for the LH side.

17. REMOVE VISOR ASSEMBLY LH

Click here [INFO](#)

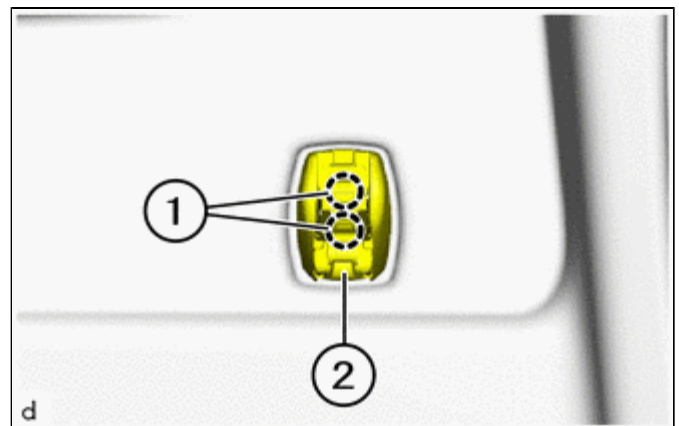
18. REMOVE VISOR ASSEMBLY RH**HINT:**

Use the same procedure as for the LH side.

19. REMOVE VISOR HOLDER**HINT:**

Use the same procedures for the opposite side.

- (a) Push the clamps (1) together and pull the visor holder (2) out of the roof headlining assembly.

**20. REMOVE ROOF CONSOLE BOX SUB-ASSEMBLY**

Click here [INFO](#)

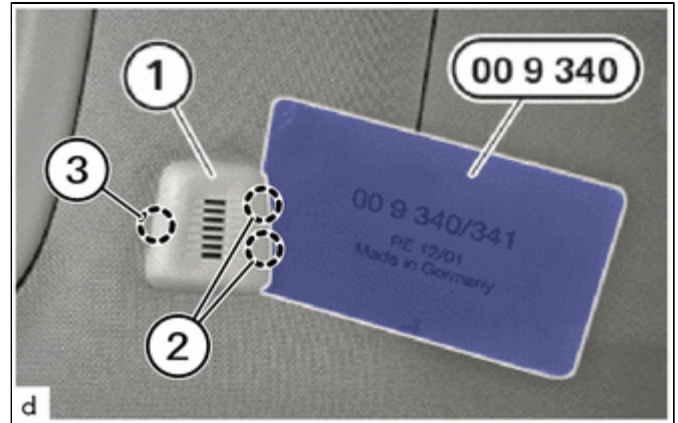
21. REMOVE MICROPHONE CASE

HINT:

Use the same procedures for the opposite side.

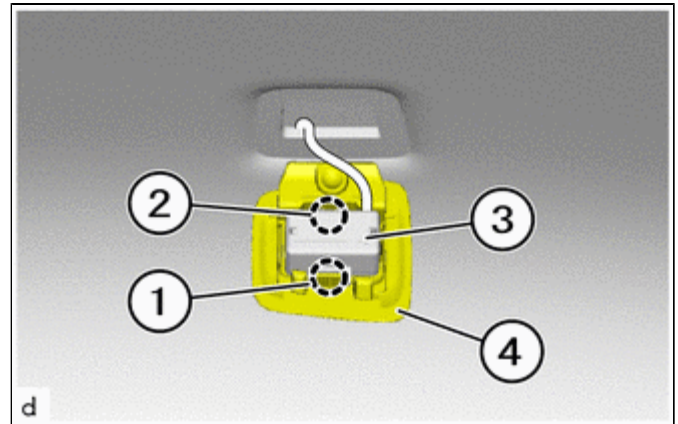
- (a) Using a special tool 0 493 687 (00 9 340), detach the claws (2) and guide (3) to remove the microphone case (1).

SST: 09800-WA180



- (b) w/ Microphone:

- (1) Detach the claw (1) and guide (2) to remove the microphone case (4) from telephone microphone assembly (3).



22. REMOVE VANITY LIGHT ASSEMBLY

HINT:

Use the same procedures for the opposite side.

[Click here](#) [INFO](#)

23. REMOVE INNER REAR VIEW MIRROR STAY HOLDER COVER

[Click here](#) [INFO](#)

24. REMOVE FRONT PILLAR GARNISH LH

[Click here](#) [INFO](#)

25. REMOVE FRONT PILLAR GARNISH RH

HINT:

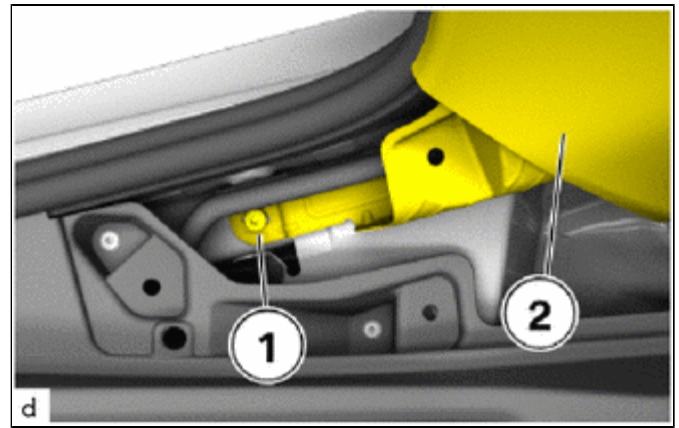
Use the same procedure as for the LH side.

26. REMOVE ROOF HEADLINING ASSEMBLY

(a) Loosen T30 screw (1) on the roof headlining assembly (2).

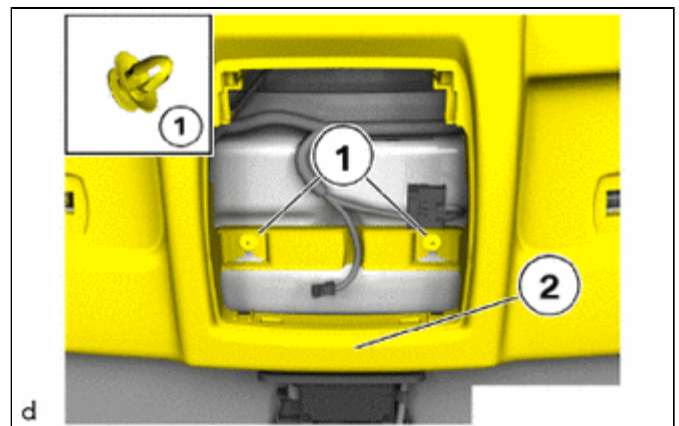
HINT:

Use the same procedures for the opposite side.



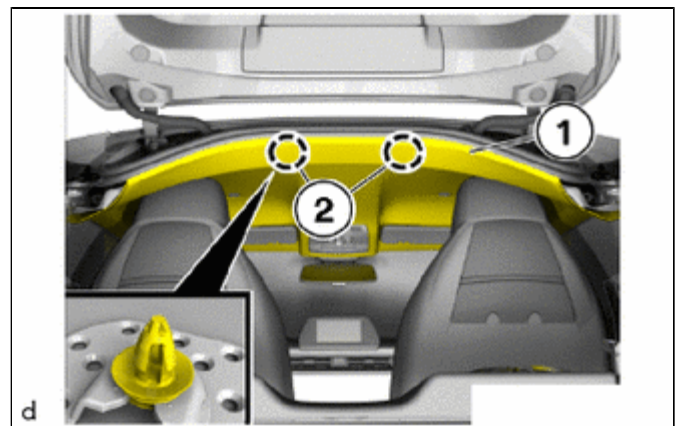
(b) for Front Side:

(1) Detach the clips (1) of the roof headlining assembly (2).



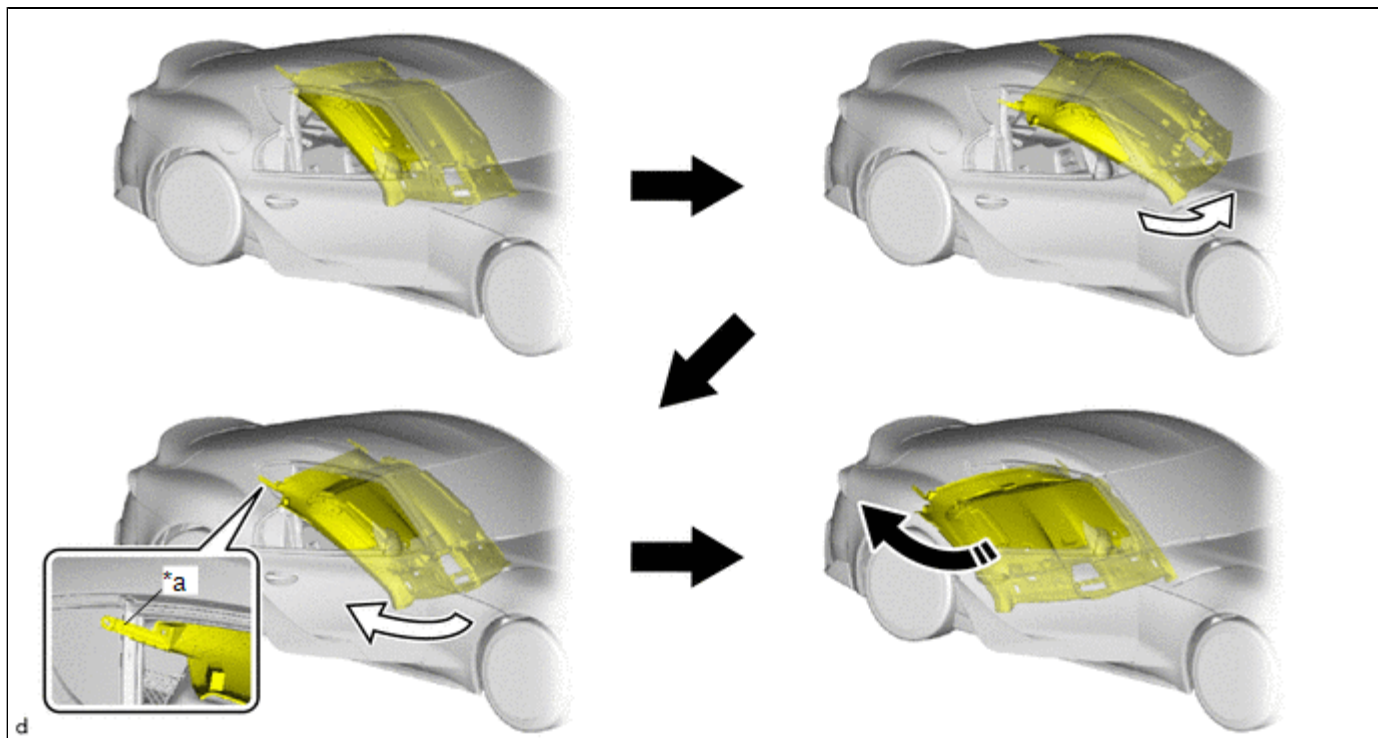
(c) for Rear Side:

(1) Detach the clips (2) of the roof headlining assembly (1).



(d) Feed roof headlining assembly (1) out of the respective edge protection.

(e) Turn the roof headlining assembly diagonally and bend slightly to remove it with an auxiliary person through the aperture of the passenger door as shown in the illustration.

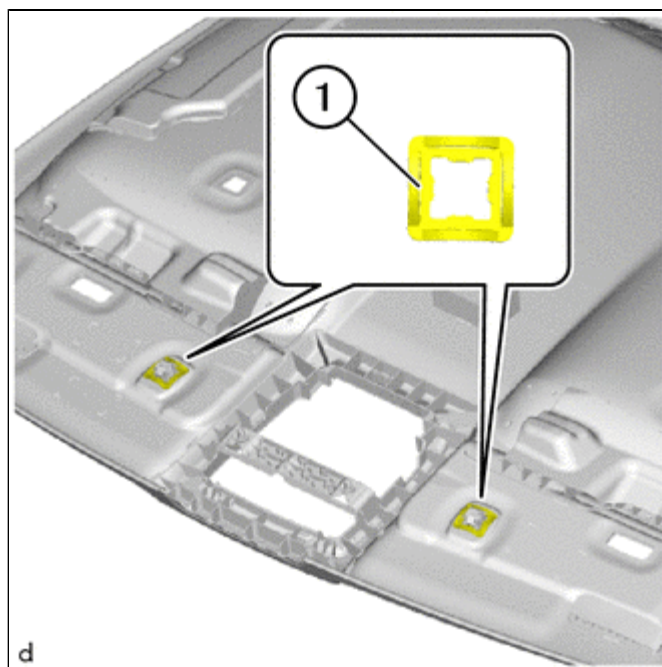


*a	Rear RH Side of Roof Headlining Assembly	-	-
	Turn in this Direction		Remove in this Direction

NOTICE:

- Make sure that wrinkles do not form in the roof headlining assembly during removal.
- Make sure that the roof headlining assembly does not get caught on anything as it may become bent or damaged.
- Do not damage the roof headlining assembly or vehicle interior.

(f) Remove the visor holder retainers (1).

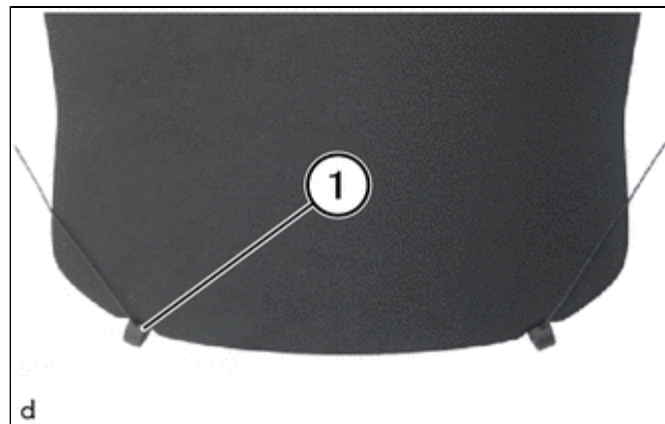


27. REMOVE PACKAGE TRAY TRIM STOPPER

HINT:

- Perform this procedure only when replacement of the package tray trim stopper is necessary.
- Use the same procedures for the opposite side.

(a) Remove the package tray trim stopper (1).

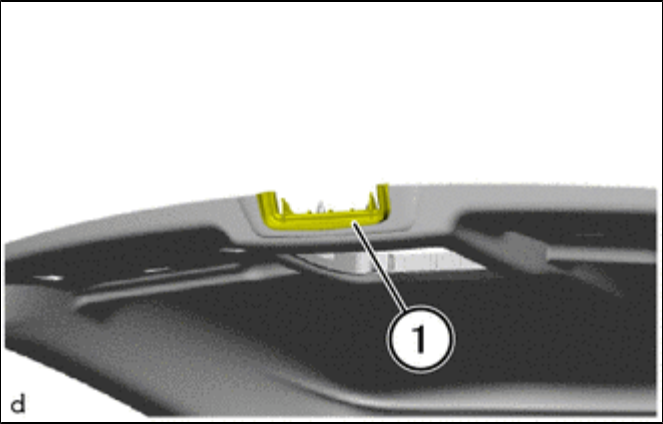


Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHI
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: INTERIOR PANELS / TRIM: ROOF HEADLINING: DISASSEMBLY; 2020 MY Supra [03/2019 -]		

DISASSEMBLY

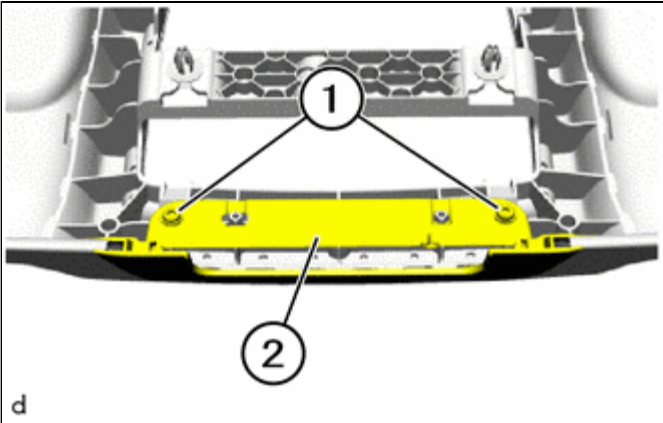
PROCEDURE

1. REMOVE INNER REAR VIEW MIRROR STAY HOLDER COVER CUSHION



(a) Remove the inner rear view mirror stay holder cover cushion (1).

2. REMOVE ROOF HEADLINING SUPPORT



(a) Loosen T20 screws (1).

(b) Remove the roof headlining support (2).

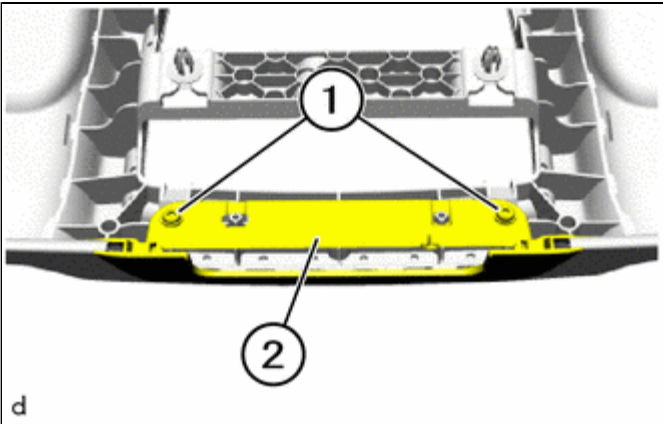
Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHJ
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: INTERIOR PANELS / TRIM: ROOF HEADLINING: REASSEMBLY; 2020 MY Supra [03/2019 -]		

REASSEMBLY

PROCEDURE

1. INSTALL ROOF HEADLINING SUPPORT

(a) Install the roof headlining support (2).

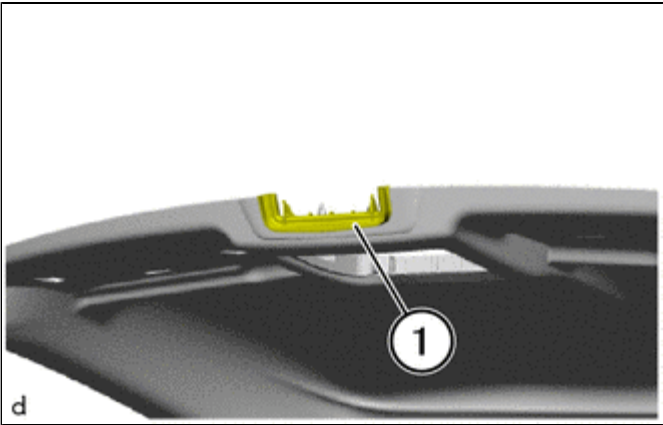


(b) Tighten the T20 screws (1).

Torque:
 3.0 N·m {31 kgf·cm, 27 in·lbf}

2. INSTALL INNER REAR VIEW MIRROR STAY HOLDER COVER CUSHION

(a) Install the inner rear view mirror stay holder cover cushion (1).



Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHK
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: INTERIOR PANELS / TRIM: ROOF HEADLINING: INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

PROCEDURE

1. INSTALL PACKAGE TRAY TRIM STOPPER

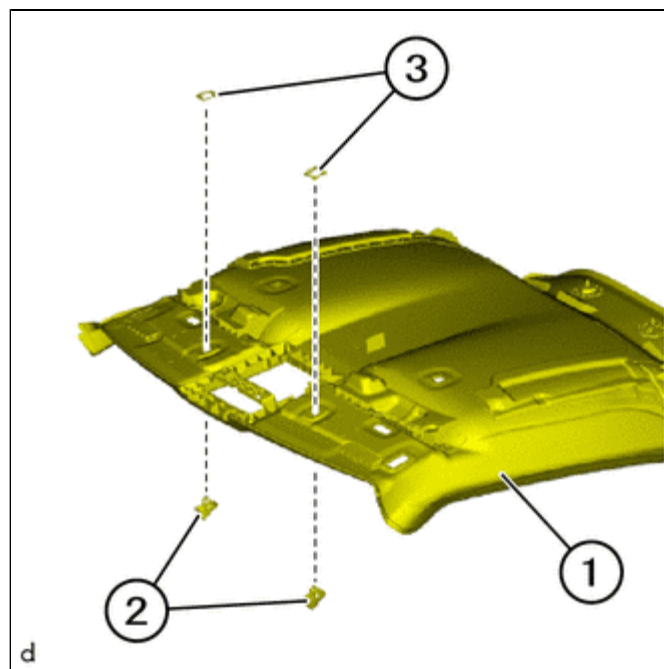
HINT:

- Perform this procedure only when replacement of the package tray trim stopper is necessary.
- Use the same procedures for the opposite side.

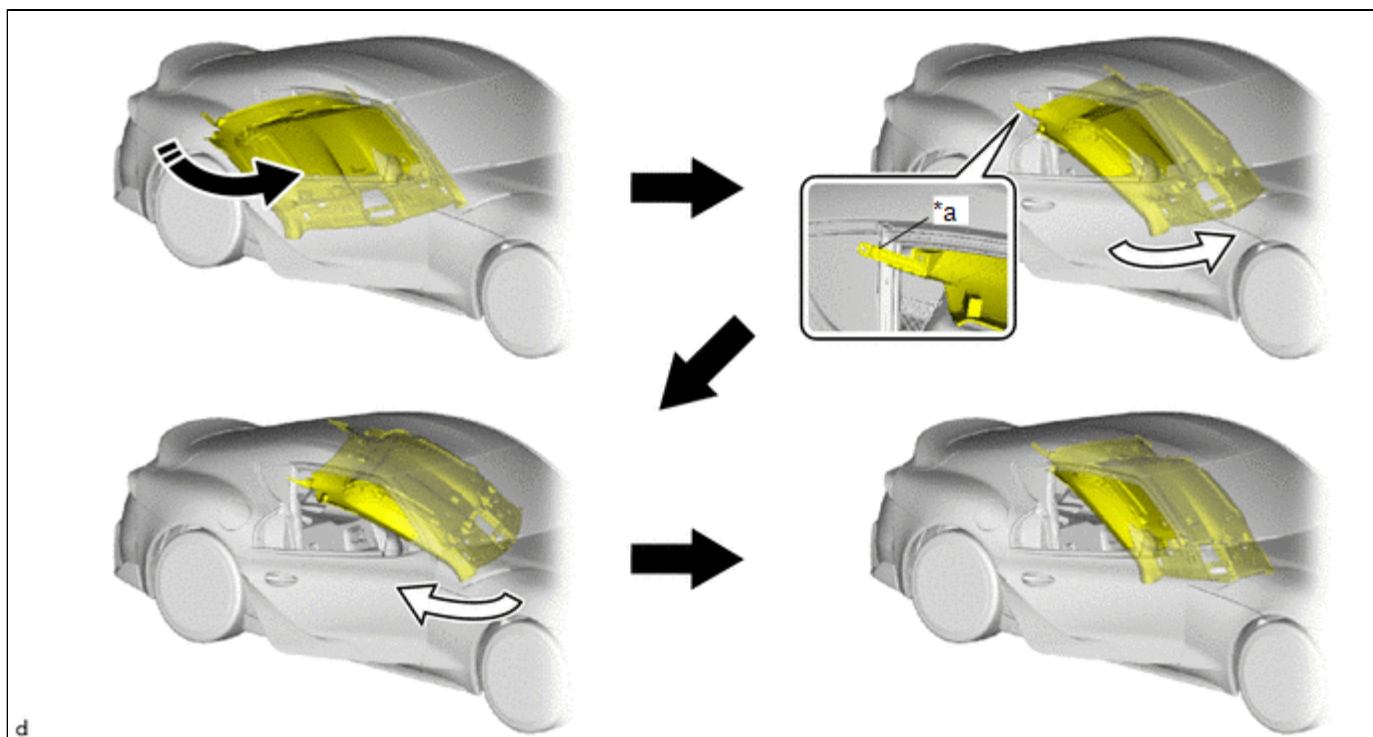
(a) Install the package tray trim stopper.

2. INSTALL ROOF HEADLINING ASSEMBLY

(a) Install the visor holders (2) and visor holder retainers (3) to the roof headlining assembly (1).



(b) Install the roof headlining assembly through the aperture of the passenger door with the help of an auxiliary person as shown in the illustration.



*a	Rear RH Side of Roof Headlining Assembly	-	-
	Turn in this Direction		Install in this Direction

NOTICE:

- Check that the corners of the roof headlining are not folded, twisted or otherwise deformed and that none of the mounted parts have fallen off.
- Make sure that the roof headlining does not get caught on anything as it may become bent or damaged.
- Do not damage the roof headlining or vehicle interior.

(c) Guide in roof headlining assembly under the particular edge protection.

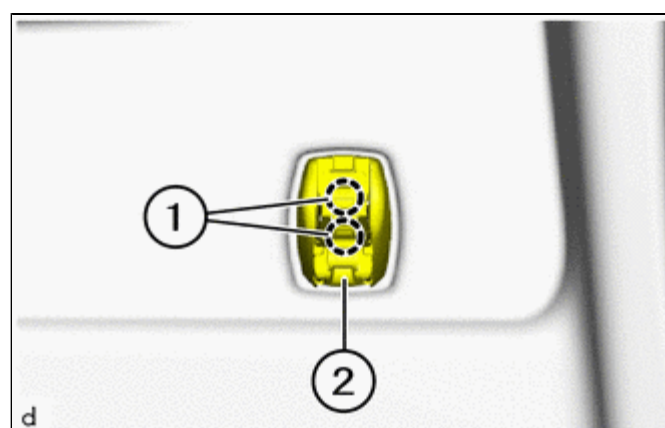
(d) Attach clamps (1) of the visor holder (2) to the body.

NOTICE:

Make sure the clamps are attached correctly.

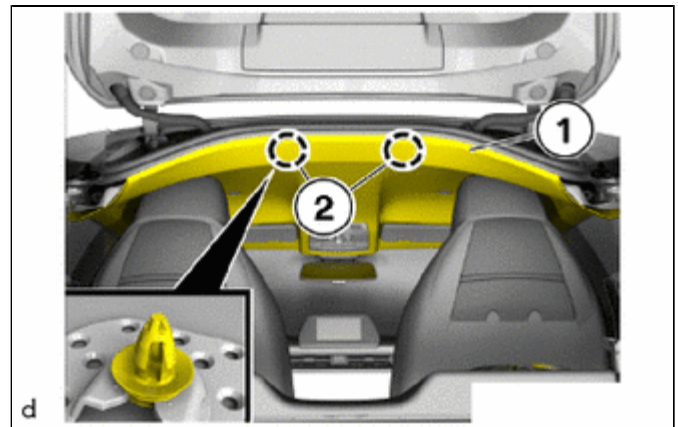
HINT:

Use the same procedures for the opposite side.



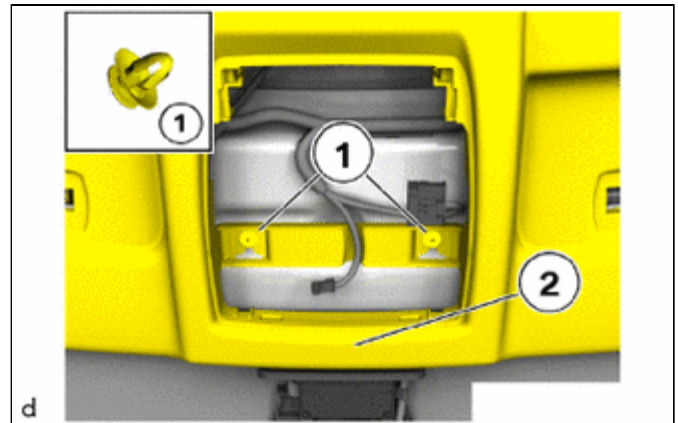
(e) for Rear Side:

(1) Attach the clips (2) of the roof headlining assembly (1).



(f) for Front Side:

(1) Attach the clips (1) of the roof headlining assembly (2).



(g) Tighten the T30 screw of the roof headlining assembly.

Torque:

8.0 N·m { 82 kgf·cm, 71 in·lbf }

HINT:

Use the same procedures for the opposite side.

3. INSTALL FRONT PILLAR GARNISH LH

Click here [INFO](#)

4. INSTALL FRONT PILLAR GARNISH RH

HINT:

Use the same procedure as for the LH side.

5. INSTALL INNER REAR VIEW MIRROR STAY HOLDER COVER

Click here [INFO](#)

6. INSTALL VANITY LIGHT ASSEMBLY

HINT:

Use the same procedures for the opposite side.

Click here [INFO](#)

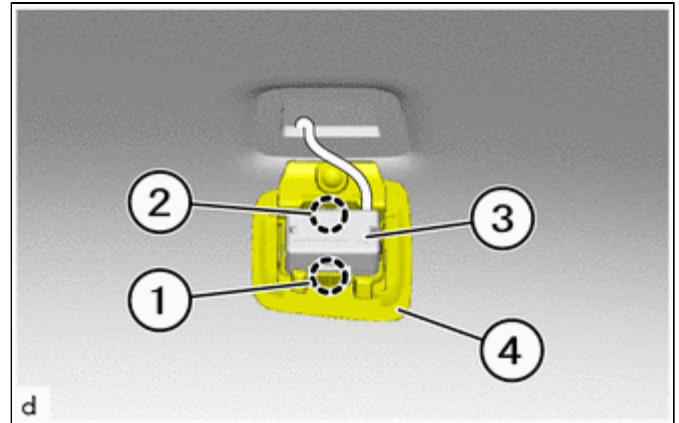
7. INSTALL MICROPHONE CASE

HINT:

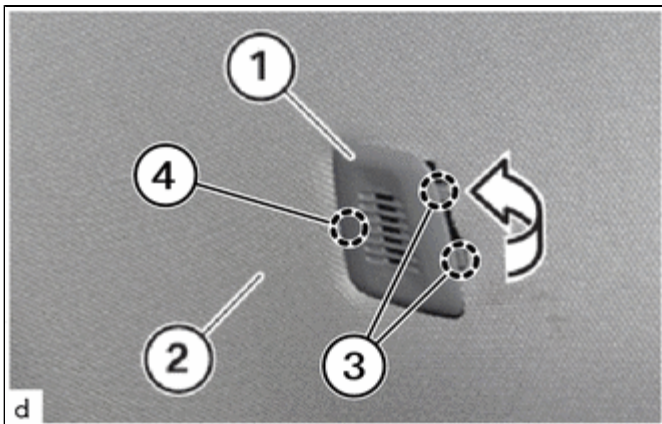
Use the same procedures for the opposite side.

(a) w/ Microphone:

- (1) Attach the guide (2) and claw (1) to install the microphone case (4) to the telephone microphone assembly (3).



- (b) Attach the guide (4) and claws (3) to install the microphone case (1) to the roof headlining assembly (2) in the direction of the arrow.



Install in this Direction

8. INSTALL ROOF CONSOLE BOX SUB-ASSEMBLY

Click here [INFO](#)

9. INSTALL VISOR ASSEMBLY LH

Click here [INFO](#)

10. INSTALL VISOR ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

11. INSTALL QUARTER TRIM UPPER PANEL LH

Click here [INFO](#)

12. INSTALL QUARTER TRIM UPPER PANEL RH

HINT:

Use the same procedure as for the LH side.

13. INSTALL CENTER PILLAR GARNISH ASSEMBLY LH

Click here [INFO](#)

14. INSTALL CENTER PILLAR GARNISH ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

15. INSTALL TRANSVERSE PIPE

Click here [INFO](#)

16. INSTALL SEAT BELT HOLE COVER SUB-ASSEMBLY LH

Click here [INFO](#)

17. INSTALL SEAT BELT HOLE COVER SUB-ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

18. INSTALL TRANSVERSE PIPE TRIM

HINT:

Use the same procedures for the opposite side.

Click here [INFO](#)

19. INSTALL CONSOLE BOX ASSEMBLY

Click here [INFO](#)

20. INSTALL FRONT SEAT ASSEMBLY LH (for Manual Seat)

Click here [INFO](#)

21. INSTALL FRONT SEAT ASSEMBLY RH (for Manual Seat)

HINT:

Use the same procedure as for the LH side.

22. INSTALL FRONT SEAT ASSEMBLY LH (for Power Seat)

Click here [INFO](#)

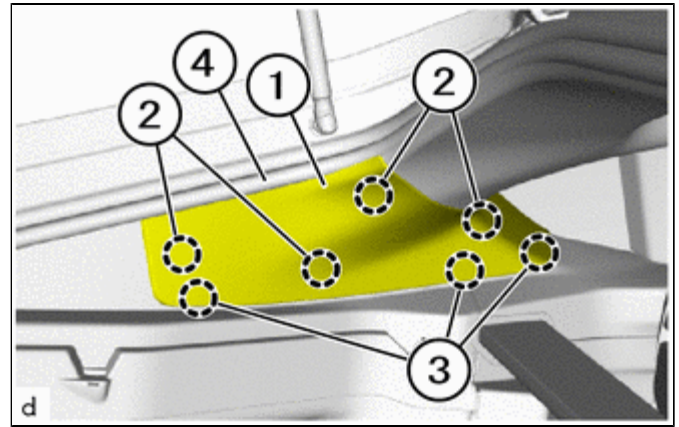
23. INSTALL FRONT SEAT ASSEMBLY RH (for Power Seat)

HINT:

Use the same procedure as for the LH side.

24. INSTALL ROOF SIDE INNER GARNISH ASSEMBLY LH

- (a) Guide in the roof side inner garnish assembly LH (1) below the sealing lip of the back door weatherstrip (4).



- (b) Attach the guides (3) and clips (2) to install the roof side inner garnish assembly LH (1).

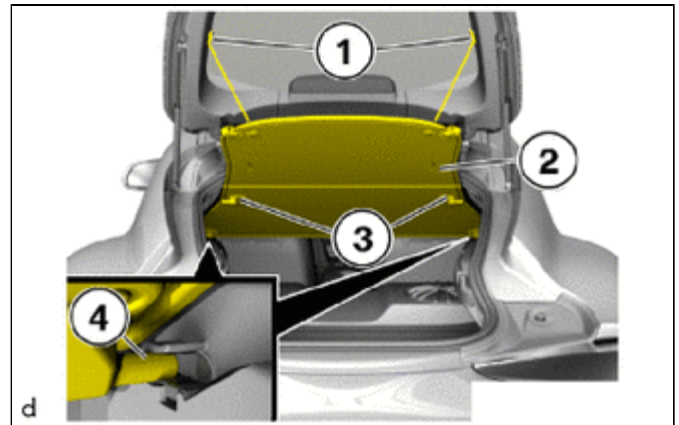
25. INSTALL ROOF SIDE INNER GARNISH ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

26. INSTALL PACKAGE TRAY TRIM PANEL ASSEMBLY

- (a) Attach the front guides (4) forward.



- (b) Attach the rear mounting (3) downward.
(c) Fold the package tray trim panel assembly (2) open.
(d) Attach the retaining straps (1).

